

**Woodstock Power Company** 

4055 Richmond Street Philadelphia, PA 19137 P: 610-658-3242

E: sales@woodstockpower.com

W: www.woodstockpower.com

# Submittal Package



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Controller Wiring Diagram

GM107538

# **KOHLER**®

	Voltage Diagram	ADV-5875
Misc		
	Battery	244578
	Battery Charger	GM96383
	Battery Charger Assembly	GM103666
	Block Heater	326220
	Circuit Breaker	GM24181
	Flexible Fuel Line	X-504
Warranty		
	Warranty	TP-5374
	Warranty	TP-5561
Certification		
	ISO9001 Certificate	G15-152
	Prototype Test Summary	G18-526
	Prototype Test Certificate	G18-56
Pre-Startup Checklist		
	Pre-Startup Checklist	PreStartUpCheckList

## WOODSTOCK — C O M P A N Y —

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#### Generator

#### Kohler Model: KG200

This gas generator set equipped with a 4S13X alternator operating at 120/208 volts is rated for 180 kW/225 kVA. Output amperage: 625.

#### Description Qty

KG200 Generator System

3 KG200 Generator Set

Includes the following:

Literature Languages English

Approvals and Listings UL2200 Listing/cUL Genset List **Engine** SnglFuel,UL,PreAlarm,NG,Stdby

Nameplate Rating Standby 130C Rise

Voltage 60Hz, 120/208V, Wye, 3Ph, 4W

Alternator 4S13X

Cooling System Unit Mounted Radiator, 50C

Skid, 53" Skid and Mounting Air Intake Standard Duty Controller APM603 Enclosure Type Sound **Enclosure Material** Steel

1500W,120V Starting Aids, Installed Electrical Accy., Installed Battery, 1/12V, Wet Electrical Accy., Installed Battery Charger, 6A

Electrical Accy., Installed Run Relay 100% Rated Rating, LCB 1

800 Amps, LCB 1

Trip Type, LCB 1 Electronic, LSI Interrupt Rating LCB 1 35kA at 480V Miscellaneous Accy, Installed Coolant in Genset Miscellaneous Accy, Installed **Rodent Guards** 

5 Year Comprehensive Warranty

Power Factor Test, 0.8, 3Ph Only Testing, Additional

Total unit length in inches 172



3

3

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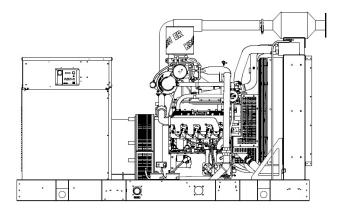
Lit Kit, KG200 Production

Total unit width in inches 54 Total unit height in inches 83 Total unit weight (lbs) 5,157 Weight/Dimensions Disclaimer \* **Estimates-Not for Construction** Flexible Fuel Line



# Spec Sheets





#### Standard Features

- EPA-Certified for Stationary Emergency Applications
- · Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a cULus listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Natural gas, LP gas, and dual fuel models are available.
- Air Restriction
- **Alternator Protection**
- Battery Rack and Cables
- Closed Crankcase Ventilation (CCV) Filters
- Gas Fuel System (includes fuel mixer, electronic secondary gas regulator, gas solenoid valve, and flexible fuel line between the engine and the skid-mounted fuel system components)
- Integral Vibration Isolation
- Local Emergency Stop Switch
- · Oil Drain Extension
- · Operation and Installation Literature
- Open Unit Accessory Kit (Duct Flange, Stone Guard, And Three-Way Exhaust Catalyst)

#### Alternator Features

- The unique Fast-Response™ X excitation system delivers excellent voltage response and short-circuit capability using a rare-earth, permanent magnet (PM)-excited alternator.
- · The brushless, rotating-field alternator has broad range reconnectability.

## Generator Set Rating

## Standby 130C Rise Ratings

Alternator	Voltage	Ph	Hz	Peak kVA	kW/kVA	Amps
4S13X	120/208	3	60		180/225	625

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor

Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-8528-1 and ISO-3046-1.

Obtain technical information bulletin (TIB-101) for ratings quidelines, complete ratings definitions, and site condition derates.

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

#### **Alternator Specifications**

#### **Specifications** Alternator

Alternator manufacturer

Type

Exciter type

Leads, quantity Voltage regulator

Insulation

Insulation: Material

Insulation: Temperature Rise

Bearing: quantity, type

Coupling Amortisseur windings

Voltage regulation, no-load to full-load

One-Step Load Acceptance

Unbalanced load capability

Kohler

4-Pole, Rotating-Field

Brushless, Rare-Earth Permanent-Magnet

12, Reconnectable

Solid State, Volts/Hz

NEMA MG1

Class H

130 ° C, 150 ° C Standby

1, Sealed

Flexible disc

Full

Controller Dependent

100% of rating

100% of rating current

- NEMA MG1, IEEE, and ANSI standards compliances for temperature rise and motor starting.
  - Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- · Sustained short-circuit current enabling downstream circuit breakers to trip witout collapsing the alternator field.
  - Self-ventilated and dripproof construction.
  - · Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
    - · Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

#### **Engine**

## **Engine Specification**

**Engine Manufacturer** 

**Engine Model** 

Engine: type

Cylinder arrangement

Displacement, L (cu. in.)

Bore and stroke, mm (in.) Compression ratio

Piston speed, m/min. (ft./min.)

Main bearings: quantity, type

Rated rpm

Max. power at rated rpm, kWm (BHP)

Cylinder head material

Piston: type, material

Crankshaft material

Valve (exhaust) material Governor: type, make/model

Frequency regulation, no-load to-full load

Frequency regulation, steady state

Frequency

Air cleaner type, all models

Kohler

KG10V08T-6DGS

10.3 L, 4-Cycle, Turbocharged and Aftercooled

V-8

10.3 (632)

116.8 x 120.6 (4.6 x 4.7)

9.3:1

434.3 (1425)

5, Tri-Metal

1800

245 (330)

Cast Iron

Dished Top Forged Aluminum

Forged Steel

Inconel

Electronic

Isochronous

± 0.75%

Fixed

Dry

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_	1/	n	_		
_	X	ı	$\overline{}$	 IS.	t

#### **Exhaust System**

Exhaust Manifold Type Dry
Exhaust flow at rated kW,m3/min. (cfm) 41.6 (1469)
Exhaust temperature at rated kW, dry exhaust, EPA certified, °C (°F) 764 (1407)
Maximum allowable back pressure after catalyst, kPa (in. Hg) 14.3 (4.24)
Maximum allowable back pressure, kPa (in. Hg) 19.8 (5.87)

Exh. outlet size at eng. hookup, mm (in.) Flanged Outlet at Catalyst, see ADV drawing

## **Engine Electrical**

## **Engine Electrical System**

Ignition system	Coil Pack
Battery charging alternator: Ground (negative/positive)	Negative
Battery charging alternator: Volts (DC)	12
Battery charging alternator: Ampere rating	130
Starter motor rated voltage (DC)	12
Battery, recommended cold cranking amps (CCA): Qty., rating for18 C (0?F)	one, 925
Battery voltage (DC)	12

#### Fuel

## Fuel System

Fuel type Natural Gas

Fuel supply line inlet 2 NPT

Natural gas/LPG fuel supply pressure, kPa (in. H20). Fuel supply
pressure measured at the generator set fuel inlet downstream of any

fuel system equipment accessories.

## **Fuel Composition**

Fuel Composition		
Natural Gas: Methane, % by volume	90 min.	
Natural Gas: Ethane, % by volume	4.0 max.	
Natural Gas: Propane, % by volume	1.0 max.	
Natural Gas: Propene, % by volume	0.1 max.	
Natural Gas: C4 and higher, % by volume	0.3 max.	
Natural Gas: Sulfur, ppm mass	25 max.	
Natural Gas: Lower heating value, kJ/m3 (Btu/ft3), min.	33.2 (890)	

<sup>\*</sup> Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local distributor for further analysis and advice.

#### Lubrication

Lubrication System		
Туре	Full Pressure	
Oil pan capacity, L (qt.)	11.3 (12)	
Oil pan capacity with filter, L (qt.)	15.1 (16)	
Oil filter: quantity, type	1. Cartridge	

$C \cap O$	IIN	

Radiator System		
Ambient temperature, ° C ( ° F)	50 (122)	
Engine jacket water capacity, L (gal.)	11 (2.9)	
Radiator system capacity, including engine, L (gal.)	34 (9)	
Engine jacket water flow, Lpm (gpm)	219 (58)	
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	102 (5800)	
Heat rejected to charge air cooling water at rated kW, dry exhaust, Kw Btu/min.	20.1 (1143)	
Heat rejected to engine oil at rated kW,kW (Btu/min.)	20.5 (1165)	
Water pump type	Centrifugal	
Fan diameter, including blades, mm (in.)	900 (35.4)	
Fan, kWm (HP)	15 (20.1)	
Max. restriction of cooling air, intake and discharge side of radiator, kPA (in. H20)	0.125 (0.5)	

<sup>\*</sup> Enclosure with enclosed silencer reduces ambient temperature capability by 5  $^{\circ}$  C (9  $^{\circ}$  F).

## **Operation Requirements**

Air Requirements		
Radiator-cooled cooling air, m3/min. (scfm) *	331 (11700)	
Combustion air, m3/min. (cfm)	11.33 (400)	
Heat rejected to ambient air: Engine, kW (Btu/min.)	58.2 (3309)	
Heat rejected to ambient air: Alternator, kW (Btu/min.)	16 (910)	

<sup>\*</sup>Air density = 1.20 kg/m3 (0.075 lbm/ft3)

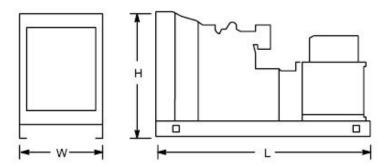
## **Fuel Consumption**

Natural Gas, m3/hr. (cfh) at % load	Rating
Standby Fuel Consumption at 100% load	67.9 m3/hr. (2398 cfh)
Standby Fuel Consumption at 75% load	53.1 m3/hr. (1874 cfh)
Standby Fuel Consumption at 50% load	38.2 m3/hr. (1350 cfh)
Standby Fuel Consumption at 25% load	23.4 m3/hr. (826 cfh)
Standby Fuel Consumption at 0% load	8.5 m3/hr. (302 cfh)

## **Dimensions and Weights**

Dim Weight Spec	Dim Weight Value
Fuel	All
Engine Manufacturer	Kohler
Overall Size, L x W x H, mm (in.):	2800 x 1340 x 1809 (110.2 x 52.8 x 71.2)
Weight (radiator model), wet, kg (lb.):	2030 (4480)

## Model: KG200, continued



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.



#### **Industrial Generator Set Accessories**

#### Generator Set Controller



The APM603 generator set controller provides advanced control, system monitoring, and system diagnostics for a single generator set or paralleling multiple generator sets. The APM603 interfaces the generator set to other power system equipment and network management systems using standard industry network communications. It uses a patented digital voltage regulator and unique software logic to manage alternator thermal overload protection as well as serves as an overcurrent protective relay, features normally requiring additional hardware. The APM603 controller meets NFPA 110, Level 1.

#### Display, Interface, and Accessibility

- A 7-inch color TFT touchscreen for easy local access to data.
  - Home screen can be customized to show critical data at a glance.
  - Create a custom favorites list for quick access to important data
- Measurements are selectable in metric or English units.
- Supports Modbus® protocol through serial bus and Ethernet networks, and supports SNMP and BACnet® through Ethernet networks.

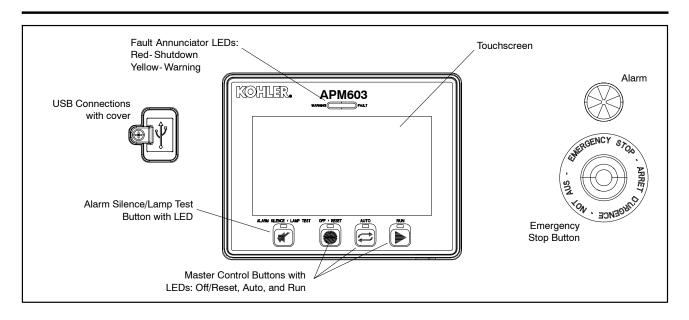
#### **Global Support**

 Sales, installation, and service support from more than 800 Kohler and SDMO service providers around the world.

#### **On-board Diagnostics**

- Immediate visibility of warnings and faults with text description and code display.
  - 15 seconds of critical data are captured around each warning and fault
  - Critical data can be viewed on the display and downloaded
- Store up to 10,000 events locally along with historical data logging of successful starts.
  - Accurate time stamp from real-time clock
  - Event log can be downloaded
- Data logging of customized parameter list for report generation and advanced troubleshooting.
  - Store to external USB drive for easy transfer to another device

Modbus® is a registered trademark of Schneider Electric BACnet® is a registered trademark of ASHRAE.



## **Controller Features**

AC Output Voltage Regulator Adjustment	Maximum of ±10% of the system voltage
Alarm Horn	Indicates a generator set warning or shutdown condition
Alarm Silence	For NFPA-110 application or user convenience
Alternator Protection	Generator set overload and short circuit protection
Cyclic Cranking	Provides automatic restart after a failed start attempt with programmable on/off time and number of attempts
ECU Diagnostics	Displays engine ECU fault codes and descriptions for engine troubleshooting
Emergency Stop Button	Shuts down the generator set immediately, for emergency situations
Engine Start Aid	Control for an optional engine starting aid
Environmentally Sealed Membrane Keypad	Three master control buttons with LEDs: Off/Reset, Auto, and Run
Patented High-Speed RMS Digital Voltage Regulator	±0.25% no-load to full-load regulation with three-phase true RMS sensing
Lamp Test	Verifies functionality of the indicator LEDs
Real-time Clock	Includes battery back-up to retain date and time through controller power cycle
Remote Reset	Allows remote fault resets and restarting of the generator set
Remote Monitoring Panel	Compatible with the Kohler® Remote Serial Annunciator
Run Time Hourmeter	Displays generator set run time
Run Relay	Indicates that the generator set is running
Time Delay Engine Cooldown (TDEC)	Time delay before the generator set shuts down
Time Delay Engine Start (TDES)	Time delay before the generator set starts

## Communication

USB Port	(1) Mini-USB port for PC connection (1) USB port for storage device
Serial (RS-485) Port	(1) Non-isolated for RSA III     (1) Isolated for Modbus devices     (1) Isolated for paralleling communication
Ethernet Port	(1) RJ45 for Modbus TCP, SNMP, and BACnet

## **Controller Specifications**

_	
Nominal voltage	12 or 24 VDC protected against reverse battery connection
Power	800 mAmps at 12 VDC
	400 mAmps at 24 VDC
Operating Temperature	-40°C to 70°C (-40°F to 158°F)
Storage Temperature	-40°C to 85°C (-40°F to 185°F)
Humidity	5% to 95% non-condensing
Display Size, W x H	154 x 86 mm (6.0 x 3.4 inches)
Protection Index	IP65 Front

## **Paralleling Features**

- Isochronous control with real and reactive load sharing with other APM603 controller equipped generator sets

  Supports paralleling up to 8 generators
- Random first-on logic to prevent two or more generator sets from closing to a dead bus and provides the fastest response for a single
- Automatic synchronizer with dead bus closing
- Soft loading and unloading for generator management
- Protective relay functions:
  - Synch check (25C)
  - Over current (51)

  - Over frequency (810) Over power (320) Over voltage (59) Reverse power (32R)
  - Reverse reactive power (32RQ) Under frequency (81U)

  - Under voltage (27)
- Generator management to allow the start and stop of generators based on load demand or state of other generators
  - Fuel level
  - Run time
  - Manual order
  - Time of day
  - Efficiency
- Simplified paralleling system view from any generator controller in

#### Overcurrent Protective Device

- Provides protection against line-to-line and line-to-neutral faults
- Uses thermal and instantaneous current limit settings for alternator
- Includes a maintenance mode for arc flash reduction per NEC 240.87

#### **Load Management Features**

- Programmable outputs included to command the connect and disconnect of loads based on generator or paralleling system state
  - Loads connected based on available capacity
    Loads disconnected at system startup
    Loads disconnected based on a maximum kW setting or
- underfrequency setting
- Supports up to 16 prioritized load steps per system

  - Can be used on a single generator system
    Can be combined in a paralleling system for a total system load control capability
- Simplified load management system view from any generator controller in the system
- Requires input/output module option

## Advanced Programmable I/O

- Configurable inputs and outputs can be programmed for customer specific use
- PLC-like capability for applying logic to customize generator system behavior

#### **Troubleshooting Features**

- 15 seconds of key data automatically captured around each warning and shutdown
  - Data can be exported for detailed analysis
  - Data can be viewed on controller for convenient on-site troubleshooting support
- Configurable data logger will allow you to select parameters to monitor
  - Data stored to USB device for flexibility on amount of data stored and ability to export for detailed analysis
  - Data capture controlled by user to allow capturing specific data required

#### NFPA 110 Requirements

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions/faults shown below.

- Engine functions:
- Overcrank
- Low coolant temperature warning
- High coolant temperature warning
- High coolant temperature shutdown
- Low oil pressure shutdown
  Low oil pressure warning
  High engine speed
  Low fuel (level or pressure) \*

- Low coolant level EPS supplying load
- High battery voltage Low battery voltage
- General functions:
  - Master switch not in auto
- Battery charger fault \*
- Lamp test
- Contacts for local and remote common alarm
- Audible alarm silence button
- Remote emergency stop
- Function requires optional input sensors or kits and is engine dependent, see Engine Data.

#### **Standards**

The generator set controller has been tested and verified for compliance with the following standards.

- NFPA 99
- NFPA 110, Level 1
- CSA 282-09
- UL 6200
- ASTM B117 (salt spray test)

#### **Controller Functions**

The controller displays warning, shutdown, and status messages. All functions are available as relay outputs.

Warning causes the yellow fault LED to show and sounds the alarm horn, signaling an impending problem.

**Shutdown** causes the red fault LED to show, sounds the alarm horn, and stops the generator set.

The controller communicates with the engine ECU and supports a large number of warning and shutdown events that are not listed here. This table highlights the items required for NFPA 110.

Event	Warning	Shutdown
Alternator Thermal Protection †		•
Battery Charger Fault *	<b>A</b>	
CAN Option Board1 Comm Loss	<b>A</b>	
Critically Low Fuel Level (diesel) *	<b>A</b>	
ECU Diagnostic Event	<b>A</b>	
ECU Mismatch Shutdown †		•
Fuel Leak Alarm (diesel) *	<b>A</b>	
High Battery Voltage Warning	<b>A</b>	
High Coolant Temperature Shutdown †		•
High Coolant Temperature Warning	<b>A</b>	
High Fuel Level Warning (diesel) *	<b>A</b>	
High Oil Temperature Shutdown †		•
High Oil Temperature Warning	<b>A</b>	
Local Emergency Stop Shutdown †		•
Loss ECU Comms Shutdown †		•
Loss of Signal Low Coolant Level Voltage	<b>A</b>	
Low Battery Voltage Warning	<b>A</b>	
Low Coolant Level Shutdown †		•
Low Coolant Temperature Warning	<b>A</b>	
Low Fuel Level Shutdown (diesel) * †		•
Low Fuel Level Warning (diesel) *	<b>A</b>	
Low Fuel Pressure Warning (gas) *	<b>A</b>	
Low Oil Pressure Shutdown †		•
Low Oil Pressure Warning	<b>A</b>	
Low RTC (clock) Battery Voltage	<b>A</b>	
Maintenance Reminder1	<b>A</b>	
Maintenance Reminder2	<b>A</b>	
Maintenance Reminder3	<b>A</b>	
Maximum Power Shutdown †		•
Maximum Power Warning	<b>A</b>	
Not In Auto Alarm	<b>A</b>	
Over Crank Shutdown †		•
Over Current Shutdown (L1, L2, L3) †		•
Over Current Warning (L1, L2, L3)	<b>A</b>	
Over Frequency Shutdown †		•
Over Frequency Warning	<b>A</b>	
Over Power Shutdown †		•
Over Power Warning	<b>A</b>	
Over Speed Shutdown †		•
Over Voltage Shutdown (L- L, L- N, each phase) †		•
Over Voltage Warning (L- L, L- N, each phase)	<b>A</b>	

Event	Warning	Shutdown
	waiting	Silutuowii
Remote Emergency Stop Shutdown †		•
Reverse Power Shutdown †		•
Reverse VAR Shutdown †		•
Under Frequency Shutdown †		•
Under Frequency Warning	<b>A</b>	
Under Voltage Shutdown (L- L, L- N, each phase) †		•
Under Voltage Warning (L- L, L- N, each phase)	<b>A</b>	
Weak Cranking Battery	<b>A</b>	
Status Messages		
Auto Button Pressed		
EPS Supplying Load		
Generator Running		
Generator Started		
Generator Stopped		
GFCI Warning *		
Load Shed Overload		
Load Shed Under Frequency		
Off Button Pressed		
RSA Event Programmable Digital Inputs, 1-8		
Run Button Pressed		
* Function requires optional input sensors or kits † Items included with common fault shutdown 10		

## Kohler KG Engine-Powered Models Inputs and Outputs

Standard Dedicated User Inputs	Input Type
Auxiliary Fault (Shutdown)	
Auxiliary Warning	
Battery Charger Fault	
Breaker Closed *	
Breaker Tripped/Open *	
Emergency Stop, Local	Digital Input
Emergency Stop, Remote	
Excitation Over Voltage	
Ground Fault Relay	
Fuel Type	
Low Fuel Pressure	
Remote Engine Start	Two-wire input
Speed Bias	Analog Voltage Input,
Voltage Bias	Scalable up to +/- 10 VDC

Standard Dedicated User Outputs	Output Type
Close Breaker *	
Common Failure	
Common Warning	
Crank	Delevi Driver Ovitavit
High Coolant Temperature	Relay Driver Output
Horn	
Run	
Trip Breaker / Shunt Trip *	
* Only with remote mounted electrical	ly approted airquit brookers

\* Only with remote-mounted electrically operated circuit breakers.

	Optional Configurable User Inputs and Outputs	
User C	onfigurable Inputs	2 Analog, 0-5 VDC 4 Dry Contact Digital
User C	onfigurable Relay Outputs	14 NO/NC Relays 1 Common Fault Relay
Note:	Programmable I/O is configuratechnician	able by a Kohler-authorized

## **KG Engine Data**

The following KG engine data is displayed on the APM603 controller.

Parameter
Coolant Temperature
ECU Runtime Hours
Engine Speed
Intake Manifold Pressure
Intake Manifold Temperature
Intercooler Temperature
Fuel Pressure
Oil Pressure
Oil Temperature

## PSI/Doosan Engine-Powered Models Inputs and Outputs

Standard Dedicated User Inputs	Input Type
Auxiliary Fault (Shutdown)	
Auxiliary Warning	
Battery Charger Fault	
Breaker Closed *	
Breaker Tripped/Open *	
Emergency Stop, Local	Digital Input
Emergency Stop, Remote	
Excitation Over Voltage	
Ground Fault Relay	
Fuel Type	
Low Fuel Pressure	
Remote Engine Start	Two-wire input
Speed Bias	Analog Voltage Input,
Voltage Bias	Scalable up to +/- 10 VDC

Standard Dedicated User Outputs	Output Type
Close Breaker *	
Common Failure	
Common Warning	
Crank	Dalay Driver Outent
High Coolant Temperature	Relay Driver Output
Horn	
Run	
Trip Breaker / Shunt Trip *	
* Only with remote- mounted electrical	lly operated circuit breakers

Optional Configurable User Inputs and Outputs		
User Configurable Inputs	2 Analog, 0-5 VDC 4 Dry Contact Digital	
User Configurable Relay Outputs	14 NO/NC Relays 1 Common Fault Relay	
Note: Programmable I/O is confitechnician	igurable by a Kohler-authorized	

## PSI/Doosan Engine Data

The following engine data is displayed on the APM603 controller.

Parameter
Ambient Temperature
Coolant Temperature
ECU Runtime Hours
Engine Speed
Intake Manifold Pressure
Intake Manifold Temperature
Intercooler Temperature
Fuel Pressure
Mechanical Engine Load
Oil Pressure
Oil Temperature



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

## **APM603 Available Options**

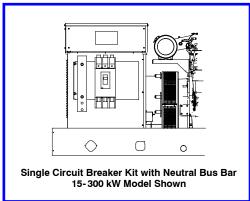
ָנ ָנ ָנ	<u> </u>	cenerator set fault.  Battery Charger available with 6 amp, 10 amp, and 20 amp output for 12 and 24V DC voltage output. (Availability is generator model dependent.) The 10 amp and 20 amp models provide NFPA 110 charging and alarming capability.  Electrically Operated Circuit Breakers  For paralleling systems  Available generator-mounted or remote-mounted  24VDC  Ground Fault Relay provides a relay output to signal a ground fault is detected.  Input/Output Module for Kohler Diesel (KD) and Mitsubishi models
ָרָ (		<ul> <li>For paralleling systems</li> <li>Available generator-mounted or remote-mounted</li> <li>24VDC</li> <li>Ground Fault Relay provides a relay output to signal a ground fault is detected.</li> <li>Input/Output Module for Kohler Diesel (KD) and Mitsubishi models</li> </ul>
(		<ul> <li>Available generator-mounted or remote-mounted</li> <li>24VDC</li> <li>Ground Fault Relay provides a relay output to signal a ground fault is detected.</li> <li>Input/Output Module for Kohler Diesel (KD) and Mitsubishi models</li> </ul>
(	_ _	• 24VDC  Ground Fault Relay provides a relay output to signal a ground fault is detected.  Input/Output Module for Kohler Diesel (KD) and Mitsubishi models
ָנָ (		is detected.  Input/Output Module for Kohler Diesel (KD) and Mitsubishi models
į,		
Ţ		provides:
[		16 digital input connections with connection to ground
Ę		<ul> <li>8 relay output connections (Form C, rated 8A, 240 VAC or rated 0.5 A, 48 VDC)</li> </ul>
		<b>Input/Output Module</b> for models other than KD or Mitsubishi provides:
		• 2 analog inputs (0-5 VDC)
		4 digital input connections with connection to ground
		• 14 relay output connections (Form C, rated 10A, 120V)
		• 1 common fault relay output (NO, rated 2A, 24VDC)
Ę		<b>Key Switch</b> to allow selection of RUN, OFF and AUTO modes. Lockable in the AUTO position by removing the key.
Ę		Remote Emergency Stop Switch available as a wall mounted panel to remotely shut down the generator set.
Ţ		Remote Monitoring Panel. The Kohler® Remote Serial Annunciator (RSA) enables the operator to monitor the status of the generator set from a remote location, which may be required for NFPA 99 and NFPA 110 installations, and up to four Automatic transfer switches.
Ţ		<b>Shunt Trip Wiring</b> provides relay outputs to trip a shunt trip circuit breaker and to signal the common fault shutdowns. Contacts rated at 10 amps at 28 VDC or 120 VAC.

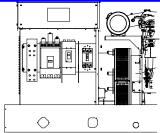
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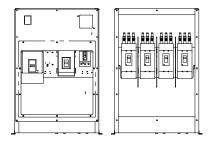
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#### Line Circuit Breakers 15-3250 kW

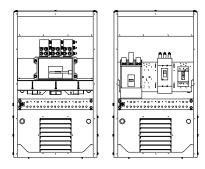




Multiple Circuit Breaker Kit with Neutral Bus Bar 180-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar 350-2250 kW Model Shown (also applies to some 300 kW models)



Circuit Breaker Kits with Neutral Bus Bar 700-2500 kW KD Model Shown

## **Standard Features**

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
  - Magnetic trip
  - o Thermal magnetic trip
  - Electronic trip
  - o Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2500 kW models and selected 80-300 kW models).
- Up to four line circuit breakers can be used on 350-2500 kW models.
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
  - O UL 489 Molded Case Circuit Breakers
  - UL 1077 Supplementary Protectors
  - UL 2200 Stationary Engine Generator Assemblies

## **Line Circuit Breaker Types**

#### **Magnetic Trip**

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip.

#### **Thermal Magnetic Trip**

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependent on the duration and excess of the overload current. Elements are factory- calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

#### **Electronic Trip**

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

LI breakers are a combination of adjustable trip functions including long-time ampere rating, long-time delay, and instantaneous pickup. LSI breakers have all of the LI breaker features plus short-time pickup, short-time delay, and defeatable instantaneous pickup. LSIG breakers have all of the LSI breaker features plus ground-fault pickup and delay.

NOTE: MG-frame does not have a long-time delay when selected with LI breakers.

#### **Electronic with Ground Fault Trip**

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flow in phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Ground fault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

#### 80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

#### 100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

## **Line Circuit Breaker Options**

## Alarm Switch

The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-to-trip pushbutton. The alarm resets when the circuit breaker is reset.

#### Auxiliary Contacts

These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position.

#### ■ Breaker Separators (350-2500 kW)

Provides adequate clearance between breaker circuits.

#### ☐ Bus Bars

Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present.

**15-300 kW.** Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not ordered

**350-2500 kW.** A bus bar kit is provided when no circuit breaker is ordered. Bus bars are also available in combination with circuit breakers or other bus bars on the opposite side of the junction box. On medium voltage (3.3 kV and above) units, a bus bar kit is standard (not applicable to KD models).

#### ☐ Field Connection Barrier

Provides installer wiring isolation from factory connections.

#### ☐ Ground Fault Annunciation

A relay contact for customer connection indicates a ground fault condition and is part of a ground fault alarm.

#### ■ Lockout Device (padlock attachment)

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

#### ☐ Lugs

Various lug sizes are available to accommodate multiple cable sizes for connection to the neutral or bus bar.

#### ☐ Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deenergized state when the circuit breaker is reset.

#### ☐ Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

#### ☐ Shunt Trip Wiring

Connects the shunt trip to the generator set controller. (standard on KD models with the APM802 controller)

#### ☐ Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

## 15-300\* kW Line Circuit Breaker Specifications

\* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 300-2250 kW section.

## 100% Rating Circuit Breaker

Alt. Model	Ampere Range	Trip Type	C. B. Frame Size	
	15- 150	Thermal magnetic		
		Electronic LI		
	60- 150	Electronic LSI	HD	
4D/4E		Electronic LSIG		
		Electronic LI		
	60- 150	Electronic LSI	HG	
		Electronic LSIG		
	15- 150	Thermal magnetic		
		Electronic LI	HD	
	60- 150	Electronic LSI	טח	
		Electronic LSIG		
		Electronic LI		
	60- 150	Electronic LSI	HG	
		Electronic LSIG		
4P/4PX	175-250	Thermal magnetic	JD	
4Q/4QX		Electronic LI		
	250	Electronic LSI	JD	
		Electronic LSIG		
	250 400	Electronic LI		
		Electronic LSI	JG	
		Electronic LSIG		
		Electronic LI		
		Electronic LSI	LG	
		Electronic LSIG		
	15- 150	Thermal magnetic		
		Electronic LI	HD	
	60- 150	Electronic LSI		
		Electronic LSIG		
		Electronic LI		
	60- 150	Electronic LSI	HG	
		Electronic LSIG		
4RX	175-250	Thermal magnetic		
4S/4SX		Electronic LI		
4TX 4V	250	Electronic LSI	JD	
4UA		Electronic LSIG		
4M6226		Electronic LI		
	250	Electronic LSI	JG	
	200	Electronic LSIG	00	
		Electronic LI		
	400		10	
	400	Electronic LSI	LG	
		Electronic LSIG		
	600-800	Electronic LSI	PG	
	_	Electronic LSIG		
	1000-1200	Electronic LSI	PG PJ	
4UA	1000 1200	Electronic LSIG		
4M6226	1200	Electronic LSI		
	1200	Electronic LSIG	FJ	

#### **100% Rating Electrically Operated Breakers**

For use as paralleling breakers with the Decision-Maker® 6000 Controller/DPS System or APM603 controller.

Generator-Mounted P-Frame, 24VDC Electrically Operated					
Alt. Model	Amps	Trip Unit	Frame		
4RX	250	3.0 LI	PJ		
4S/4SX	400	5.0 LSI	PJ		
4TX	600 800	3.0 LI	PL		
4V		5.0 LSI	PL		
250	3.0 LI	PJ			
4UA	400 600	5.0 LSI	PJ		
4M6226	800 1000	3.0 LI	PL		
	1200	5.0 LSI	PL		

All circuit breakers listed in this table include line side bus and load side lugs, 24VDC motor operators, 2 type C auxiliary contacts, and 1 type C SDE overcurrent switch contact. No second breakers are allowed in combination with these breakers.

## **Interrupting Ratings**

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA
HD	25	18	14
HG	65	35	18
HJ	100	65	25
JD	25	18	14
JG	65	35	18
JJ	100	65	25
LA	42	30	22
LG	0.5	0.5	40
MG	65	35	18
PG	65	35	18
PJ	100	65	25
PL	125	100	25

## Circuit Breaker Lugs Per Phase (Al/Cu)

Frame Size	Ampere Range	Wire Range				
E (480 V max.)	30- 100	Up to two wire terminals fitting 10-32 or 1/4-20 stud				
Н	15- 150	One #14 to 3/0				
	175	One 1/0 to 4/0				
J	200-250	One 3/0 to 350 kcmil				
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil				
LG	400-600	Two 2/0 to 500 kcmil AL/CU				
M 800		Three 3/0 to 500 kcmil				
	600 <mark>-800</mark>	Three 3/0 to 500 kcmil				
P	1000-1200	Four 3/0 to 500 kcmil				
Mechanical Load Lugs Included with H, J, and LG LSIG Neutra						
Н	60- 150	One #14 to 3/0 AL/CU				
J	250	One 3/0 to 350 kcmil AL/CU				
LG	400-600	Two 4/0 to 500 kcmil AL/CU				



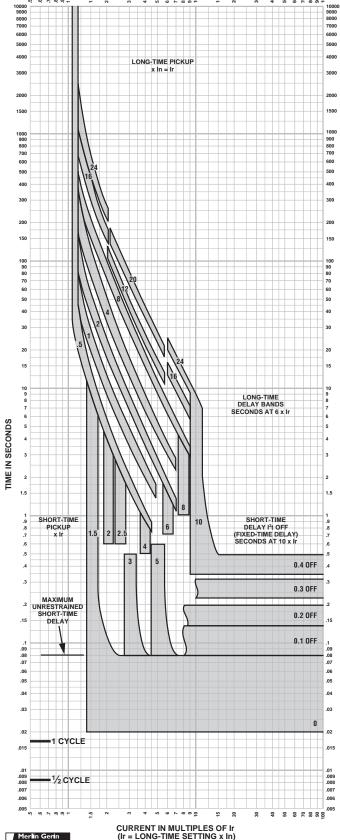
KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

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#### CURRENT IN MULTIPLES OF Ir (Ir = LONG-TIME SETTING x In)



## MICROLOGIC® 5.0/6.0 A/P/H TRIP UNIT CHARACTERISTIC TRIP CURVE NO. 613-4

Long-time Pickup and Delay Short-time Pickup and I<sup>2</sup>t OFF Delay

The time-current curve information is to be used for application and coordination purposes only.

Curves apply from -30°C to +60°C ambient temperature.

#### Notes:

- 1. There is a thermal-imaging effect that can act to shorten the long-time delay. The thermalimaging effect comes into play if a current above the long-time delay pickup value exists for a time and then is cleared by the tripping of a downstream device or the circuit breaker itself. A subsequent overload will cause the circuit breaker to trip in a shorter time than normal. The amount of time delay reduction is inverse to the amount of time that has elapsed since the previous overload. Approximately 20 minutes is required between overloads to completely reset thermal-imaging.
- The end of the curve is determined by the interrupting rating of the circuit breaker.
- With zone-selective interlocking on, short-time delay utilized and no restraining signal, the maximum unrestrained short-time delay time band applies regardless of the setting.
- Total clearing times shown include the response times of the trip unit, the circuit breaker opening, and the extinction of the current.
- For a withstand circuit breaker, instantaneous can be turned OFF. See 613-7 for instantaneous trip curve. See 613-10 for instantaneous override values.
- 6. Overload indicator illuminates at 100%.





## POWERPACT® P- and R-Frame Molded Case Circuit Breakers (Standard or 100% rated up to 2500 A)

The most compact and innovative molded case circuit breakers

POWERPACT Molded Case Circuit Breakers lead the industry with proven, reliable protection and innovative design. Providing unparalleled performance and control, this generation of P- and R-frame circuit breakers features exclusive MICROLOGIC® Trip Units, which allow for a range of sophisticated applications for metering and monitoring. In addition, units can be interchanged to allow for maximum flexibility and are field-installable for easy upgrades as needed.

The compact P- and R-frame circuit breakers permit smaller footprint and higher density installations using I-LINE® Panelboards and Switchboards. These circuit breakers are available in 100% rated construction up to 2500 A to meet a broad range of commercial and industrial application needs.

#### **Full-Featured Performance**

- P-frame 1200 A available in both standard and 100% ratings with sensor sizes 250–1200 A. Interrupting ratings (AIR) G-35kAIR, J-65kAIR and L-100kAIR at 480 VAC
- R-frame 2500 A available in both standard and 100% ratings with sensor sizes 600–2500 A. Interrupting ratings (AIR) G-35kAIR, J-65kAIR and L-100kAIR at 480 VAC
- Compact breaker size allows for smaller footprint installations using I-LINE Panelboards and Switchboards. 9" width on P-frame designs and 15" width on R-frame designs provide increased density installations
- Most field-installable accessories are common to all frame sizes for easier stocking and installation
- Selection of four interchangeable MICROLOGIC Trip Units with POWERLOGIC® power metering and monitoring capabilities available in advanced trip units
- Compatible with POWERLOGIC® systems and high amperage power circuit breakers
- Built-in MODBUS® protocol provides an open communications platform and eliminates the need to purchase additional, proprietary network solutions
- Connection options include bus, cable or I-Line for installation flexibility
- Additional options are available for 5-cycle closing, stored energy mechanisms and draw-out mounting of 1200 A breakers



P-Frame 1200 A



R-Frame





## POWERPACT® P- and R-Frame Molded Case Circuit Breakers (Standard or 100% rated up to 2500 A)

#### **Onboard Intelligence**

For "smarter breakers," a range of MICROLOGIC® Trip Units provides advanced functionality, such as a communications interface, and power metering and monitoring capabilities. With the appropriate MICROLOGIC Trip Unit, you can communicate with breakers, gather power information, monitor events and remotely control breakers based on predetermined conditions, leading to substantial savings in electrical system operating costs.

These interchangeable, microprocessor-controlled, plug-in devices provide the next generation of protection, measurement and control functions, delivering not only greater electrical system safety but also improved system integration and coordination.



MICROLOGIC® Trip Units

#### **Choose the Model that Meets Your Needs**

#### MICROLOGIC 3.0 and 5.0

 Basic circuit protection including long-time, instantaneous and optional short-time adjustments

#### MICROLOGIC 3.0A, 5.0A and 6.0A

- Long-time, instantaneous and optional short-time adjustments
- Integrated ammeter and phase loading bar graph
- LED trip indicator
- Zone selective interlocking with downstream and upstream breakers
- Optional ground-fault protection
- Optional MODBUS® communications interface

#### MICROLOGIC 5.0P and 6.0P

- Long-time, instantaneous and optional short-time adjustments
- Advanced relay protection (current imbalance, under/over voltage, etc.)
- Inverse Definite Minimum Time Lag (IdmtL) long-time delay curve shaping for improved coordination
- Basic power metering and monitoring functions
- Standard MODBUS communications interface compatibility with POWERLOGIC® installations
- Standard GF alarm on 5.0P.
   6.0P has equipment ground-fault tripping protection

#### MICROLOGIC 5.0H and 6.0H

- All 5.0P and 6.0P functions
- Enhanced POWERLOGIC power metering and monitoring capabilities
- Basic power quality (harmonic) measurement
- Waveform capture

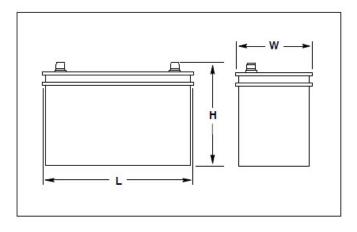
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### **Typical Overall Dimensions**

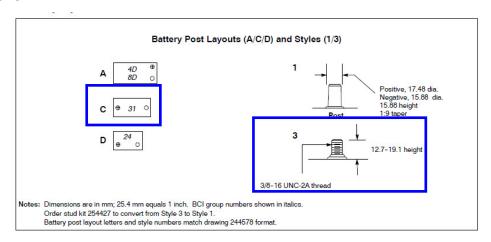


#### Standard Features

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Batteries are rated according to SAE standard J-537.
- All batteries are 12-volts. Kits that contain two or four batteries are availabe for 24-volt systems and/or systems with redundant starters.
- Wet- and dry-charged batteries have lead-calcium or leadantimony plates and use sulferic acide electrolyte. Removable cell covers allow checking of electrolyte specific gravity.
- Absorbant glass mat (AGM) batteries are sealed and maintenance free.
- Batteries are for applications below and above 0 ° C (32 ° F).

Charge Type*	Battery Part Number	Battery Qty. per Size	BCI Group Size	Battery SAE Dimension, mm (in.)		Cold Cranking Amps at 18°C (0°F) Min.	Reserve Capacity Minutes at 27° (80°F) Min.	Battery Post Layout and Style	
				L	W	Н	(O F) WIIII.	IVIII I.	
Wet	324586	1	31	330.2 (13.0)	173.0 (6.8)	239.8 (9.4)	950	185	C/3

## **Battery Specifications**



#### **Industrial Generator Set Accessories**

## **KOHLER.** Power Systems

12 Volt (24 Volt\*), 6 Amp Float/Equalize Battery Charger



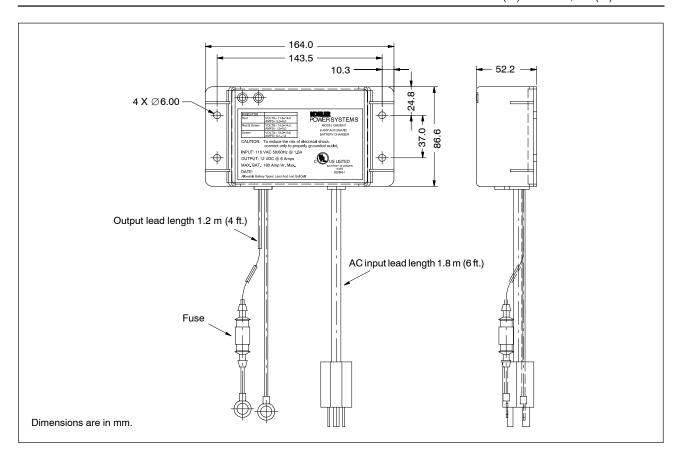


#### **Standard Features**

- 12 VDC output. \* Use two battery chargers for 24-volt electrical systems
- Automatic 3-stage float/equalize battery charger
- Charges both lead-acid and gel-cell type batteries
- Indicator lamps: red and green LEDs indicate bulk charge, absorption, and float charge stages
- Durable potted assembly for full waterproofing and shockproofing
- Reverse-polarity protection
- Short-circuit protection
- UL 1236 listed
- UL 2200 compliant
- UL 991 compliant for vibration and shock
- UL listed to Canadian safety standards
- UL rated inline fuse
- FCC Class B-compliant for EMI/RFI (Date code 8/26/04 or later)
- One-year warranty
- Easy installation:
  - Integral mounting flanges
  - o Ring terminals for battery connection
  - Standard US style 3-prong AC plug

## **Specifications**

	a.
Input Voltage	90-135 VAC
Input Frequency	50/60 Hz
DC Output:	
Bulk	11.8-14.0 VDC @ 5.0-6.0 amps
Absorption	14.0-14.5 VDC @ 1.5-5.0 amps
Float	13.3-14.5 VDC @ 0.1-1.5 amps
Steady Full-Load Output Current	6 amps
Current Limit	7 amps
Output Power Limit	70 +2/-5 watts
Line Regulation Across Input Voltage Range	1%
Isolation, Input to Output	2500 V
Dimensions (L x W x D)	164 x 87 x 53 mm (6.4 x 3.5 x 2.1 in)
Weight	1.6 kg (3.5 lb.)
Temperature Range, Operating and Storage	-40° to 70°C (-40° to 158° F)
Humidity	0 to 100% (condensing)



#### **Battery Connections**

Lead Length 1.2 m (4 ft.)

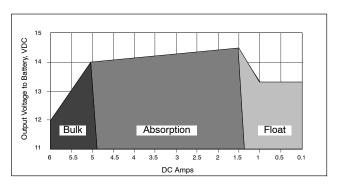
Battery Connections 9.5 mm (3/8 in.) ring terminals

#### **AC Power Connections**

Lead Length 1.8 m (6 ft.)

Connection Standard US style 3-prong AC plug

## **Charging Curves**





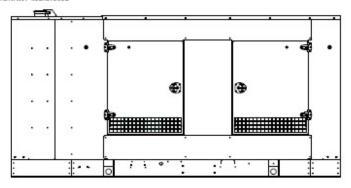
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# **KOHLER**®



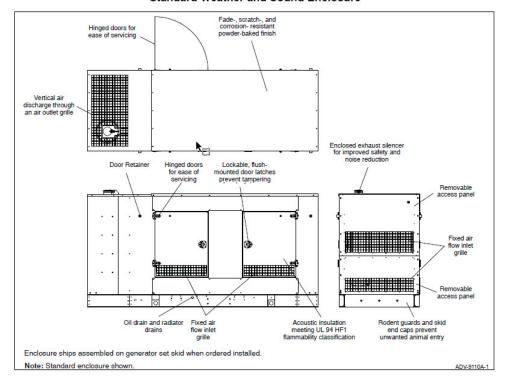


Standard Enclosure

#### Sound Enclosure Standard Features

- Internal-mounted critical silencer and flexible exhaust connector.
- Skid-mounted, steel construction with hinged doors. Steel enclosures are recommended for high humidity and or high salt/coastal regions.
- Fade-, scratch-, and corrosion-resistant Kohler® Power Armor automotive-grade textured finish.
- Enclosure has four access doors which allow for easy maintenance.
- · Lockable, flush-mounted door latches.
- Vertical air inlet and outlet discharge to redirect air and reduce noise.
- Acoustic insulation that meets UL 94 HF1 flammability classification and repels moisture adsorption.
- Sound attenuated enclosure that uses up to 51 mm (2 in.) of acousticlined air discharge hood.
- Steel sound enclosure is analyzed to 150 mph (241 kph) wind load rating.

#### Standard Weather and Sound Enclosure



#### Sound Enclosure Features

- Power Armor automotive-grade finish resulting in advanced corrosion and abrasion protection as well as enhanced edge coverage and color retention.
- · Internal critical exhaust silencer offering maximum component life and operator safety.
- Interchangeable modular panel construction. Allows complete serviceability or replacement without compromising enclosure design.
- Cooling/combustion air intake with a horizontal air inlet. Sized for maximum cooling airflow.
- Service access. Multi-personnel doors for easy access to generator set control and servicing of the oil fill and battery.
- Sound-attenuating design. Mechanically restrained acoustic insulation UL 94 HF1 listed for flame resistance.
- · Cooling air discharge. The sound enclosures include acoustic insulation with urethane film.

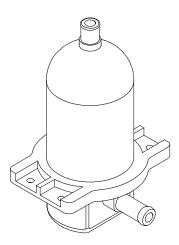
Fuel Tank L (gal.)	, ,	Est. Fuel Supply Hours at 60 Hz with Full Load	<b>J</b> ,	,		Max. Height, mm (in.)	Weight, kg (lb.)
Lift base		0	3848 (151.5)	1340 (52.8)	73	1949 (76.7)	2698 <mark>(5952)</mark>

Note: Data in table is for reference only, refer to the respective ADV drawings for details.

Max. weight includes the generator set (wet) with largest alternator option, enclosure, and silencer.

Log average sound pressure level of 8 measured positions around perimeter of the unit at a distance of 7 m (23 ft). Refer to TIB-114 for details.

## **Engine Block Heater Kits**



Block Heater Kit, typical

## **Applicable Models**

- KG40- KG125
- KG150-KG200
- KG150R
- 25-45REZG
- 25-60REZGB
- 50REZGC/125REZGC/150REZGC
- 50-60REOZJD
- 50REOZJE
- 80REZGD/100REZGD
- 80RZGD/100RZGD
- 80-200REOZJF
- 80-150REOZJG4
- 125RZGC/150RZGC
- 125REOZJG/180REOZJG

## Description

The engine block heater kit heats the engine coolant in cold ambient, warming the cylinders, oil, and charge air circuit which all help to give a faster starting time. The engine block heater uses thermosiphon action to circulate warm coolant into the engine and supplies constant heating to the engine. The engine block heater kit helps to extend element life and gives a significant reduction in electrical consumption.

The engine block heater kit is recommended for ambient temperatures below 10°C (50°F).

The engine block heater kits are available in 120 V, 240 V, and 277 V versions.

#### **Standard Features**

- UL- C/US listed
- CE compliant
- Controls for automatic operation
- Compact design
- Easy to install

## **Block Heater Specifications**

Heating Fluid	Water, Coolant Mix (50% Glycol/50% Water)
Max. Pressure	90 psi (620 kPa)
Heating Element Material	Incoloy 800
Inlet/Outlet Plumbing	0.625 in. hose barb
System Ingress	IP41
Power Connection	NEMA Plug and EURO Plug
Power Chord Length	48 in. (1219 mm)

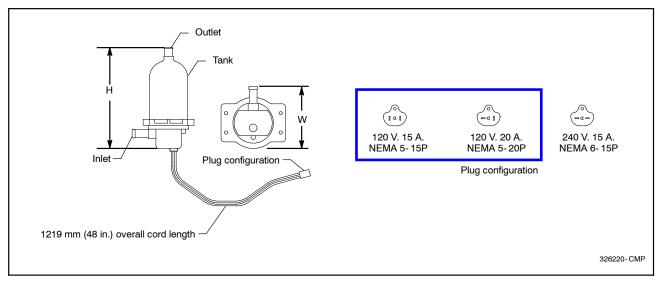
## **Specifications**

					Thermostat	Temperature
Block Heater Kit Number	Component	Watts	Voltage	Phase	ON	OFF
GM58098- KA1	358311	1000	120	1	27°C (80°F)	38°C (100°F)
GM75536- KA1	326228	1500	120	1	49°C (120°F)	60°C (140°F)
GM75555- KA5	GM75552	1800	120	1		
GM75555- KA6	GM75553	2000	240	1		
GM75556- KA1	352945	1500	120	1		
GM75557- KA1	352945	1500	120	1		
GM75564- KA1	358311	1000	120	1		
GM75565- KA1	352945	1500	120	1		
GM77944- KA1	352945	1500	120	1		
GM77944- KA2	352946	1500	240	1		
GM85060- KA1	GM75552	1800	120	1		
GM85060- KA2	GM75553	2000	240	1	27°C (80°F)	38°C (100°F)
GM89427- KA2	GM75552	1800	120	1		
GM91708- KA1	352945	1500	120	1		
GM94248- KA1	352945	1500	120	1		
GM104799- KA1	352945	1500	120	1		
GM105165- KA1	352945	1500	120	1		
GM105165- KA2	352946	1500	240	1	<u> </u>	
GM105409- KA1	352945	(1500)	120	1	7	
GM105409- KA2	352946	1500	240	1		

## **Dimensions and Weights**

Overall Size, H x W, mm (in): 199 x 122 (7.8 x 4.8)

Weight, kg (lb): 0.77 (1.7)





KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

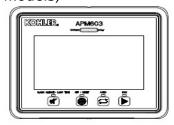
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Integral Voltage Regulator with Kohler® APM603 Controllers and Menu-Driven Selections (80-4000 kW Generator Set Models)



APM603 Controller with Integral Voltage Regulator

The voltage regulator is integral to the controller and uses patented high speed digital voltage regulator design providing  $\pm 0.25\%$  no-load to full-load regulation using root-mean-square (RMS) voltage sensing.

## Voltage Regulators

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

## Integral Voltage Regulators with APM603

Calibration	Range Settings	Default Selection	
Voltage Adjustment	± 10% of System Voltage	System Voltage	
Controller Gain	40 to 70 Hz	P: 1.3 I: 1.0 D: 0.25	
Underfrequency Unload or Frequency Setpoint	40 to 70 Hz	0.5 Hz Below System Frequency (ECM)	
Underfrequency Unload Scope	0-10% of System Voltage (Volts per Cycle)	15 volts per Cycle at 480 Volts (3.1%)	
Reactive Droop	0-10% of System Voltage	4% of System Voltage	
VAR Control	-50% to 110%	0 kVAR	
PF Adjust Control	-0.50 to 1.0 to 0.50	0.8 Lagging	
VAR/PF Gain Adjustment	P: 0.3 to 3.00 I: 0.3 to 3.00 D: 0.3 to 3.00	P: 1.0 I: 1.0 D: 0.25	



Specification/Feature	Integral with APM603
Generator Set Availability	80-4000 kW
Туре	Patented Hybrid Design
Status and Shutdown Indicators	LEDs and Text LCD Display
Operating Temperature	-40 ° C to 70 ° C (-40 ° F to 158 ° F)
Storage Temperature	-40 ° C to 85 ° C (-40 ° F to 185 ° F)
Humidity	5-95% Non-Condensing
Circuit Protection	Solid-State, Redundant Software and Fuses
Sensing, Nominal	100-600 Volts (L-L), 50-60 Hz
Sensing Mode	RMS, Single- or 3-Phase
Input Requirements	8-36 VDC
Continuous Output	5.0 ADC with GM88453 Activator Board
Maximum Output	7.8 ADC with GM88453 Activator Board
Transition Frequency	50-70 Hz
Exciter Field Resistance	4-30 Ohms with GM88453 Activator Board
No-Load to Full-Load Voltage Regulation	± 0.25%
Thermal Drift	<0.5% (-40 ° C to 70 ° C) [-40 ° F to 158 ° F] Range
Response Time	3-phase: 1 mS 1-phase: 5 mS
System Voltage Adjust.	± 10%
Voltage Adjustment	Controller Display
Remote Voltage Adjustment	Analog 0-5 VDC (±10%) Input Optional
Paralleling Capability	Full Load Share and Control plus Reactive Droop

#### Integral Voltage Regulator with APM603 Controller

- A 7.5-inch color TFT touchscreen provides access to data.
- The controller provides an interface between the generator set and switchgear for paralleling applications incorporating multiple generator set and/or utility feeds.
- The controller can control Fast Response™ II, Fast Responset™X, and PMG alternators using the GM88453 activator board.

Voltage Regulator Settings, APM603 Controller

Voltage Regulator Configuration
 Under Frequency Unload Settings
 Single and Three Phase Sensing
 Voltage Target

 Voltage Regulator Gains

Paralleling Settings, APM603

- Synchronizing parameters setup Voltage matching Frequency matching Phase matching Time delay
- Load sharing
   kW sharing
   kVAR sharing
   Baseload settings
   Droop

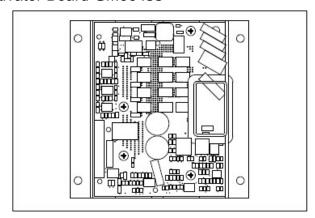
Paralleling Metering, APM603

- Paralleling State
- Paralleling Mode
- System Voltage
- System Frequency
- Connected Generators
- Sync Status
- Engine Speed

VAR/PF	Control	Input

VAR Control Mode, PF Control Mode, System VAR Control, System PF Control

#### **Activator Board GM88453**



- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast Response
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA.
   Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.



## **Alternator Data**



#### **TECHNICAL INFORMATION BULLETIN**

#### **Alternator Data Sheet**

Alternator Model: 4S13X
Frequency: 60 Hz
Speed: 1800 RPM

Leads: 12 (6 Lead, 600 Volt)

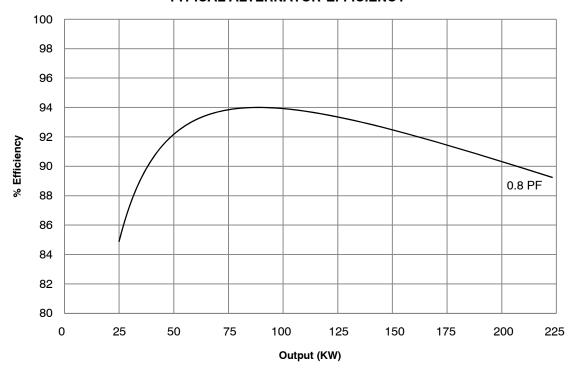
							kW* (kVA)			
				Class B		(	Class F		Class	Н
Voltage		Power		80°C	90°C	95°C	105°C	130°C	125°C	150°C
L-N/L-L	Phase	Factor	Connection	Continuous	Lloyds	ABS	Continuous	Standby	Continuous	Standby
139/240	3	0.8	Wye	176.0	184.5	189.5	197.5	211.0	208.5	221.0
277/480	3	0.0	vvye	(220.0)	(230.5)	(236.5)	(246.5)	(263.5)	(260.5)	(276.0)
127/220	3	0.8	Wye	162.5	170.0	174.0	182.0	194.0	191.5	203.0
254/440	3	0.0	vvye	(203.0)	(212.5)	(217.5)	(227.5)	(242.5)	(239.0)	(253.5)
120/208	3	0.8	Wye	154.5	162.0	165.5	173.5	184.0	182.0	192.5
240/416	)	0.0	vvye	(193.0)	(202.5)	(206.5)	(216.5)	(230.0)	(227.5)	(240.5)
110/190	3	0.8	Wye	141.0	147.5	151.0	158.0	168.0	166.0	175.5
220/380	3	0.0	vvye	(176.0)	(184.0)	(188.5)	(197.5)	(210.0)	(207.5)	(219.0)
120/240	3	0.8	Delta	154.5	162.0	165.5	173.5	184.0	182.0	192.5
120/240	3	0.6	Della	(193.0)	(202.5)	(206.5)	(216.5)	(230.0)	(227.5)	(240.5)
120/240	1	1.0	Dogleg	109.0	111.0	112.5	113.0	113.0	113.0	113.0
120/240	!	1.0	Dogleg	(109.0)	(111.0)	(112.5)	(113.0)	(113.0)	(113.0)	(113.0)
347/600	3	0.8	Wye	142.0	150.0	154.0	162.0	181.0	177.0	194.0
047/000	J	0.0	vvye	(177.0)	(187.0)	(192.0)	(202.0)	(226.0)	(221.0)	(242.0)

<sup>\*</sup> All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

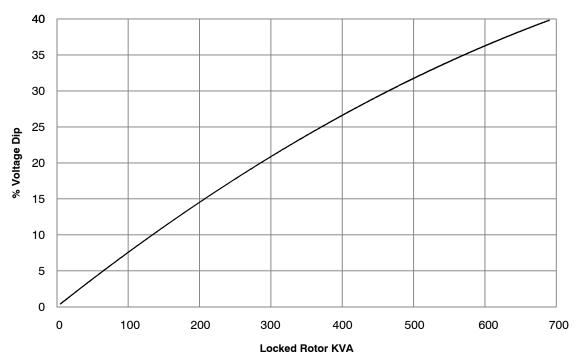
Submittal Data: 139/240 Volts, 0.8 PF, 1800 RPM, 60 Hz, 3 Phase, 130°C Rise

	Symbol	PerUnit	Ohms		Symbol	Value
Typical Cold Resistances				Typical Time Constants		
Phase Resistance		0.032	0.007	Armature Short Circuit	Ta	0.011 sec.
Rotor Resistance		26.43	5.774	Transient Short Circuit	T' <sub>d</sub>	0.149 sec.
Typical Reactances				Transient Open Circuit	T' <sub>do</sub>	1.759 sec.
Synchronous				Typical Field Current		
Direct	$X_{d}$	4.926	1.076	Full Load	$If_{FL}$	21.6 amps
Quadrature	$X_{q}$	2.428	0.530	No Load	$If_NL$	3.9 amps
Transient				Typical Short Circuit Ratio		0.203
Unsaturated	$X'_{du}$	0.474	0.104	Harmonic Distortion		
Saturated	X' <sub>d</sub>	0.417	0.091	RMS Total Harmonic Distortion		3.59%
Subtransient				Max. Single Harmonic		5th
Direct	X" <sub>d</sub>	0.144	0.031	Deviation Factor (No Load, L-L)		<5%
Quadrature	X" <sub>q</sub>	0.143	0.031	Telephone Influence Factor		<50
Negative Sequence	$X_2$	0.143	0.031	Insulation Class		
Zero Sequence	$X_0$	0.012	0.003	per NEMA MG1-1.66		Н
				Phase Rotation		ABC

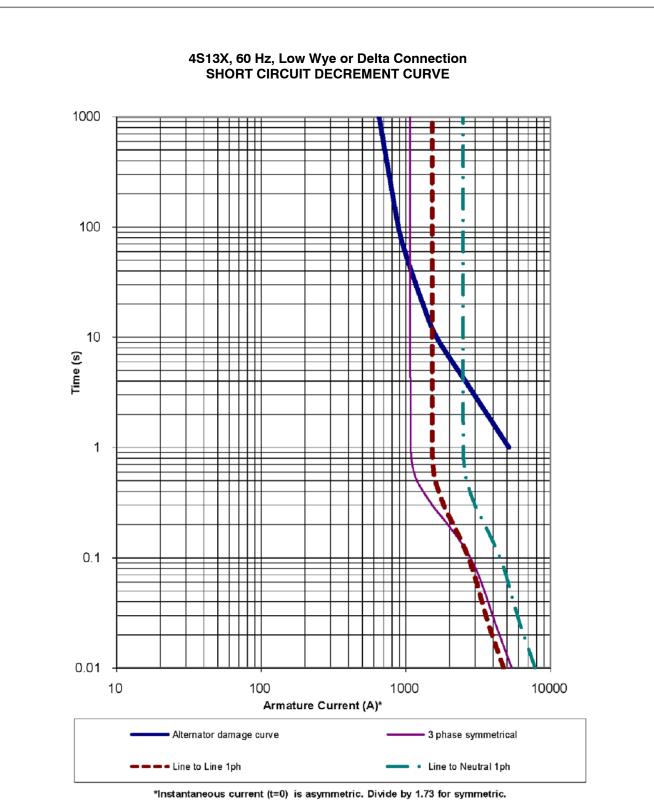
## 4S13X, 60 Hz, 139/240, 277/480 Volts, Wye TYPICAL ALTERNATOR EFFICIENCY\*



## 4S13X, 60 Hz, 139/240, 277/480 Volts, Wye TYPICAL MOTOR STARTING CHARACTERISTICS\*



<sup>\*</sup> All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.





## Cooling Data



### **TECHNICAL INFORMATION BULLETIN**

### **Generator Set Cooling System Data Sheet**

		5	0°C Ambie	nt Tempera	ture Coolir	ng System			
	Total external restriction	Pa	0	125	187	250	312	375	Enclosed
KG200	on open unit <sup>7</sup>	(in.H₂O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units
60Hz (Standby	Maximum allowable	°C	50	48	47	45	43	41	45
Duty)	ambient temperature  Cooling system airflow	(°F)	(122)	(118)	(117)	(113)	(109)	(106)	(113)
		m³/min	330	308	295	282	268	253	NA
		(ft³/min)	(11700)	(10900)	(10400)	(10000)	(9500)	(8900)	(NA)

- 1. The data shown above is the anticipated cooling performance for a typical generator set when following proper installation techniques.
- 2. Cooling performance is based on operation at 100 m (328 ft.) above sea level. For elevations higher than 100 m (328 ft.), typical cooling performance derate is 1°C (1.8°F) per 250 m (820 ft.).
- 3. For high ambient conditions, check TIB-101 for the generator set power output derate schedule.
- 4. Incorrect installation, improper operation, fouling of the cooling system, and other variable conditions may reduce cooling performance.
- 5. Kohler manufactured sound enclosed models are rated in free air with no additional restriction. Consult factory for other variants or conditions such as additional ducting or hoods.
- 6. Performance is based on a 50/50 water and ethylene glycol mixture.
- 7. Total external restriction includes restriction upstream and downstream of the unit any ducting supplying intake air to the unit and any ducting for the discharge.



## Sound Data



### **TECHNICAL INFORMATION BULLETIN**

### **Generator Set Sound Data Sheet**

				Sound	Pressure Data	a in dB(A)		
Generator Set Model	Hz	Load	Raw Exhaust (No Catalyst, No Silencer)	Raw Exhaust (Open Unit Catalyst, No Silencer)	Open Unit, Isolated Exhaust	Weather Enclosure	Standard Sound	Premium Sound
VC200	60	100% Load	110.8	103.5	87.4	85.5	73.4	70.8
KG200	00	No Load	95.9	94.5	82.8	80.9	68.5	65.8

Note: Sound pressure data is the logarithmic average of eight perimeter measurement points at a distance of 7 m (23 ft.), except Raw Exhaust data which is a single measurement point at 1 m (3.3 ft.) from the mouth of a straight pipe exhaust.

KG20	0	60 Hz					Soul	nd Pres	sure Le	vels, di	B(A)	
Lood	Distance,	Facionino	Measurement		(	Octave	Band Ce	enter Fre	equency	/ (Hz)		0
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	Overall Level
			3:00	52.2	61.6	62.8	63.3	62.8	61.1	56.2	50.7	69.7
			1:30	48.0	62.5	61.9	65.1	65.3	61.7	58.1	50.7	70.9
			12:00 <b>-</b> Engine	50.5	62.4	62.7	65.1	65.1	62.4	60.9	54.6	71.3
1000/			10:30	52.0	62.9	61.2	65.8	66.4	63.0	60.7	54.5	71.8
100% Load	7 (23)	Premium Sound	9:00	50.5	59.2	60.5	63.7	64.4	62.0	58.3	51.9	69.8
Luau			7:30	51.2	61.4	61.7	63.1	64.8	64.1	56.9	51.2	70.5
			6:00-Alternator	53.6	63.1	64.9	63.5	65.2	64.4	58.5	54.2	71.7
			4:30	51.0	62.5	63.9	62.5	64.1	63.0	55.6	51.3	70.5
			8-pos. log avg.	51.4	62.1	62.7	64.2	64.9	62.8	58.5	52.7	70.8

						S	ound P	ressure	Levels	, dB(A)		
Lood	Distance,	Enclosure	Measurement		(	Octave I	Band Ce	enter Fre	equency	(Hz)		Overall Level
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	
			3:00	54.9	63.2	64.8	68.6	63.7	61.0	57.4	53.6	72.3
			1:30	51.6	63.0	63.5	68.1	65.3	63.0	58.8	53.2	72.3
				12:00 <b>-</b> Engine	53.6	62.6	62.7	66.7	66.0	63.6	62.1	56.1
4000/			10:30	53.8	62.6	63.3	68.6	65.7	63.2	60.8	56.5	72.8
100% Load	7 (23)	Standard Sound	9:00	53.0	63.8	65.1	68.8	65.9	64.3	62.0	57.3	73.5
Luau	, .		7:30	54.8	63.5	65.8	69.5	65.3	63.6	60.8	57.6	73.6
			6:00-Alternator	54.5	66.7	70.2	70.4	66.3	63.7	62.6	60.2	75.6
		4:30	54.4	65.5	65.3	70.6	63.9	62.6	60.1	55.5	73.9	
			8-pos. log avg.	53.9	64.1	65.8	69.1	65.4	63.2	60.9	56.8	73.4

						S	ound P	ressure	Levels	, dB(A)		
Load	Distance, m (ft)	Enclosure	Measurement Clock Position	3:00	1:30	12:00 Eng.	10:30	9:00	7:30	6:00 Alt.	4:30	8-pos. log avg.
100% Load	7 (23)	Weather	Overall Levels	85.8	86.0	84.9	85.9	86.8	85.9	82.6	84.9	85.5

						S	ound P	ressure	Levels	, dB(A)					
Load	Distance,		Measurement		(	Octave I	Band Ce	enter Fre	equency	(Hz)					
Loau	m (ft)		Clock Position	63	125	250	500	1000	2000	4000	8000	Overall Level			
			3:00	50.2	65.9	75.2	80.5	80.0	82.3	80.4	77.0	87.7			
		On an Unit	1:30	54.3	66.1	76.9	81.0	81.0	82.4	79.3	75.7	87.9			
	Open Unit,	12:00 <b>-</b> Engine	53.3	67.8	76.6	79.9	82.4	79.9	74.6	74.2	86.8				
100%		Open Unit, Isolated Exhaust	Isolated Exhaust	Isolated Exhaust		10:30	53.2	67.4	73.9	80.3	81.0	81.9	80.1	78.4	87.8
Load	7 (23)		9:00	54.6	71.2	76.6	81.0	79.5	84.5	80.5	77.9	88.7			
Loau			7:30	52.3	67.7	76.5	81.3	79.6	81.6	79.7	78.1	87.8			
			6:00-Alternator	50.7	65.8	76.8	78.2	76.8	77.2	75.8	74.2	84.5			
		4:30	56.2	65.5	75.3	79.9	79.4	80.9	79.3	76.4	86.8				
			8-pos. log avg.	53.5	67.6	76.1	80.4	80.2	81.8	79.1	76.8	87.4			

1 KG200 60 Hz 8/20 TIB-114

					S	ound P	ressure	Levels,	dB(A)		
Load	Distance,	Exhaust		(	Octave E	Band Ce	nter Fred	quency (	Hz)		
Luau	m (ft)	Extraust	63	125	250	500	1000	2000	4000	8000	Overall Level
100% Load	1 (3.3)	Raw Exhaust (Open Unit Catalyst, No Silencer)	69.4	90.4	98.6	94.5	95.5	98.0	90.9	79.7	103.5

					S	ound Pi	ressure	Levels,	dB(A)		
Load	Distance,	Exhaust		(	Octave E	Band Ce	nter Fred	quency (	(Hz)		_
Load	m (ft)	Extlaust	63	125	250	500	1000	2000	4000	8000	Overall Level
100% Load	1 (3.3)	Raw Exhaust (No Catalyst, No Silencer)	76.3	88.2	98.9	104.5	104.7	105.6	101.8	94.5	110.8

KG20	0	60 Hz				S	ound Pro	essure	Levels,	dB(A)		
Lood	Distance,	Factorino	Measurement		(	Octave B	and Cen	ter Fred	quency (	Hz)		Overall Level
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	
			3:00	47.1	54.9	60.0	58.9	56.3	53.8	46.4	37.4	64.5
		1:30	44.3	56.8	57.7	59.9	58.5	55.4	48.1	37.4	65.1	
		Premium Sound	12:00 <b>-</b> Engine	45.1	56.5	60.2	58.7	59.0	56.3	48.0	39.9	65.5
			10:30	46.2	57.4	61.7	60.8	57.6	54.6	48.1	38.9	66.2
No .	7 (23)		9:00	46.5	53.4	57.6	57.3	55.2	53.9	47.8	39.5	63.1
Load	. (20)		7:30	47.3	57.7	61.4	58.5	58.1	57.3	47.1	37.2	66.0
			6:00-Alternator	50.2	58.2	63.5	60.8	62.0	59.7	51.2	42.9	68.3
			4:30	46.7	57.1	60.8	58.3	58.0	55.9	47.1	37.8	65.5
		8-pos. log avg.	47.0	56.7	60.8	59.3	58.5	56.3	48.2	39.3	65.8	

						Sc	und Pre	essure l	Levels,	dB(A)		
Lood	Distance,	Enclosure	Measurement		C	ctave B	and Cen	ter Freq	uency (	Hz)		Overall Level
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	
			3:00	48.9	59.1	62.9	64.5	58.0	53.1	47.8	41.6	68.2
		1:30	45.7	59.7	60.8	63.6	58.5	54.7	47.5	37.9	67.4	
				12:00-Engine	48.1	59.1	60.2	61.5	59.4	55.7	47.1	38.4
			10:30	46.5	57.8	61.6	63.4	58.1	56.1	47.3	39.0	67.3
No .	7 (23)	Standard Sound	9:00	49.7	59.3	62.1	64.0	57.4	55.9	49.6	41.9	67.9
Load	. (=0)		7:30	50.3	59.4	63.6	63.3	58.4	56.3	48.4	39.2	68.2
		6:00-Alternator	53.1	62.8	69.5	65.2	60.4	56.1	49.5	42.0	72.0	
		4:30	51.6	60.6	62.8	63.1	56.7	54.6	48.1	38.6	67.8	
			8-pos. log avg.	49.9	60.0	64.1	63.7	58.5	55.4	48.3	40.1	68.5

						Sc	und Pre	ssure l	Levels,	dB(A)		
Load	Distance, m (ft)	Enclosure	Measurement Clock Position	3:00	1:30	12:00 Eng.	10:30	9:00	7:30	6:00 Alt.	4:30	8-pos. log avg.
No Load	7 (23)	Weather	Overall Levels	80.6	82.6	80.2	81.6	81.5	81.0	78.2	80.0	80.9

						Sc	ound Pre	essure l	Levels,	dB(A)		
Load	Distance,		Measurement		Overall Level							
Luau	m (ft)		Clock Position	63	125	250	500	1000	2000	4000	8000	
		Open Unit, Isolated Exhaust	3:00	49.3	64.5	72.7	76.3	77.1	76.0	73.3	64.7	82.5
	7 (23)		1:30	49.2	64.4	75.1	76.7	79.0	79.5	74.6	65.3	84.5
			12:00-Engine	48.4	65.1	74.6	74.1	76.8	76.1	71.4	63.5	82.1
			10:30	48.8	63.5	72.7	76.0	78.5	77.6	74.6	66.1	83.5
No .			9:00	50.1	64.2	74.5	77.7	76.4	77.2	74.4	65.8	83.4
Load			7:30	48.6	64.7	74.6	76.7	76.6	76.6	73.4	65.0	82.9
			6:00-Alternator	48.6	63.9	74.8	74.3	73.5	71.4	67.3	58.5	80.1
			4:30	49.7	64.5	73.5	75.0	76.9	75.1	71.9	62.4	81.9
			8-pos. log avg.	49.1	64.4	74.2	76.0	77.1	76.7	73.1	64.4	82.8

					Sc	und Pre	essure l	Levels,	dB(A)		
Distance,		ance, Exhaust		Octave Band Center Frequency (Hz)							
Load	m (ft)	Extraust	63	125	250	500	1000	2000	4000	8000	
No Load	1 (3.3)	Raw Exhaust (No Silencer)	60.9	83.1	82.7	88.6	89.0	88.1	83.7	75.2	94.5

					Sc	und Pre	essure l	Levels,	dB(A)		
Distance,		ance, Exhaust		Octave Band Center Frequency (Hz)							
Load m (f	m (ft)	Exnaust	63	125	250	500	1000	2000	4000	8000	
No Load	1 (3.3)	Raw Exhaust (No Catalyst, No Silencer)	56.9	77.2	85.9	90.0	90.8	90.0	83.0	75.3	95.9



## Exhaust System Data



#### **TECHNICAL INFORMATION BULLETIN**

### **Enclosed Generator Set Exhaust System Data Sheet**

Model	Enclosure Type	Consumed Back Pressure in. Hg (in. H₂O)	Consumed Back Pressure kPa	Back Pressure Limit(s) in. Hg (in. H₂O)	Back Pressure Limit(s) kPa	Flex Exhaust Tube(s)	Silencer	Drawing
KG200	All Weather and Sound Enclosures	3.1 (43.5)	10.5	5.8 (80.0)	19.8	GM105539 Flex Tube	GM107092 Catalyst Muffler	ADV-9045

- 1. Total system exhaust back pressure is applicable to generator sets equipped with Kohler standard enclosure packages.
- 2. For generator sets with multiple exhaust outlets, total system exhaust back pressure value represents each outlet.
- 3. The total system back pressure should not exceed the manufacturer's recommended limit.
- 4. The total back pressure only includes exhaust components installed inside the Kohler enclosure. Customers must calculate any additional back pressure caused by piping, extensions, or components added after the silencer outlet. Refer to the installation manual for additional details.



## **Emissions Data**



### **KG200**

#### 60 Hz. Gas Generator Set EPA Certified for Stationary Emergency Applications EMISSION DATA SHEET

#### **ENGINE INFORMATION**

Model: KG10V08T-6DGS Bore: 116.8mm (4.6 in.) Nameplate kW @ 1800 RPM: 120.6mm (4.7 in.) 207 (NG) 169 (LPG) Stroke: 4-Cycle, V8 Cylinder Displacement: 10.3 L (632 cu. in.) Type: Turbocharged **EPA Family:** NKHXB10.3TNL Aspiration: Compression Ratio: 9.3:1 EPA Certificate: NKHXB10.3TNL-003

Catalyst Required: Yes

	<u>LPG</u>	<u>NG</u>
$CO_2$	833	638
NOx	0.42	0.26
THC/VOC*	0.03	0.01
CO	0.86	0.27
BSFC	294	247

#### **TEST METHODS AND CONDITIONS**

Standby and overload ratings based on ISO 3046. Continuous ratings based on ISO 8528.

Nameplate power rating is measured at the flywheel operating at standard conditions in a test cell.

Production tolerances in engines and installed components can account for power variations of +/- 5%. Corrections for altitude, temperature and excessive exhaust and intake restrictions should be applied to power calculations.

Electrical ratings are an estimate based on assumed fan and generator losses and may vary depending on actual equipment losses.

Emission rates are based on multi-mode, cycle-weighted testing in accordance with EPA regulations.

BSFC is based on cycle-weighted gross flywheel power rating and does not include fan or generator losses.

Data was taken from a single engine test according to EPA engine test methods, fuel specifications and reference conditions and is subject to instrumentation and engine-to-engine variability. Tests conducted with alternate test methods, instrumentation, fuel or reference conditions may yield different results.

Data and specifications subject to change without notice.



## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2023 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT

OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105

Certificate Issued To: Kohler Co.

(U.S. Manufacturer or Importer)

Certificate Number: PKHXB10.3TNL-004

**Effective Date:** 11/21/2022

Expiration Date: 12/31/2023

Byron J Bunker, Division Director

Compliance Division

Issue Date: 11/21/2022

Revision Date: N/A

Manufacturer: Kohler Co.
Engine Family: PKHXB10.3TNL

Mobile/Stationary Certification Type: Stationary

Fuel: LPG/Propane

Natural Gas (CNG/LNG)

**Emission Standards:** 

Part 60 Subpart JJJJ Table 1 CO ( g/Hp-hr ) : 4.0 VOC ( g/Hp-hr ) : 1.0 NOx ( g/Hp-hr ) : 2.0 Stationary Part 1048 CO ( g/kW-hr ) : 4.4

NMHC + NOx ( g/kW-hr ) : 2.7 HC + NOx ( g/kW-hr ) : 2.7

Emergency Use Only: Y

Pursuant to Section 213 of the Clean Air Act (42 U.S.C. section 7547) and 40 CFR Part 60, 40 CFR Part 60, 1065, 1068, and 60 (stationary only and combined stationary and mobile) and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following nonroad engines, by engine family, more fully described in the documentation required by 40 CFR Part 60, 40 CFR Part 60 and produced in the stated model year.

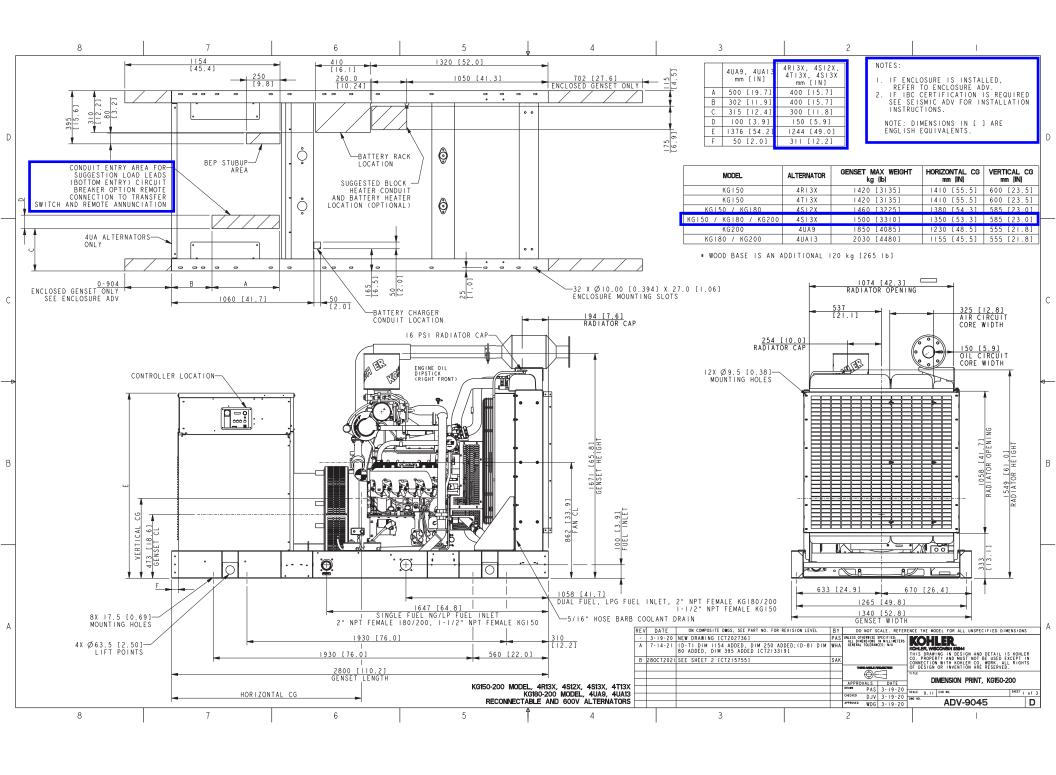
This certificate of conformity covers only those new nonroad spark-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60, 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60, 40 CFR Part 60. This certificate of conformity does not cover nonroad engines imported prior to the effective date of the certificate.

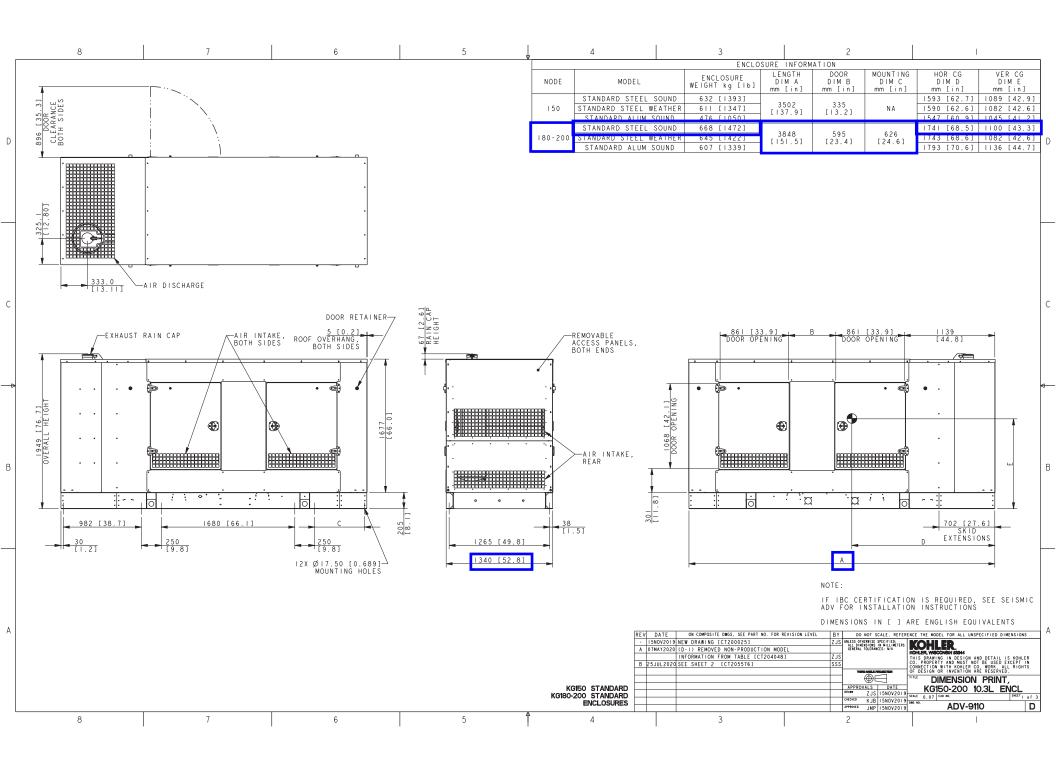
It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068.20 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60, 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 60, 40 CFR Part 60.

This certificate does not cover large nonroad engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



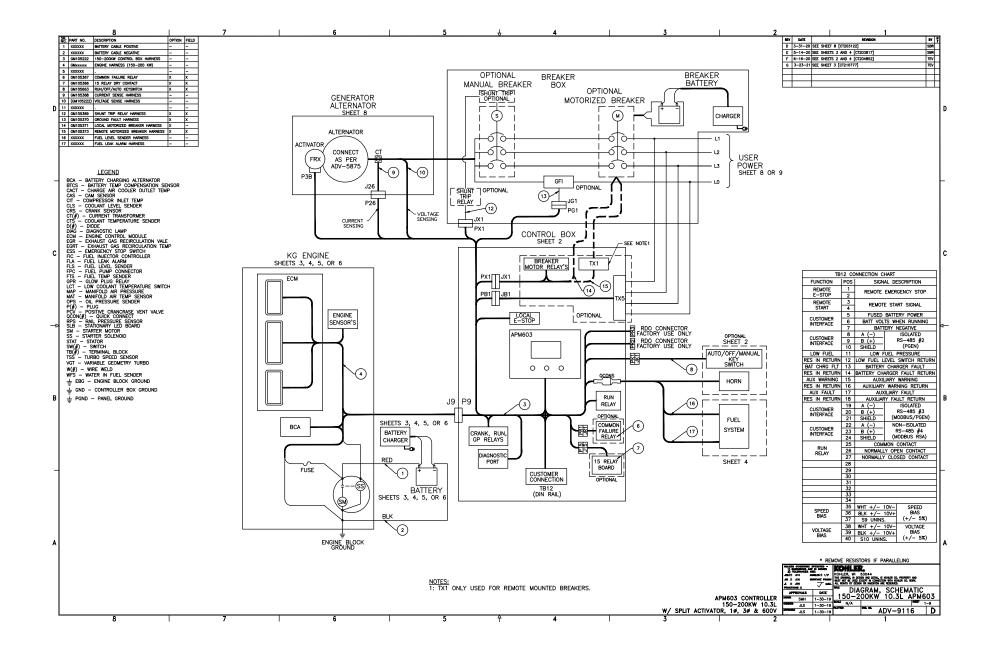
## Dimensional Drawings

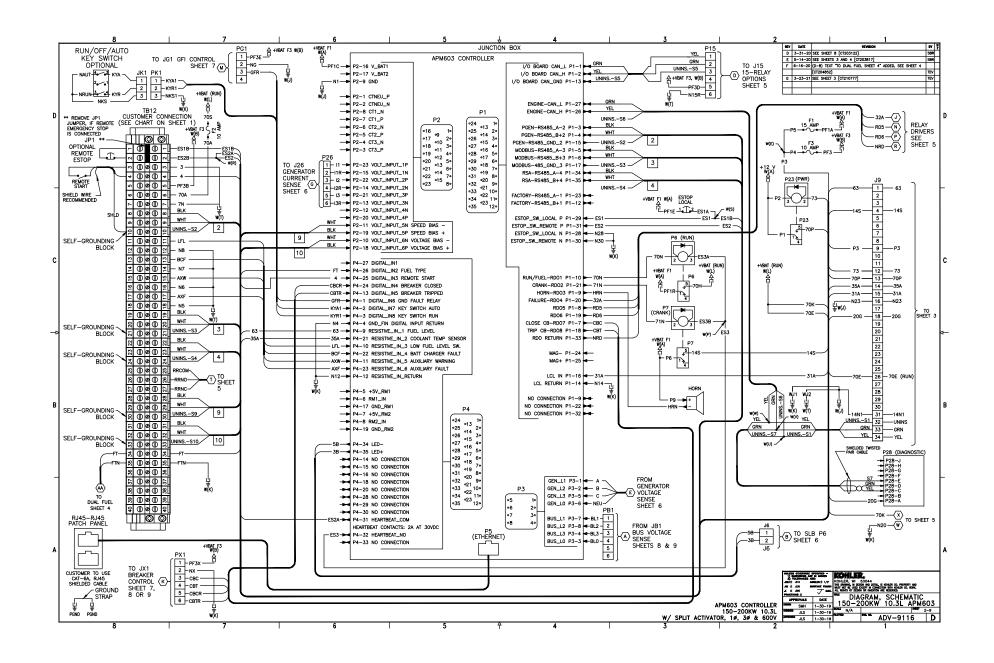


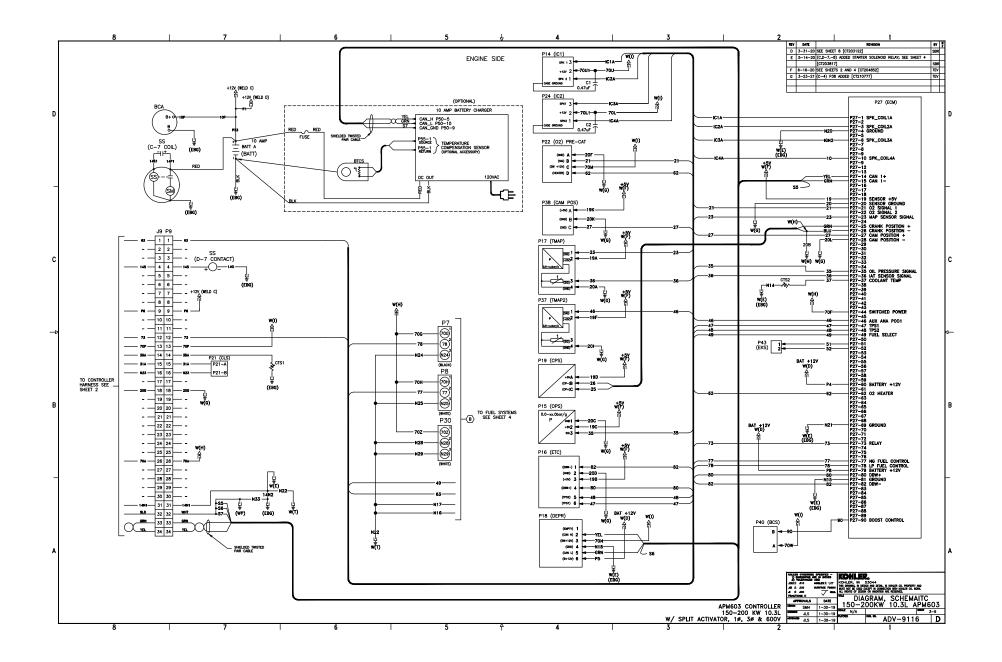


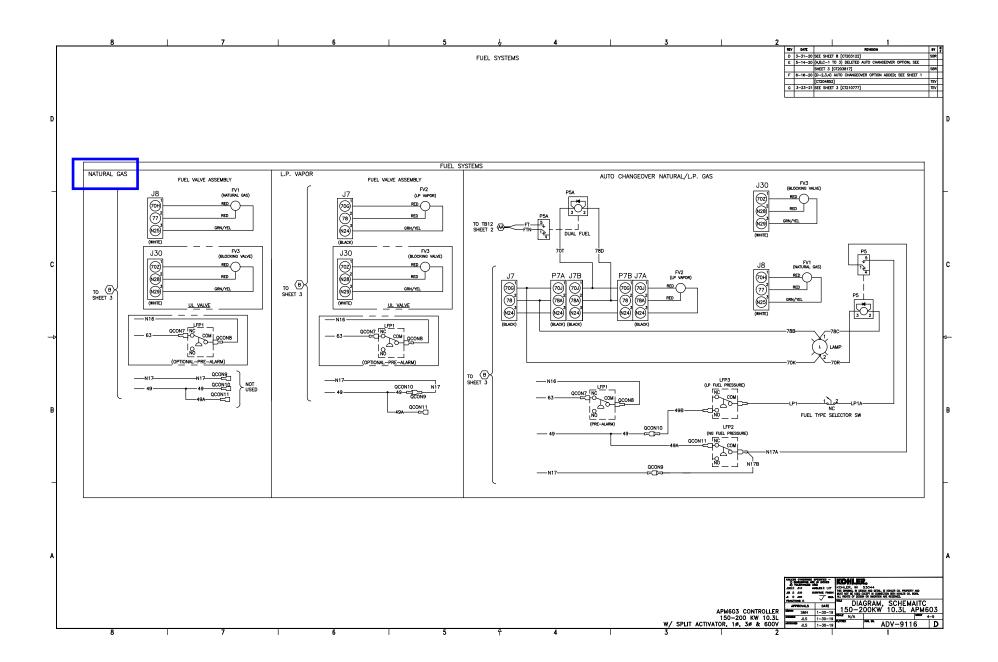


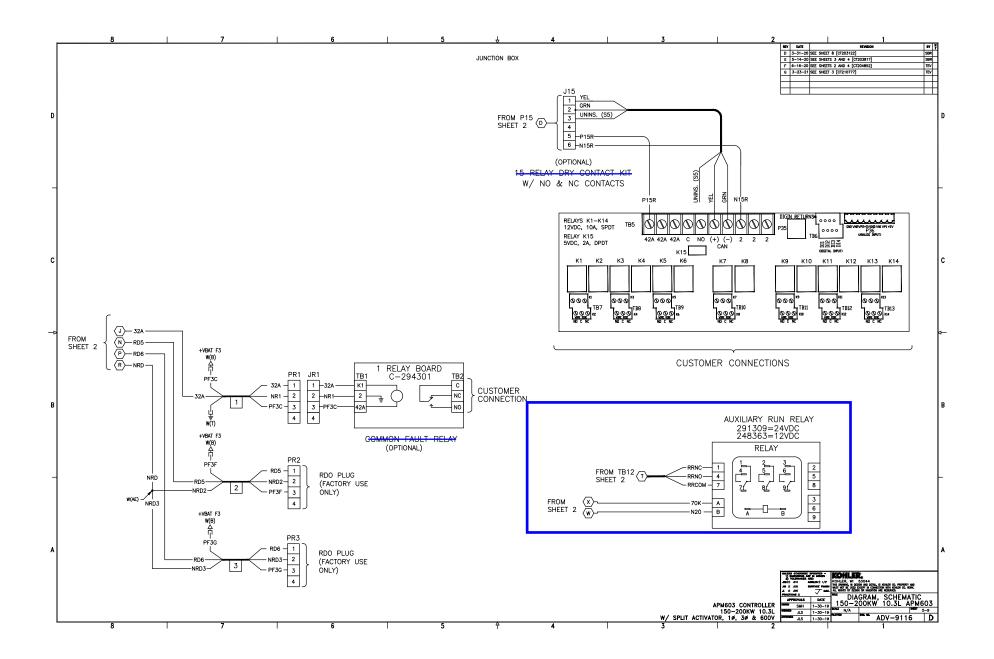
## Wiring Schematics

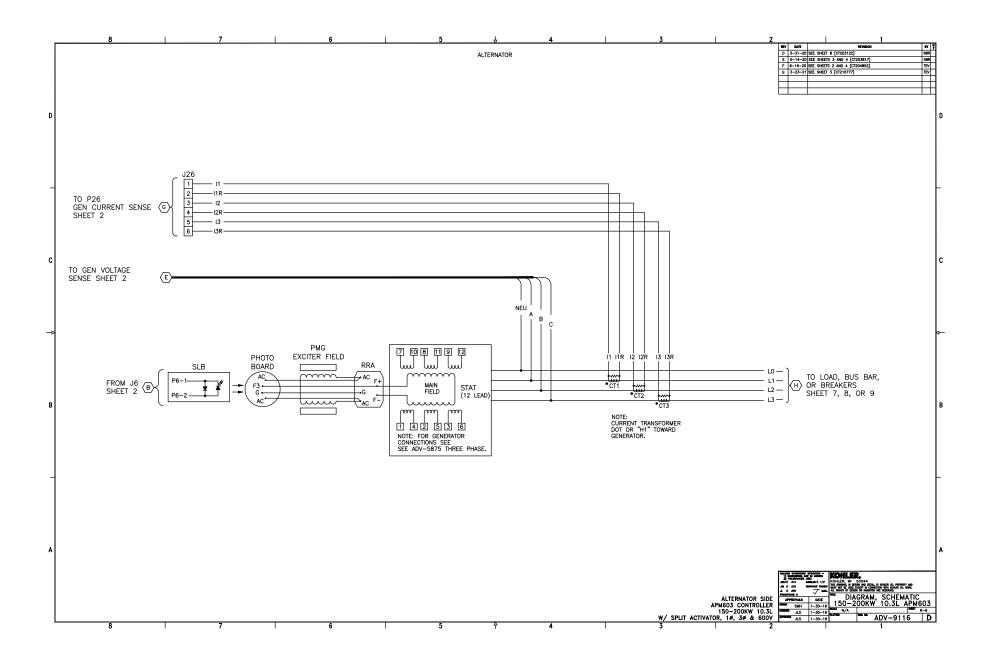


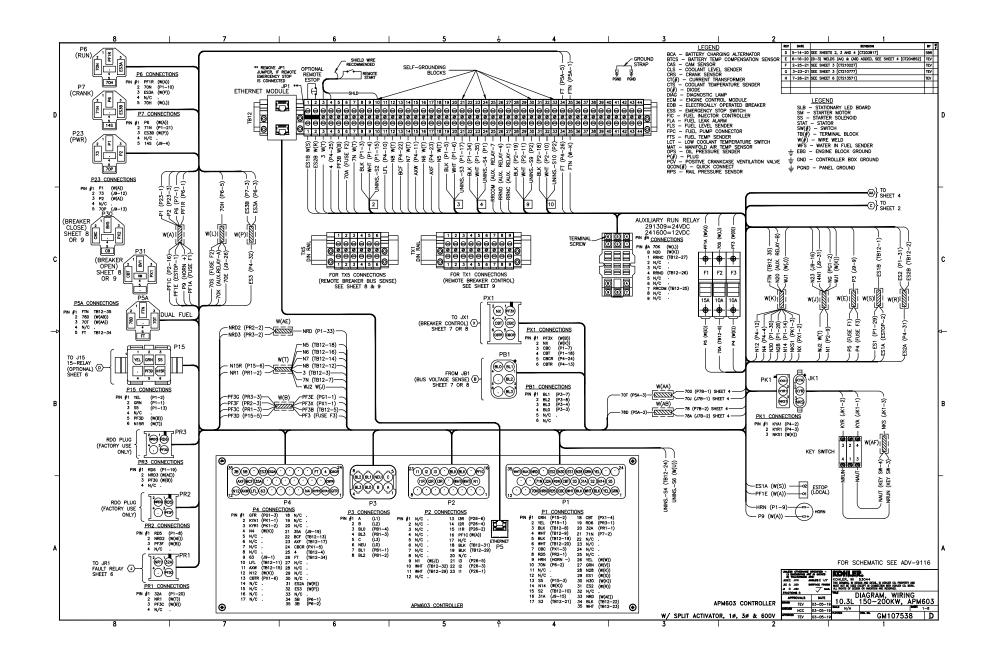


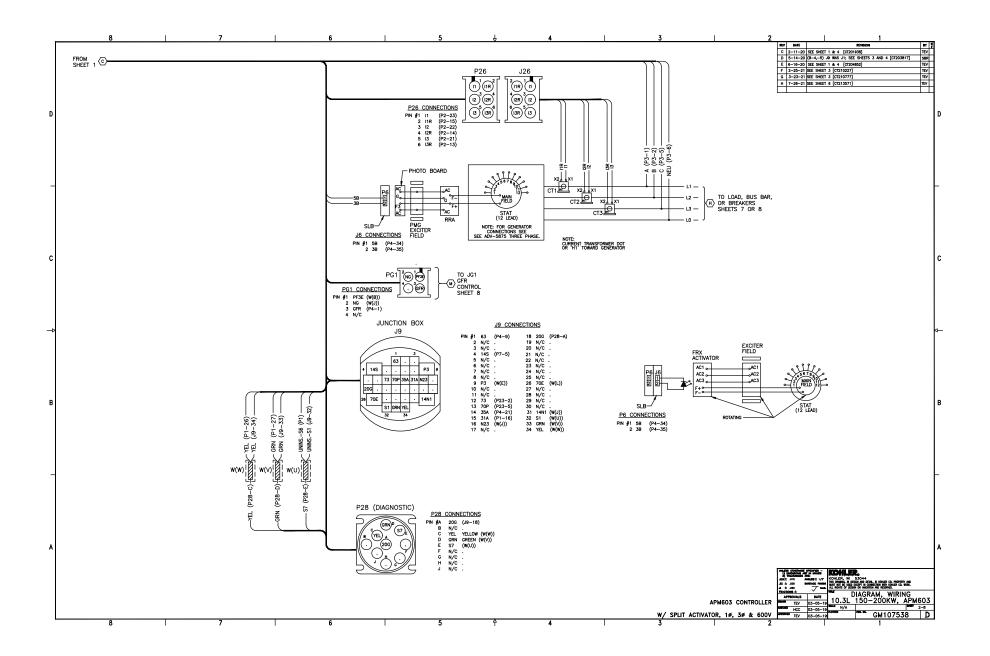


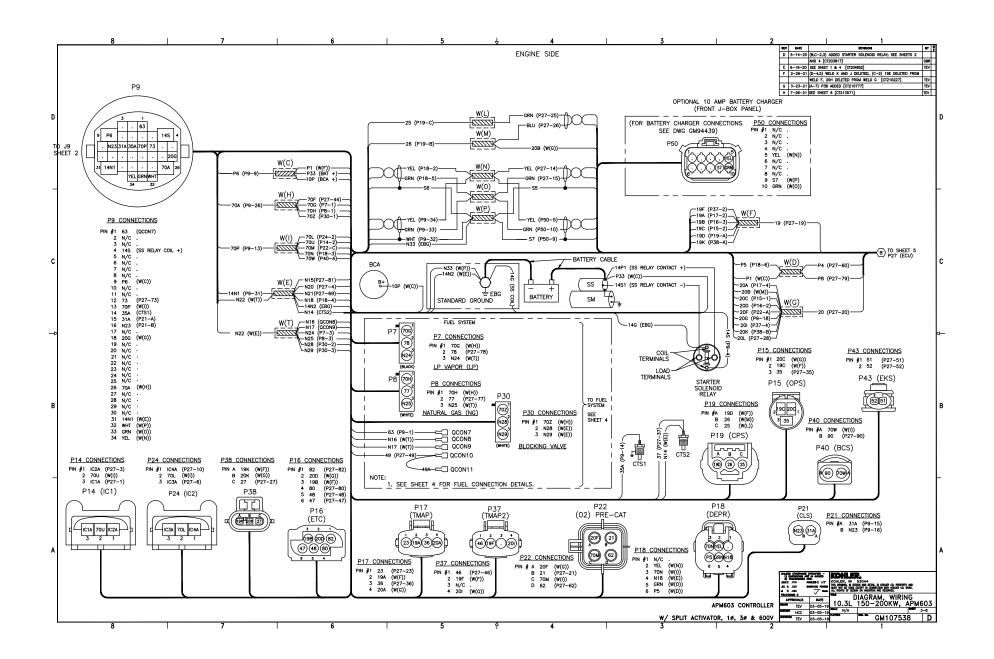


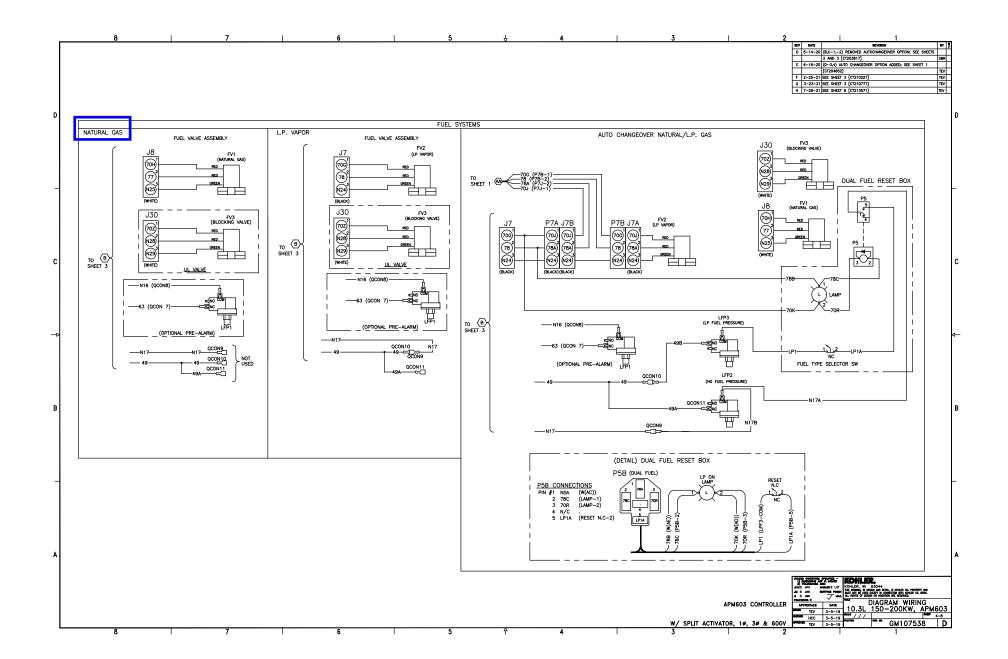


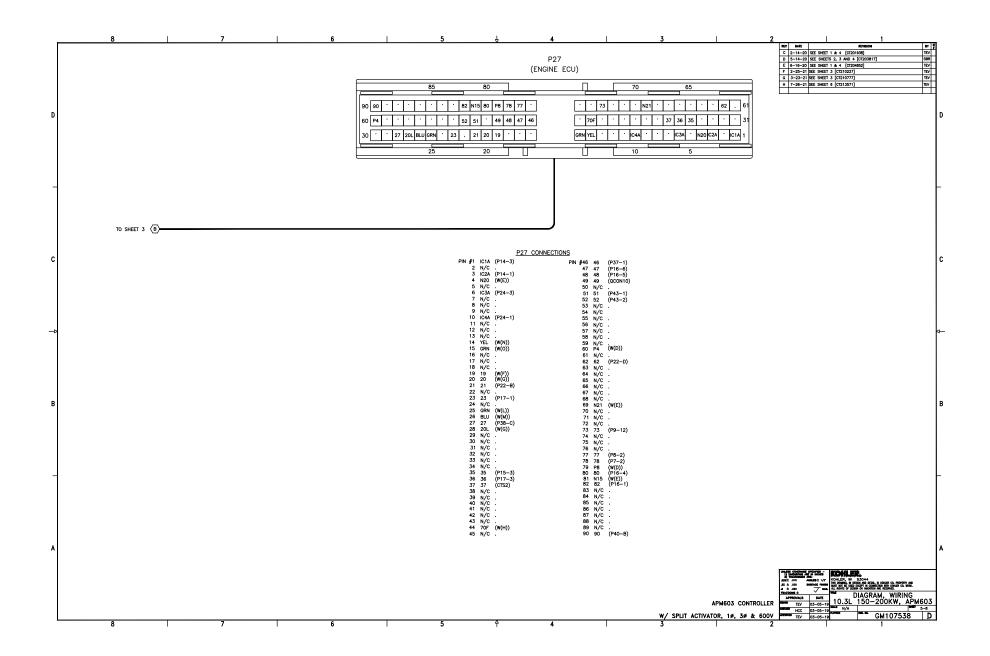


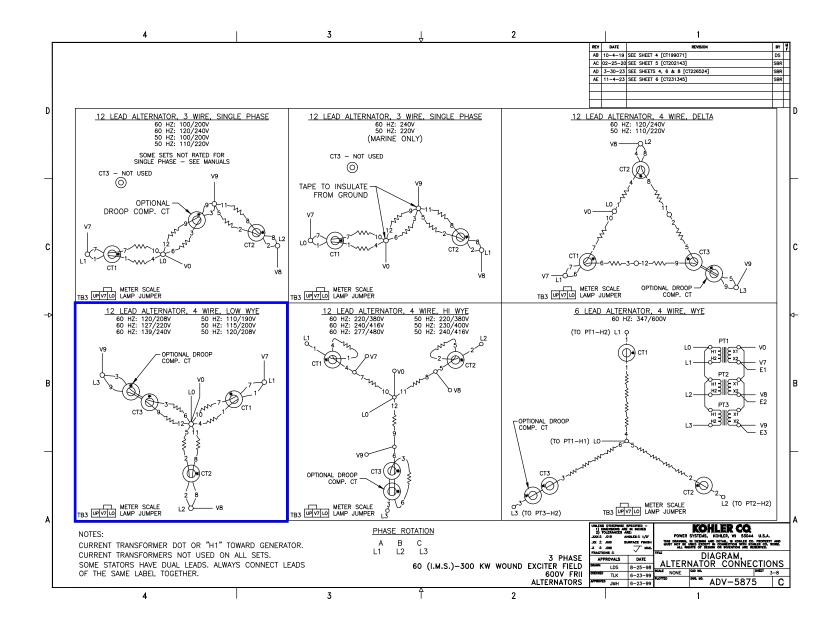






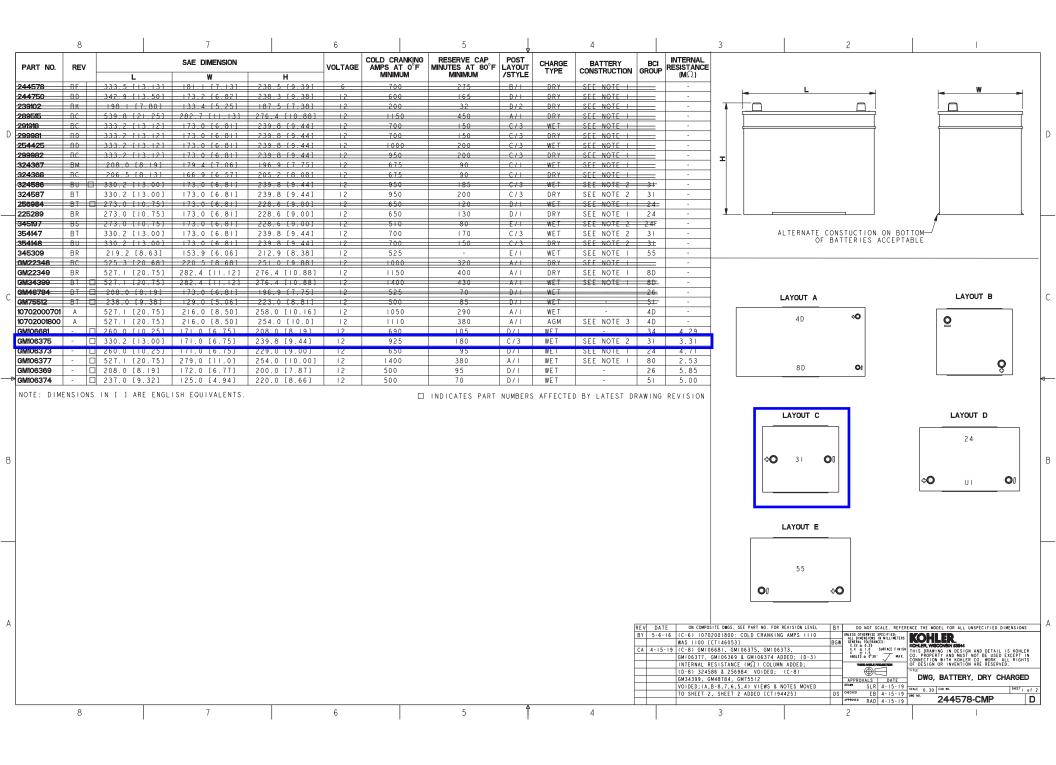


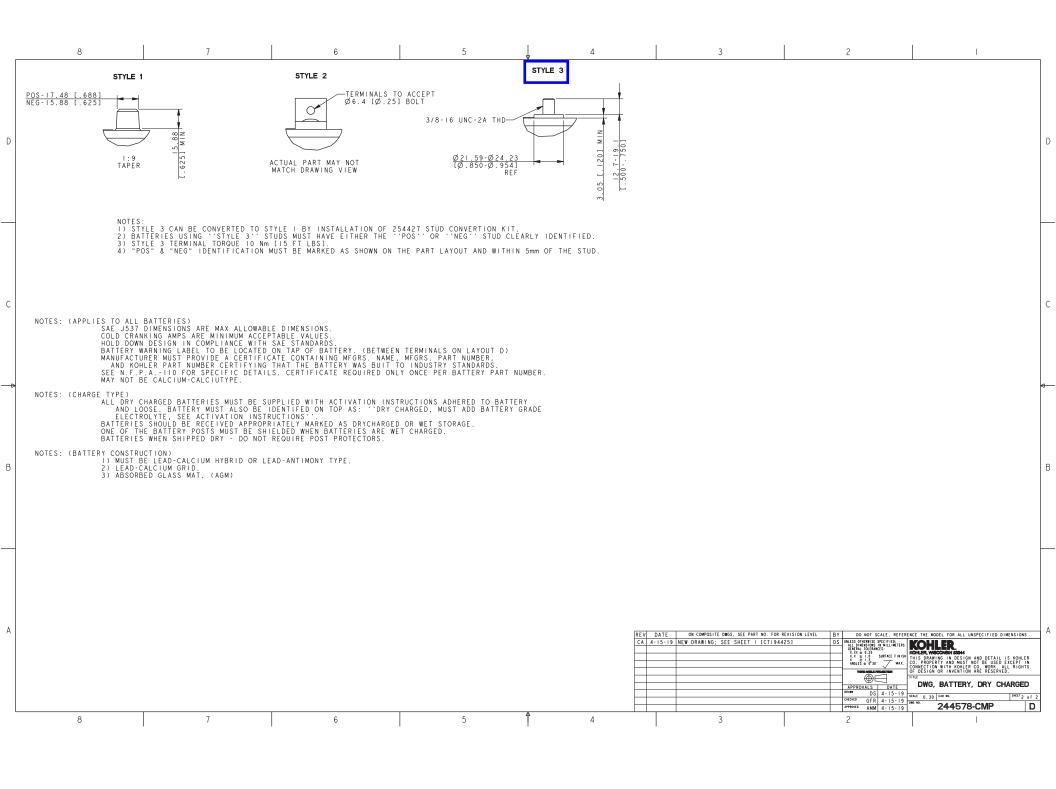


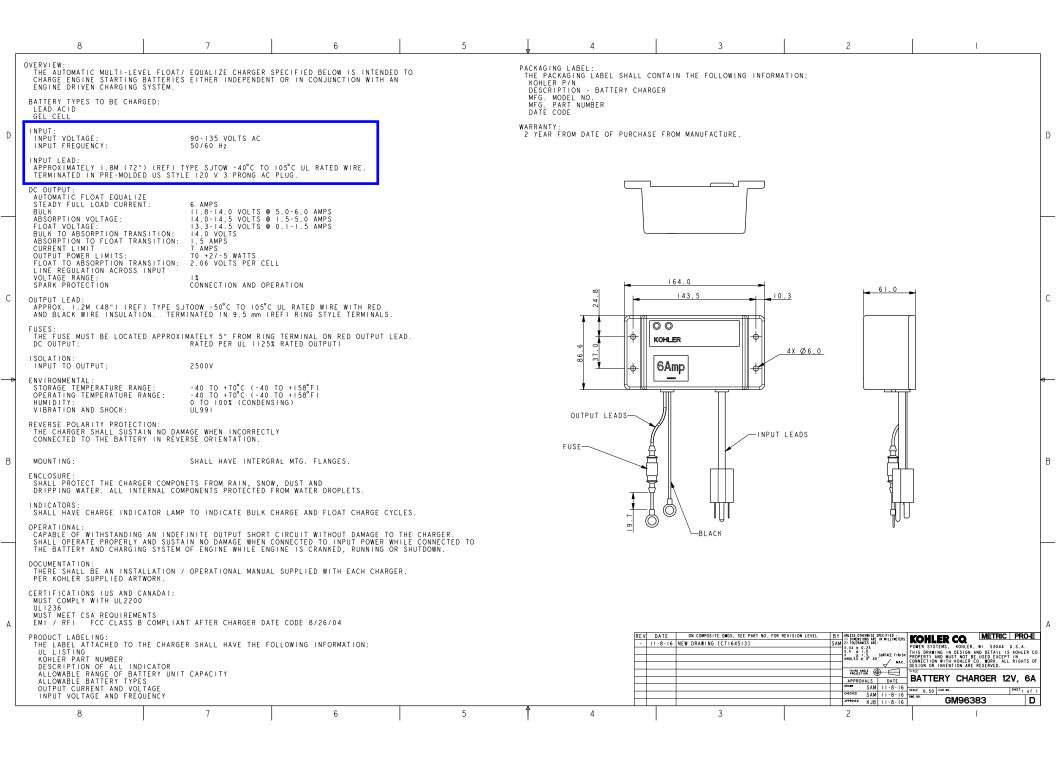


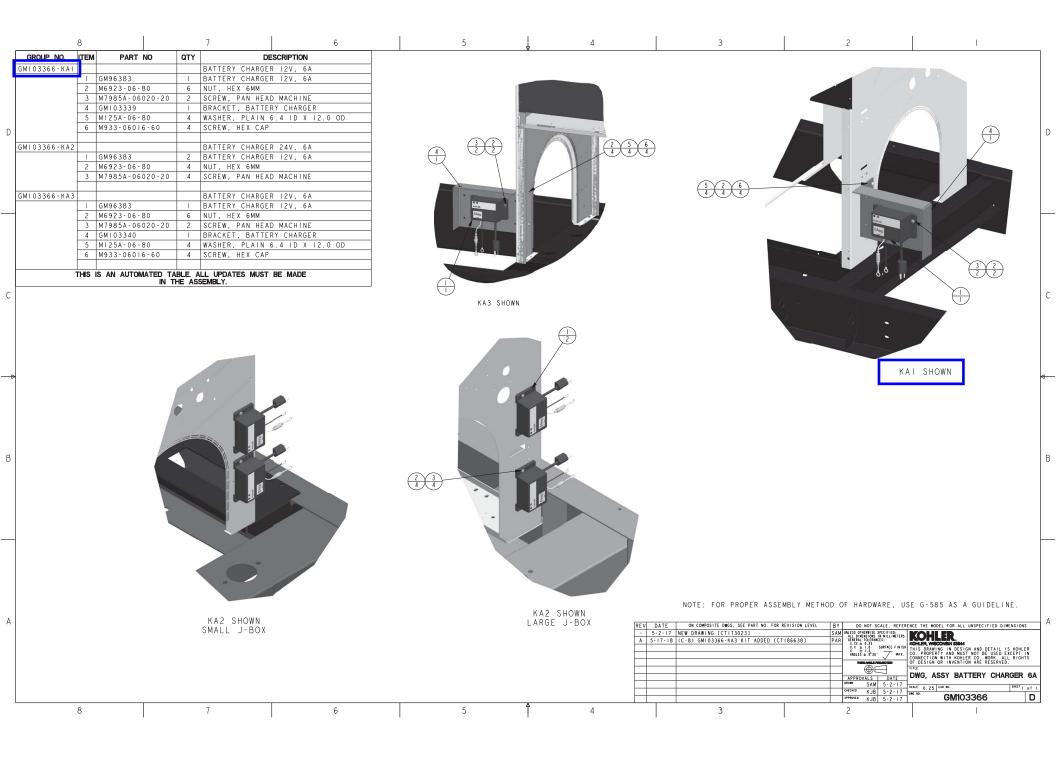


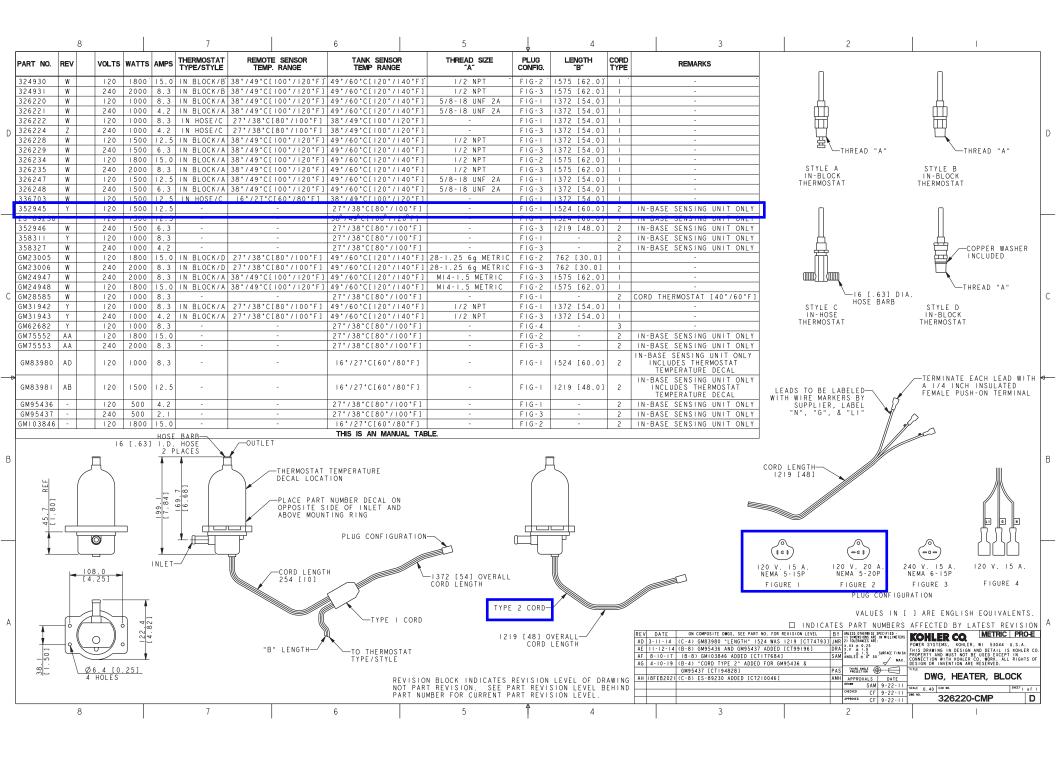
## Miscellaneous

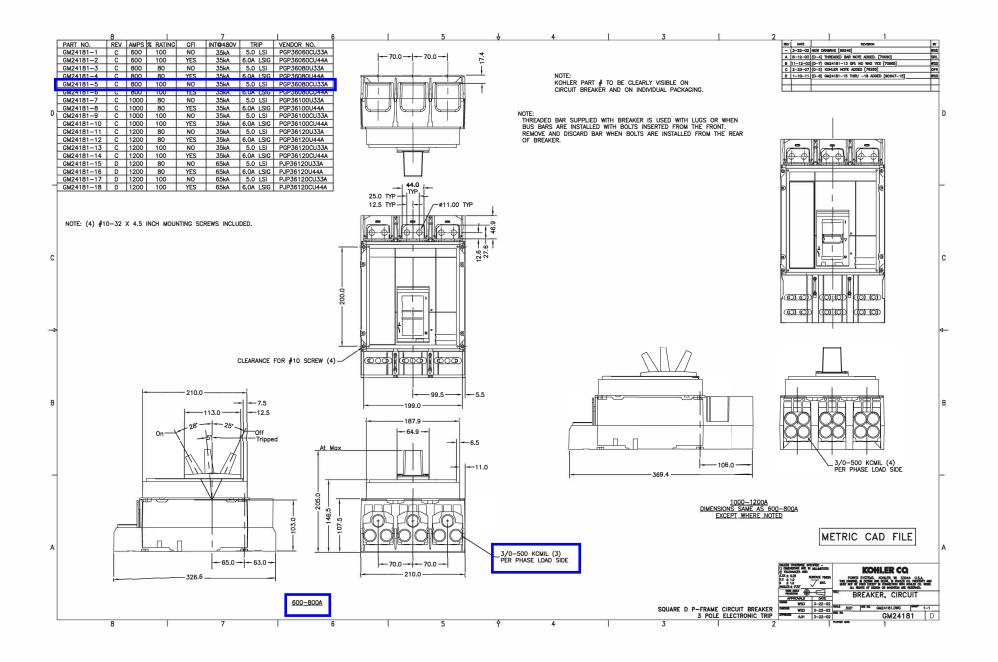


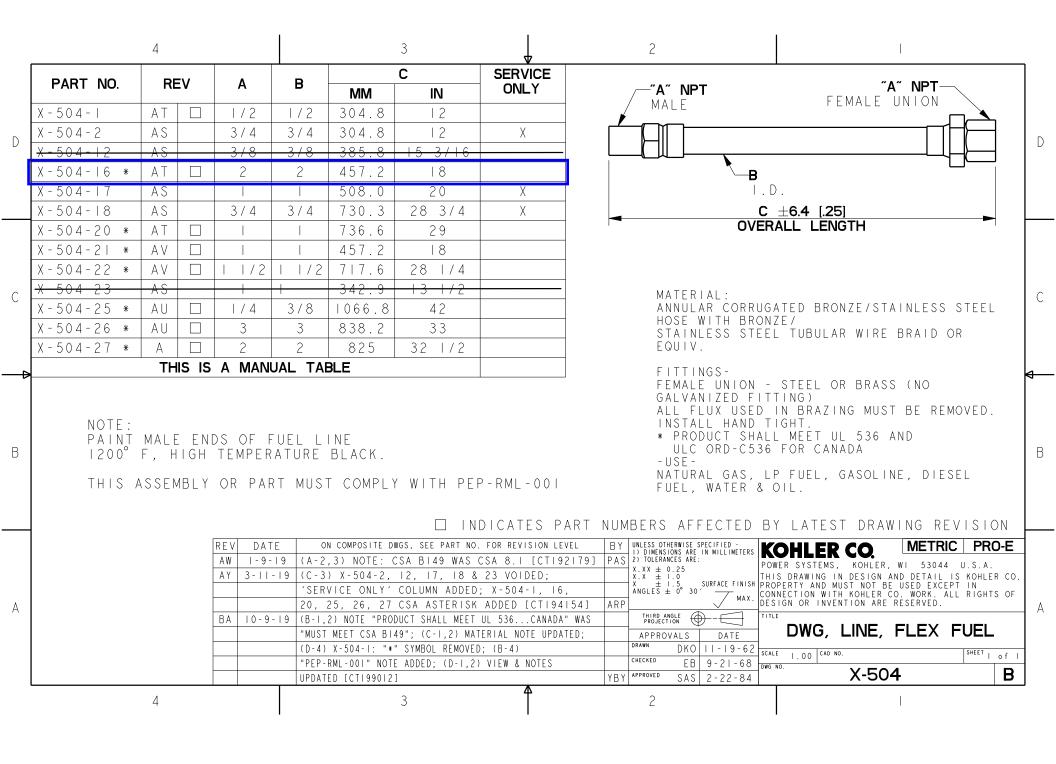














## Warranty

# Stationary Standby and Prime Power Industrial Generator Set One-Year or Two Thousand (2000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

#### Kohler Product

Stationary Standby Generator Set & Accessories

Stationary Prime Power Generator Set & Accessories

#### **Warranty Coverage**

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
  - Failure to provide the specified type and sufficient quantity of lubricating oil.
  - b. Failure to keep the air intake and cooling fin areas clean.
  - c. Failure to service the air cleaner.
  - d. Failure to provide sufficient coolant and/or cooling air.
  - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
  - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
  - a. Labor charges related to battery service.
  - b. Travel expenses related to battery service.
- 7. Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.

- 8. Rental of equipment during the performance of warranty renairs
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 11. Radiators replaced rather than repaired.
- 12. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 14. Engine fluids such as fuel, oil, or coolant/antifreeze.
- 15. Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 18. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-5374 12/15f

## Stationary Standby Industrial Generator Set Extended Five-Year or Three Thousand (3000)-Hour Comprehensive Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

#### **Kohler Product**

#### **Warranty Coverage**

Stationary Standby Generator Set & Accessories

Five (5) years from registered startup or three thousand (3000) hours (whichever occurs first).

Extended warranty purchase must take place prior to expiration of standard warranty. Extended warranty is effective upon submission of purchase order in the online warranty system.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
  - Failure to provide the specified type and sufficient quantity of lubricating oil.
  - b. Failure to keep the air intake and cooling fin areas clean.
  - c. Failure to service the air cleaner.
  - d. Failure to provide sufficient coolant and/or cooling air.
  - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
  - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
  - a. Labor charges related to battery service.
  - b. Travel expenses related to battery service.
- Engine coolant heaters, heater controls, and circulating pumps after the first year of the warranty period.

- 8. Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.
- 9. Rental of equipment during the performance of warranty renairs
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 12. Radiators replaced rather than repaired.
- 13. Fuel injection pumps not repaired by an authorized Kohler service representative.
- 14. Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 15. Engine fluids such as fuel, oil, or coolant/antifreeze.
- 16. Shop supplies such as adhesives, cleaning solvents, and
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- 18. Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 19. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO. Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-5561 9/23g



## Certification







## Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Kohler Power Systems

N7650 Lakeshore Road

Sheboygan Wisconsin 53083 USA

Holds Certificate No: FM 727336

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design, manufacture, and distributor support for electrical generators, alternators, fuel tanks, automatic transfer switches and switchgear.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07
Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

Page: 1 of 2





...making excellence a habit."

Certificate No: FM 727336

Location	Registered Activities
Kohler Power Systems - GK 900 Highland Drive Bldg 604 Kohler Wisconsin 53004 USA	Manufacture of leads and harness, automatic transfer switches and switchgear. Distribution of generator sets.
Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA	Design, manufacture, and distributor support for electrical generators, automatic transfer switches and switchgear.
Kohler Power Systems 300 N Dekora Woods Blvd Saukville Wisconsin 53080 USA	Manufacture of fuel tanks, skids, fabricated components and generators.
Kohler Power Systems Muth Warehouse 2821 Muth Court Sheboygan Wisconsin 53083 USA	The distribution of generator sets.
Kohler Power Systems KWIP Warehouse 4327 County EE Sheboygan Wisconsin 53081 USA	Receiving, sequencing and warehousing of generator components.

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07 Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

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### Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

#### **Prototype Testing**

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steadystate speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

#### **Production Testing**

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.



KOHLER CO. Kohler, Wisconsin 53044 Phone 920-565-3381, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KohlerPowerSystemscom

