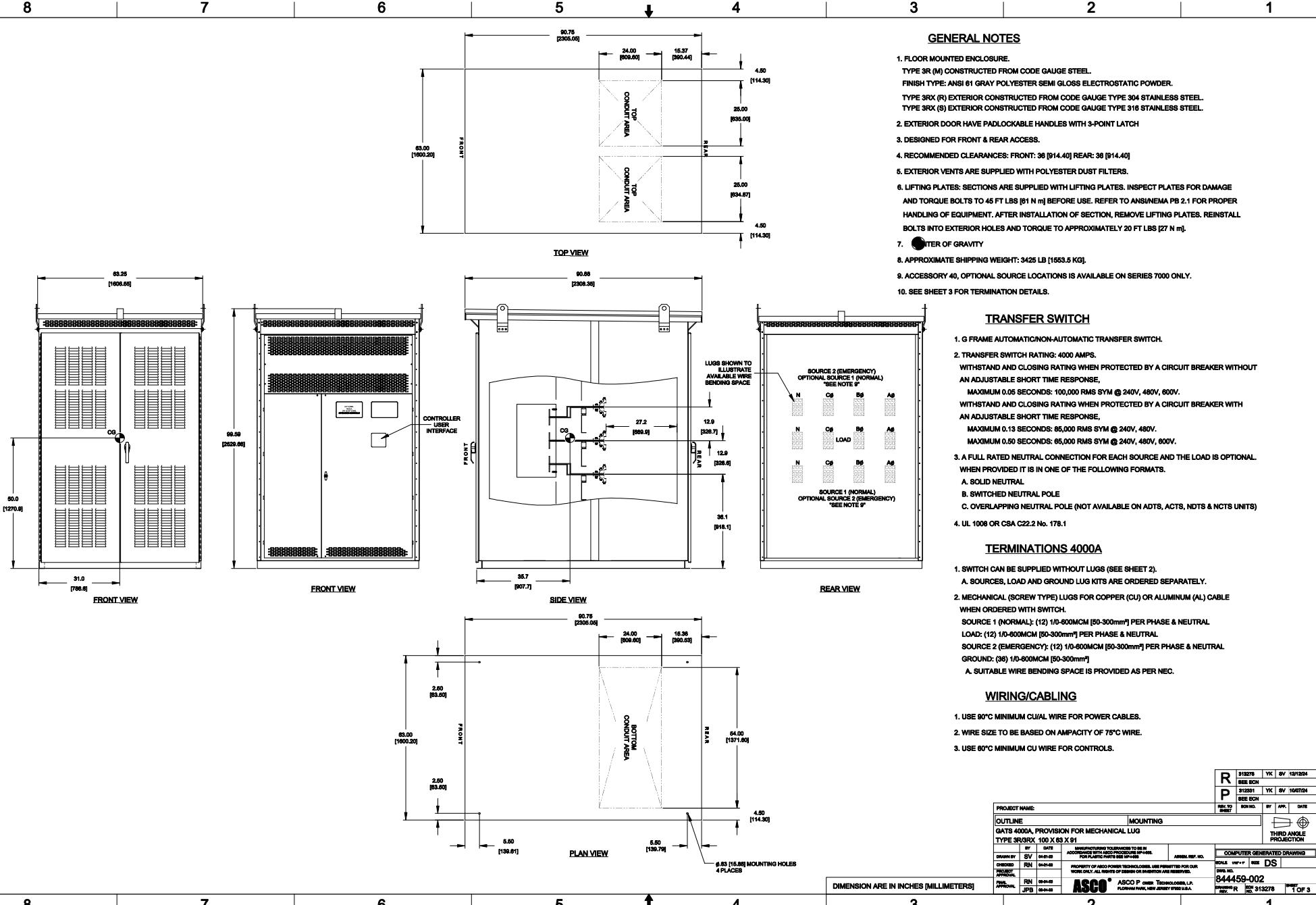


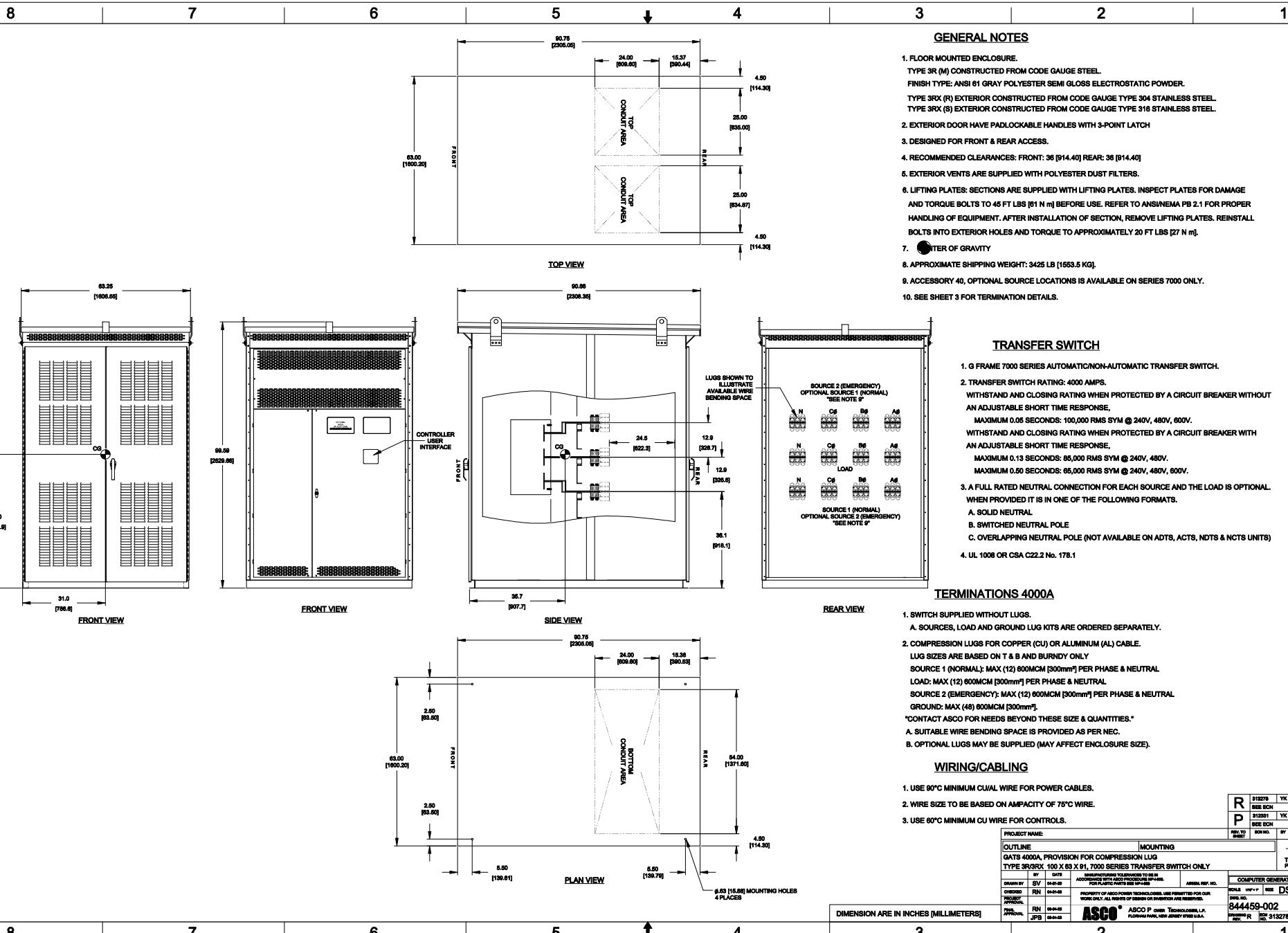
# ATS Submittal

## Transfer Switch Details

#11	ATS	AMPS: 4000	QTY: 3
Product	: 7000 Series Transfer Switches	Catalog Number	: G07ATSB34000N5XM
Service Voltage / Hz	: 480V/60Hz	Optional Accessories	: 31BG1,44G
Bypass Isolation	: Not Applicable	Product Description	: 7000 Series, Automatic Open Transition Transfer Switch
No. of Switched Poles: 4	: 4	Neutral Configuration	: Switched [B]
Withstand Rating:	: See WCR Table Below	No. of Cables & Lug Size	: 12, #3/0 AWG to 750 MCM
Frame = G, Switch Rating = 4000, Series = 7000			
Enclosure	: 3R(M)-UL Type 3R secure double door enclosure (See Disclaimer 3)	Service	: Three Phase, 4-wire
Extended Warranty	: Not Included	Markings	:

#	ACCESSORY DESCRIPTIONS	
	Accessory Code	Description
1	31BG1	Status Relay Bundle- Provides dry contacts for each of the following statuses, (2) Form-C contacts for Normal Source Acceptability, (2) Form-C contacts for Emergency Source Acceptability, and (4) Form-C Contacts for Pre/Post Transfer Signaling. Each set of contacts is rated for 6A at 120Vac, 250Vac Max.
2	44G	208-240VAC and or 440-480VAC Accessory 44 Strip heater is designed to keep humidity and or temperature within the ATS enclosure at acceptable levels. This accessory consists of a mounting bracket with strip heater, thermostat and terminal block. Heater powered from load side of TS.





8 | 7 | 6 | 5 | 4 | 3 | 2 | 1

D

D

C

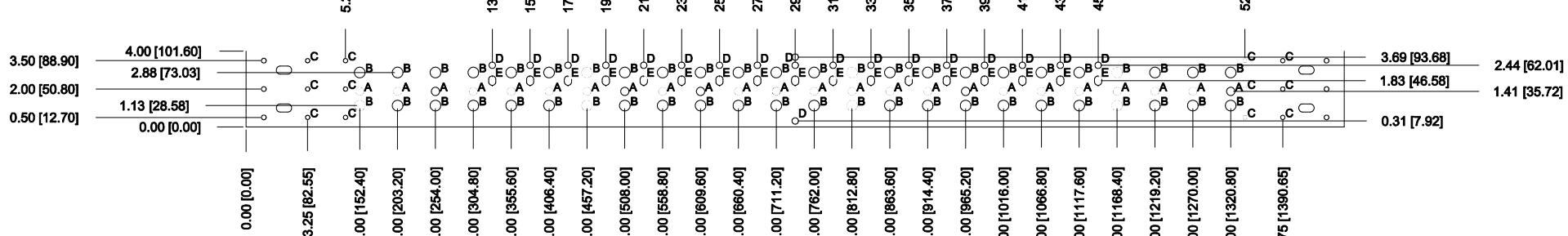
C

B

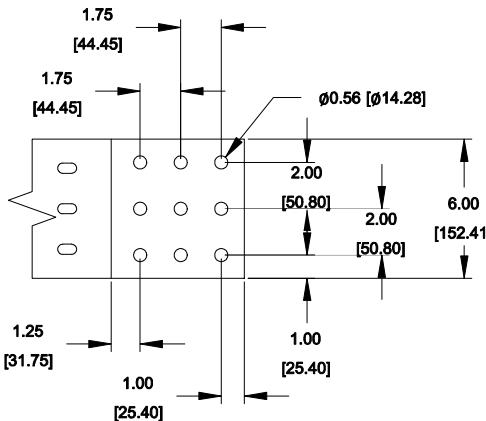
B

A

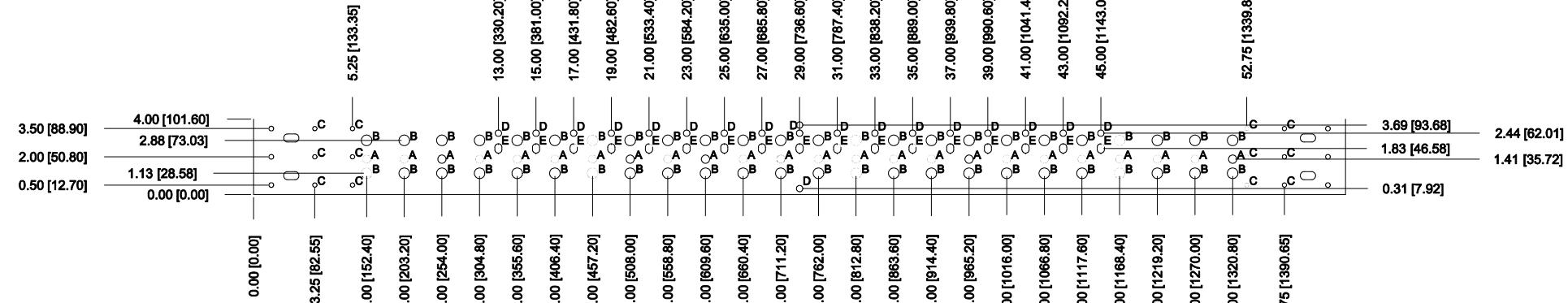
A



**"SOURCE & LOAD TERMINATION DETAIL"**



**"GROUND TERMINATION DETAIL"**



HOLE DATA	
E	0.375 [9.525] WIDE X 0.50 [12.70] SLOT
D	0.340 [8.696] DIA.
C	0.228 [5.791] DIA.
B	0.562 [14.275] DIA.
A	0.437 [11.098] DIA.

8 | 7 | 6 | 5 | 4 | 3 | 2 | 1

DIMENSION ARE IN INCHES (MILLIMETERS)

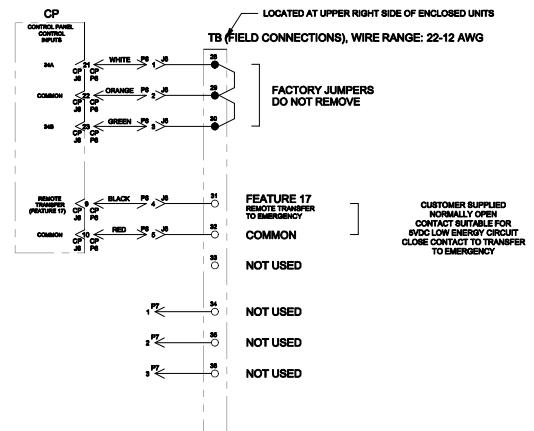
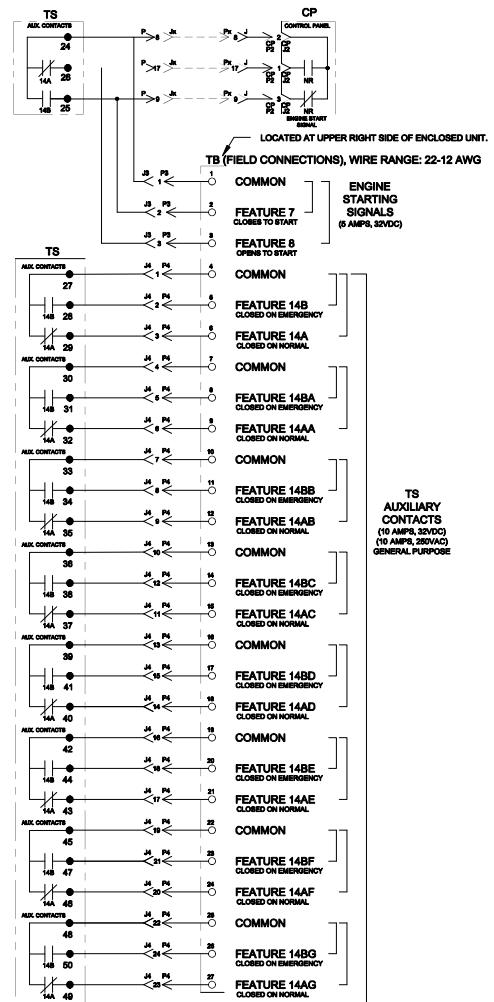
PROJECT NAME:	BY	DATE:	MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASME Y14.5M-1994 FOR PLASTIC PARTS SEE SP-44-95
GATS 4000A	SV	04-04-02	ASME REF. NO.
TERMINATION DETAILS	RN	04-04-02	COMPUTER GENERATED DRAWING
	RELEASER	04-04-02	PROJECTION OF ANGLES AND RADII ARE OMITTED. OUR COMPUTER GENERATED DRAWINGS ARE REVISED AS NECESSARY ON THE BASIS OF DESIGN OR DRAWING APPROVAL.
RELEASER	BY	DS	DRW. NO.
RELEASER	RN	04-04-02	844459-002
RELEASER	JFB	04-04-02	DRAWN BY
RELEASER	R	04-04-02	REV'D BY
RELEASER	R	04-04-02	3 OF 3

ASCO P.C. TECHNOLOGIES, LTD.  
FLORINA PARK, NEW JERSEY 07028 U.S.A.

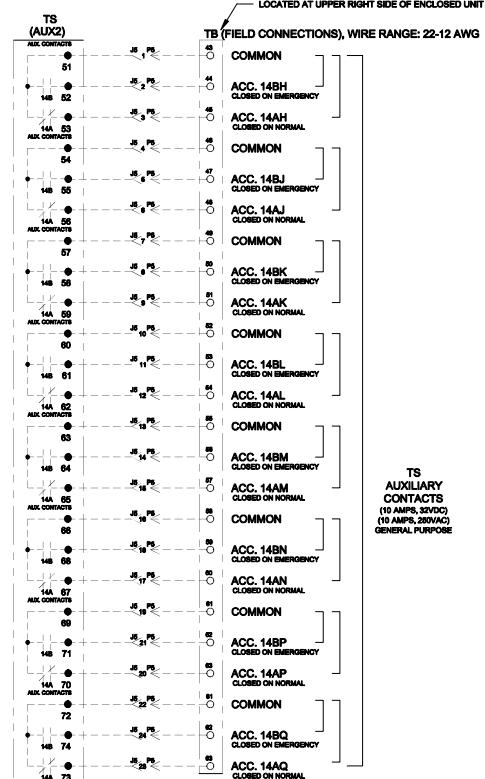


8 7 6 5 4 3 2 1

## FIELD CONNECTIONS



## OPTIONAL ACCESSORY (ACC.) AUXILIARY CONTACTS



8 7 6 5 4 3 2 1

↑

PROJECT NAME:	REF. NO.:	ED. NO.:	DATE:
WIRING	DIAGRAM	THIRD ANGLE PROJECTION	
7000 SERIES (GTATS) 3PH 4000 AMPS "G" FRAME, GROUP 5 CONTROLS			
DRAWN BY: C.R.C.	DATE: 10/17/01	MANUFACTURING DRAWINGS TO BE IN MANUFACTURING PLANT FOR PLANTS BEEH & BEEH FOR PLANTS BEEH & BEEH	
DESIGNED BY: C.R.C.	VERIFIED BY: C.R.C.	PRINTS OF ASCO POWER TECHNOLOGIES, INC. ARE PROVIDED FOR THE USE OF ASCO POWER TECHNOLOGIES, INC. OUR RIGHTS OF OWNERSHIP IN THESE DRAWINGS ARE RESERVED.	
APPROVED BY: C.R.C.	APPROVED BY: C.R.C.	ASCO POWER TECHNOLOGIES, INC. FLORENCE PARK, NEW JERSEY 07833 U.S.A.	
RE-APPROVED BY: C.R.C.	RE-APPROVED BY: C.R.C.	DRAWN NO. A 104622	
844527-127			

8 | 7 | 6 | 5 | **4** | 3 | 2 | 1

## **FIELD CONNECTIONS (CONTINUED)**

D

D

C

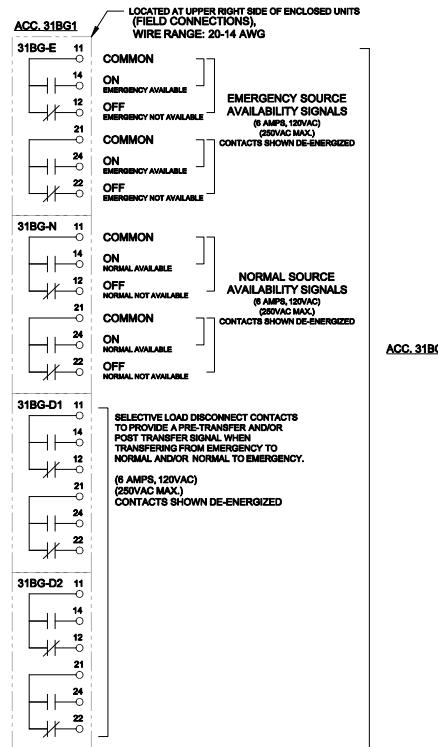
8

B

8

A

A



ACC. 31BC

PROJECT NAME	REF. NO.	REV. NO.	ISS. NO.	BY	APP.	DATE
WIRING	DIAGRAM			THIRD ANGLE PROJECTION		
7000 SERIES (G7A/TS) 3PH 4000 AMPS						
"G" FRAME, GROUP 5 CONTROLS						
BY	DATE	MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASME Y14.5M-1994 FOR PLASTIC PARTS B8.9 SP-005				
DRAWN BY	C.R.L.	ARISPA, INC. NO.				
CHECKED BY	M.Z.	PROPERTY OF ALCO POWER TECHNOLOGIES, INC. PERMITTED FOR OUR INTERNAL USE ONLY. REPRODUCTION IN WHOLE OR IN PART IS PROHIBITED.				
APPROVED BY	C.B.	ASCO Power Technologies, Inc. 10000 N. Cicero Ave., U.S.A.				
PRINTED BY	ASCO	DRAWING A 1004922 3-D 5 OF 7				

8                    7                    6                    5                    **↑**                    4                    3                    2                    1

8 7 6 5 4 3 2 1

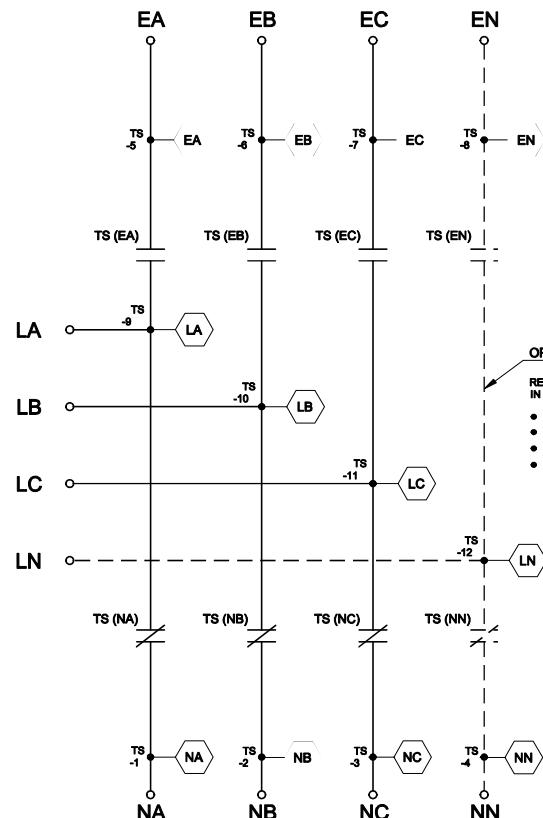
## MAIN POWER POLES

## TS OPERATOR CIRCUIT

D

D

## EMERGENCY



OPTIONAL NEUTRAL TYPES  
REFER TO "EXPLANATION OF CATALOG NUMBER CODES"  
IN CATALOG NUMBER CHART ON SHEET 1.

- NONE
- SWITCHING
- OVERLAPPING CONTACTS
- SOLID BUS PLATE

LOAD

C

B

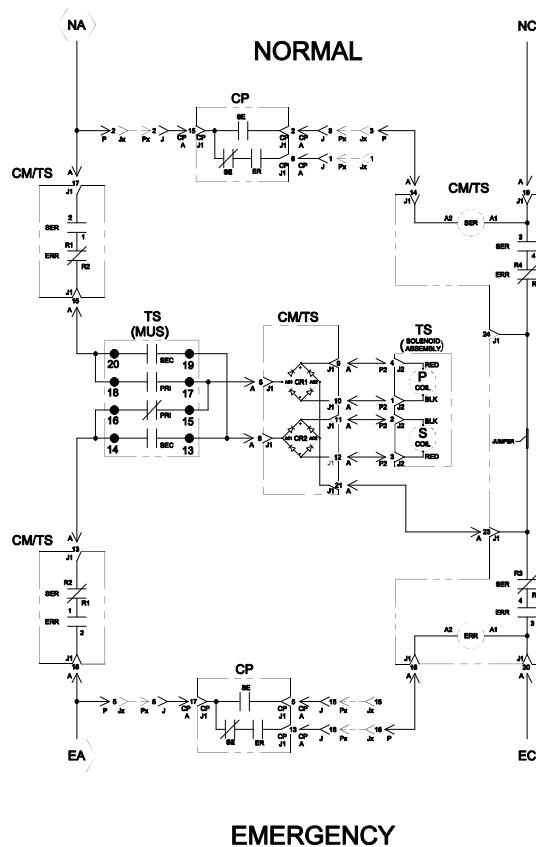
B

A

A

## NORMAL

NOTE:  
ATS SHOWN CLOSED ON  
NORMAL SOURCE.



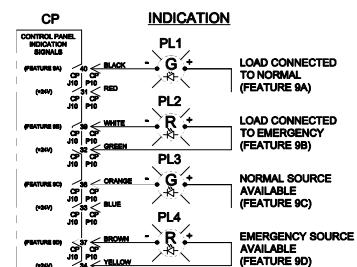
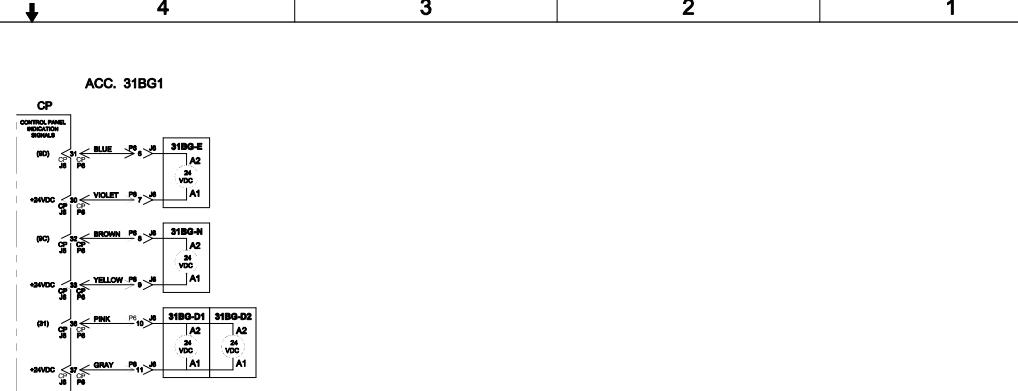
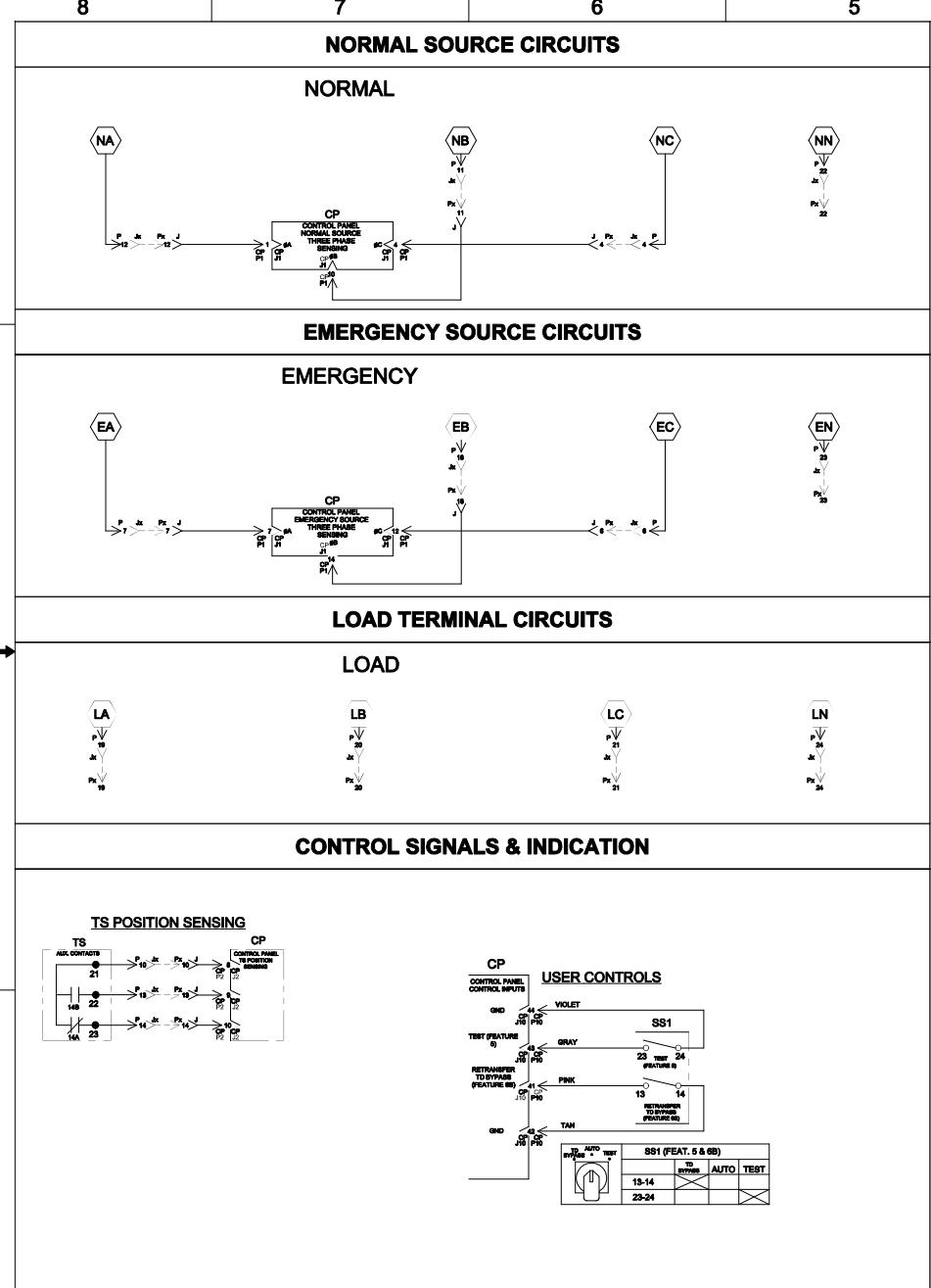
## NORMAL

## EMERGENCY

TS (MUS) CONTACTS	
MUS	SOLENOID POSITION
13-14	NORM > AFTEN TOC < EMER
15-16	X
17-18	X
19-20	X

\* AFTER SOLIDNO PASS THROUGH  
TOP DEAD CENTER POSITION

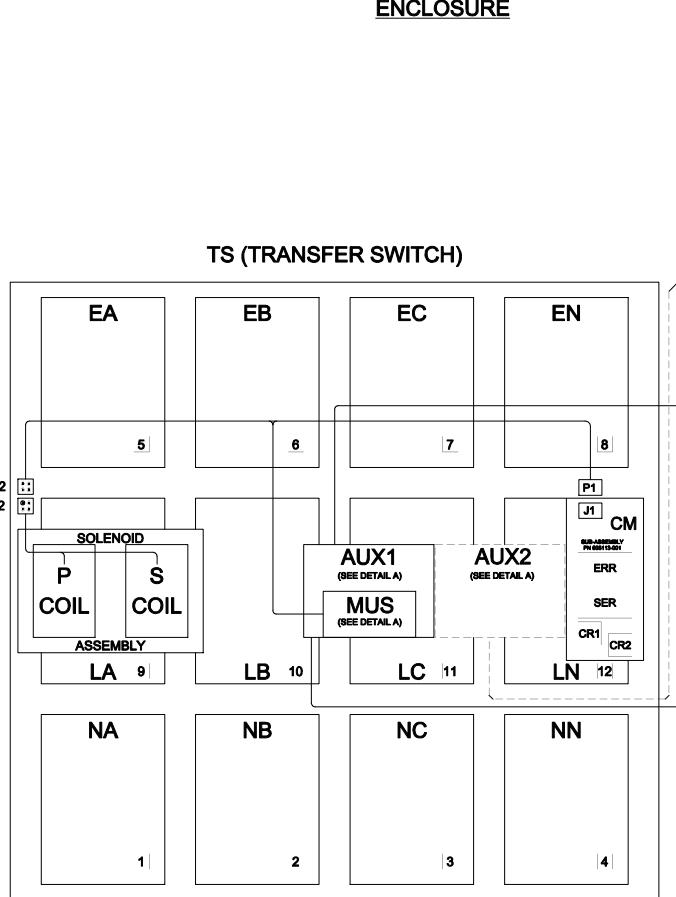
PROJECT NAME:		REV. TO	EDN NO.	BY APP.	DATE
WIRING					
7000 SERIES (GTATS) 3PH 4000 AMPS "G" FRAME, GROUP 5 CONTROLS					
DRAWN BY	DATE	MANUFACTURING DRAWINGS TO BE IN ACCORDANCE WITH THE FOLLOWING STANDARDS: ASME B31.1, B31.3, ASME B31.5, B31.8, B31.12, ASME B31.13, B31.14, B31.15, ASME B31.16, B31.17, B31.18, ASME B31.19, B31.20, B31.21, ASME B31.22, B31.23, B31.24, ASME B31.25, B31.26, B31.27, ASME B31.28, B31.29, B31.30, ASME B31.31, B31.32, B31.33, ASME B31.34, B31.35, B31.36, ASME B31.37, B31.38, B31.39, ASME B31.40, B31.41, B31.42, ASME B31.43, B31.44, B31.45, ASME B31.46, B31.47, B31.48, ASME B31.49, B31.50, B31.51, ASME B31.52, B31.53, B31.54, ASME B31.55, B31.56, B31.57, ASME B31.58, B31.59, B31.60, ASME B31.61, B31.62, B31.63, ASME B31.64, B31.65, B31.66, ASME B31.67, B31.68, B31.69, ASME B31.70, B31.71, B31.72, ASME B31.73, B31.74, B31.75, ASME B31.76, B31.77, B31.78, ASME B31.79, B31.80, B31.81, ASME B31.82, B31.83, B31.84, ASME B31.85, B31.86, B31.87, ASME B31.88, B31.89, B31.90, ASME B31.91, B31.92, B31.93, ASME B31.94, B31.95, B31.96, ASME B31.97, B31.98, B31.99, ASME B31.100, B31.101, 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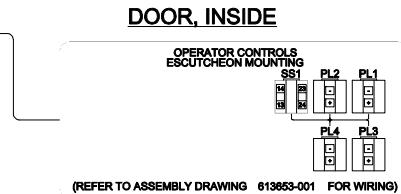
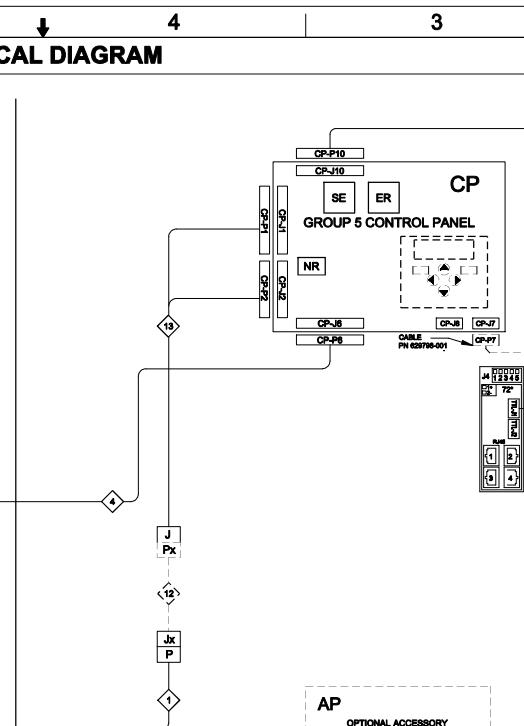
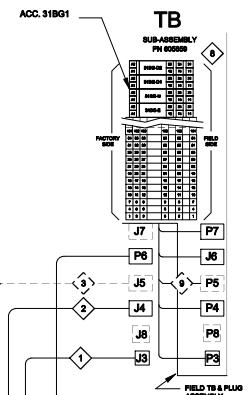
PROJECT NAME:		FIRM TO DIRECT		IRON & STEEL		BY / APP.		DATE	
WIRING		DIAGRAM							
<b>7000 SERIES (G7AT5) 3PH 4000 AMPS</b>									
<b>"G" FRAME, GROUP 5 CONTROLS</b>									
BY DATE		MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASME B8.1-1994 FOR PLASTIC SHEET SP-1940		ASME REF. NO.		COMPUTER GENERATED DRAWING			
DRAWN BY C.R. 10/01/01		PROPERTY OF INDO POWER TECHNOLOGIES, USE PERMITTED FOR OUR INTERNAL PURPOSES ONLY		SHEET NO. 14		DS			
CHECKED BY MZ 10/01/01				REV. NO.					
APPROVED BY C.R. 10/01/01				844627-127					
APPROVED BY C.R. 10/01/01				DRAFTED BY 304928		E. OF 7			
<b>ASCO Power Technologies</b> 10000 Powerside Drive, Northbrook, IL 60062 U.S.A.									

## PHYSICAL DIAGRAM

**ENCLOSURE**



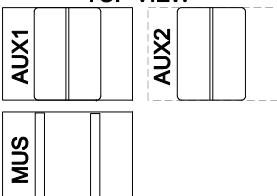
## TS (TRANSFER SWITCH)



(REFER TO ASSEMBLY DRAWING 613653-001 FOR WIRING

**OPTIONAL  
POWERMANAGER  
OR ADDITIONAL  
OPERATOR CONTROLS  
ESCUOTHEON MOUNTING**

DETAIL A  
MUS, AUX1 & AUX2  
TOP VIEW



#### OPERATOR CONTROL

PROJECT NAME		REV. NO.	ED.	ISS. NO.	BY	APP.	DATE
WIRING		DIAGRAM					
7000 SERIES (GTAT5) 3PH 4000 AMPS "G" FRAME, GROUP 5 CONTROLS		THIRD ANGLE PROJECTION					
BY	DATE	MANUFACTURER'S TOLERANCES TO BE IN ACCORDANCE WITH ASME Y14.5M-1994 FOR PLASTIC PARTS SEE MP-405					
C.R.L.	12/00/01	ASMBL. REF. NO.					
CHECKED	MZ	COMPUTER GENERATED DRAWING					
APPROVED	CS	DS					
APPROVAL							
<b>ASCO</b>		844627-127					
APO Box 1000, Tewksbury, MA 01876		DRAFTING NO. 304925 R. 0.7					

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