

Woodstock Power Company

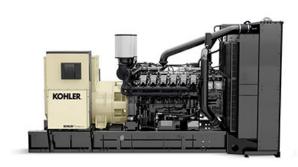
4055 Richmond Street Philadelphia, PA 19137

P: 610-658-3242

E: sales@woodstockpower.com

W: www.woodstockpower.com

Generator



Kohler Model: KD1000

This diesel generator set equipped with a KH04070TO4D alternator operating at 277/480 volts is rated for 1000 kW/1250 kVA. Output amperage: 1504

Standard Features:

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel • (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.rated current for up to 10 seconds.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-yare basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Tier 2 EPA-certified for Stationary Emergency **Applications**
- Battery Rack and Cables
- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature

Other Features:

- Kohler designed controllers for one-source system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only).

Alternator Features:

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.



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Qty Description

KD1000 Generator System

Enclosure Material

Electrical Accy., Installed

1 KD1000 Generator Set

Includes the following:

Literature Languages English

Approvals and Listings UL2200 Listing

Approvals and Listings IBC Seismic Certification
Engine KD1000, 60Hz, EPA, Tier 2

Nameplate Rating Standby 130C Rise

Voltage 60Hz, 277/480V, Wye, 3Ph, 4W

Alternator KH04070TO4D

Cooling System Unit Mounted Radiator, 50C

Skid and Mounting Skid, High Iso Mount

Air Intake Standard Duty

Controller APM603
Controller Accy, Installed Digital I/O
Enclosure Type Sound

Enclosure Silencer Internal Silencer

Enclosure Electrical Package

Enclosure Service AMPs

Enclosure Electrical Acc.

Enclosure Electrical Acc.

Enclosure Electrical Acc.

Enclosure Electrical Acc.

Wire Block Heater

Enclosure Electrical Acc.

Wire Battery Charger

Aluminum

Battery Charger, 24V-20AMP

Fuel Tank Type State
Fuel Runtime (Approx.) 24 Hours
Subbase Fuel Tank Capacity 1749 Gallons

Fill Pipe/Spill Fill Options 5 Gal Spill Cont w/95% Shutoff Fuel Tank Vent Emergency Vent, 5", IBC

Tank Marking Options Combust Lqds - Keep Fire Away

Tank Marking Options NFPA 704 Identification

Tank Marking Options
Tank Number & Safe Fill Height
Starting Aids, Installed
6000W,208V,1Ph,w/Valves
Electrical Accy.,Installed
Battery, 2/12V, AGM

Electrical Accy.,Installed Batt. Rack & Cables

Electrical Accy.,Installed Generator Heater Rating, LCB 1 Right 100% Rated

Amps, LCB 1 Right 1,600



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Trip Type, LCB 1 Right LCB1 Right Interrupt Rating

LCB Accy. Installed Fuel Lines, Installed

Fuel System Acc.,Installed Exceeds LTL Shipping Height Miscellaneous Accy,Installed Miscellaneous Accy,Installed

Warranty

Testing, Additional

RSA III, Annunciator only
 NEC Remote, E-Stop

1 Lit Kit, General Maint, 60Hz, KD1000

Electronic, LSI 65kA At 480V

Ground Fault Relay Indication

Flexible Fuel Lines
Fuel/Water Separator

Add'l Shipping Charge Accepted

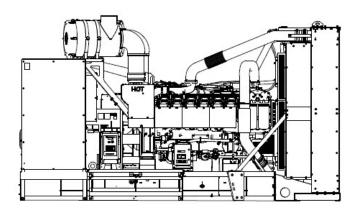
Coolant in Genset
Oil in Genset
Standard

Power Factor Test, 0.8, 3Ph Only



Spec Sheets

KOHLER



Alternator Features

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- All models are brushless, rotating-field alternators.
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- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.

Other Features

- Kohler designed controllers for one-source system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only).

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- · A standard three-year or 1000-hour limited warranty for standby applications. Five-yare basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Tier 2 EPA-certified for Stationary Emergency Applications
- **Battery Rack and Cables**
- Closed Crankcase Ventilation (CCV) Filters
- **Customer Connection**
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature

Generator Set Rating

Standby 130C Rise Ratings

Alternator	Voltage	Ph	Hz	Peak kVA	kW/kVA	Amps
KH04070TO4D	277/480	3	60	3774	1000/1250	1504

RATINGS: All three-phase units are rated at 0.8 power factor.

Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited.

A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory.

Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates.

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Alternator Specifications

Specifications

Alternator

Alternator manufacturer

Type

Exciter type

Voltage regulator

Insulation

Insulation: Material

Insulation: Temperature Rise

Bearing: quantity, type

Coupling

Amortisseur windings

Rotor balancing (60Hz)

Alternator winding type

Voltage regulation, no-load to full-load RMS

Unbalanced load capability

Kohler

4-Pole, Rotating-Field

Brushless, Permanent-Magnet Pilot Exciter

Solid State, Volts/Hz

NEMA MG1, UL 1446, Vacuum Pressure Impregnated (VPI)

Class H, Synthetic, Nonhygroscopic

130°C, 150°C Standby

1, Sealed

Flexible disc

Full

125%

Random Wound

+/-0.25%

100% of Rated Standby Current

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
 - All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
 - Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
 - Self-ventilated and dripproof construction.
 - Superior voltage waveform from two-thirds pitch windings and skewed stator.
 - Brushless alternator with brushless pilot exciter for excellent load response.

Engine

Engine Specification

Engine Manufacturer

Engine Model

Engine: type

Cylinder arrangement

Displacement, L (cu. in.)

Bore and stroke, mm (in.)

Compression ratio

Piston speed, m/min. (ft./min.)

Main bearings: quantity, type

Rated rpm

Max. power at rated rpm, kWm (BHP)

Cylinder head material

Crankshaft material

Valve (exhaust) material

Governor: type, make/model

Frequency regulation, no-load to-full load Frequency regulation, steady state

Frequency

Air cleaner type, all models

Kohler Diesel

KD27V12

4-Cycle, Turbocharged

12-V

27 (1648)

135 x 157 (5.31 x 6.18)

15.0:1

565 (1854)

7, Precision Half-Shell

1800

1114 (1494)

Cast Iron

Steel

Steel

KODEC Electronic Control

Isochronous

±0.25%

Fixed

Dry

Model: KD1000, continued

Exhaust Exhaust System Exhaust flow at rated kW,m3/min. (cfm) 201.6 (7119) Exhaust temperature at rated kW, dry exhaust, °C (°F) 530 (986) Maximum allowable back pressure, kPa (in. Hg) 8.5 (2.5) **Fuel**

Fuel System			
Fuel type	Diesel		
Fuel supply line, min. ID, mm (in.)	14 (0.55)		
Fuel return line, min. ID, mm (in.)	14 (0.55)		
Max. fuel flow, Lph (gph)	380 (100)		
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.8/8.8)		
Maximum diesel fuel lift, m (ft.)	3.7 (12)		
Max. return line restriction, kPa (in. Hg)	30 (8.8)		
Fuel Filter Primary	1		
Fuel Filter Water Separator	1		

Recommended fuel #2 Diesel ULSD/HVO/RD

Lubrication

Lubrication System

Туре	Full Pressure
Oil pan capacity dipstick mark max., L (qt.)	79 (83.5)
Oil pan capacity, initial filling, L (qt.)	101 (106.7)
Oil filter: quantity, type	2, Cartridge
Oil cooler	Water-Cooled

Cooling

Radiator System

Ambient temperature, °C (°F)	40 (104) 50 (122)
Engine jacket water flow, Lpm (gpm)	1015 (268)
Engine jacket water capacity, L (gal.)	55 (14.4)
Radiator system capacity, including engine, L (gal.)	113.5 (30) 123 (32.4)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	404 (22996)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/	260 (14799)
min.)	
Charge cooler air inlet temperature, °C (°F)	219 (426)
Water pump type	Vane Wheel
Fan diameter, including blades, mm (in.)	1350 (53.1)
Fan, kWm (HP)	48 (64.3)
Max. restriction of cooling air, intake and discharge side of radiator, kPA (in. H20)	0.125 (0.5)

^{*} Enclosure with enclosed silencer reduces ambient temperature capability by 5 °C (9 °F)

Model: KD1000, continued

Remote Radiator System

Exhaust manifold type Dry
Water inlet/outlet, mm (in.) 85 (3.35)
Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.) 127 (5)
Static head allowable above engine, kPa (ft. H2O) 70 (23.5)

Note:

Contact your local distributor for cooling system options and specifications based on your specific requirements.

Operation Requirements

Air Requirements Radiator-cooled cooling air, m3/min. (scfm) * 1212 (42801) required for generator set when equipped with city water 653.9 (23092)

Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m3/min. rise and ambient temp. of 29°C (85°F) m3/min. (cfm)

Combustion air, m3/min. (cfm) 72.7 (2566)

Heat rejected to ambient air: Engine, kW (Btu/min.) 136 (7741)

Heat rejected to ambient air: Alternator, kW (Btu/min.) 48 (2732)

*Air density = 1.20 kg/m3 (0.075 lbm/ft3)

Fuel Consumption

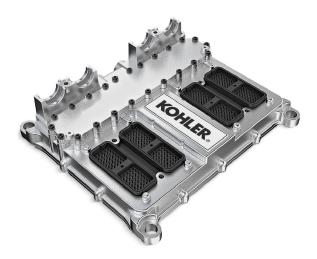
Diesel, Lph (gph), at % load	Rating
Standby Fuel Consumption at 100% load	269 Lph <mark>(70.9 gp</mark> h)
Standby Fuel Consumption at 75% load	209 Lph (55.3 gph)
Standby Fuel Consumption at 50% load	146 Lph (38.6 gph)
Standby Fuel Consumption at 25% load	84 Lph (22.2 gph)

Industrial Generator Set Accessories

KOHLER, Power Systems

800-3250 kW Industrial Generator Set Engine Control Unit (ECU)





Applicable to the following: KD800 to KD3250 KD800-YF to KD3250-YF

The ECU2-HD, rated I6K9K, can be used under harsh conditions with connected or disconnected cable harness. The control is suitable for diesel engines with up to 12 cylinders.

In a cascaded configuration, it controls up to 20 cylinders. The ECU is compatible with the common rail system found on the KD Series Kohler engine. The control unit also fulfills functional safety requirements of international safety standards. Due to the integrated diagnostics, the ECU can do self-checks, facilitating maintenance. Integrated fuel cooling ensures safe and reliable operation of the ECU.

Features

- Combined control of engine and exhaust gas treatment.
- Twelve power outputs for injector evaluation.
- Control of up to 20 cylinders in a cascaded configuration.
- Suitable for direct mounting on the engine.
- High performance, self-diagnostics for safe operation.
- Standardized communication interfaces J1939, UDS.
- Functional safety features according to EN ISO 13849.
- Temperature range from -40°C to 125°C (-40°F to 257°F).
- Reliable operation in harsh conditions.
- Platform for EU Stage IV/V, Euro V/VI, and EPA Tier 4f.

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com Kohler Power Systems Asia Pacific Headquarters 7 Jurong Pier Road Singapore 619159 Phone (65) 6264-6422, Fax (65) 6264-6455

Specifications and Features

Specification/Feature		
Generator Set Availability	KD800-3250	
Microcontroller	Freescale SPC56xx Family	
Frequency	256 MHz	
Housing	Diecast aluminum	
Dimensions	334 X 296 X 85.9 mm (13.1 x 11.7 x 3.4 in.) without strain relief clamp	
Weight	5.4 kg (11.9 lbs.)	
Rated voltage	+24 VDC	
Operating temperature	-40°C to +80°C (-40°F to 176°F) with air cooling, -40°C to max +125°C (-40°F to max. 257°F) with fuel cooling	
Flammability	UL 94 V-0	
IP rating	IP6K9K with and without connected cable harness	
Memory	4 MB Flash, 256 kB RAM internal, 4 MB RAM external (optional), 128 kB EEPROM external	
Digital inputs	10 x configurable logic levels	
Analog inputs	2 x configurable 0-5 V/0-25 mA, 17 x 0-5 V, 14 x 0-33 V	
Resistance inputs	19 x resistance 0-50 kOhms	
Frequency inputs	2 x Hall speed sensor, 8 x universal frequency measurement range 0.5 Hz to 10 kHz	
Constant voltage outputs	12 x 5 V, 2 x 12 V, 11 x UBATT	
Pulse Width Modulation (PWM) outputs	10 x half-bridge configuration with current measurement	
Digital outputs	12 x high-side, 8 x low-side	
Controlled analog outputs	1	
Communication interfaces	4 x CAN according to ISO 11898-2, thereof one galvanically isolated	
Power outputs for injectors	12 x split into four stages	
Plug	Deutsch DRC 280 Pins (4 x 70)	

DISTRIBUTED BY:		

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Industrial Generator Set Accessories

Generator Set Controller



The APM603 generator set controller provides advanced control, system monitoring, and system diagnostics for a single generator set or paralleling multiple generator sets. The APM603 interfaces the generator set to other power system equipment and network management systems using standard industry network communications. It uses a patented digital voltage regulator and unique software logic to manage alternator thermal overload protection as well as serves as an overcurrent protective relay, features normally requiring additional hardware. The APM603 controller meets NFPA 110, Level 1.

Display, Interface, and Accessibility

- A 7-inch color TFT touchscreen for easy local access to data.
 - Home screen can be customized to show critical data at a glance.
 - Create a custom favorites list for quick access to important data
- Measurements are selectable in metric or English units.
- Supports Modbus® protocol through serial bus and Ethernet networks, and supports SNMP and BACnet® through Ethernet networks.

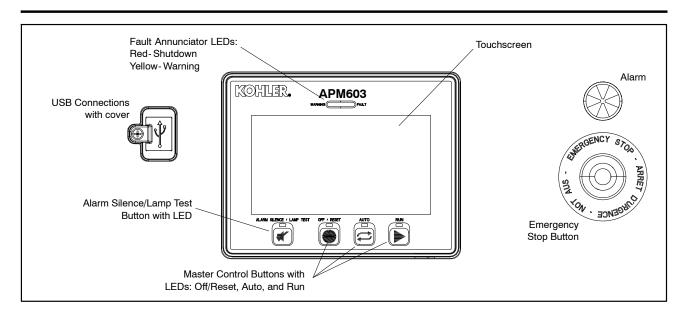
Global Support

 Sales, installation, and service support from more than 800 Kohler and SDMO service providers around the world.

On-board Diagnostics

- Immediate visibility of warnings and faults with text description and code display.
 - 15 seconds of critical data are captured around each warning and fault
 - Critical data can be viewed on the display and downloaded
- Store up to 10,000 events locally along with historical data logging of successful starts.
 - Accurate time stamp from real-time clock
 - Event log can be downloaded
- Data logging of customized parameter list for report generation and advanced troubleshooting.
 - Store to external USB drive for easy transfer to another device

Modbus® is a registered trademark of Schneider Electric BACnet® is a registered trademark of ASHRAE.



Controller Features

Controlle	er reduces
AC Output Voltage Regulator Adjustment	Maximum of ±10% of the system voltage
Alarm Horn	Indicates a generator set warning or shutdown condition
Alarm Silence	For NFPA-110 application or user convenience
Alternator Protection	Generator set overload and short circuit protection
Cyclic Cranking	Provides automatic restart after a failed start attempt with programmable on/off time and number of attempts
ECU Diagnostics	Displays engine ECU fault codes and descriptions for engine troubleshooting
Emergency Stop Button	Shuts down the generator set immediately, for emergency situations
Engine Start Aid	Control for an optional engine starting aid
Environmentally Sealed Membrane Keypad	Three master control buttons with LEDs: Off/Reset, Auto, and Run
Patented High-Speed RMS Digital Voltage Regulator	±0.25% no-load to full-load regulation with three-phase true RMS sensing
Lamp Test	Verifies functionality of the indicator LEDs
Real-time Clock	Includes battery back-up to retain date and time through controller power cycle
Remote Reset	Allows remote fault resets and restarting of the generator set
Remote Monitoring Panel	Compatible with the Kohler® Remote Serial Annunciator
Run Time Hourmeter	Displays generator set run time
Run Relay	Indicates that the generator set is running
Time Delay Engine Cooldown (TDEC)	Time delay before the generator set shuts down
Time Delay Engine Start (TDES)	Time delay before the generator set starts

Communication

USB Port	(1) Mini-USB port for PC connection (1) USB port for storage device
Serial (RS-485) Port	(1) Non-isolated for RSA III (1) Isolated for Modbus devices (1) Isolated for paralleling communication
Ethernet Port	(1) RJ45 for Modbus TCP, SNMP, and BACnet

Controller Specifications

-	
Nominal voltage	12 or 24 VDC protected against reverse battery connection
Power	800 mAmps at 12 VDC
	400 mAmps at 24 VDC
Operating Temperature	- 40°C to 70°C (- 40°F to 158°F)
Storage Temperature	- 40°C to 85°C (- 40°F to 185°F)
Humidity	5% to 95% non-condensing
Display Size, W x H	154 x 86 mm (6.0 x 3.4 inches)
Protection Index	IP65 Front

Paralleling Features

- Isochronous control with real and reactive load sharing with other APM603 controller equipped generator sets

 Supports paralleling up to 8 generators
- Random first-on logic to prevent two or more generator sets from closing to a dead bus and provides the fastest response for a single
- Automatic synchronizer with dead bus closing
- Soft loading and unloading for generator management
- Protective relay functions:
 - Synch check (25C)
 - Over current (51)

 - Over frequency (810) Over power (320) Over voltage (59) Reverse power (32R)
 - Reverse reactive power (32RQ) Under frequency (81U)

 - Under voltage (27)
- Generator management to allow the start and stop of generators based on load demand or state of other generators
 - Fuel level
 - Run time
 - Manual order
 - Time of day
 - Efficiency
- Simplified paralleling system view from any generator controller in

Overcurrent Protective Device

- Provides protection against line-to-line and line-to-neutral faults
- Uses thermal and instantaneous current limit settings for alternator
- Includes a maintenance mode for arc flash reduction per NEC 240.87

Load Management Features

- Programmable outputs included to command the connect and disconnect of loads based on generator or paralleling system state
 - Loads connected based on available capacity
 Loads disconnected at system startup
 Loads disconnected based on a maximum kW setting or
- underfrequency setting
- Supports up to 16 prioritized load steps per system

 - Can be used on a single generator system
 Can be combined in a paralleling system for a total system load control capability
- Simplified load management system view from any generator controller in the system
- Requires input/output module option

Advanced Programmable I/O

- Configurable inputs and outputs can be programmed for customer specific use
- PLC-like capability for applying logic to customize generator system behavior

Troubleshooting Features

- 15 seconds of key data automatically captured around each warning and shutdown
 - Data can be exported for detailed analysis
 - Data can be viewed on controller for convenient on-site troubleshooting support
- Configurable data logger will allow you to select parameters to monitor
 - Data stored to USB device for flexibility on amount of data stored and ability to export for detailed analysis
 - Data capture controlled by user to allow capturing specific data required

NFPA 110 Requirements

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions/faults shown below.

- Engine functions:
- Overcrank
- Low coolant temperature warning
- High coolant temperature warning
- High coolant temperature shutdown
- Low oil pressure shutdown
 Low oil pressure warning
 High engine speed
 Low fuel (level or pressure) *

- Low coolant level EPS supplying load
- High battery voltage Low battery voltage
- General functions:
 - Master switch not in auto
- Battery charger fault *
- Lamp test
- Contacts for local and remote common alarm
- Audible alarm silence button
- Remote emergency stop
- Function requires optional input sensors or kits and is engine dependent, see Engine Data.

Standards

The generator set controller has been tested and verified for compliance with the following standards.

- NFPA 99
- NFPA 110, Level 1
- CSA 282-09
- UL 6200
- ASTM B117 (salt spray test)

Controller Functions

The controller displays warning, shutdown, and status messages. All functions are available as relay outputs.

Warning causes the yellow fault LED to show and sounds the alarm horn, signaling an impending problem.

Shutdown causes the red fault LED to show, sounds the alarm horn, and stops the generator set.

The controller communicates with the engine ECU and supports a large number of warning and shutdown events that are not listed here. This table highlights the items required for NFPA 110.

Event	Warning	Shutdown
Alternator Thermal Protection †		•
Battery Charger Fault *	A	
CAN Option Board1 Comm Loss	A	
Critically Low Fuel Level (diesel) *	A	
ECU Diagnostic Event	A	
ECU Mismatch Shutdown †		•
Fuel Leak Alarm (diesel) *	A	
High Battery Voltage Warning	A	
High Coolant Temperature Shutdown †		•
High Coolant Temperature Warning	A	
High Fuel Level Warning (diesel) *	A	
High Oil Temperature Shutdown †		•
High Oil Temperature Warning	A	
Local Emergency Stop Shutdown †		•
Loss ECU Comms Shutdown †		•
Loss of Signal Low Coolant Level Voltage	A	
Low Battery Voltage Warning	A	
Low Coolant Level Shutdown †		•
Low Coolant Temperature Warning	A	
Low Fuel Level Shutdown (diesel) * †		•
Low Fuel Level Warning (diesel) *	A	
Low Fuel Pressure Warning (gas) *	A	
Low Oil Pressure Shutdown †		•
Low Oil Pressure Warning	A	
Low RTC (clock) Battery Voltage	A	
Maintenance Reminder1	A	
Maintenance Reminder2	A	
Maintenance Reminder3	A	
Maximum Power Shutdown †		•
Maximum Power Warning	A	
Not In Auto Alarm	A	
Over Crank Shutdown †		•
Over Current Shutdown (L1, L2, L3) †		•
Over Current Warning (L1, L2, L3)	A	
Over Frequency Shutdown †		•
Over Frequency Warning	A	
Over Power Shutdown †		•
Over Power Warning	A	
Over Speed Shutdown †		•
Over Voltage Shutdown (L- L, L- N, each phase) †		•
Over Voltage Warning (L- L, L- N, each phase)	A	

Event	Warning	Shutdown
Remote Emergency Stop Shutdown †		•
Reverse Power Shutdown †		•
Reverse VAR Shutdown †		•
Under Frequency Shutdown †		•
Under Frequency Warning	A	
Under Voltage Shutdown (L- L, L- N, each phase) †		•
Under Voltage Warning (L- L, L- N, each phase)	A	
Weak Cranking Battery	A	
Status Messages		
Auto Button Pressed		
EPS Supplying Load		
Generator Running		
Generator Started		
Generator Stopped		
GFCI Warning *		
Load Shed Overload		
Load Shed Under Frequency		
Off Button Pressed		
RSA Event Programmable Digital Inputs, 1-8		
Run Button Pressed		
* Function requires optional input sensors or kits † Items included with common fault shutdown 10		

Kohler KD Engine-Powered Models Inputs and Outputs

Standard Dedicated User Inputs	Input Type		
Auxiliary Fault (Shutdown)			
Auxiliary Warning			
Battery Charger Fault			
Breaker Closed *			
Breaker Tripped/Open *			
Fuel Leak Alarm			
Fuel Level	Digital Input		
Idle Switch			
Key Switch Enable			
Low Fuel Level Switch			
Low Oil Level			
Remote Emergency Stop			
Remote Reset			
Remote Engine Start	Two-wire input		
Speed Bias	Analog Voltage Input,		
Voltage Bias	Scalable up to +/- 10 VDC		

Standard Dedicated User Outputs	Output Type			
Close Breaker *				
Common Failure				
Common Warning				
EPS Supplying Load				
Generator Running	Delevi Driver Ovitevit			
Horn	Relay Driver Output			
Low Coolant Temperature				
Not in Auto				
System Ready				
Trip Breaker / Shunt Trip *				
* Only with remote-mounted electrically operated circuit breakers.				

Optional Configurable User Inputs and Outputs						
User Configurable Inputs 16 Dry Contact Digital						
User Configurable Relay Outputs 8 NO/NC Relays						
Note: Programmable I/O is configur technician.	able by a Kohler-authorized					

KD Engine Data

The following Kohler Diesel engine data is displayed on the APM603 controller.

Parameter
Engine Model Number
Engine Serial Number
Ambient Temperature
Charge Air Pressure
Charge Air Temperature
Common Rail Fuel Pressure
Coolant Level
Coolant Temperature
Crankcase Pressure
Engine Speed
Fuel Consumption Rate
Fuel Pressure
Fuel Temperature
Intercooler Coolant Temperature (K175 engines only)
Oil Temperature
Oil Pressure
Run Time Hours



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

APM603 Available Options

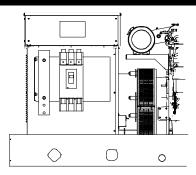
	generator set fault.
	Battery Charger available with 6 amp, 10 amp, and 20 amp output for 12 and 24V DC voltage output. (Availability is generator model dependent.) The 10 amp and 20 amp models provide NFPA 110 charging and alarming capability.
	Electrically Operated Circuit Breakers
_	For paralleling systems
	Available generator-mounted or remote-mounted
	• 24VDC
	Ground Fault Relay provides a relay output to signal a ground fault is detected.
	Input/Output Module for Kohler Diesel (KD) and Mitsubishi models provides:
	16 digital input connections with connection to ground
	 8 relay output connections (Form C, rated 8A, 240 VAC or rated 0.5 A, 48 VDC)
	Input/Output Module for models other than KD or Mitsubishi provides:
	• 2 analog inputs (0-5 VDC)
	4 digital input connections with connection to ground
	 14 relay output connections (Form C, rated 10A, 120V)
	 1 common fault relay output (NO, rated 2A, 24VDC)
	Key Switch to allow selection of RUN, OFF and AUTO modes. Lockable in the AUTO position by removing the key.
	Remote Emergency Stop Switch available as a wall mounted panel to remotely shut down the generator set.
	Remote Monitoring Panel. The Kohler® Remote Serial Annunciator (RSA) enables the operator to monitor the status of the generator set from a remote location, which may be required for NFPA 99 and NFPA 110 installations, and up to four Automatic transfer switches.
	Shunt Trip Wiring provides relay outputs to trip a shunt trip circuit breaker and to signal the common fault shutdowns. Contacts rated at 10 amps at 28 VDC or 120 VAC.

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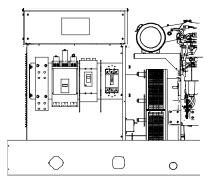
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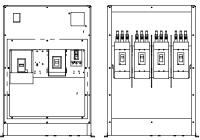
Line Circuit Breakers 15-3250 kW



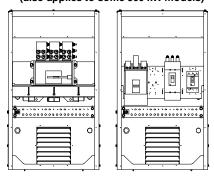
Single Circuit Breaker Kit with Neutral Bus Bar 15-300 kW Model Shown



Multiple Circuit Breaker Kit with Neutral Bus Bar 180-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar 350-2250 kW Model Shown (also applies to some 300 kW models)



Circuit Breaker Kits with Neutral Bus Bar 700-2500 kW KD Model Shown

Standard Features

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
 - Magnetic trip
 - o Thermal magnetic trip
 - Electronic trip
 - Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2500 kW models and selected 80-300 kW models).
- Up to four line circuit breakers can be used on 350-2500 kW models.
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
 - o UL 489 Molded Case Circuit Breakers
- UL 1077 Supplementary Protectors
- o UL 2200 Stationary Engine Generator Assemblies

Line Circuit Breaker Types

Magnetic Trip

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip.

Thermal Magnetic Trip

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependent on the duration and excess of the overload current. Elements are factory-calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

Electronic Trip

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

LI breakers are a combination of adjustable trip functions including long-time ampere rating, long-time delay, and instantaneous pickup. LSI breakers have all of the LI breaker features plus short-time pickup, short-time delay, and defeatable instantaneous pickup. LSIG breakers have all of the LSI breaker features plus ground-fault pickup and delay.

NOTE: MG-frame does not have a long-time delay when selected with LI breakers.

Electronic with Ground Fault Trip

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flowin phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Groundfault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

Line Circuit Breaker Options

□ Alarm Switch

The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-to-trip pushbutton. The alarm resets when the circuit breaker is reset.

■ Auxiliary Contacts

These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position.

☐ Breaker Separators (350-2500 kW)

Provides adequate clearance between breaker circuits.

■ Bus Bars

Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present. **15-300 kW**. Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not ordered.

350-2500 kW. A bus bar kit is provided when no circuit breaker is ordered. Bus bars are also available in combination with circuit breakers or other bus bars on the opposite side of the junction box. On medium voltage (3.3 kV and above) units, a bus bar kit is standard (not applicable to KD models).

☐ Field Connection Barrier

Provides installer wiring isolation from factory connections.

☐ Ground Fault Annunciation

A relay contact for customer connection indicates a ground fault condition and is part of a ground fault alarm.

■ Lockout Device (padlock attachment)

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

☐ Lugs

Various lug sizes are available to accommodate multiple cable sizes for connection to the neutral or bus bar.

□ Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deen ergized state when the circuit breaker is reset.

☐ Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

☐ Shunt Trip Wiring

Connects the shunt trip to the generator set controller. (standard on KD models with the APM802 controller)

☐ Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

700-2500 kW KD Model Line Circuit Breaker Specifications

80% Rating Circuit Breaker

Alt. Model	Ampere Range	Trip Type	C. B. Frame Size			
Woder	15-150	Thermal Magnetic	OIZE			
	13-130	Electronic LI				
	60-150	Electronic LSI	HD			
	00 100	Electronic LSIG				
		Electronic LI				
	60-150 Electronic LSI					
	Electronic LSIG					
	30	9-325 A. Mag. Trip				
	50	84-546 A. Mag. Trip				
	100	180-1040 A. Mag. Trip	HJ			
	150	348-1690 A. Mag. Trip				
	175-250	Thermal Magnetic				
		Electronic LI				
	250	Electronic LSI	JD			
		Electronic LSIG				
		Electronic LI				
	250	JG				
KH		Electronic LSIG				
	250	684-2500 A. Mag. Trip	JJ			
	400	2000-4800 A Mag. Trip				
	600	3000-7200 A Mag. Trip				
		Electronic LI				
	400-600	Electronic LSI				
		Electronic LSIG				
	800	Electronic LI	MG			
	1000-1200	Thermal Magnetic				
	222 1222	Electronic LSI	PG			
	800-1200	Electronic LSIG				
		Thermal Magnetic				
	1200	Electronic LSI	PJ			
		Electronic LSIG	1			
		Thermal Magnetic				
	1600-2500	Electronic LSI	RJ			
		Electronic LSIG				

100% Rating Circuit Breaker

100 /0 1100	ing Oncar		С. В.		
	Ampere		Frame		
Alt. Model	Range	Trip Type	Size		
	15-150	Thermal Magnetic			
		Electronic LI	HD		
	60-150	Electronic LSI	HD		
		Electronic LSIG			
		Electronic LI			
	60-150	Electronic LSI	HG		
		Electronic LSIG			
	175-250	Thermal Magnetic			
		Electronic LI	ın		
	250	Electronic LSI	JD		
		Electronic LSIG			
		Electronic LI			
KH	250	Electronic LSI Electronic LSIG Electronic LI Electronic LSIG Electronic LSIG Thermal Magnetic Electronic LSI Electronic LSI Electronic LSIG			
KΠ		Electronic LSIG			
		Electronic LI			
	400	Electronic LSI L			
		Electronic LSIG			
	600-1200	Electronic LSI			
	000-1200	Electronic LSIG	FG		
	1200	Electronic LSI	PJ		
	1200	Electronic LSIG	FJ		
	1600-2500	Electronic LSI	RJ		
	1000-2300	Electronic LSIG	IXO		
	1600-3000	Electronic LSI	NW		
	1000-3000	Electronic LSIG	1400		
	4000-5000	Electronic LSIG	MTZ		

100% Rating Electrically Operated Breakers

For use as paralleling breakers with the APM603 controller.

Alt. Model	Amps	Trip Unit	Frame
	250, 400, 600, 800, 1000, 1200 1600, 2000, 2500, 3000	3.0 LI	PJ
		5.0 LSI	PJ
КН		3.0 LI	PL
		5.0 LSI	PL
		Electronic LSI	NW
		Electronic LSIG	NW
	4000, 5000	Electronic LSIG	MTZ

All circuit breakers listed in this table include line side bus and load side lugs, 24VDC motor operators, and 1 type C SDE overcurrent switch contact. P-frame breakers include 2 type C auxiliary contacts. NW and MTZ breakers include 4 auxiliary contacts. No second breakers are allowed in combination with these breakers.

Load Bus Rating

Gen. Set Model Alt. Model		Rating, Amperes	Туре		
KD700-KD750 KD800-KD1750 KD2000-KD2500	KH	2000-3000 2000-4000 3000-5000	Load Bus		

700-2500 kW KD Model Line Circuit Breaker Specifications

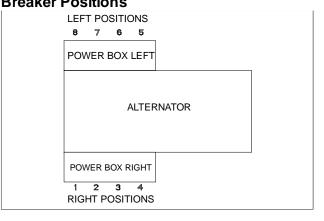
Interrupting Ratings

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA	
HD	25	18	14	
HG	65	35	18	
HJ	100	65	25	
JD	25	18	14	
JG	65	35	18	
JJ	100	65	25	
LG		35		
MG	65		18	
PG				
PJ	100	65	25	
RJ	100	0	2	
NW	100	100	0.5	
MTZ	100	100	85	

Circuit Breaker Lugs Per Phase (Al/Cu)

Frame Size	Ampere Range	Wire Range	
Н	15-150	One #14 to 3/0	
J	175	One 1/0 to 4/0	
J	200-250	One 3/0 to 350 kcmil	
LG	400-600	Two 2/0 to 500 kcmil	
М	800	Three 3/0 to 500 kcmil	
Р	600-800	Three 3/0 to 500 kcmil	
Р	1000-1200	Four 3/0 to 500 kcmil	
R	1600-2500	(8) 1/0 to 750 kcmil or (16) 1/0 to 300 kcmil	
NW	1600-3000	(10) 1/0 to 750 kcmil or (20) 1/0 to 300 kcmil	
MTZ	4000-5000	(12) 4/0 to 1250 kcmil	
Mechanical L Neutrals	oad Lugs Included	d with H, J, and LG LSIG	
Н	60- 150	One #14 to 3/0 AL/CU	
J	250	One 3/0 to 350 kcmil AL/CU	
LG	400-600	Two 4/0 to 500 kcmil AL/CU	

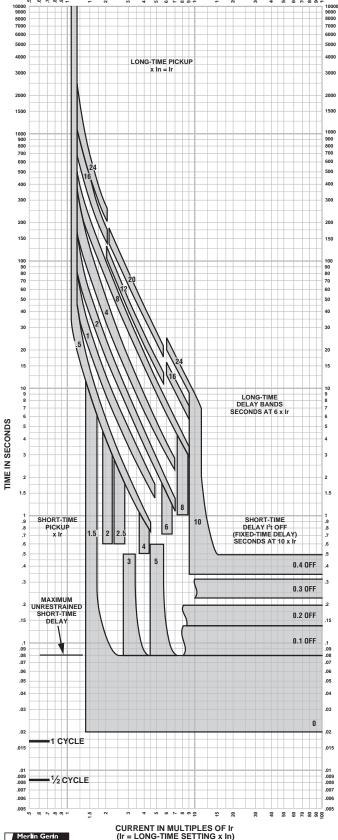
Breaker Positions



NOTE: For KD700-KD1750 and KD2000-KD2500 with KD62V12 engine, the breaker and load bus phasing on right positions is A-B-C and on left positions is C-B-A. However, for KD2000-KD2500 with KD62V12A engine, the phases are switched (right positions is C-B-A and on left positions is A B-C).

NOTE: H, J, and LG-frames when selected with LSIG trip require two mounting spaces (one space for the breaker and one space for the LSIG neutral). These combinations are not reflected in the Multiple Circuit Breaker Combinations table on this page.

CURRENT IN MULTIPLES OF Ir (Ir = LONG-TIME SETTING x In)



MICROLOGIC® 5.0/6.0 A/P/H TRIP UNIT CHARACTERISTIC TRIP CURVE NO. 613-4

Long-time Pickup and Delay Short-time Pickup and I²t OFF Delay

The time-current curve information is to be used for application and coordination purposes only.

Curves apply from -30°C to +60°C ambient temperature.

Notes:

- 1. There is a thermal-imaging effect that can act to shorten the long-time delay. The thermalimaging effect comes into play if a current above the long-time delay pickup value exists for a time and then is cleared by the tripping of a downstream device or the circuit breaker itself. A subsequent overload will cause the circuit breaker to trip in a shorter time than normal. The amount of time delay reduction is inverse to the amount of time that has elapsed since the previous overload. Approximately 20 minutes is required between overloads to completely reset thermal-imaging.
- The end of the curve is determined by the interrupting rating of the circuit breaker.
- With zone-selective interlocking on, short-time delay utilized and no restraining signal, the maximum unrestrained short-time delay time band applies regardless of the setting.
- Total clearing times shown include the response times of the trip unit, the circuit breaker opening, and the extinction of the current.
- For a withstand circuit breaker, instantaneous can be turned OFF. See 613-7 for instantaneous trip curve. See 613-10 for instantaneous override values.
- 6. Overload indicator illuminates at 100%.

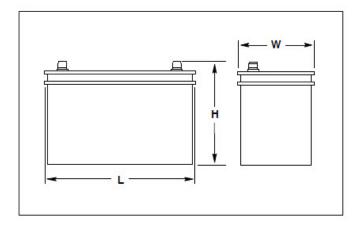








Typical Overall Dimensions

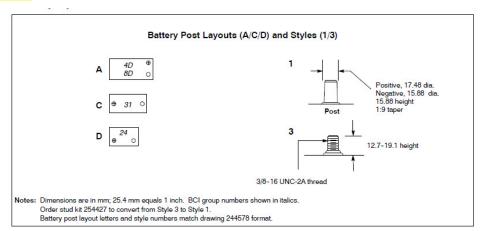


Standard Features

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Batteries are rated according to SAE standard J-537. All batteries are 12-volt and have lead-calcium or lead-antimony plates with sulfuric acid electrolyte.
- Most generator set battery kits offer dry-charged or wetcharged batteries.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Removable cell covers allow checking of electrolyte specific gravity.
- Absorbant glass mat (AGM) batteries are sealed and maintenance free.
- Batteries are for applications below and above 0°C (32°F).

Charge Type*	Battery Part Number	Qty. per Size		Battery SAE Dimension, mm (in.) L W H			Reserve Capacity Minutes at 27° (80°F)	Battery Post Layout and Style	
		Size				(0ºF) Min.	Min.		
AGM	10702001800	2	4D	527.1 (20.8)	216.0 (8.5)	258.0 (10.2)	1110	380	A/1

Battery Specifications





24V, 20A Battery Charger



The battery charger uses High Frequency charging technology. The battery charger incorporates Power Factor Correction Circuitry to achieve high efficiency and a wide input range.

This filtered output unit is designed and built to charge VRLA (Gel-Cell, AGM), Flooded Lead Acid, and Nickel Cadmium batteries.

The battery charger is equipped with an LCD display showing DC Volts, DC Amps, and three status LEDs. Integrated Battery Charge Divider / Isolator provides connections for charging up to three independent batteries simultaneously.

Applicable to the following: KD Model Generator Sets

Standard Features

- Microprocessor Controlled High Frequency Charging Technology
- Single Phase AC Input 105-264VAC, 45-65Hz
- LCD Display
- Charger Failure Alarm with LED Indicator and Form "C" Dry Type Relay Contact
- Adjustable Float Voltage
- · AC to DC Isolation
- Filtering Suitable for VRLA Batteries
- Internal Temperature Compensation with Disable Option
- Input and Output Fuses
- Adjustable Current Limiting
- Meets NFPA 110 and C62.41A
- UL/cUL 1236 Listed

Front Panel Display



DC Output		AC Input			Shipping Weight	
Volts (Nominal)	Amps	Volts (Nominal)	Amps	Overall Dimensions W x D x H	kgs	lbs
24	20	105/264	5.0/2.45	243 x 116.1 x 403 mm	5.05	11.14
				9.63 x 4.58 x 16.25 in		



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Specifications

AC Input	105-264 VAC, 45-65 HZ, Single Phase		
Nominal DC Output	20A @ 24 V		
Regulation - Power Stage Only			
Line:	± 10%		
Load:	<± 0.5%		
Protection			
Input:	Fuse with surge and transient protection		
Output:	Fuse with surge protection		
	Reverse current polarity		
	Short circuit protection		
Thermal:	Shuts down when overheated		
AC Over Voltage			
Output Current Limit	Factory set at 100%		
	Adjustable from 50-105%		
Metering	LCD DC Output Digital Voltmeter and Ammeter (1%)		
Adjustable Voltage Range (Per Cell)	2.15-2.35 volts/cell (Lead)		
	1.39-1.49 volts/cell (NiCad)		
Alarm Contacts	Charger Failure (Form "C" Contact for Charger Failure)		
Monitoring			
LCD Display:	Volts		
	Amps		
LED Indications:	Current Limit (Red)		
	AC ON (Green)		
	Charger Fail (Red)		
	Low Current (Red-Blinking)		
Environmental			
Operating:	- 20°C to 50°C (-4°F to 122°F) (Derated up to 70°C (158°F))		
Storage:	- 40°C to 85°C (- 40°F to 185°F)		
Relative Humidity:	0% to 95% non condensing		
Enclosure			
Structural Design:	Wall Mounting / Powder coat finish		
Cable Entry:	Bottom		
Standards	USCG requirements		
	ANSI C62-41		
	cUL		
	NFPA 110		

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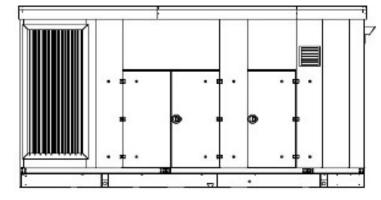
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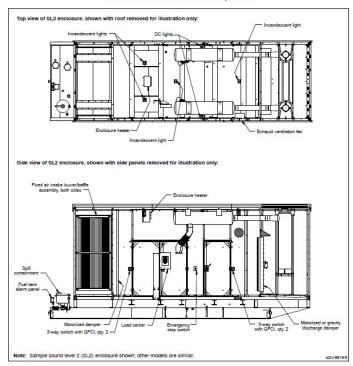
Sound Level 1 Enclosure Standard Features

- Internal silencers with flexible exhaust connectors, exhaust elbows, and rain caps.
- Mounts to lift base and subbase fuel tank.
- Aluminum construction with six large, hinged removable doors for easy maintenance.
- Fade-, scratch-, and corrosion-resistant Kohler® cream beige powder-baked finish.
- Lockable, flush-mounted door latches.
- Air inlet louvers reduce rain and snow entry.
- Slope roof to reduce the buildup of moisture and debris.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Sound level 1 enclosure is designed to 150 mph (241 kph) wind load rating.

Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer UL-listed tanks have emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets
 UL 142 requirements.
- State tanks with varying capacities are available. Florida Dept. of Environmental Protection (FDEP) File No. EQ-634 approved.

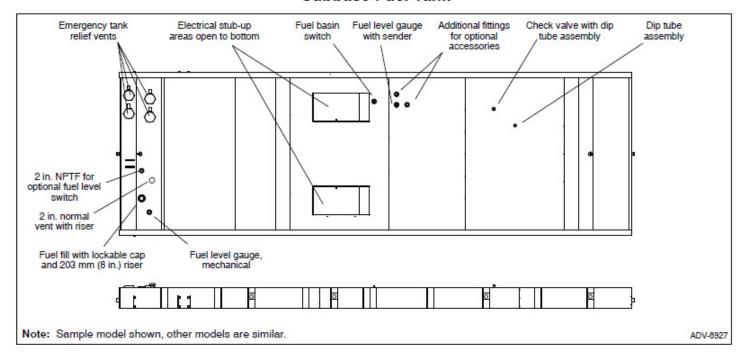
Aluminum Sound Enclosure Options



Sound Enclosure Features

- Heavy-duty formed panels, solid construction. Preassembled package offering corrosion resistant, dent resilient structure mounting directly to lift base or fuel tank.
- · Polyurethane enamel paint. Superior finish, durability, and appearance.
- The enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Internal exhaust silencer offering maximum component life and operator safety.
- Note: Installing an additional length of exhaust tail pipe may increase backpressure levels. Please refer to the generator set spec sheet for the maximum backpressure value.
- · Service access. Multiple personnel doors for easy access to generator set control and servicing of the fuel fill, fuel gauge, oil fill, and battery.
- Interchangeable modular panel construction. Allows complete serviceability or replacement without compromising enclosure design.
- Bolted panels facilitate service, future modification upgrades, or field replacement.
- Cooling/combustion air intake. Fixed air intake louvers.
- Sound-attenuating design using two critical silencers. Acoustic insulation UL 94 HF1 listed for flame resistance.

Subbase Fuel Tank



- Extended operation. State tanks with various capacities for multiple hour requirements.
- UL listed. Secondary containment generator set base tank meeting UL 142 requirements.
- NFPA compliant. Designed to comply with the installation standards of NFPA 30 and NFPA 37.
- Emergency pressure relief vents. Meets UL requirements; ensures adequate venting of inner and outer tank under extreme pressure and/or emergency conditions.
- · Normal vent with cap. Vent is raised above lockable fuel fill.
- Fuel level gauge with sender.
- · Mechancial fuel level gauge.
- Leak detection switch. Annunciates a contained primary tank fuel leak condition at generator set control.
- Electrical stub-up area open to bottom.
- Additional 2 in. NPT fittings for optional accessories.

Capacity, L	Est. Fuel Supply Hours at 60 Hz with Full Load	Fuel Tank	Fuel Tank			Height (H), mm	Sound Pressure Le <mark>vel, dB(A)</mark>
Lift base	0	6582 (259)	2616 (103)	10810 (23833)	3350 (132)	0	92
6621 <mark>(1749)</mark>	24	7309 <mark>(288)</mark>	2616 <mark>(103</mark>)	14878 (<mark>32802</mark>)	3934 (<mark>155)</mark>	584 (<mark>23.0</mark>)	92

Note: Data in table is for reference only. Height includes enclosure, lift base, and tank (if equipped). Refer to your authorized Kohler distributor for enclosure and subbase fuel tank specification details.

Max. weight includes the generator set (wet), enclosure, silencer, lift base, and tank (no fuel).

Log average sound pressure level of 8 measured positions around perimeter of the unit at a distance of 7 m (23 ft). Refer to TIB-114 for details.

Accessories

Electrical Accessories

Block heater wiring, single-phase

Electrical Accessories

Battery charger wiring

Wire Generator Heater

Wire Generator Heater



Industrial Generator Set Accessories

Load Center



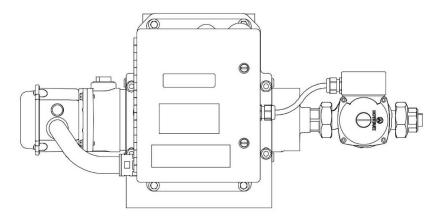
- Part Number SA20461
- Model QO124M100
- QO Load Center
- Main Breaker
- 100A, 1PH-3W, 24SP
- NEMA1

Specifications

oad Center
0
lain Breaker
00 A
4
2 kA
4
Phase
20/240 VAC
WG 6AWG 2/0 (Aluminum/Copper)
EMA 1 Indoor
ugs
rounding Bar included
- Wire
in Plated Copper Busbar
/elded Sheet Steel
aked Enamel Grey
L listed
0.90 in (531 mm)
4.25 in (362 mm)
3.2

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications.

Engine Block Heater Kits



Block Heater Kit, Typical

Applicable Models

- KD800-KD1750
- KD2000-KD3250
- KD3500-KD4000

Standard Features

- UL-C/US listed (60 Hz Models) -E250789CE
- CE compliant
- Controls for automatic operation
- Compact design
- Easy to install

Description

The engine block heater kit heats the engine coolant in cold ambient, warming the cylinders, oil, and charge air circuit which all help to give a faster starting time. The engine block heater has a thermostat, pump, and temperature control system. The pump circulates warm coolant into the engine and supplies constant heating to the engine. The engine block heater kit helps to extend element life and gives a significant reduction in electrical consumption.

The engine block heater has a fixed setting thermostat that turns ON when the engine coolant temperature reaches 49°C (120°F) and turns OFF when the engine coolant temperature reaches 60°C (140°F).

The engine block heater kit is recommended for ambient temperatures below 10°C (50°F).

The engine block heater kits are available in 208 V, 240 V, 380 V, and 480 V versions.

Block Heater Specifications

Heating Fluid	Engine Coolant (50% Glycol/50% Water)
Fixed Thermostat	49°-60°C (120°-140°F)
Flow	10 GPM (2.2 m³/hr) @ 10 ft head (3 mWc)
Pump Power	70 W (50 Hz), 97 W (60 Hz)
Max. Pressure	125 psi (860 kPa)
Pressure Loss	0.2 psi (1.5 kPa)
Inlet Plumbing	1.0 in NPT
Outlet Plumbing	1.0 in NPT
Main Control Box Ingress Protection	NEMA 4 (IP66)
Motor Ingress Protection	IP44 (50 Hz), NEMA 2 (60 Hz)

Specifications

Block Heater Kit Number	Component	Watts	Voltage	Phase
10305000145-KA1	10305000200	6000	480	3
10305000145-KA2	10305000300	6000	240	1
10305000145-KA3	10305000400	6000	480	1
0305000145-KA4	10305000500	6000	240	3
10305000145-KA5	10305000600	6000	380	3
0305000145-KA6	10305000700	6000	208	1
0305000145-KA7	10305003100	6000	208	3
0305001400-KA1	10305001500	9000	480	3
0305001400-KA2	10305001600	9000	240	1
0305001400-KA3	10305001700	9000	480	1
0305001400-KA4	10305001800	9000	240	3
0305001400-KA5	10305001900	9000	380	3
0305001400-KA6	10305002000	9000	208	1
0305001400-KA7	10305003300	9000	208	3
0305002800-KA1	10305001800	9000	240	3
0305002800-KA2	10305001500	9000	480	3
0305002800-KA3	10305001600	9000	240	1
0305002800-KA4	10305001700	9000	480	1
0305002800-KA5	10305001900	9000	380	3
0305002800-KA6	10305002000	9000	208	1
0305002800-KA7	10305003300	9000	208	3
0305003501-KA1	10305001500	9000	480	3
0305003501-KA2	10305001600	9000	240	1
0305003501-KA3	10305001700	9000	480	1
0305003501-KA4	10305001800	9000	240	3
0305003501-KA5	10305001900	9000	380	3
0305003501-KA6	10305002000	9000	208	1
0305003501-KA7	10305003300	9000	208	3
0305003601-KA1	10305003804	12000	240	3
0305003601-KA2	10305003807	12000	480	3
0305003601-KA3	10305003803	12000	240	1
0305003601-KA4	10305003806	12000	480	1
0305003601-KA5	10305003805	12000	380	3
0305003601-KA6	10305003801	10500	208	1
0305003601-KA7	10305003802	12000	208	3
0305004001-KA1	10305003804	12000	240	3
0305004001-KA2	10305003807	12000	480	3
0305004001-KA3	10305003803	12000	240	1
0305004001-KA4	10305003806	12000	480	1
0305004001-KA5	10305003801	10500	208	1
10305004001-KA6	10305003802	12000	208	3



Integral Voltage Regulator with Kohler® APM603 Voltage Regulators Controllers and Menu-Driven Selections (80-4000 **kW Generator Set Models**)



APM603 Controller with Integral Voltage Regulator

The voltage regulator is integral to the controller and uses patented high speed digital voltage regulator design providing ±0.25% no-load to full-load regulation using root-mean-square (RMS) voltage sensing.

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

Integral Voltage Regulators with APM603

Calibration	Range Settings	Default Selection	
Voltage Adjustment	±10% of System Voltage	System Voltage	
Controller Gain	40 to 70 Hz	P: 1.3 I: 1.0 D: 0.25	
Underfrequency Unload or Frequency Setpoint	40 to 70 Hz	0.5 Hz Below System Frequency (ECM)	
Underfrequency Unload Scope	0-10% of System Voltage (Volts per Cycle)	15 volts per Cycle at 480 Volts (3.1%)	
Reactive Droop	0-10% of System Voltage	4% of System Voltage	
VAR Control	-50% to 110%	0 kVAR	
PF Adjust Control	-0.50 to 1.0 to 0.50	0.8 Lagging	
VAR/PF Gain Adjustment	P: 0.3 to 3.00 l: 0.3 to 3.00 D: 0.3 to 3.00	P: 1.0 I: 1.0 D: 0.25	



Specification/Feature	Integral with APM603			
-				
Generator Set Availability	80-4000 kW			
Туре	Patented Hybrid Design			
Status and Shutdown Indicators	LEDs and Text LCD Display			
Operating Temperature	-40°C to 70°C (-40°F to 158°F)			
Storage Temperature	-40°C to 85°C (-40°F to 185°F)			
Humidity	5-95% Non-Condensing			
Circuit Protection	Solid-State, Redundant Software and Fuses			
Sensing, Nominal	100-600 Volts (L-L), 50-60 Hz			
Sensing Mode	RMS, Single- or 3-Phase			
Input Requirements	8-36 VDC			
Continuous Output	5.0 ADC with GM88453 Activator Board			
Maximum Output	7.8 ADC with GM88453 Activator Board			
Transition Frequency	50-70 Hz			
Exciter Field Resistance	4-30 Ohms with GM88453 Activator Board			
No-Load to Full-Load Voltage Regulation	±0.25%			
Thermal Drift	<0.5% (-40°C to 70°C) [-40°F to 158°F] Range			
Response Time	3-phase: 1 mS 1-phase: 5 mS			
System Voltage Adjust.	±10%			
Voltage Adjustment	Controller Display			
Remote Voltage Adjustment	Analog 0-5 VDC (±10%) Input Optional			
Paralleling Capability	Full Load Share and Control plus Reactive Droop			

Integral Voltage Regulator with APM603 Controller

- A 7.5-inch color TFT touchscreen provides access to data.
- The controller provides an interface between the generator set and switchgear for paralleling applications incorporating multiple generator set and/or utility feeds.
- The controller can control Fast Response[™] II, Fast Responset[™]X, and PMG alternators using the GM88453 activator board.

Voltage Regulator Settings, APM603 Controller

Voltage Regulator Configuration
 Under Frequency Unload Settings
 Single and Three Phase Sensing
 Voltage Target

Voltage Regulator Gains

• Synchronizing parameters setup Voltage matching

Frequency matching

Paralleling Settings, APM603

Phase matching

Time delay

Load sharing

kW sharing

kVAR sharing

Baseload settings

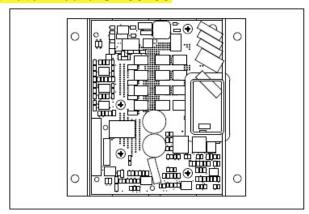
Droop

Paralleling Metering, APM603

- · Paralleling State
- Paralleling Mode
- · System Voltage
- System Frequency
- Connected Generators
- Sync Status
- Engine Speed

VAR Control Mode, PF Control Mode, System VAR Control, System PF Control

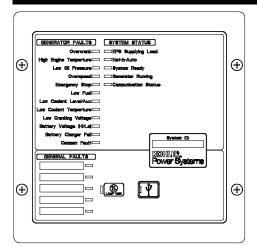
Activator Board GM88453



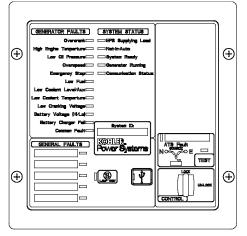
- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast Response
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA.
 Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.

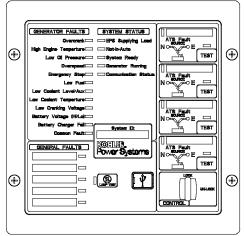
Remote Serial Annunciator III (RSA III)



RSA III



RSA III with a Single ATS Control



RSA III with Four ATS Controls

Remote Serial Annunciator III (RSA III) for Kohler® Controllers

 Monitors the generator set equipped with one of the following controllers:

 APM402
 Decision-Maker® 3000

 APM603
 Decision-Maker® 3500

 APM802
 Decision-Maker® 6000

 Decision-Maker® 3+
 Decision-Maker® 8000

Decision-Maker® 550 KPC 1000

Allows monitoring of the common alarm, remote testing
of the automatic transfer switch, and monitoring of the
normal/emergency source for up to four ATS with any of
the following controllers:
Decision-Maker[®] MPAC[®] 750, 1200, and 1500
MPAC[®] 1000 and 1500

- Configuration via a personal computer (PC) software.
- Writable surfaces (white boxes in illustrations) for userdefined selections.
- Uses Modbus® RTU protocol.
- · Controller connections:

RS-485 for serial bus network USB port. Connect a personal computer and use Kohler[®] SiteTech™ software to view events and adjust

settings. *
12-/24-volt DC power supply
120/208 VAC power supply (available accessory)

 Meets the National Fire Protection Association Standard NFPA 110, Level 1.

Dimensions

• Dimensions—W x H x D, mm (in.).

Surface Mounted:

203 x 203 x 83 (8.0 x 8.0 x 3.3)

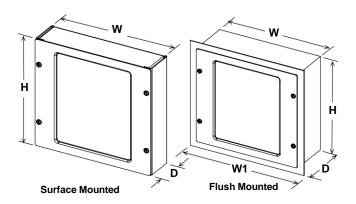
Flush Mounted (Inside Wall):

203 x 203 x 76 (8.0 x 8.0 x 3.0)

Flush mounting plate W1: 254 (10.0)

* SiteTech™ software is available to Kohler authorized distributors and dealers.

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Fault and Status Conditions	Fault LEDs	Fault Horn	System Ready LED	Generator Running LED	Communication Status LED
Overcrank Shutdown	Red	On	Red	Off	Green
High Engine Temperature Warning *	Yellow	On	Red	Green	Green
High Engine Temperature Shutdown	Red	On	Red	Off	Green
Low Oil Pressure Warning *	Yellow	On	Red	Green	Green
Low Oil Pressure Shutdown	Red	On	Red	Off	Green
Overspeed Shutdown	Red	On	Red	Off	Green
Emergency Stop *	Red	On	Red	Off	Green
Low Coolant Level/Aux. Shutdown	Red	On	Red	Off	Green
Low Coolant Temperature *	Yellow	On	Red	Off	Green
Low Cranking Voltage	Yellow	On	Red	Off	Green
Low Fuel—Level or Pressure *	Yellow	On	Red	Green or Off	Green
Not-In-Auto	Red	On	Red	Green or Off	Green
Common Fault	Red/Yellow	On	Green	Green or Off	Green
Battery Charger Fault (1) *	Yellow	On	Red	Green or Off	Green
Battery Charger Fault (2) *	Yellow	On	Green	Green or Off	Green
High Battery Voltage *	Yellow	Off	Green	Green or Off	Green
Low Battery Voltage *	Yellow	Off	Green	Green or Off	Green
User Input #1 (Warning)	Yellow	Off	Green	Green or Off	Green
User Input #1 (Shutdown)	Red	On	Green	Off	Green
User Input #2 (Warning)	Yellow	Off	Green	Green or Off	Green
User Input #2 (Shutdown)	Red	On	Green	Off	Green
User Input #3 (Warning) (1) [Yellow	Off	Green	Green or Off	Green
User Input #3 (Shutdown) (1) [Red	On	Green	Off	Green
User Input #4 (Warning) (1)	Yellow	Off	Green	Green or Off	Green
User Input #4 (Shutdown) (1)	Red	On	Green	Off	Green
User Input #5 (Warning) (1)	Yellow	Off	Green	Green or Off	Green
User Input #5 (Shutdown) (1)	Red	On	Green	Off	Green
EPS Supplying Load	Yellow	Off	Green	Green	Green
Communications Status (Fault mode)	_	Off	Green or Red	Green or Off	Red
ATS Fault (RSA III with ATS Controls only)	Red	On	Red or Yellow	Green or Off	Green
Green LEDs appear as steady on when activ	ated.	1	L		L

Yellow (common warning) LEDs slow flash when activated except steady on with EPS supplying load and high battery voltage.

Red (common fault) LEDs slow flash when activated except fast flash with loss of communication and not-in-auto.

Specifications

- LED indicating lights for status, warning, and/or shutdown.
- Power source with circuit protection: 12- or 24-volt DC
- Power source with 120/208 VAC, 50/60 Hz adapter (option)
- Power draw: 200 mA
- Humidity range: 0% to 95% noncondensing
- Operating temperature range: -20°C to +70°C (-4°F to +158°F)
- Storage temperature range: -40°C to +85°C (-40°F to +185°F)
- Standards:
 - o NFPA 110, level 1
 - o UL 508 recognized
 - CE directive
 - o NFPA 99
 - o ENS 61000-4-4
 - o EN6II-4-4 fast transient immunity
- RS-485 Modbus® isolated port @ 9.6/19.2/38.4/57.6 kbps (default is 19.2 kbps)
- USB device port
- NEMA 1 enclosure
- (1) All generator set controllers except Decision-Maker® 3+ controller.
- (2) Decision-Maker® 3+ controller only.
- May require optional kit or user-provided device to enable function and LED indication.
- Digital input #3 is factory-set for high battery voltage on the Decision-Maker® 3+ controller.

Modbus® is a registered trademark of Schneider Electric.

NFPA Requirements

- NFPA 110 compliant
- Engine functions:
 - High battery voltage warning *
 - o High engine temperature shutdown
 - High engine temperature warning *
 - Low battery voltage warning '
 - o Low coolant level/aux. shutdown
 - Low coolant temperature warning *
 - o Low cranking voltage
 - Low fuel warning (level or pressure) *
 - o Low oil pressure shutdown
 - Low oil pressure warning *
 - Overcrank shutdown
 - Overspeed shutdown
- General functions:
 - o Audible alarm silence
 - o Battery charger fault *
 - Lamp test
 - o Master switch not-in-auto

Fault and Status LEDs and Lamp Test Switch

Alarm Horn. Horn sounds giving a minimum 90 dB at 0.1 m (0.3 ft.) audible alarm when a warning or shutdown fault condition exists except on high/low battery voltage or EPS supplying load.

Alarm Silenced. Red LED on lamp test switch lights when alarm horn is deactivated by alarm silence switch.

Alarm Silence Switch. Lamp test switch quiets the alarm during servicing. The horn will reactivate upon additional faults.

ATS Fault. Red LED lights when ATS fails to transfer.

Battery Charger Fail. LED lights if battery charger malfunctions. Requires battery charger with alarm

Battery Voltage Hi/Lo. LED flashes if battery or charging voltage drops below preset level. LED lights steady if battery voltage exceeds preset level.

Common Fault. LED lights when a single or multiple common faults occur.

Communication Status. Green LED lights indicating annunciator communications functional. Red LED indicates communication fault.

EPS Supplying Load. LED lights when the Emergency Power System (EPS) generator set is supplying the load (APM402, APM603, APM802, and Decision-Maker® 550, 3000, 3500, 6000, and 8000 controllers) or when transfer switch is in the emergency position (Decision-Maker® 3+ controller).

Emergency Stop. LED lights and engine stops when emergency stop is made. May require a local emergency stop switch on some Decision-Maker® 3+ controllers.

Generator Running. LED lights when generator set is in operation.

High Engine Temperature. Red LED lights if engine has shut down because of high engine coolant temperature. Yellow LED lights if engine coolant temperature approaches shutdown range. Requires warning sender on some models.

Lamp Test (Switch). Switch tests all the annunciator indicator LEDs and horn.

Low Coolant Level/Aux. LED lights when engine coolant level is below acceptable range on radiator-mounted generator sets only. When used with a Decision-Maker® 3+ controller, the LED indicates low coolant level or an auxiliary fault shutdown. Requires user-supplied low coolant level switch on remote radiator models.

Low Coolant Temperature. LED lights if optional engine block heater malfunctions and/or engine coolant temperature is too low. Requires prealarm sender on some models.

Low Cranking Voltage. LED lights if battery voltage drops below preset level during engine cranking.

Low Fuel (Level or Pressure). LED lights if fuel level in tank approaches empty with diesel models or fuel pressure is low on gas models. Requires customer-supplied switch.

Low Oil Pressure. Red LED lights if generator set shuts down because of insufficient oil pressure. Yellow LED lights if engine oil pressure approaches shutdown range. Requires warning sender on some models.

Not In Auto. LED lights when the generator set controller is not set to automatic mode.

Overcrank. LED lights and cranking stops if engine does not start in either continuous cranking or cyclic cranking modes.

Overspeed. LED lights if generator set shuts down because of overspeed condition.

System Ready. Green LED lights when generator set master switch is in AUTO position and the system senses no faults. Red LED indicates system fault.

User-Defined Digital Inputs #1- #5. Monitors five digital auxiliary inputs (can be configured as warnings or shutdowns). User-defined digital inputs are selected via the RSA III master for local or remote (generator set or ATS). The user-defined digital input can be assigned via PC using SiteTech™ setup software.



Alternator Data

Alternator ref. KH04070T
Alternator type KH04070TO4D



-GENERAL CHARACTERISTICS-

Tension denomination (V)480/277Altitude (m)0-1000Number of PhaseThree phaseAVR RegulationYesNumber of pole4Indication of protectionIP23

Capacity for maintaining short circuit at 3 In for 10 s

Winding type

Standard

Efficiency & Power

Frequency (Hz) 60 Hz Nominal voltage (V) 480

		Class F			
	125°C/ 40°C	105°C/ 40°C			
	continuous	standby	standby	standby	continuous
Nominal Rating(Kva)	1400	1428	1450	1525	1300
Nominal Rating(KW)	1120	1142	1160	1220	1040
Efficiency 100%	96	95,90	95,90	95,80	96,10

-ELECTRICAL CHARACTERISTICS-

Voltage regulation at established rating (+/- %) 0,50 Insulation class Н T° class (H/125°), continuous 40°C H / 125°K T° class, standby 27°C H / 163°K Wave form: NEMA=TIF <40 Unbalanced load acceptance ratio (%) 100 12 Winding type **Total Harmonic Distortion in no-load DHT (%)** 2,1 <2 Wave form: CEI=FHT Total Harmonic Distortion, on load DHT (%) 1,5

Technology Without collar or brush

L-L Harmonic Maximum - Single (%) <3

Deviation Factor (%) 6

Shaft Current <80

Main Stator Capacitance to ground (mdf) 0,05

Reactances

Direct axis synchro reactance unsaturated (Xd) (%)	382,40
Direct axis transcient reactance saturated (X'd) (%)	17,90
Direct axis subtranscient reactance saturated (X"d) (%)	9,20
Quadra axis synchro reactance unsaturated (Xq) (%)	162,70
Quadra axis subtranscient reactance saturated (X"q) (%)	17,90
Zero sequence reactance unsaturated (Xo) (%)	3,89
Negative sequence reactance saturated (X2) (%)	13,50

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Alternator ref. KH04070T
Alternator type KH04070TO4D



Short circuit ratio

Short circuit ratio (Kcc) Subtranscient time constant (T"d) (ms) Short circuit transcient time constant (T'd) (ms) Open circuit time constant (T'do) (ms) Subtranscient time constant (T"q) (ms) Leakage stator reactance (Xa)(%) Stator Resistance (Ra)(%) Armature time constant (Ta) (ms)	0,35 18 245 8100 18 4,30 0,0950 24
No load excitation current (io) (A) Full load excitation current (ic) (A) Full load excitation voltage (uc) (V) Heat rejection (W) No load losses (W) Stator resistance (for 20°C ambient) (Ω) Rotor resistance (for 20°C ambient) (Ω) Exciter resistance - stator/inductor (for 20° ambient) (Ω) Exciter resistance - rotor/armature (for 20° ambient) (Ω)	0,50 3 31,90 46667 17400 0,0078 2,50 10,63 0,13
Recovery time (Delta U = 20% transcient) (ms) Engine start (Delta U = 20% perm. or 50% trans.) (kVA) Transcient dip (4/4 load) - PF : 0,8 AR (%)	200 4080 14,34

Additional electrical characteristics-

Winding X1, X2 auxiliary resistance (for 20° ambient) (Ω)0,7130Auxiliary winding X1, X2 excitation voltage at no load (V)229Auxiliary winding X1, X2 excitation voltage on load (V)244

-MECHANICAL CHARACTERISTICS-

Number of bearing1Overspeed (rpm)2250CouplingDirect

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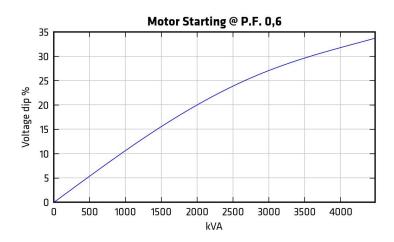
Alternator ref.
Alternator type

KH04070T KH04070TO4D

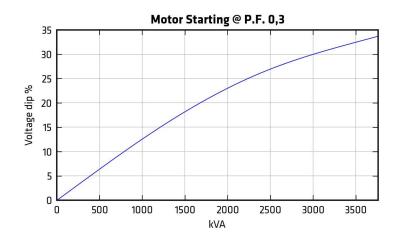


-TECHNICAL CURVES-

Motor starting curve locked rotor (0,6PF)



Motor starting curve locked rotor (0,3PF)

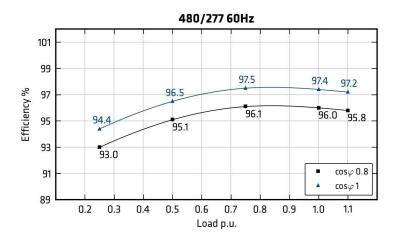


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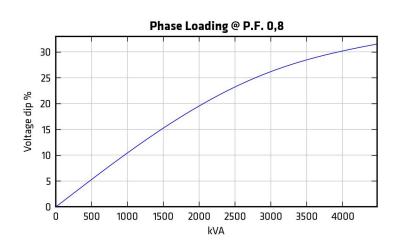
Alternator ref. KH04070T Alternator type KH04070TO4D



Efficiencies curve (by excitation system)



Loading curve (by excitation system)

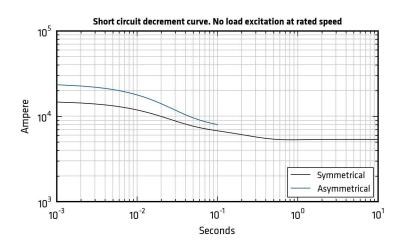


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Alternator ref. KH04070T Alternator type KH04070TO4D



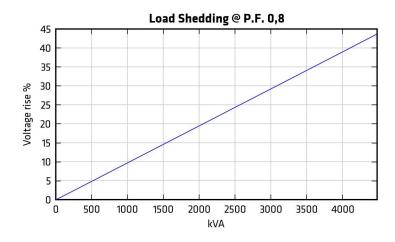
Short circuit curve at no load and rated speed



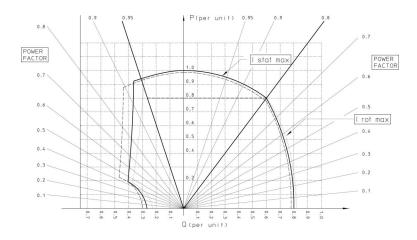
Alternator ref. KH04070T Alternator type KH04070TO4D



Rejection curve (by excitation system)



Capability curve (PQ diagram)

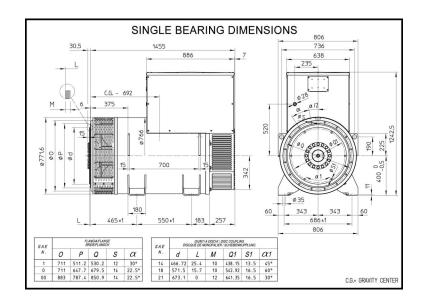


Alternator ref. KH04070T Alternator type KH04070TO4D



DIMENSIONS-

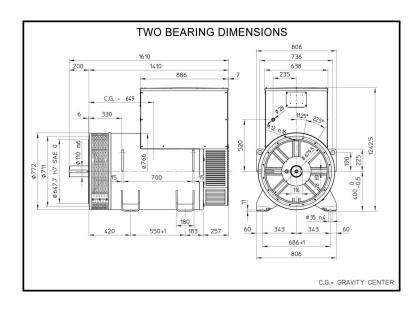
Overall dimension drawing (Single bearing)



Alternator ref. KH04070T Alternator type KH04070TO4D



Overall dimension drawing (Two bearings)

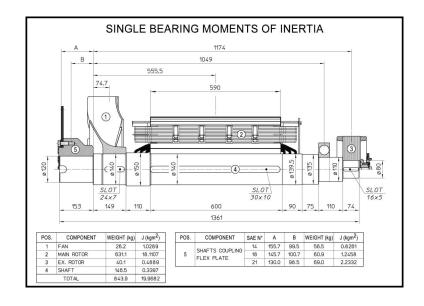


Alternator ref. KH04070T Alternator type KH04070TO4D



-TORSIONAL ANALYSIS DATA-

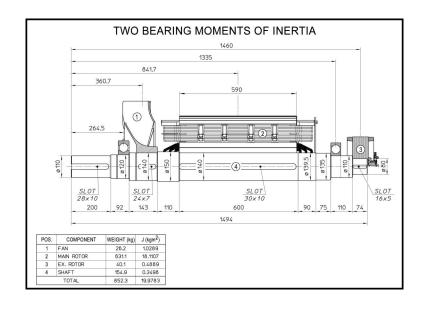
Rotation part drawing for torsional vibration calculation (Single bearing)



Alternator ref. KH04070T Alternator type KH04070TO4D



Rotation part drawing for torsional vibration calculation (Two bearings)





Cooling Data



TECHNICAL INFORMATION BULLETIN

Generator Set Cooling System Data Sheet

	50°C Ambient Temperature Cooling System										
		Pa	0	125	187	250	312	375	Enclosed		
KD1000		(in.H ₂ O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units		
60Hz (Standby	Maximum allowable	°C	52	50	49	48	46	45	45		
Duty)	ambient temperature	(°F)	(126)	(122)	(120)	(118)	(115)	(113)	(113)		
	Cooling system airflow	m³/min	1350	1289	1261	1221	1170	1120	NA		
		(ft³/min)	(47700)	(45500)	(44500)	(43100)	(41300)	(39600)	(NA)		

	40°C Ambient Temperature Cooling System										
KD1000	Total external restriction on open unit ⁷	Pa	0	125	187	250	312	375	Enclosed		
		(in.H ₂ O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units		
60Hz (Standby	Maximum allowable	°C	46	44	43	42	40	39	39		
Duty)	ambient temperature	(°F)	(115)	(111)	(109)	(108)	(104)	(102)	(102)		
	Cooling system airflow	m³/min	1212	1165	1134	1102	1060	1020	NA		
		(ft³/min)	(42800)	(41100)	(40000)	(38900)	(37400)	(36000)	(NA)		

- 1. The data shown above is the anticipated cooling performance for a typical generator set when following proper installation techniques.
- 2. Cooling performance is based on operation at 100 m (328 ft.) above sea level. For elevations higher than 100 m (328 ft.), typical cooling performance derate is 1°C (1.8°F) per 250 m (820 ft.).
- 3. For high ambient conditions, check TIB-101 for the generator set power output derate schedule.
- 4. Incorrect installation, improper operation, fouling of the cooling system, and other variable conditions may reduce cooling performance.
- 5. Kohler manufactured sound enclosed models are rated in free air with no additional restriction. Consult factory for other variants or conditions such as additional ducting or hoods.
- 6. Performance is based on a 50/50 water and ethylene glycol mixture.
- 7. Total external restriction includes restriction upstream and downstream of the unit any ducting supplying intake air to the unit and any ducting for the discharge.

1 KD1000 60 Hz 3/24b TIB-118



Sound Data



TECHNICAL INFORMATION BULLETIN

Generator Set Sound Data Sheet

			Sound Pressure Data in dB(A)					
Generator Set Model Hz Load		Raw Exhaust	Open Unit, Isolated Exhaust	Level 1 Sound Enclosure				
KD4000	60	100% Load	124.4	96.2	91.8			
KD1000	00	No Load	111.3	92.8	88.6			

Note: Sound pressure data is the logarithmic average of eight perimeter measurement points at a distance of 7 m (23 ft.), except Raw Exhaust data which is a single measurement point at 1 m (3.3 ft.) from the mouth of a straight pipe exhaust.

KD	KD1000 60 Hz			Sound Pressure Levels, dB(A)								
Load	Distance,	Enclosure	Measurement		(Octave B	and Cen	ter Frequ	uency (H	z)		Overall
m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	Level	
		Level 1 Sound	3:00	63.5	72.9	76.2	81.0	78.1	75.0	71.8	63.9	84.8
			1:30	64.4	76.0	86.6	88.4	91.0	88.7	86.4	79.1	95.7
			12:00 - Engine	68.6	78.8	81.4	89.3	91.5	83.1	78.2	70.8	94.4
			10:30	61.8	77.8	86.6	88.4	91.9	90.2	87.8	78.5	96.5
100%	7 (23)		9:00	61.8	73.8	74.9	81.6	78.3	74.9	71.4	63.7	85.0
Load	. (=0)	20701 1 000110	7:30	56.2	70.3	76.8	74.2	79.3	75.3	67.2	60.4	83.2
			6:00 - Alternator	51.5	64.4	76.4	73.7	69.8	67.1	61.6	53.9	79.4
			4:30	59.7	69.7	76.0	76.3	76.6	75.9	69.7	65.5	82.8
			8-pos. log avg.	63.2	74.8	82.0	85.1	87.5	84.3	81.6	73.4	91.8

					Sound Pressure Levels, dB(A)								
Load	Distance,	Enclosure	Measurement		Octave Band Center Frequency (Hz)							Overall	
Loau	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	Level	
			3:00	61.0	68.2	72.3	73.9	74.7	69.4	61.5	55.6	79.5	
			1:30	60.1	68.0	83.5	88.4	85.1	83.0	76.7	71.9	91.8	
				12:00 - Engine	63.7	71.2	80.9	82.4	92.3	83.8	76.5	70.6	93.6
			10:30	59.7	67.1	83.4	84.7	88.1	84.3	76.8	70.8	91.7	
No .	7 (23)	Level 1 Sound	9:00	61.2	68.2	72.3	75.7	75.6	70.5	61.8	56.0	80.5	
Load	(==)		7:30	54.3	63.1	75.9	71.8	77.9	73.4	63.9	54.8	81.5	
			6:00 - Alternator	52.1	60.9	75.9	72.6	67.3	65.6	55.7	48.3	78.3	
			4:30	56.3	64.6	73.4	72.9	76.3	74.9	66.2	58.9	80.9	
			8-pos. log avg.	59.9	67.4	79.4	82.0	85.5	79.9	72.7	67.1	88.6	



Exhaust System Data



TECHNICAL INFORMATION BULLETIN

Enclosed Generator Set Exhaust System Data Sheet

Model	Enclosure Type	Consumed Back Pressure (in H20)	Consumed Back Pressure (in Hg)	Back Pressure Limit(s) (in H20)	Back Pressure Limit(s) (in Hg)	Flex Exhaust Tube(s)	Silencer	Drawing
	All NON- AQMD- Ready Sound Level 1 (SL1) Enclosures	18.2	1.3	34.0	2.5	10901000908, 10901001008	Internal, Genset Compartment: 10901000508 (qty=2)	ADV-8919
	All AQMD- Ready Sound Level 1 (SL1) Enclosures	3.0	0.2	34.0	2.5	10901000908, 10901001008	None	ADV-8919
KD1000	All NON- AQMD- Ready Sound Level 2 (SL2) Enclosures	26.0	1.9	34.0	2.5	10901000908, 10901001008	Internal, Genset Compartment: 10901000508 (qty=2) And Internal, Plenum: 10901000608 (qty=2)	ADV-8919
	All AQMD- Ready Sound Level 2 (SL2) Enclosures	3.0	0.2	34.0	2.5	10901000908, 10901001008	None	ADV-8919

- 1. Total system exhaust back pressure is applicable to generator sets equipped with Kohler standard enclosure packages.
- 2. For generator sets with multiple exhaust outlets, total system exhaust back pressure value represents each outlet.
- 3. The total system back pressure should not exceed the manufacturer's recommended limit.
- 4. The total back pressure only includes exhaust components installed inside the Kohler enclosure. Customers must calculate any additional back pressure caused by piping, extensions, or components added after the silencer outlet. Refer to the installation manual for additional details.



Emissions Data



KD1000

EPA D2 Cycle 5-mode weighted

60 Hz. Diesel Generator Set Tier 2 EPA Certified for Stationary Emergency Applications EMISSION OPTIMIZED DATA SHEET

ENGINE INFORMATION

KD27V12 Model: Bore: 135 mm (5.31 in.) Nameplate kW @ 1800 RPM: Stroke: 157 mm (6.18 in.) 1114 4-Cycle, 12-V Cylinder Displacement: 27 L (1648 cu. in.) Type: Turbocharged, Charge Air Cooled RLHAL45.0ESP Aspiration: **EPA Family:** Compression ratio: 15:0:1 EPA Certificate: RLHAL45.0ESP-011 **Emission Control Device:** Direct Diesel Injection, Engine Control Module, Turbocharger, Charge Air Cooler

EXHAUST EMISSION DATA:

 $\begin{array}{lll} HC & (Hydrocarbons) & 0.06 \ g/kWh \\ NO_x & (Oxides of Nitrogen as NO_2) & 5.59 \ g/kWh \\ CO & (Carbon Monoxide) & 0.53 \ g/kWh \\ PM & (Particulate Matter) & 0.06 \ g/kWh \\ \end{array}$

TEST METHODS AND CONDITIONS

Test Methods:

Steady-State emissions recorded per EPA CFR 40 Part 1065, and ISO8178-1 during operation at rated engine speed (+/-2%) and stated constant load (+/-2%) with engine temperatures, pressures and emission rates stabilized.

Fuel Specification:

ASTM D975 No. 2-D S15 or 40 CFR Part 1065 Petroleum Diesel Fuel.

Reference Conditions:

25 °C (77 °F) Air Inlet Temperature, 40 °C (104 °F) Fuel Inlet Temperature, 100 kPa (29.53 in Hg) Barometric Pressure; 10.7 g/kg (75 grains H2O/lb.) of dry air Humidity (required for NOx correction); Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Tests conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results.

Data and specifications subject to change without notice.



KD1000

60 Hz. Diesel Generator Set Tier 2 EPA Certified for Stationary Emergency Applications EMISSION OPTIMIZED DATA SHEET

ENGINE INFORMATION

Model:KD27V12Bore:135 mm (5.31 in.)Type:4-Cycle, 12-V CylinderStroke:157 mm (6.18 in.)Aspiration:Turbocharged, IntercooledDisplacement:27 L (1648 cu. in.)

Compression ratio: 15:0:1

Emission Control Device: Direct Diesel Injection, Engine Control Module, Turbocharger, Charge Air Cooler

NOMINAL EMISSION DATA									
Cycle point	100% ESP	75% ESP	50% ESP	25% ESP					
Power [kW]	1114	836	557	279					
Speed [rpm]	1800	1800	1800	1800					
Exhaust Gas Flow [kg/h]	5368	4924	4436	3065					
Exhaust Gas Temperature [C]	541	483	388	359					
NO _X [g/kWh]	10.1	6.5	4.2	2.9					
CO [g/kWh]	0.3	0.3	0.5	1.1					
HC [g/kWh]	0.02	0.03	0.06	0.11					
PM [g/kWh]	0.01	0.01	0.04	0.27					

NOT TO EXCEED EMISSION DATA

Cycle point	100% ESP	75% ESP	50% ESP	25% ESP
NO _X [g/kWh]	11.4	7.4	4.8	3.3
CO [g/kWh]	1.3	1.4	2.3	5.8
HC [g/kWh]	0.03	0.04	0.08	0.13
PM [g/kWh]	0.03	0.03	0.14	0.88

TEST METHODS AND CONDITIONS

Test Methods:

Steady-State emissions recorded per EPA CFR 40 Part 1065, and ISO8178-1 during operation at rated engine speed (+/-2%) and stated constant load (+/-2%) with engine temperatures, pressures and emission rated stabilized.

Fuel Specification:

40-48 Cetane Number, 0.05 Wt. % max. Sulfur; Reference ISO8178-5, 40CFR86.1313-98 Type 2-D and ASTM D975 No. 2-D.

Reference Conditions:

25 °C (77 °F) Air Inlet Temperature, 40 °C (104 °F) Fuel Inlet Temperature, 100 kPa (29.53 in Hg) Barometric Pressure; 10.7 g/kg (75 grains H2O/lb.) of dry air Humidity (required for NOx correction); Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Tests conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results.

Data and specifications subject to change without notice.



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2024 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT

OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105

Certificate Issued To: Liebherr Machines Bulle SA (U.S. Manufacturer or Importer)

10/18/2023 Certificate Number: RLHAL45.0ESP-011

Expiration Date: 12/31/2024

Effective Date:

Issue Date: 10/18/2023

Revision Date: N/A

Model Year: 2024

Manufacturer Type: Original Engine Manufacturer

Engine Family: RLHAL45.0ESP

Mobile/Stationary Indicator: Stationary Emissions Power Category: kW>560

Fuel Type: Diesel

After Treatment Devices: No After Treatment Devices Installed

Byron J Bunker, Division Director

Compliance Division

Non-after Treatment Devices: Electronic Control

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Part 60, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year. CEDSTA

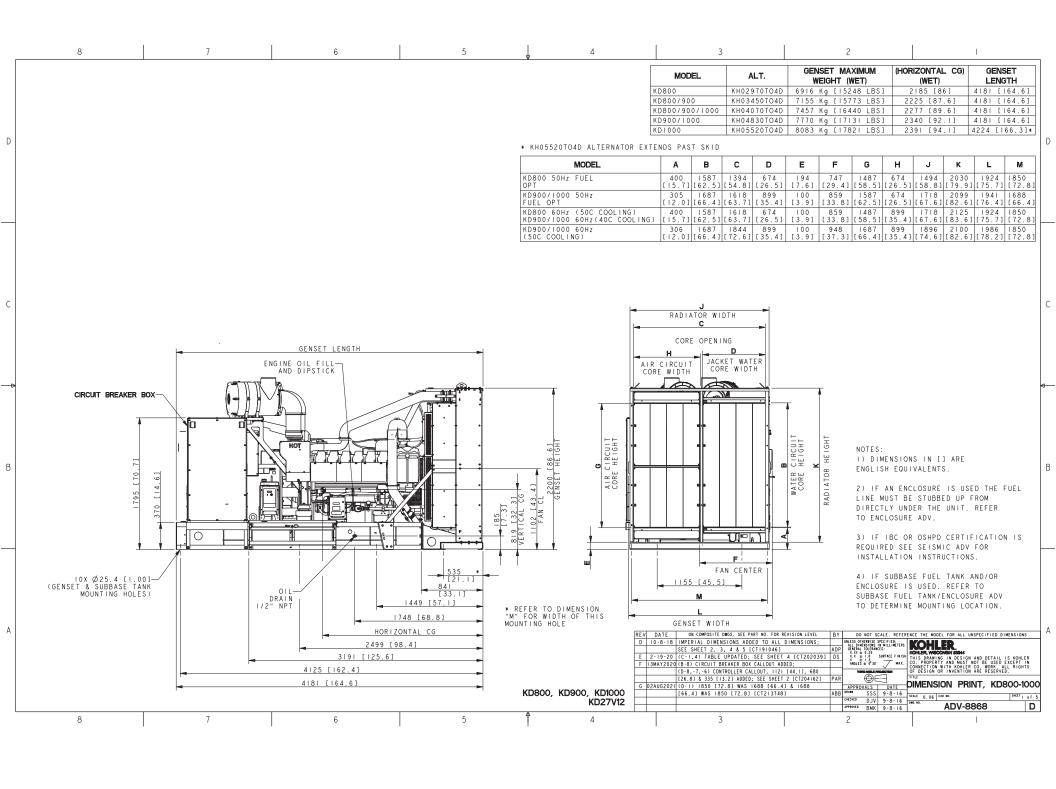
This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60.

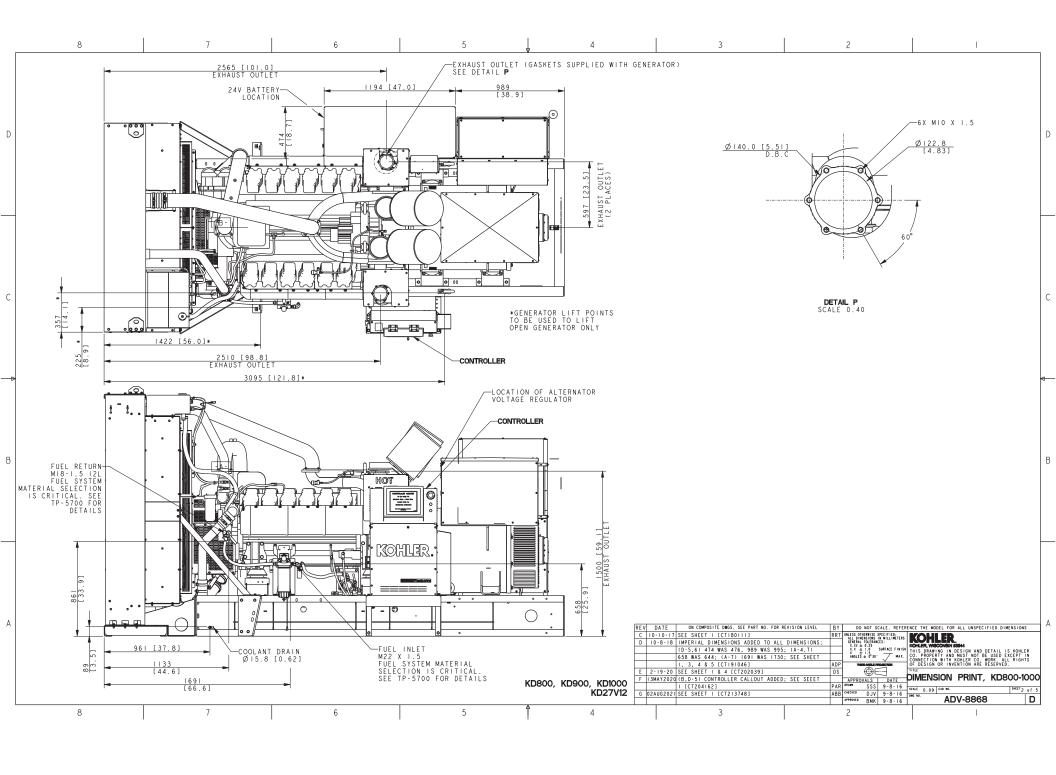
It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void ab initio for other reasons specified in 40 CFR Part 60.

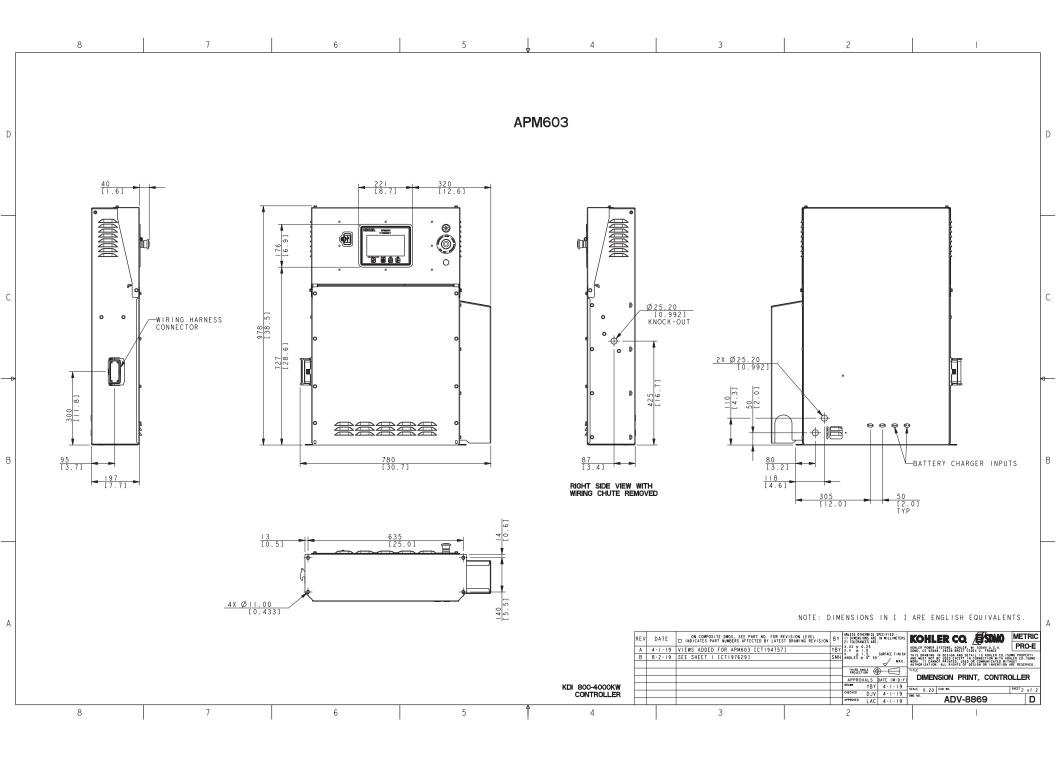
This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

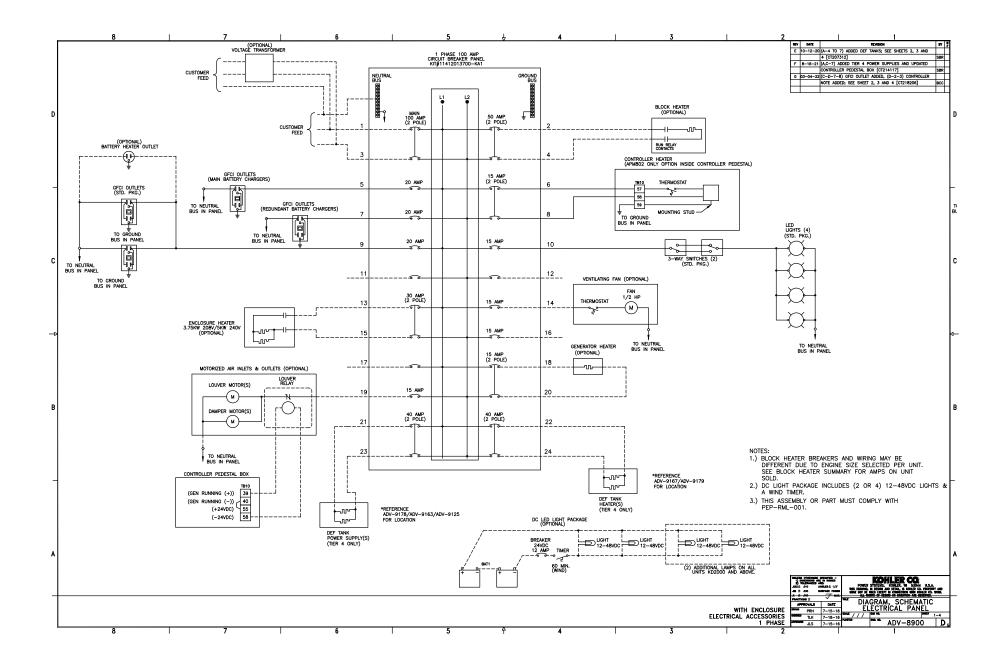


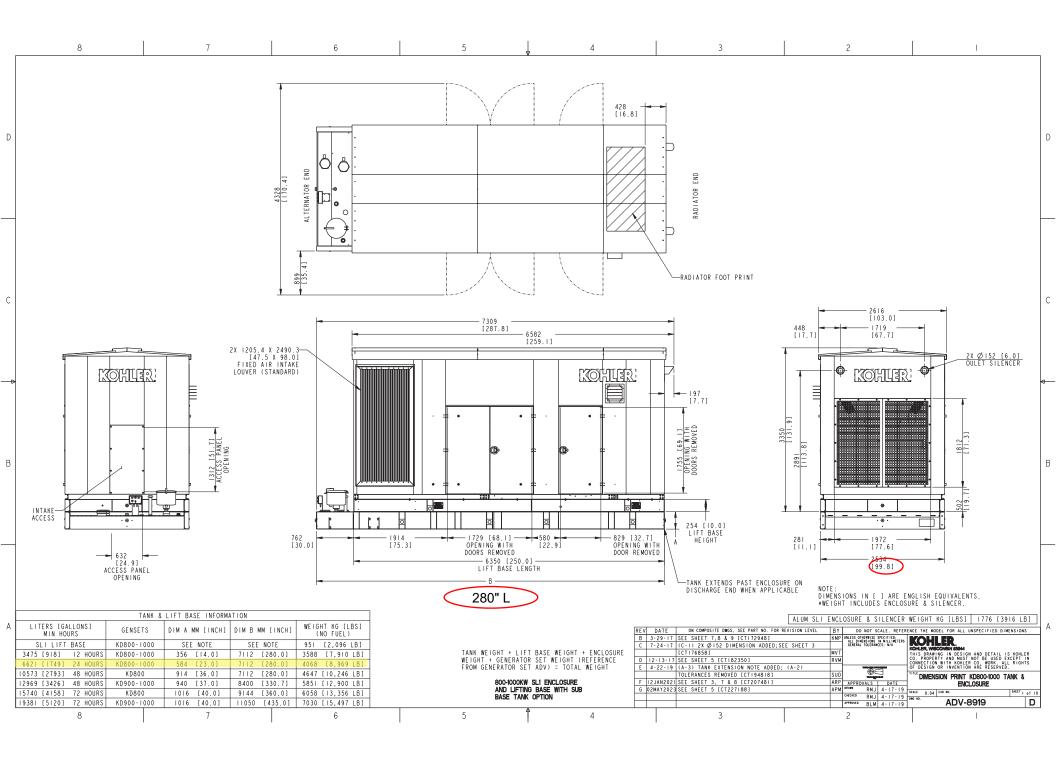
Dimensional Drawings

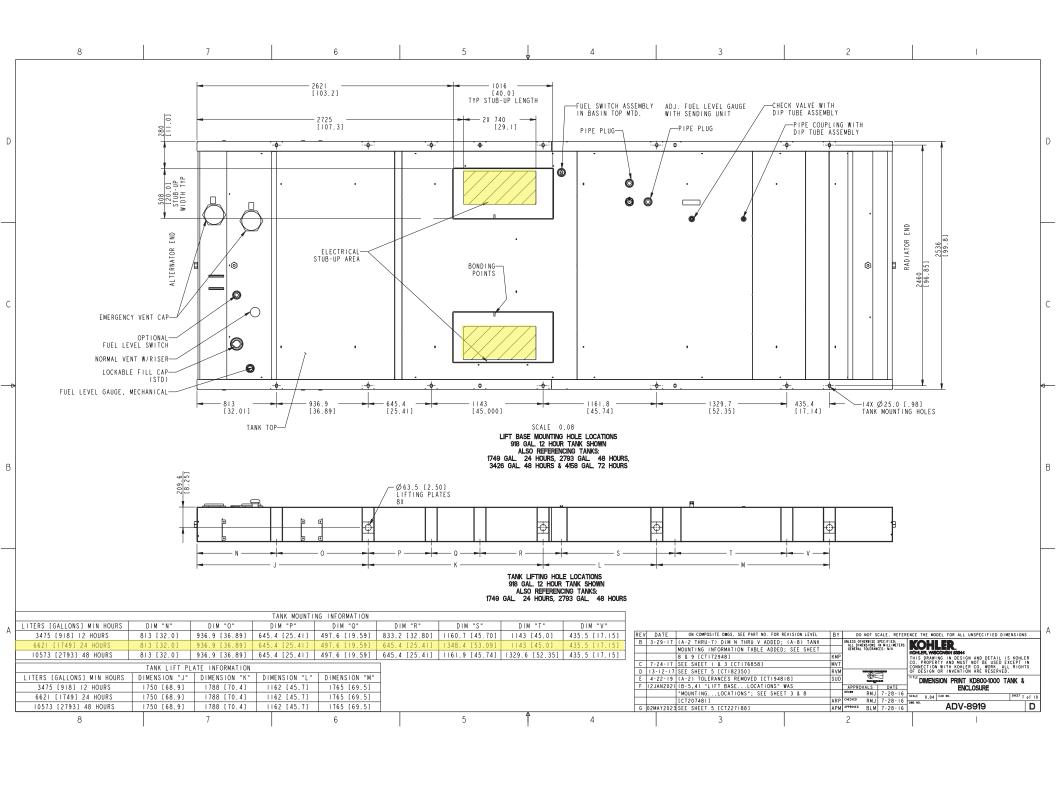


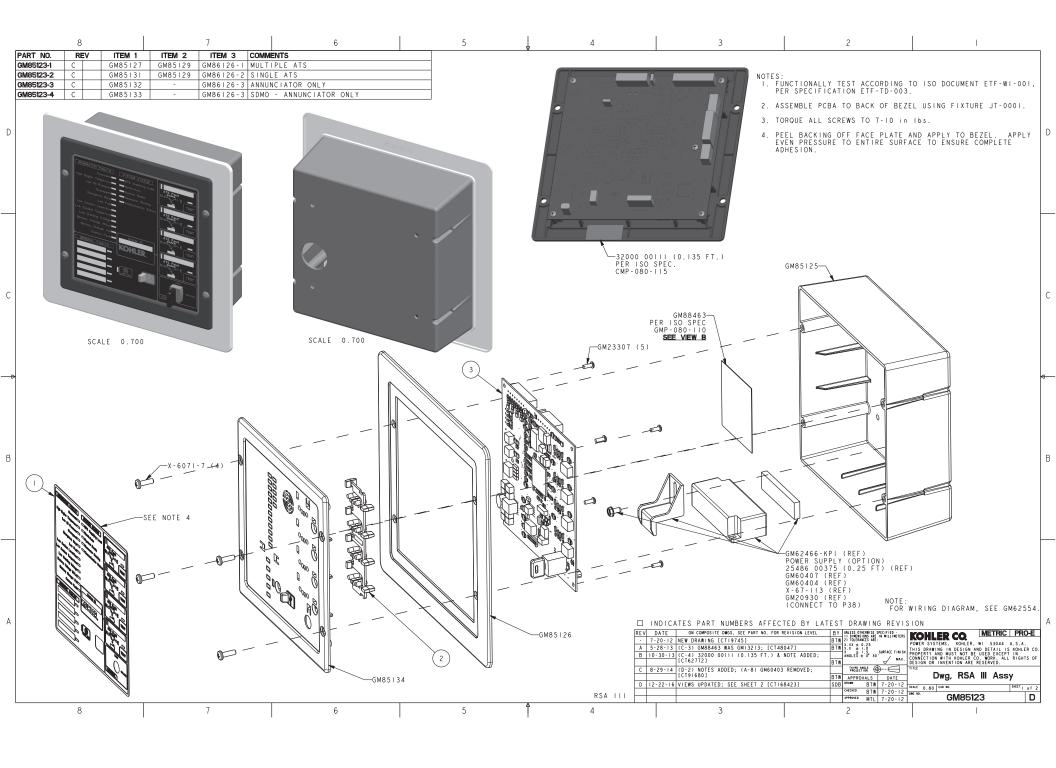


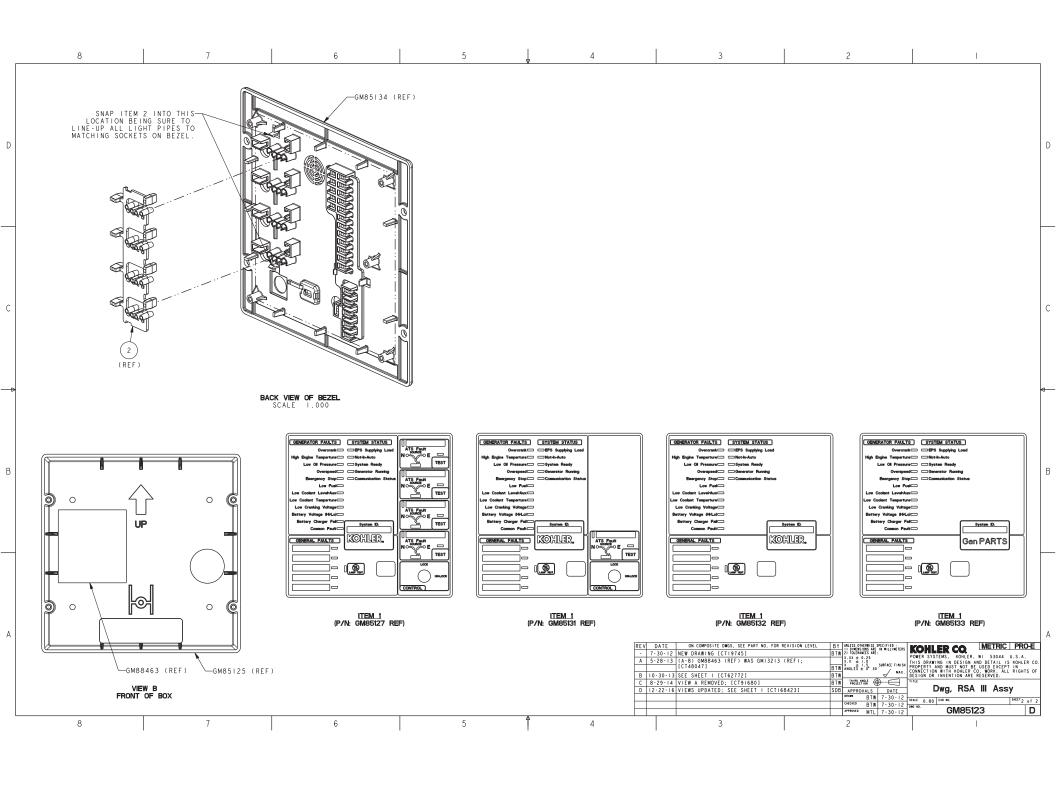






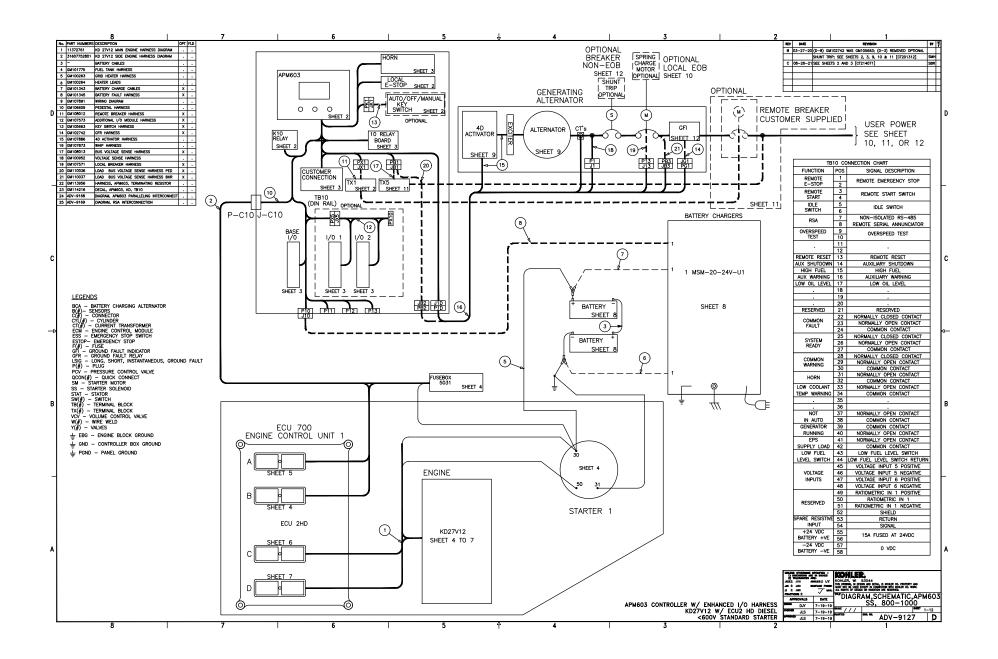


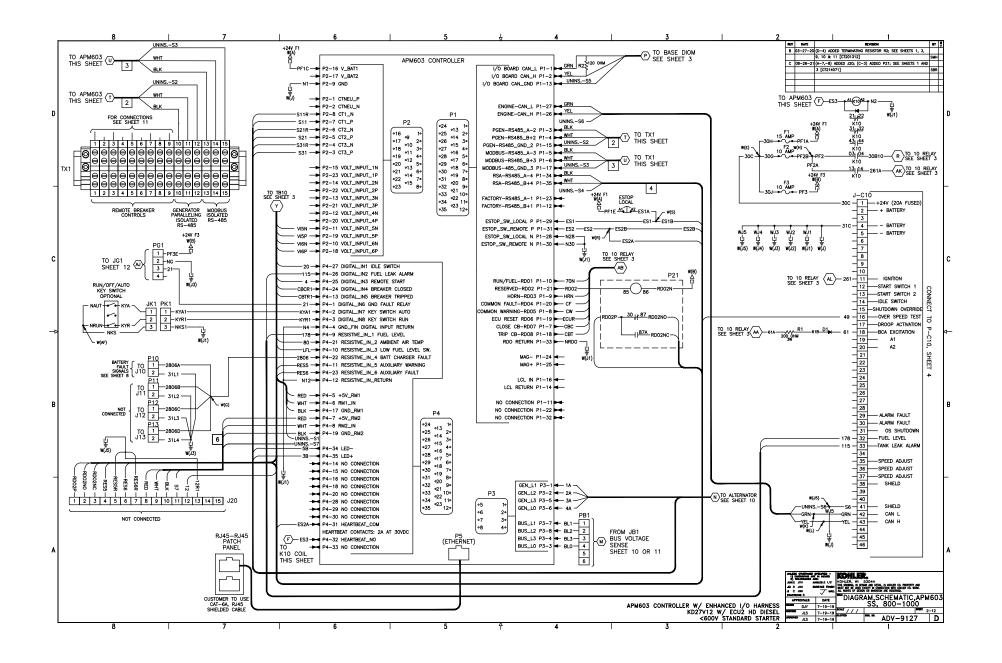


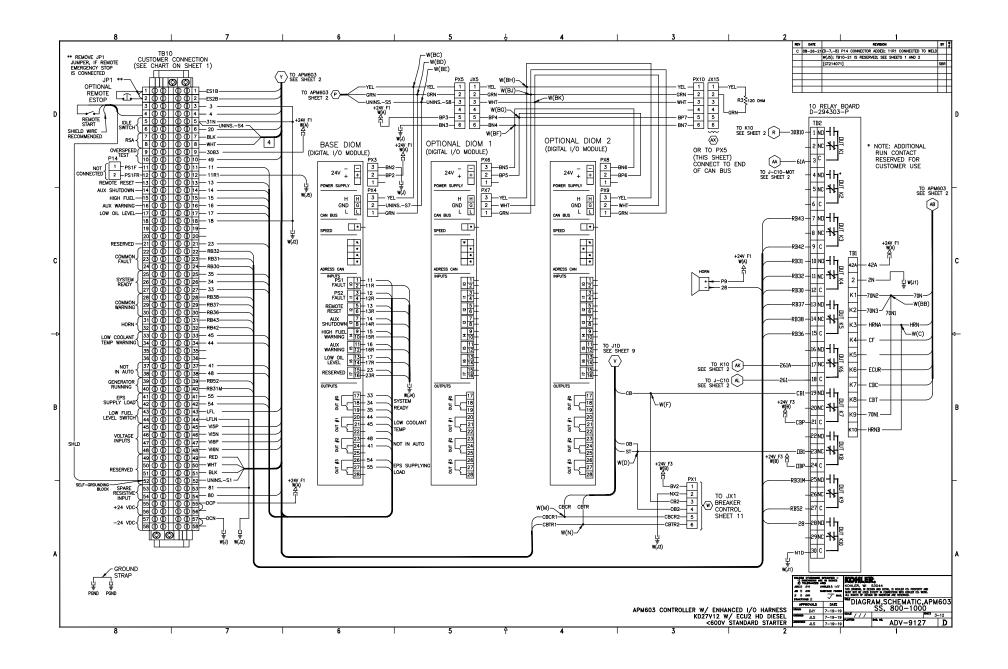


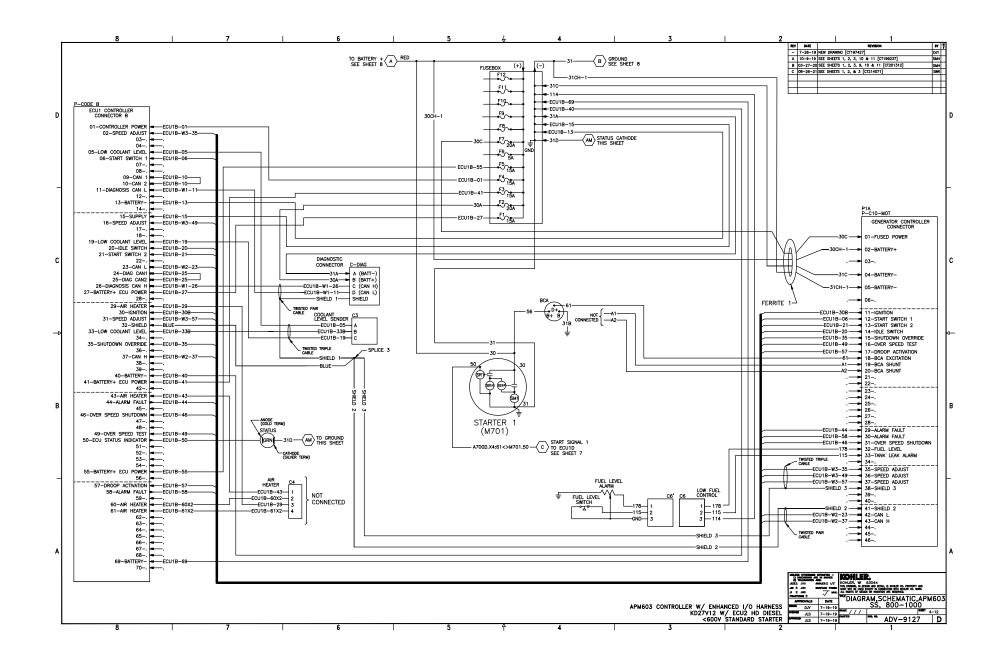


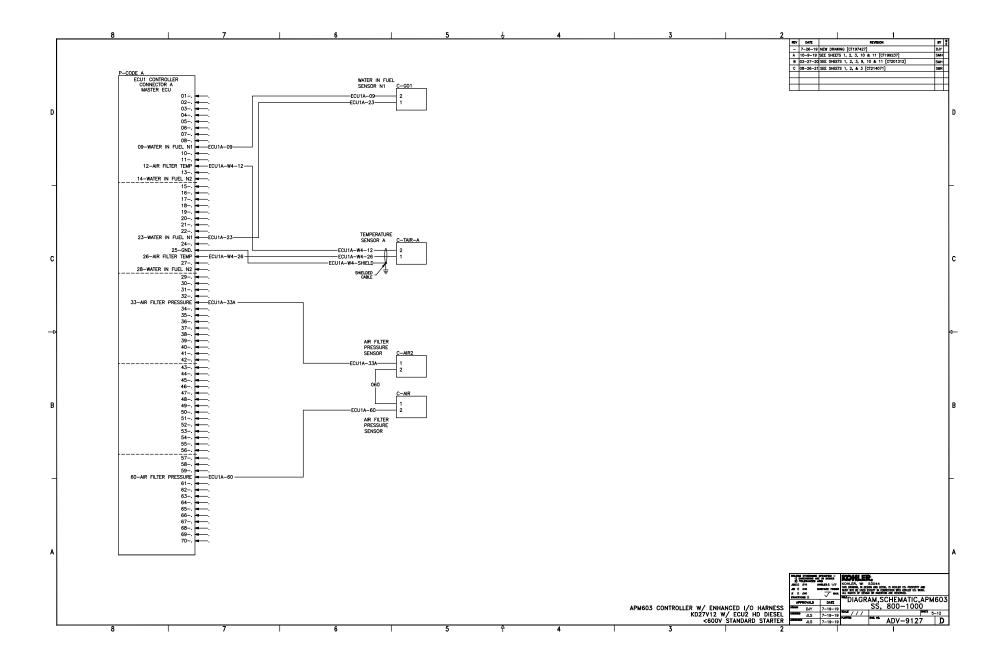
Wiring Schematics

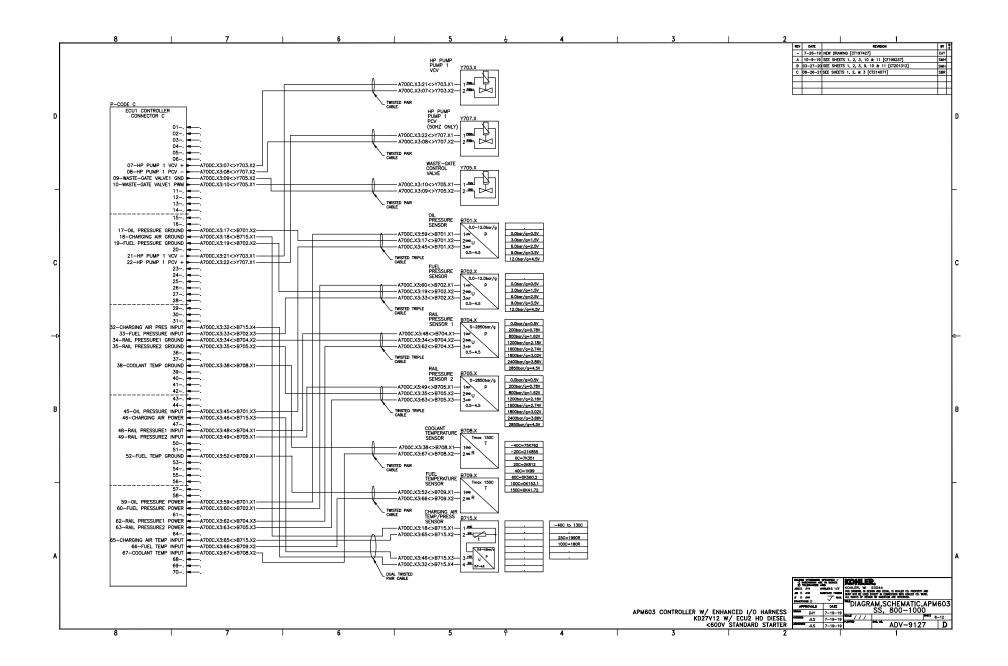


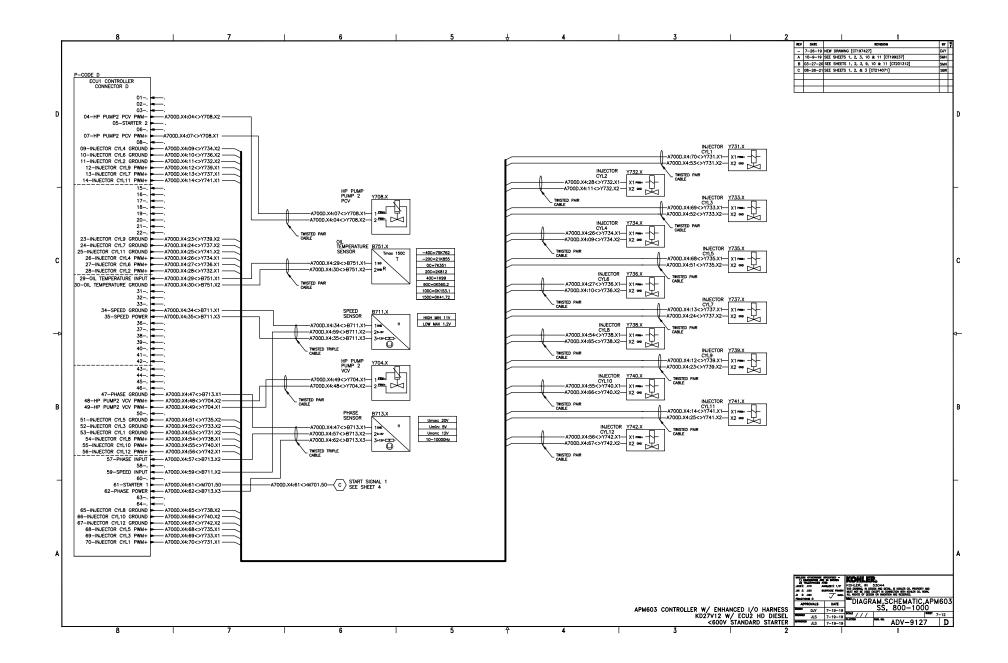


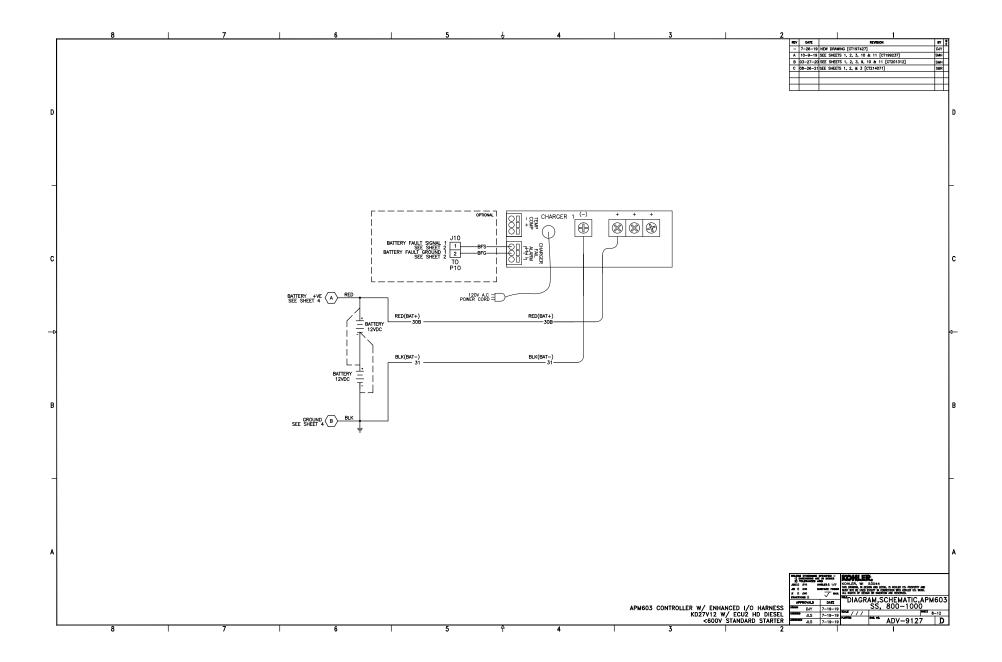


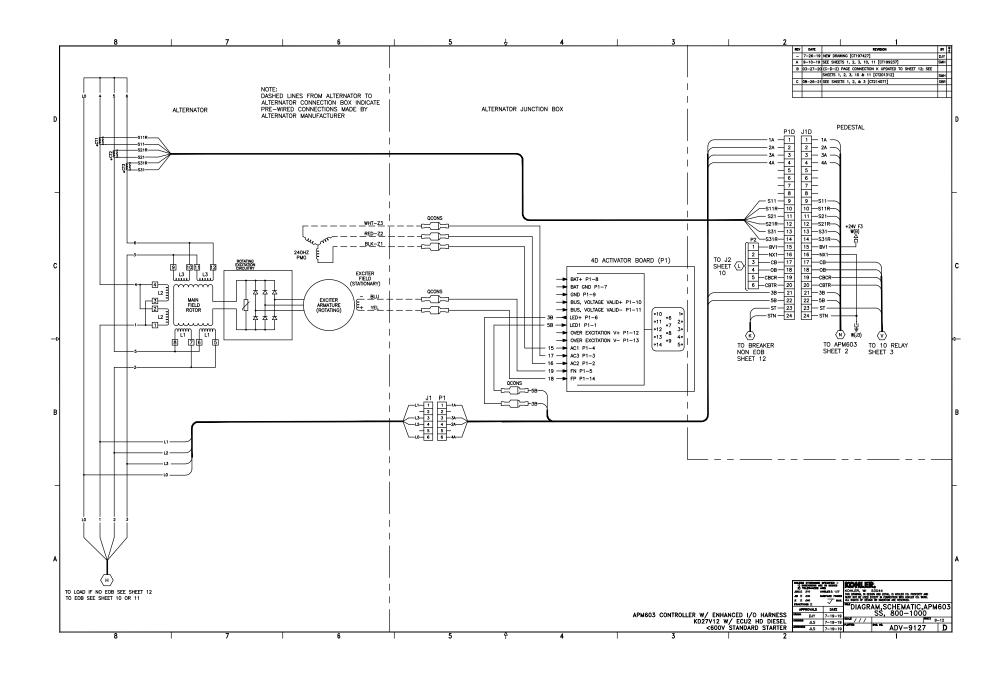


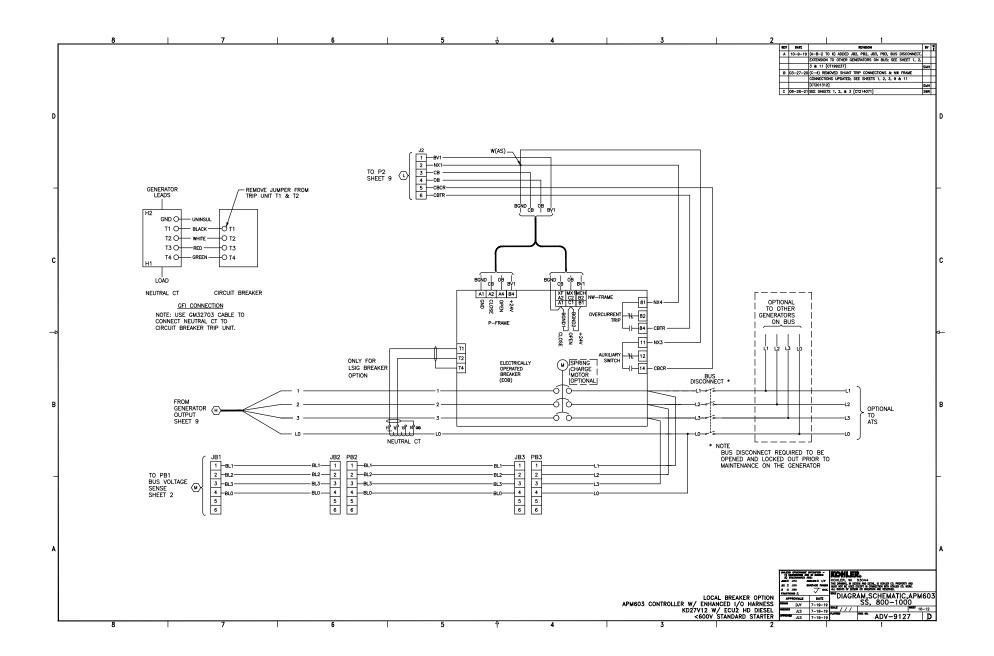


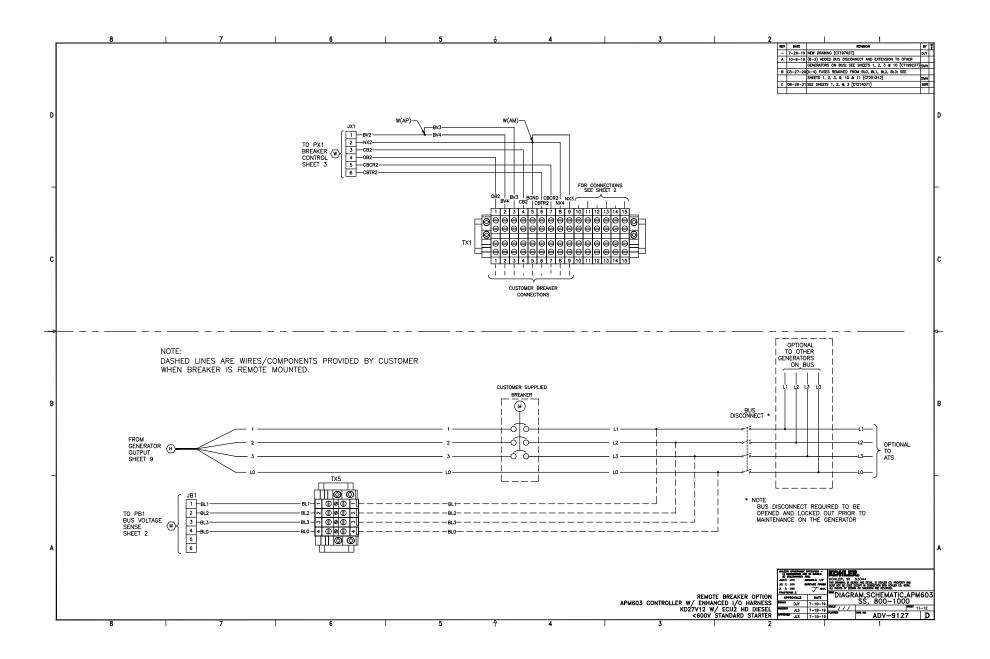


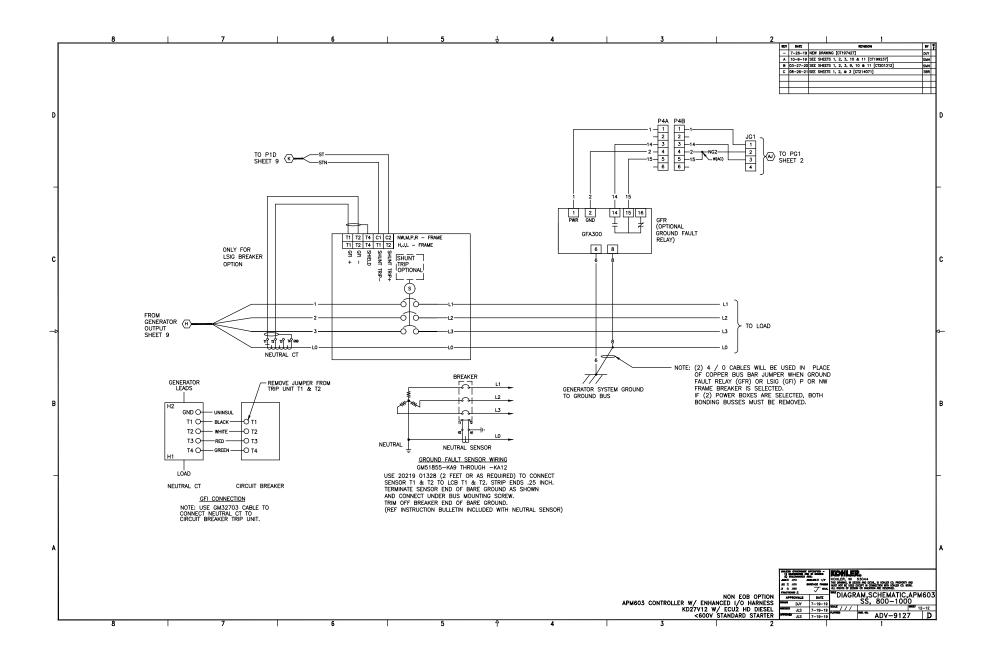


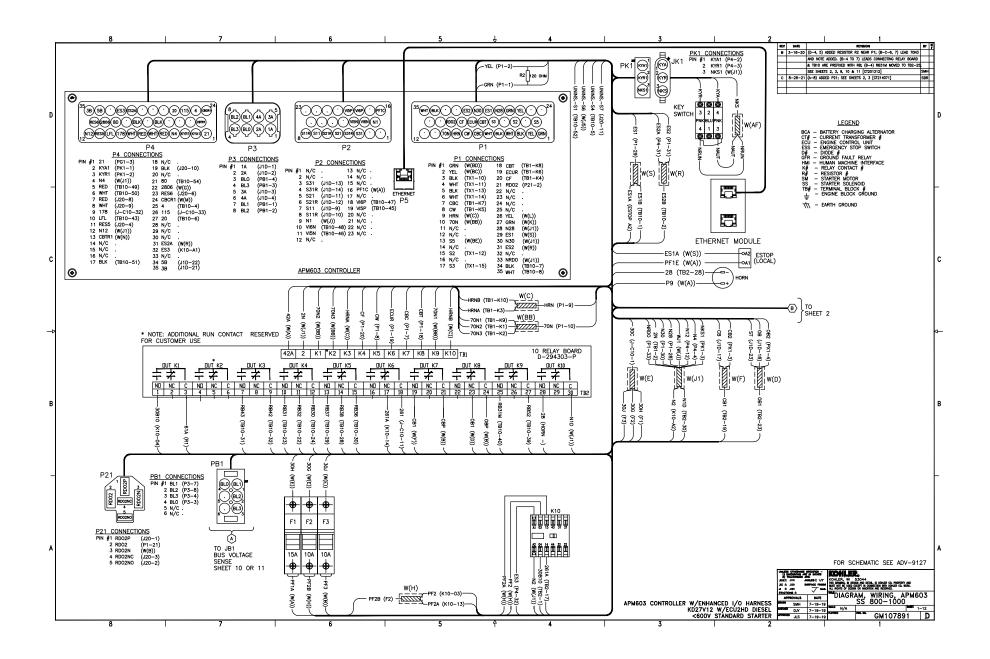


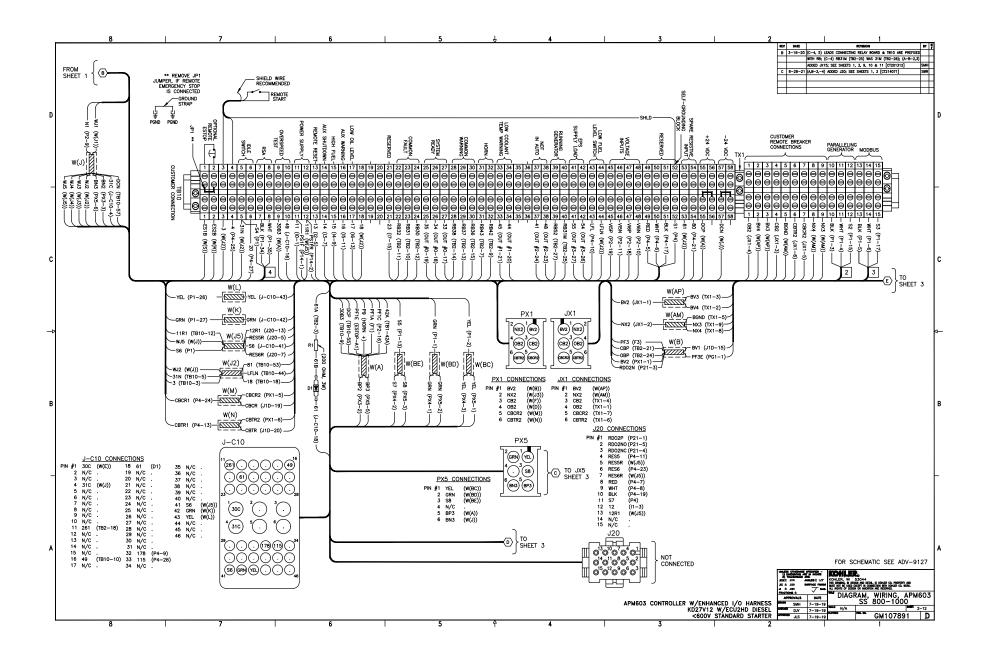


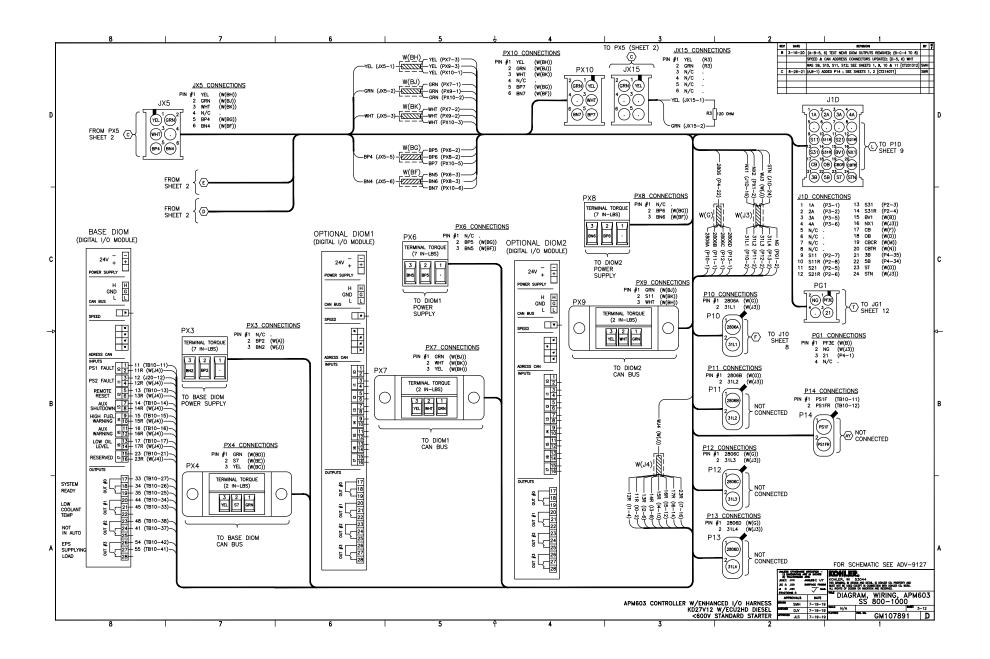


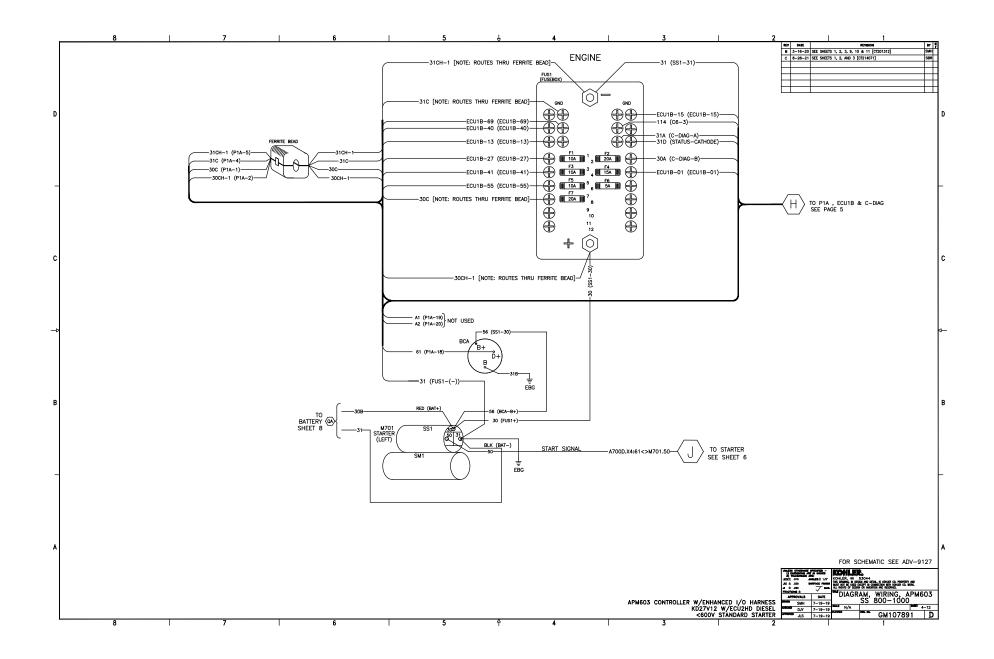


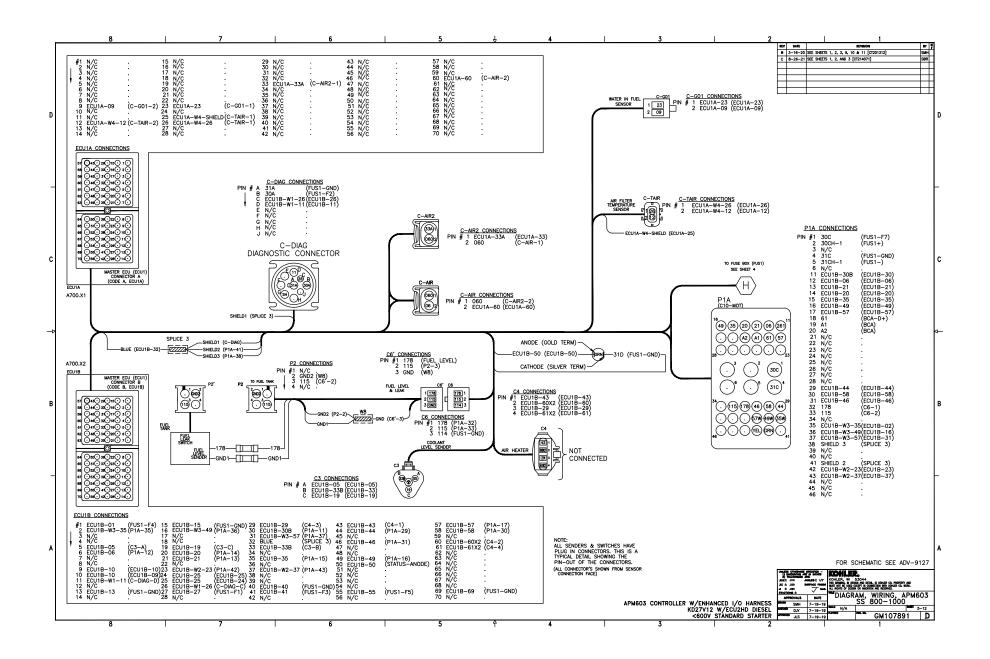


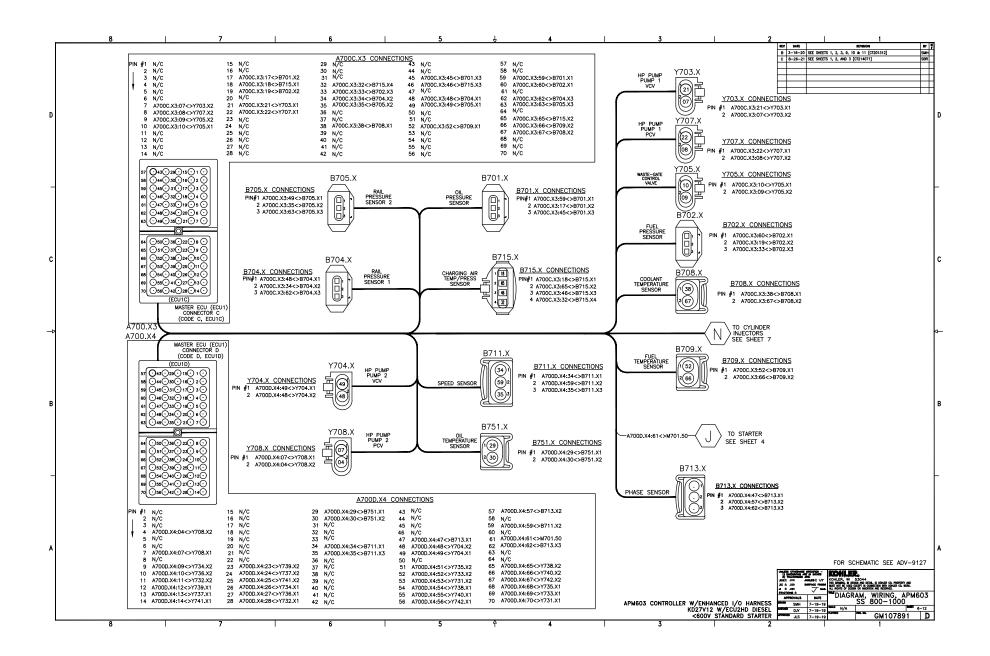


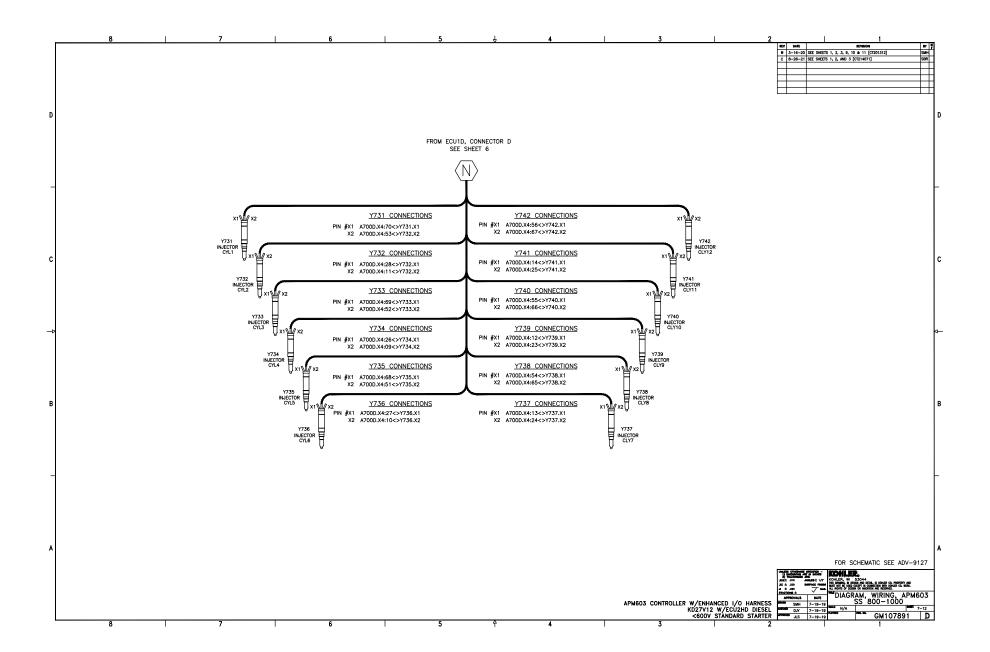


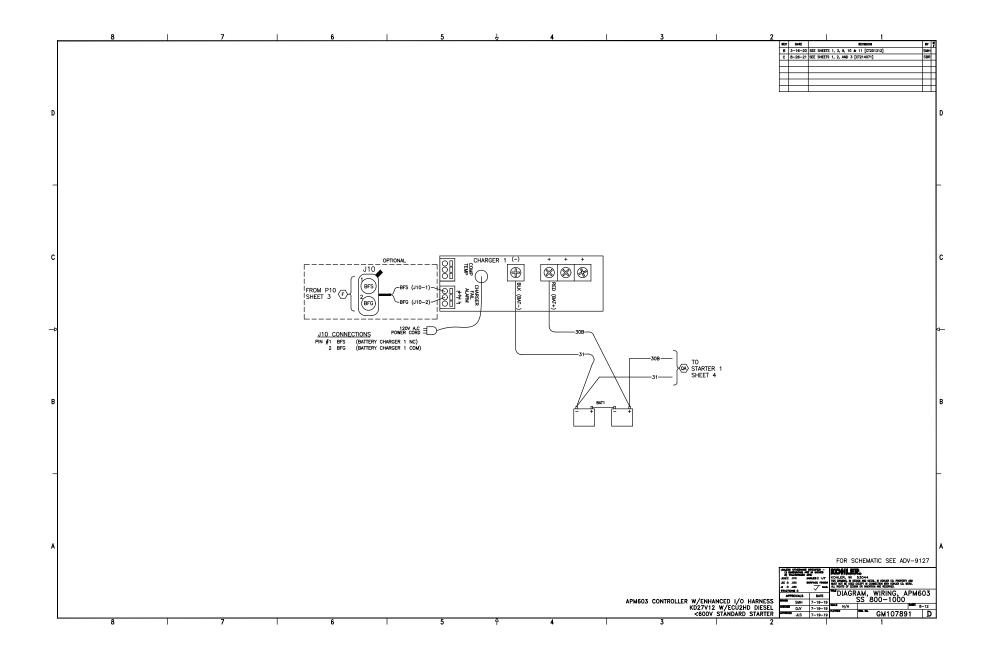


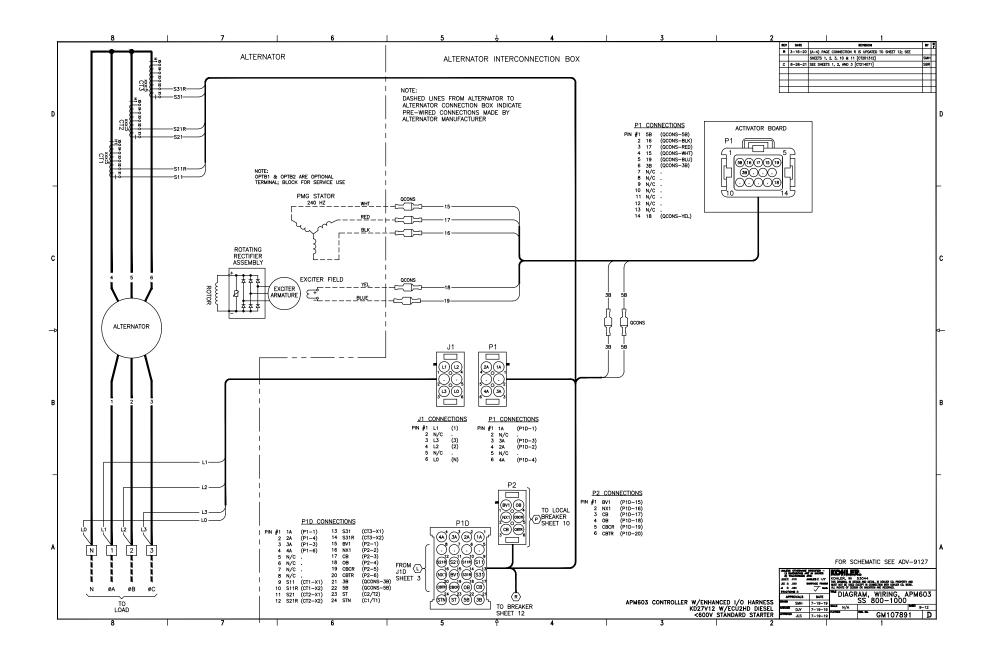


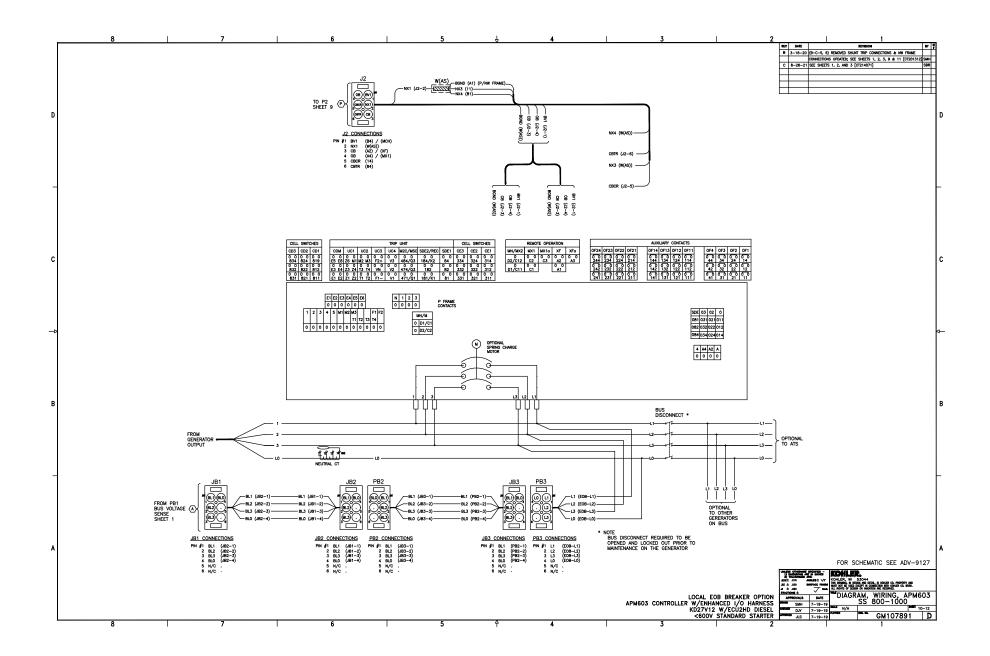


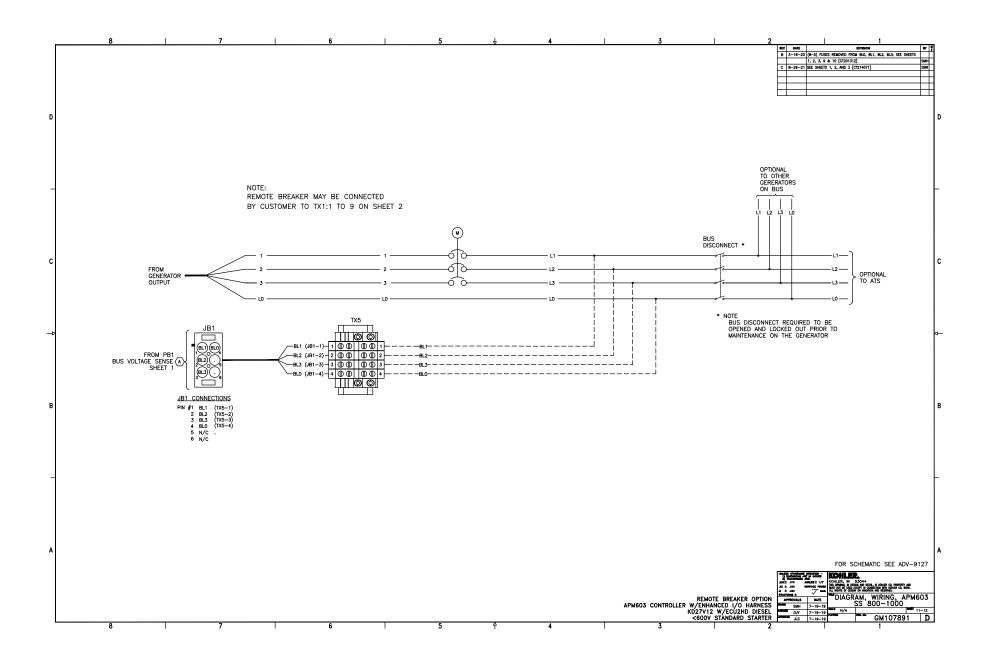


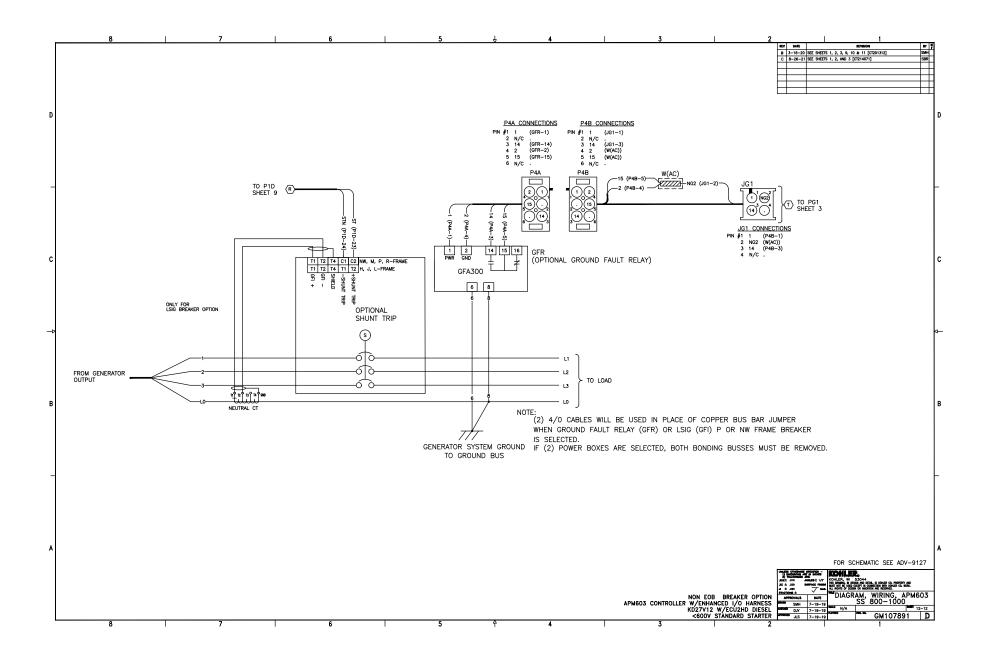






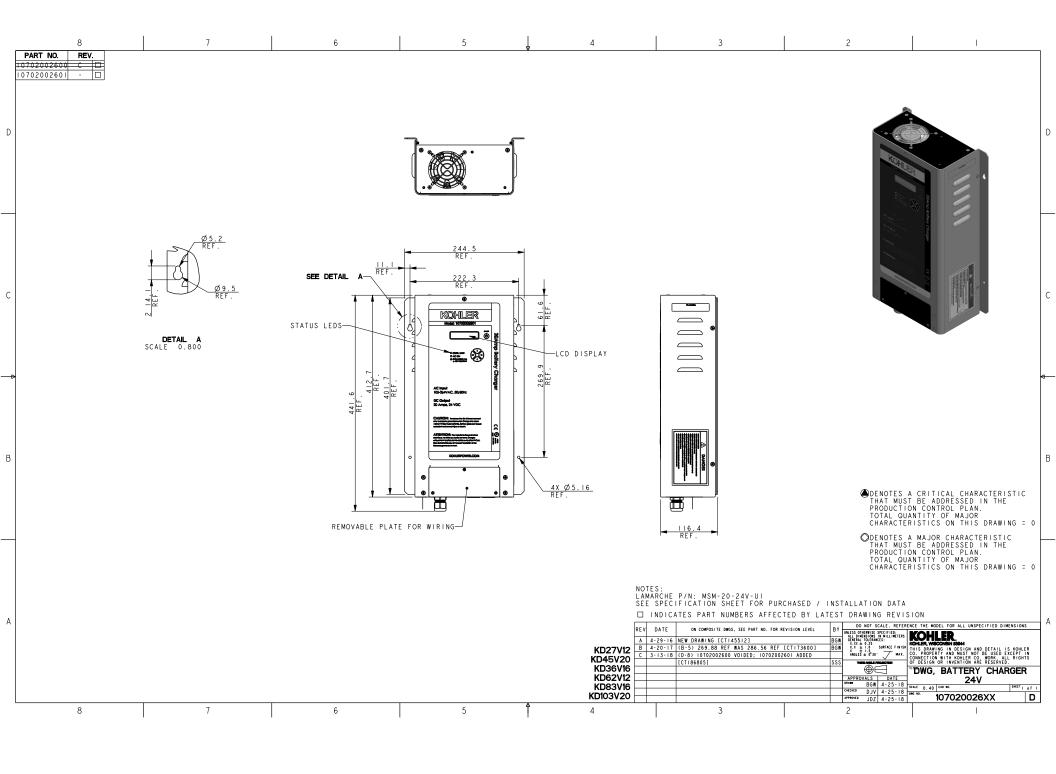


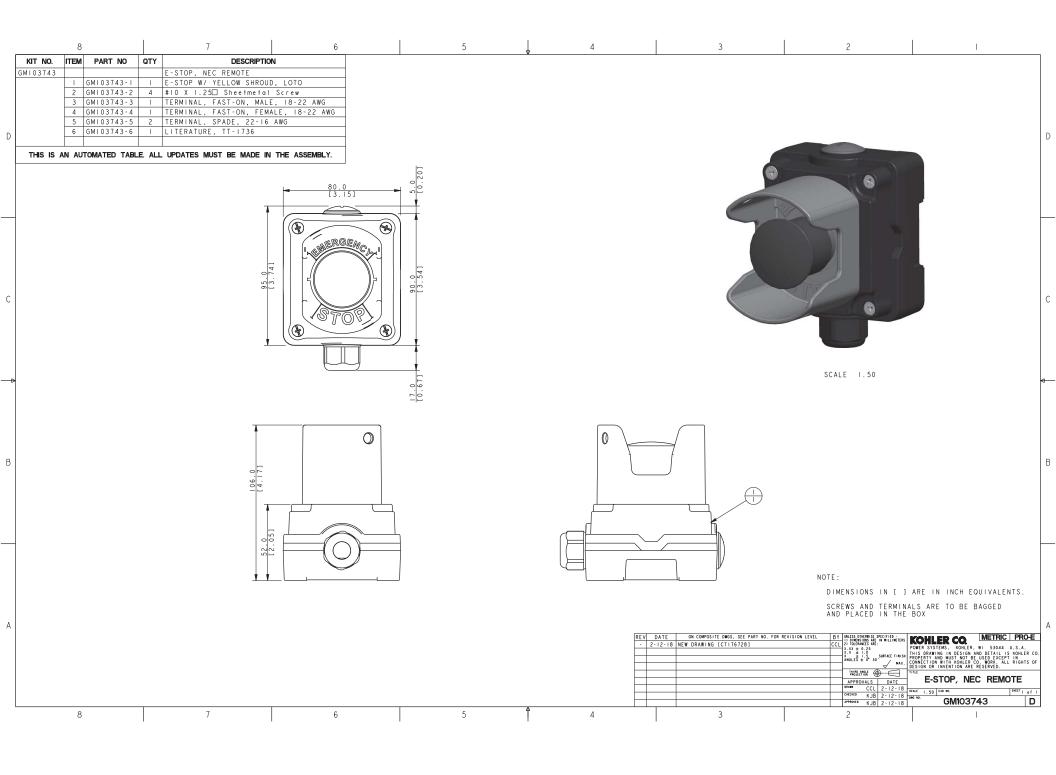






Miscellaneous







Warranty

Stationary Standby Industrial Generator Set Three-Year or One Thousand (1000)-Hour Limited Warranty for KD Model Generator Sets

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Stationary Standby Generator Set & Accessories

Warranty Coverage

Three (3) years from registered startup or one thousand (1000) hours* (whichever occurs first). In any event, the warranty period will expire not later than fifty-four (54) months from the date of shipment from Kohler Co.'s factory. If the unit is not registered within 18 months from the factory ship date the warranty will start from the date of shipment from Kohler Co.'s factory.

* Unlimited hours are allowed for standby applications within the U.S.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
 - Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
 - b. Travel expenses related to battery service.
- Engine coolant heaters, heater controls, and circulating pumps after the first year of the warranty period.

- 8. Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.
- Rental of equipment during the performance of warranty repairs.
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part
- 12. Radiators replaced rather than repaired.
- 13. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 15. Engine fluids such as fuel, oil, or coolant/antifreeze.
- Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- 18. Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 19. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-7048 2/17c



Certification





CERTIFICATE OF COMPLIANCE SEISMIC DESIGN OF NONSTRUCTURAL COMPONENTS AND SYSTEMS



Certification No.

VMA-50771-01C (Revision 9)

Expiration Date: 12/31/2025

Certification Parameters:

The nonstructural products (mechanical and/or electrical components) listed on this certificate are CERTIFIED¹ FOR SEISMIC APPLICATIONS in accordance with the following building code² releases.

IBC 2018, 2015, 2012, 2009

The following model designations, options, and accessories are included in this certification. Reference report number VMA-50771-01 as issued by The VMC Group for a complete list of certified models, included accessories/options, and certified installation methods.

Kohler; Diesel Gensets KD Series; 610kW - 4000kW

The above referenced equipment is APPROVED for seismic application when properly installed³, used as intended, and contains a Seismic Certification Label referencing this Certificate of Compliance⁴. As limited by the tabulated values, below grade, grade, and roof-level installations, installations in essential facilities, for life safety applications, and/or of equipment containing hazardous contents are permitted and included in this certification with an Equipment Importance Factor assigned as I_p=1.5. The equipment is qualified by successful seismic shake table testing at the nationally recognized CERL (US Army Corp. of Engineers) Laboratory and University of California Berkeley Pacific Earthquake Engineering Research Center under the witness of the ISO Accredited Product Certification Agency, the VMC Group.

Certified Seismic Design Levels					
0	Importance I _p ≤ 1.5	z/h ≤ 1.0	z/h = 0.0		
Certified IBC	Soil Classes A-E Risk Categories I-IV Design Categories A-F	S _{DS} ≤ 0.667 g	S _{DS} ≤ 2.000 g		

Certified Seismic Installation Methods ⁸				
Rigid Mounting From Unit Base To Rigid Structure	External Isolation Mounting From Unit Base To Rigid Structure			
Rigid Mounting From Unit Base To Fuel Tank	External Isolation Mounting From Unit Base To Fuel Tank			

HEADQUARTERS

113 Main Street Bloomingdale, NJ 07403 Phone: 973.838.1780 Toll Free: 800.569.8423 Fax: 973.492.8430

CALIFORNIA

180 Promenade Circle Suite 300 Sacramento, CA 95834 Phone: 916.634.7771

TEXAS

11930 Brittmoore Park Drive Houston, TX 77041 Phone: 713.466.0003 Fax: 713.466.1355 thevmcgroup.com









CERTIFICATE OF COMPLIANCE

SEISMIC DESIGN OF NONSTRUCTURAL COMPONENTS AND SYSTEMS

Certified Product Table:

Model	Max Rating [kW]	Configuration	Max Length [in.]	Max Width	Max Heigh [in.]	Open Genset Max Weight [lbs.]	Enclosed Genset On Tank Max Weight [lbs.]	Mounting Configurations									
KD610	610			 	 	11,505	67,575										
KD700	700	- 	404	404	404	404 120	404 120	404 120	404 120	120	404 120	404 120	404 120	180	12,345	68,415	
KD750	750	- 		 	 	12,875	68,945	 									
KD800	800	- 	360	103	171.879	16,440	74,052	 									
KD900	900	∃ □ □ Open or Enclosed,	435	 103	 172	17,131	77,928	─ _ Rigid/Isolated									
KD1000	1000	On or Off Tank	100	100		17,821	78,618	Mylu/Isolateu									
KD1250	1250	1		 	180.895		104,120										
KD1250-A	1200			 	189	30,191											
KD1350	1350	1 	439	119													
IND 1000	1500																
KD1600	1600	1		 	 												
KD1750	1750	1 !		 	 			 									
KD2000	2000	1		 	 	53,000	107,396	 									
KD2250	2250	1	536	137	207	00,000	107,030	 									
KD2500	2500	1				59,598	121,295										
KD2800 - KD3250	2800	Open	301	125	136	69,240	N/A	Isolated									
KD3500- KD4000	4000	1 	321	125	136	77,631		 									

^{*}Note: All models are certified in the Standard and Remote Radiator Configuration

^{**}Note: Remote Radiator Configuration does not allow for the use of Tanks & Enclosures

Group	Type	S _{DS} (z/h=0)	S _{DS} (z/h=1)	A _{Flex-H}	A _{Rig-H}	A _{Flex-V}	A _{Rig-V}	F _p /W _p
All Models not using Level 2 Enclousre PN# 114010263XX	AC156	2.000	0.670	2.000	0.800	1.330	0.530	2.000
All Models using Level 2 Enclousre PN# 114010263XX		1.520	0.510	1.520	0.610	1.020	0.410	1.520

This certification also includes the sub-base tank as a stand-alone accessory. The generator set and included options shall be a catalogue design and factory supplied. The generator set and applicable options shall be installed and attached to the building structure per the manufacturer supplied seismic installation instructions. This certification excludes all non-factory supplied accessories, including but not limited to mufflers, isolation/restraint devices, remote control panels, remote radiators, pumps and other electrical/mechanical components.



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CERTIFICATE OF COMPLIANCE SEISMIC DESIGN OF NONSTRUCTURAL COMPONENTS AND SYSTEMS

Notes & Comments:

- 1. All equipment listed herein successfully passed the seismic acceptance criteria for shake testing non-structural components and systems as set forth in the ICC AC-156. The Test Response Spectrum (TRS) enveloped the Required Response Spectrum (RRS) for all units tested. The tested units were representative sample(s) of a contingent of models and all remained captive and structurally sound after the seismic shake simulation. The units also remained functionally operational after the simulation testing as functional testing was completed by the equipment manufacturer before and after the seismic simulations. Although a seismic qualified unit inherently contains some wind resisting capacity, that capacity is undetermined and is excluded from this certification. Snow/Ice loads have been neglected and thus limit the unit to be installed both indoors (covered by an independent protective structure) and out of doors (exposed to accumulating snow/ice) for ground snow loads no greater than 30 psf for all applications.
- 2. The following building codes are addressed under this certification:

IBC 2018 referencing ASCE7-16 and ICC-ES AC-156

IBC 2015 referencing ASCE7-10 and ICC-ES AC-156

IBC 2012 referencing ASCE7-10 and ICC-ES AC-156

IBC 2009 referencing ASCE7-05 and ICC-ES AC-156

- 3. Refer to the manufacturer supplied installation drawings for anchor requirements and mounting considerations for seismic applications. Required anchor locations, size, style, and load capacities (tension and shear) may be specified on the installation drawings or specified by a 3rd party. Mounting requirement details such as anchor brand, type, embedment depth, edge spacing, anchor-to-anchor spacing, concrete strength, special inspection, wall design, and attachment to non-building structures must be outlined and approved by the Engineer of Record for the project or building. Structural walls, structural floors, and housekeeping pads must also be seismically designed and approved by the project or building Structural Engineer of Record to withstand the seismic anchor loads as defined on the installation drawings. The installing contractor is responsible for ensuring the proper installation of all anchors and mounting hardware.
- 4. For this certificate and certification to remain valid, this certificate must correspond to the "Seismic Certification Label" found affixed to the unit by the factory. The label ensures the manufacturer built the unit in conformance to the IBC seismic design criteria set forth by the Certified Seismic Qualification Agency, the VMC Group, and meets the seismic design levels claimed by this certificate.
- 5. Mechanical, Electrical, and Plumbing connections to the equipment must be flexibly attached as to not transfer load through the connection. The structural integrity of any conduit, cable trays, piping, ductwork and/or flexible connections is the responsibility of others. This certification makes no statements of compliance in regards to NEMA, IP, UL, CSA, or other relevant standards after a seismic event. For compliance to other relevant standards, please contact the manufacturer.
- 6. This certificate applies to units manufactured at:

Kohler, N7650 Lakeshore Road, Sheboygan, WI 53083 Kohler SDMO, 270 Rue de Kerervern Guipavas France 29490

- 7. This certification follows the VMC Group's ISO-17065 Scheme.
- 8. The certified seismic installation methods states are a summary for all series this certificate covers, for more detailed information on the certified seismic installation methods, see the certified product tables.

John P. Giuliano, PE President, VMC Group



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Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Kohler Power Systems

N7650 Lakeshore Road

Sheboygan Wisconsin 53083 USA

Holds Certificate No: FM 727336

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design, manufacture, and distributor support for electrical generators, alternators, fuel tanks, automatic transfer switches and switchgear.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07
Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

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...making excellence a habit."

Certificate No: FM 727336

Location	Registered Activities				
Kohler Power Systems - GK 900 Highland Drive Bldg 604 Kohler Wisconsin 53004 USA	Manufacture of leads and harness, automatic transfer switches and switchgear. Distribution of generator sets.				
Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA	Design, manufacture, and distributor support for electrical generators, automatic transfer switches and switchgear.				
Kohler Power Systems 300 N Dekora Woods Blvd Saukville Wisconsin 53080 USA	Manufacture of fuel tanks, skids, fabricated components and generators.				
Kohler Power Systems Muth Warehouse 2821 Muth Court Sheboygan Wisconsin 53083 USA	The distribution of generator sets.				
Kohler Power Systems KWIP Warehouse 4327 County EE Sheboygan Wisconsin 53081 USA	Receiving, sequencing and warehousing of generator components.				

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07 Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

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PROTOTYPE TEST REPORT



Models Covered: KD800, KD900, KD1000 Alternator Tested: KH04070TO4D

Model Tested: **KD1000** Engine Tested: **KD27V12** Cooling System Tested: **50C** Voltage Tested: **480V**

GENSET

Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.

Meets Rated Load

Steady-state load test to ensure voltage stability meets or exceeds ISO8528-5 requirements and to verify compliance with steady state speed control specifications.

± 0.25 % Frequency Band ± 0.25 % Voltage Deviation

Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time. Values shown for model tested above. Please contact factory for additional details.

<u>Full Load Acceptance</u> <u>Full Load Rejection</u>

37.7 % Voltage Dip
4.34 Seconds of Recovery Time
15.4 % Frequency Dip
3.41 Seconds of Recovery Time
2.29 Seconds of Recovery Time

G3 ISO8528-5 Class (G1, G2, G3)

NFPA 110 one step testing to determine the amount of time required for the generator set to reach 90% voltage and frequency to allow the ATS to transfer.

Complies with NFPA 110 Type 10

Vibrational analysis to verify that generator vibrations are within acceptable limits per ISO 8528-9. **Complies**

Torsional analysis data to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified.

Complies

Generator set cooling and air flow tests to verify maximum operating ambient temperature. (Cooling system test results are available on TIB-118)

Acoustical noise intensity and sound attenuation effects tests (Acoustical noise results are available on TIB-114 &115)

Exhaust Back Pressure test completed to demonstrate within engine limitation (Exhaust back pressure test results are available on TIB-119)

PROTOTYPE TEST REPORT



Models Covered: KD800, KD900, KD1000

Model Tested: **KD1000**Cooling System Tested: **50C**

Alternator Tested: KH04070TO4D

Engine Tested: **KD27V12** Voltage Tested: **480V**

ALTERNATOR

Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.

Alternator overload test per NEMA MG1-32.8. Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.

Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.

Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

(Alternator detailed test results are available on TIB-102)

Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

Prototype Testing

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steadystate speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

Production Testing

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.



KOHLER CO. Kohler, Wisconsin 53044 Phone 920-565-3381, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KohlerPowerSystemscom