# **KOHLER**

# Model: 350REZXD

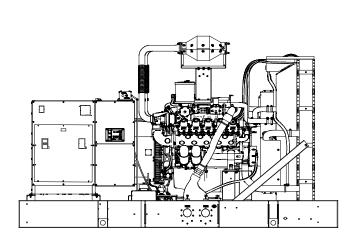
208-600 V

Gas

## *EPA-Certified for Stationary and Mobile Emergency and Non-Emergency Applications*

# **Ratings Range**

_	-	60 Hz
Standby:	kW	240-355
	kVA	300-444
Prime:	kW	275-305
	kVA	344-381



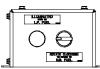
# **Standard Features**

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a cULus listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
  - The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
  - The brushless, rotating-field alternator has broadrange reconnectability.
- Dual fuel model features:
  - Natural gas is the primary fuel. Automatically transfers back to primary fuel when LP fuel becomes low or generator stops and restarts.
  - The patent pending reset box on the generator provides the ability to manually transfer back to natural gas.
  - The natural gas rating is available when running on natural gas.
  - APM603 controller provides load shed for automatic derate to LP ratings to prevent an overload condition.

# **Generator Set Ratings**

'n LP por)	
Rise	
Standby Rating	
Amps	
833	
788	
722	
456	
361	
833	
788	
722	
456	
361	
295	

RATINGS: All three-phase units are rated at 0.8 power factor. *Standby Ratings*: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. *Prime Power Ratings*: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



**Dual Fuel Reset Box** 

# **Alternator Specifications**

Specifications		Alternator	
Туре		4-Pole, Rotating-Field	
Exciter type		Brushless, Permanent- Magnet Pilot Exciter	
Leads: quantity, typ	be	12, Reconnectable	
		4, 600 V	
Voltage regulator		Solid State, Volts/Hz	
Insulation:		NEMA MG1	
Material		Class H, Synthetic, Nonhygroscopic	
Temperature r	rise	130°C, 150°C Standby	
Bearing: quantity, ty	уре	1, Sealed	
Coupling		Flexible Disc	
Amortisseur windin	igs	Full	
Voltage regulation,	no-load to full-load	Controller Dependent	
One-step load acceptance		100% of Rating	
Unbalanced load ca	apability	100% of Rated Standby Current	
Peak motor starting	g kVA:	(35% dip for voltages below)	
480 V	4M4019 (12 lead)	1750 (60Hz)	
480 V	5M4027 (12 lead)	2200 (60Hz)	
600 V	4M4266 (4 lead)	1300 (60Hz)	

# Engine

Engine Specifications	
Manufacturer	PSI/Doosan
Engine model	D183L
Engine type	18.3 L, 4-Cycle, Turbocharged, Charge Air-Coole
Cylinder arrangement	V-10
Displacement, L (cu. in.)	18.273 (1115)
Bore and stroke, mm (in.)	128 x 142 (5.0 x 5
Compression ratio	10.5:1
Piston speed, m/min. (ft./min.)	511 (1677)
Main bearings: quantity, type	12, Precision Half-S
Rated rpm	1800
Max. power at rated rpm, kWm (BHP) Natural Gas LP Gas Cylinder head material Piston: type, material Crankshaft material Valve material Governor: type Frequency regulation, no-load to full-load	422 (566) 297 (398) Cast Iron Forged Steel Electronic Isochronous
Frequency regulation, steady state Frequency	±0.5% Fixed
Air cleaner type, all models	Dry
Exhaust	

# Exhaust

Exhaust System	
Exhaust manifold type	Wet
Exhaust flow at rated kW, kg/hr. (cfm)	1492 (2366)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	600 (1112)
Maximum allowable back pressure overall, kPa (in. Hg)	10.2 (3)
Maximum allowable back pressure after catalyst, kPa (in. Hg)	5.1 (1.5)
Engine exhaust outlet size, mm (in.)	Flanged Outlet at Catalyst, see ADV drawing

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
- Brushless alternator with brushless pilot exciter for excellent load response.

# Application Data

# Engine Electrical

	Engine Electrical System	
ı	Battery charging alternator:	
	Ground (negative/positive)	Negative
le,	Volts (DC)	24
d, oled	Ampere rating	45
biod	Starter motor rated voltage (DC)	24
5)	Battery, recommended cold cranking amps (CCA):	
: 5.6)	Qty., CCA rating each	Two, 925
	Battery voltage (DC)	12
f-Shell	Fuel	
	Fuel System - Rich Burn	
	Fuel type	Natural Gas, LP Gas, or Dual Fuel
	Fuel supply line inlet	3.0 NPTF
el	Natural gas fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.74-2.74 (7.0-11.0)
	LPG vapor withdrawal fuel supply pressure, kPa (in. H <sub>2</sub> O)	1.74-2.74 (7.0-11.0)

Dual fuel engine, LPG vapor withdrawal fuel supply pressure, kPa (in. H<sub>2</sub>O) 1.74 (7.0) Fuel supply pressure, measured at the generator set fuel inlet downstream of any fuel system equipment accessories.

Fuel Composition Limits *	Nat. Gas	LP Gas
Methane, % by volume	90 min.	
Ethane, % by volume	4.0 max.	_
Propane, % by volume	1.0 max.	85 min.
Propene, % by volume	0.1 max.	5.0 max.
C <sub>4</sub> and higher, % by volume	0.3 max.	2.5 max.
Sulfur, ppm mass	25 r	nax.
Lower heating value,		
MJ/m <sup>3</sup> (Btu/ft <sup>3</sup> ), min.	33.2 (890)	84.2 (2260)
* Fuels with other compositions may be acceptable. If your fuel is		

\* Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local distributor for further analysis and advice.

# **Application Data**

## Lubrication

Lubricating System		
Туре	Full Pressure	
Oil pan capacity, L (qt.) §	35 (37.0)	
Oil pan capacity with filter, L (qt.) $\S$	42.1 (44.5)	
Oil filter: quantity, type §	2, Cartridge	
Oil cooler	Water-Cooled	
§ Kohler recommends the use of Kohler Genuine oil and filters.		

# Cooling

Radiator System	
Ambient temperature, °C (°F) *	50 (122)
Engine jacket water capacity, L (gal.)	42 (11)
Radiator system capacity, including engine, L (gal.)	177 (46.7)
Engine jacket water flow, Lpm (gpm)	660 (174)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	365 (20784)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	36.2 (2060)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	1321 (52)
Fan, kWm (HP)	20.9 (28)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H <sub>2</sub> O)	0.125 (0.5)

\* Weather and sound enclosures with internal silencer reduce ambient temperature capability by 5°C (41°F).

# **Operation Requirements**

Air Requirements	
Radiator-cooled cooling air, m <sup>3</sup> /min. (scfm)†	820 (29000)
Combustion air, kg/hr. (cfm) 1408 (788)	
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	55 (3121)
Alternator, kW (Btu/min.)	21 (1195)

† Air density = 1.20 kg/m<sup>3</sup> (0.075 lbm/ft<sup>3</sup>)

Fuel Consumption‡			
Natural Gas, m <sup>3</sup> /hr. (c	fh) at % load	Standb	y Rating
100%		117.0	(4131)
75%		92.0	(3247)
50%		67.8	(2394)
25%		43.5	(1535)
Natural Gas, m <sup>3</sup> /hr. (c	fh) at % load	Prime	Rating
100%		102.9	(3635)
75%		78.8	(2784)
50%		55.2	(1949)
25%		33.5	(1182)
LP Gas, m <sup>3</sup> /hr. (cfh) at	t % load	Standb	y Rating
100%		34.3	(1213)
75%		27.7	(977)
50%		21.0	(741)
25%		14.1	(499)
‡ Nominal fuel rating:	Natural gas, 37 MJ/r	n <sup>3</sup> (1000 B	tu/ft. <sup>3</sup> )

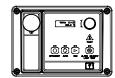
LP vapor, 93 MJ/m<sup>3</sup> (2500 Btu/ft.<sup>3</sup>)

LP vapor conversion factors:

8.58 ft.<sup>3</sup> = 1 lb. 0.535 m<sup>3</sup> = 1 kg.

36.39 ft.<sup>3</sup> = 1 gal.

# Controllers



### APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



### APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays

Note: Parallel with other APM603 controllers only

- Generator management to turn paralleled generators off and on as required by load demand
- · Load management to connect and disconnect loads as required
- Controller supports Modbus<sup>®</sup> RTU, Modbus<sup>®</sup> TCP, SNMP and BACnet<sup>®</sup>
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.



### Decision-Maker<sup>®</sup> 6000 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities for paralleling multiple generator sets.

 Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays

Note: Parallel with other Decision-Maker® 6000 controllers only

- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or modem configuration
- Controller supports Modbus® protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-107 for additional controller features and accessories.

Modbus<sup>®</sup> is a registered trademark of Schneider Electric. BACnet<sup>®</sup> is a registered trademark of ASHRAE.

# **KOHLER**

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

# Standard Features

- Alternator Protection
- Battery Rack and Cables •
- Closed Crankcase Ventilation (CCV) with Filters •
- Dual Fuel Reset Box (standard on dual fuel models) •
- Integral Vibration Isolation •
- Local Emergency Stop Switch
- Low Coolant Level Shutdown
- **Oil Drain Extension** •
- Operation and Installation Literature
- Secondary Gas Solenoid Valve
- Three-Way Exhaust Catalyst

# Available Options

### **Circuit Breakers**

Electronic Trip (LI)

Electronic Trip with

Short Time (LSI)

Electronic Trip with

### Type Magnetic Trip

- Rating 80% Thermal Magnetic Trip 100%
  - Operation
    - Manual
    - Manual with Shunt Trip
    - Electrically Operated (for paralleling)

### Ground Fault (LSIG) **Circuit Breaker Mounting**

- Generator Mounted
- **Remote Mounted**
- Bus Bar (for remote mounted breakers) **Enclosed Remote Mounted Circuit Breakers**
- NEMA 1 (15-5000 A)
- NEMA 3R (15-1200 A)

## Approvals and Listings

- CULus (UL 2200 and CSA)
- Hurricane Rated Enclosure
- IBC Seismic Certification

### **Enclosed Unit**

- Sound Enclosure with Internal Silencer (Aluminum)
- Sound Enclosure with Internal Silencer (Steel)
- Weather Enclosure with Internal Silencer (Steel)  $\Box$

### **Open Unit**

- Exhaust Silencer, Critical (Kit includes two silencers)
- Flexible Exhaust Connector, Stainless Steel (Kit contains two flexible exhaust connectors)

### Controller

- Common Failure Relay
- Communications Products and PC Software
- Decision-Maker® Paralleling System (DPS)
  - (Decision-Maker® 6000 controller only)
  - Dry Contact Kit (isolated alarm) (Decision-Maker® 6000 only)
- Two Input/Five Output Module (APM402 controller only)
  - Four Input/Fifteen Output Module (APM603 controller only) Prime Power Switch (Decision-Maker® 6000 only)
- ā Pre-Alarms, NFPA110
- Remote Emergency Stop
- Lockable Remote Emergency Stop
- **Remote Serial Annunciator Panel**
- Run Relay (standard with APM603)
- Manual Key Switch (APM603 controller only)
- Ō Manual Speed Adjust (APM402 controller only)

### **Cooling System**

- Block Heater; 6000 W, 208 V, 1 Ph
- Block Heater; 6000 W, 240 V, (Select 1 Ph or 3 Ph)
- Block Heater; 6000 W, 480 V, (Select 1 Ph or 3 Ph) Required for Ambient Temperatures Below 10°C (50°F)
- Radiator Duct Flange

# **Electrical System**

- Generator Heater
- Batterv
- **Battery Charger**
- Battery Charger Temperature Compensation
- Battery Heater

### **Fuel System**

- Dual Fuel, NG/LPG (Automatic Changeover)
- **Flexible Fuel Lines**
- (required when the generator set skid is spring mounted)
- Gas Filter Miscellaneous
- Air Cleaner Restriction Indicator
- Certified Test Report
- Engine Fluids Added
- Rated Power Factor Testing

### Literature

- **General Maintenance**
- **NFPA 110**
- Overhaul
- Production

### Warranty

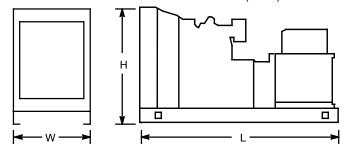
- 2-Year Basic Limited Warranty
- 2-Year Prime Limited Warranty
- Ō 5-Year Basic Limited Warranty
- 5-Year Comprehensive Limited Warranty
- 10-Year Major Component Limited Warranty

## **Dimensions and Weights**

Overall Size, L x W x H, max., mm (in.):

Weight (radiator model), wet, max., kg (lb.): 4740 (10450) with 4M4019

4100 x 2190 x 2464 (161.4 x 86.2 x 97.0) 4760 (10495) with 4M4266 4980 (10980) with 5M4027



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

## DISTRIBUTED BY:

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