

Model: 400REZXD

208-600 V

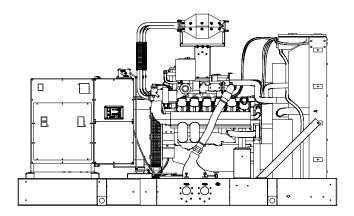
Gas



EPA-Certified for Stationary and Mobile Emergency and Non-Emergency Applications

## **Ratings Range**

		60 Hz
Standby:	kW	295-400
•	kVA	369-500
Prime:	kW	360-365
	kVA	450-456



### Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a cULus listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
  - The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
  - The brushless, rotating-field alternator has broadrange reconnectability.
- Dual fuel model features:
  - Natural gas is the primary fuel. Automatically transfers back to primary fuel when LP fuel becomes low or generator stops and restarts.
  - The patent pending reset box on the generator provides the ability to manually transfer back to natural gas.
  - The natural gas rating is available when running on natural gas.
  - APM603 controller provides load shed for automatic derate to LP ratings to prevent an overload condition.

# **Generator Set Ratings**

				Ri 130°C Standby	Rise	Natural Ga 105°C Prime I	Rise	Rich-Br Gas (V 130°C Standby	apor) Rise
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	400/500	1388	360/450	1250	295/369	1025
<b>5144004</b>	127/220	3	60	400/500	1313	360/450	1181	295/369	969
5M4024	220/380	3	60	400/500	760	360/450	684	295/369	561
	277/480	3	60	400/500	602	360/450	542	295/369	444
	120/208	3	60	400/500	1388	360/450	1250	295/369	1025
	127/220	3	60	400/500	1313	360/450	1181	295/369	969
5M4027	120/240	3	60	400/500	1203	360/450	1083	295/369	888
	220/380	3	60	400/500	760	360/450	684	295/369	561
	277/480	3	60	400/500	602	360/450	542	295/369	444
4M4266	347/600	3	60	400/500	482	365/456	439	300/375	361

Dual Fuel Reset Box

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

# **Alternator Specifications**

		Alternator
Specifications		Alternator
Туре		4-Pole, Rotating-Field
Exciter type		Brushless, Permanent- Magnet Pilot Exciter
Leads: quantity, typ	ре	10/12, Reconnectable
		4, 600 V
Voltage regulator		Solid State, Volts/Hz
Insulation:		NEMA MG1
Material		Class H, Synthetic, Nonhygroscopic
Temperature i	rise	130°C, 150°C Standby
Bearing: quantity, t	уре	1, Sealed
Coupling		Flexible Disc
Amortisseur windings		Full
Voltage regulation,	no-load to full-load	Controller Dependent
Rotor balancing		125%
One-step load acce	eptance	100% of Rating
Unbalanced load c	apability	100% of Rated Standby Current
Peak motor starting	g kVA:	(35% dip for voltages below)
480 V	5M4024 (10 lead)	1350 (60Hz)
480 V	5M4027 (12 lead)	2200 (60Hz)

4M4266 (4 lead)

1300 (60Hz)

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
- Brushless alternator with brushless pilot exciter for excellent load response.

# **Application Data**

### **Engine**

600 V

Liigiiie	
Engine Specifications	
Manufacturer	PSI/Doosan
Engine model	D219L
Engine type	21.9 L, 4-Cycle, Turbocharged, Charge Air-Cooled
Cylinder arrangement	V-12
Displacement, L (cu. in.)	21.9 (1336)
Bore and stroke, mm (in.)	128 x 142 (5.0 x 5.6)
Compression ratio	10.5:1
Piston speed, m/min. (ft./min.)	511 (1677)
Main bearings: quantity, type	14, Precision Half-Shell
Rated rpm	1800
Max. power at rated rpm, kWm (BHP) Natural Gas LP Gas Cylinder head material Piston: type, material Crankshaft material Valve material Governor: type Frequency regulation, no-load to full-load Frequency regulation, steady state Frequency Air cleaner type, all models	451 (605) 352 (472) Cast Iron — Forged Steel — Electronic Isochronous ±0.5% Fixed Dry
,	-,

### **Exhaust**

Exhaust System	
Exhaust manifold type	Wet
Exhaust flow at rated kW, kg/hr. (cfm)	1932 (2529)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	614 (1136)
Maximum allowable back pressure overall, kPa (in. Hg)	10.2 (3)
Maximum allowable back pressure after catalyst, kPa (in. Hg)	5.1 (1.5)
Engine exhaust outlet size, mm (in.)	Flanged Outlet at Catalyst, see ADV drawing

## **Engine Electrical**

Engine Electrical System	
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	45
Starter motor rated voltage (DC)	24
Battery, recommended cold cranking amps (CCA):	
Qty., CCA rating each	Two, 925
Battery voltage (DC)	12
Fuel	

#### Fuel

i uci	
Fuel System - Rich Burn	
Fuel type	Natural Gas, LP Gas, or Dual Fuel
Fuel supply line inlet	3.0 NPTF
Natural gas fuel supply pressure, kPa (in. $H_2O$ )	1.74-2.74 (7.0-11.0)
LPG vapor withdrawal fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.74-2.74 (7.0-11.0)
Dual fuel engine, LPG vapor withdrawal fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.74 (7.0)
Fuel supply pressure, measured at the ge	

Fuel Composition Limits *	Nat. Gas	LP Gas
Methane, % by volume	90 min.	
Ethane, % by volume	4.0 max.	_
Propane, % by volume	1.0 max.	85 min.
Propene, % by volume	0.1 max.	5.0 max.
C <sub>4</sub> and higher, % by volume	0.3 max.	2.5 max.
Sulfur, ppm mass	25 m	nax.
Lower heating value, MJ/m <sup>3</sup> (Btu/ft <sup>3</sup> ), min.	33.2 (890)	84.2 (2260)

\* Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local distributor for further analysis and advice.

## **Application Data**

### Lubrication

Lubricating System		
Туре	Full Pressure	
Oil pan capacity, L (qt.) §	40 (42.3)	
Oil pan capacity with filter, L (qt.) §	47.1 (49.7)	
Oil filter: quantity, type §	2, Cartridge	
Oil cooler	Water-Cooled	
Kohler recommends the use of Kohler Genuine oil and filters.		

### Cooling

Radiator System	
Ambient temperature, °C (°F) *	50 (122)
Engine jacket water capacity, L (gal.)	44 (12)
Radiator system capacity, including engine, L (gal.)	190 (51)
Engine jacket water flow, Lpm (gpm)	570 (151)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	516 (29345)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	65 (3686)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	1321 (52)
Fan, kWm (HP)	31 (42)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. $H_2O$ )	0.125 (0.5)

\* Weather and sound enclosures with internal silencer reduce ambient temperature capability by 5°C (41°F).

## **Operation Requirements**

Air Requirements	
Radiator-cooled cooling air, m³/min. (scfm)†	870 (30700)
Combustion air, kg/hr. (cfm)	1821 (829)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	25 (1437)
Alternator, kW (Btu/min.)	23 (1309)
† Air density = 1.20 kg/m $^3$ (0.075 lbm/ft $^3$ )	

#### Fuel Consumption:

Natural Gas, m <sup>3</sup> /hr. (cfh) at % load	Standby Rating
100%	136.2 (4808)
75%	107.6 (3801)
50%	79.9 (2822)
25%	51.8 (1829)
Notional Con ma3/hrs (affe) at 0/ load	Duines Detines

Natural Gas, m <sup>3</sup> /hr. (cfh) at % load	Prime Rating	
100%	109.2 (3856)	
75%	85.1 (3005)	
50%	60.5 (2137)	
25%	37.7 (1331)	

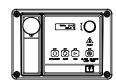
LP Gas, m³/hr. (cfh) at % load	Standby Rating		
100%	44.1	(1556)	
75%	35.3	(1246)	
50%	26.8	(945)	
25%	18.1	(639)	

\* Nominal fuel rating: Natural gas, 37 MJ/m³ (1000 Btu/ft.³) LP vapor, 93 MJ/m³ (2500 Btu/ft.³)

LP vapor conversion factors:

 $8.58 \text{ ft.}^3 = 1 \text{ lb.}$   $0.535 \text{ m}^3 = 1 \text{ kg.}$  $36.39 \text{ ft.}^3 = 1 \text{ gal.}$ 

## **Controllers**



#### APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



#### **APM603 Controller**

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays

Note: Parallel with other APM603 controllers only

- Generator management to turn paralleled generators off and on as required by load demand
- Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and BACnet®
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.



#### Decision-Maker® 6000 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities for paralleling multiple generator sets.

- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
  - Note: Parallel with other Decision-Maker® 6000 controllers only
- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or modem configuration
- Controller supports Modbus® protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-107 for additional controller features and accessories.



Run Relay (standard with APM603)
Manual Key Switch (APM603 controller only)
Manual Speed Adjust (APM402 controller only)

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

#### Standard Features **Cooling System** Alternator Protection Block Heater; 6000 W, 208 V, 1 Ph Battery Rack and Cables Block Heater; 6000 W, 240 V, (Select 1 Ph or 3 Ph) Closed Crankcase Ventilation (CCV) with Filters Block Heater; 6000 W, 480 V, (Select 1 Ph or 3 Ph) Required for Ambient Temperatures Below 10°C (50°F) Dual Fuel Reset Box (standard on dual fuel models) Radiator Duct Flange Integral Vibration Isolation **Electrical System** Local Emergency Stop Switch Generator Heater Low Coolant Level Shutdown Batterv Oil Drain Extension **Battery Charger** Operation and Installation Literature **Battery Charger Temperature Compensation** Secondary Gas Solenoid Valve **Battery Heater** Three-Way Exhaust Catalyst **Fuel System** Dual Fuel, NG/LPG (Automatic Changeover) **Available Options** Flexible Fuel Lines (required when the generator set skid is spring mounted) **Circuit Breakers** Gas Filter Rating Type Miscellaneous Magnetic Trip 80% Thermal Magnetic Trip Air Cleaner Restriction Indicator 100% Operation Certified Test Report Electronic Trip (LI) Engine Fluids Added Electronic Trip with Manual Rated Power Factor Testing Short Time (LSI) Manual with Shunt Trip Electronic Trip with Literature ☐ Electrically Operated (for paralleling) Ground Fault (LSIG) General Maintenance **Circuit Breaker Mounting NFPA 110** Generator Mounted Overhaul Remote Mounted Production Bus Bar (for remote mounted breakers) Warranty **Enclosed Remote Mounted Circuit Breakers** 2-Year Basic Limited Warranty NEMA 1 (15-5000 A) 2-Year Prime Limited Warranty NEMA 3R (15-1200 A) 5-Year Basic Limited Warranty Approvals and Listings 5-Year Comprehensive Limited Warranty UL 2200 and CSA) 10-Year Major Component Limited Warranty ☐ Hurricane Rated Enclosure ☐ IBC Seismic Certification **Dimensions and Weights Enclosed Unit** Overall Size, L x W x H, max., mm (in.): 4100 x 2190 x 2464 Sound Enclosure with Internal Silencer (Aluminum) (161.4 x 86.2 x 97.0) Sound Enclosure with Internal Silencer (Steel) Weight (radiator model), wet, max., kg (lb.): 5040 (11115) with 4M4266 Weather Enclosure with Internal Silencer (Steel) 5220 (11510) with 5M4024 5260 (11600) with 5M4027 **Open Unit** ☐ Exhaust Silencer, Critical (Kit includes two silencers) Flexible Exhaust Connector, Stainless Steel (Kit contains two flexible exhaust connectors) Controller Н Common Failure Relay Communications Products and PC Software Decision-Maker® Paralleling System (DPS) (Decision-Maker® 6000 controller only) Dry Contact Kit (isolated alarm) (Decision-Maker® 6000 only) Two Input/Five Output Module (APM402 controller only) - W Four Input/Fifteen Output Module (APM603 controller only) NOTE: This drawing is provided for reference only and should not be used for planning Prime Power Switch (Decision-Maker® 6000 only) installation. Contact your local distributor for more detailed information. ☐ Pre-Alarms, NFPA110 **DISTRIBUTED BY:** Remote Emergency Stop Lockable Remote Emergency Stop Remote Serial Annunciator Panel

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