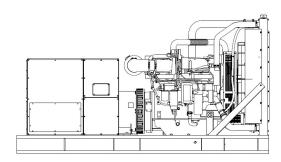


Woodstock Power Company 4055 Richmond Street Philadelphia, PA 19137

P: 610-658-3242

E: sales@woodstockpower.com W: www.woodstockpower.com

#### Generator



#### Standard Features:

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable
   Hydrotreated Vegetable Oil (HVO) / Renewable Diesel
   (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototypetested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listings.
- The generator set accepts rated load in one step.
- The 60 Hz emergency generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all systems and components. Two-and five-year extended warranties are also available.
- Tier 2 EPA-certified for Stationary Emergency Applications
- Alternator Protection
- · Battery Rack and Cables
- Customer Connection (standard with Decision-Maker 6000 controller only)
- Local Emergency Stop Switch
- Oil Drain Extension
- · Operation and Installation Literature

#### Other Features:

- Kohler designed controllers for guaranteed system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only). Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
- An electronic, isochronous governor delivers precise frequency regulation.
- Mount up to four circuit breakers to allow circuit protection of selected priority loads.

#### Kohler Model: 500REOZJC

This diesel generator set equipped with a 5M4027 alternator operating at 277/480 volts is rated for 505 kW/631 kVA. Output amperage: 759

#### **Alternator Features:**

- The pilot-excited, permanent-magnet (PM) alternator provides superior short-circuit capability.
- The brushless, rotating-field alternator has broad range reconnectability.

#### Qty Description

#### 500REOZJC Generator System

#### 1 500REOZJC Generator Set

#### Includes the following:

Literature Languages English

Approvals and Listings UL2200 Listing

Engine 500REOZJC,24V,60HZ
Nameplate Rating Standby 130C Rise

Voltage 60Hz, 277/480V, Wye, 3Ph, 4W

Alternator 5M4027

Cooling System Unit Mounted Radiator, 50C

Skid and Mounting Skid

Air Intake Standard Duty
Controller APM603
Enclosure Type Sound
Enclosure Material Aluminum
Fuel Tank Type State
Fuel Runtime (Approx.) 24 Hours
Subbase Fuel Tank Capacity 894 Gallons

Starting Aids, Installed 2500W,190-208V,1Ph,w/Valves

Electrical Accy.,Installed Battery, 2/12V, Wet
Electrical Accy.,Installed Battery Charger, 10A

Electrical Accy., Installed Run Relay

Electrical Accy.,Installed 15 Relay I/O Board Rating, LCB 1 Right 100% Rated

Amps, LCB 1 Right 800

Trip Type, LCB 1 Right Electronic, LSI LCB 1 Right Interrupt Rating 35kA at 480V

Frame, LCB 1 Right PG
Position, LCB 1 Right 1

Fuel Lines, Installed Flexible Fuel Lines

Exceeds LTL Shipping Height Add'l Shipping Charge Accepted Miscellaneous Accy,Installed Air Cleaner Restriction Ind.

Miscellaneous Accy,Installed Coolant in Genset

Warranty Standard

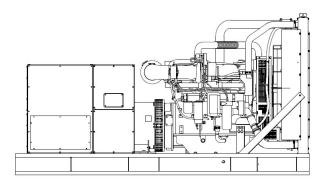
Testing, Additional Power Factor Test,0.8,3Ph Only Weight/Dimensions Disclaimer \* Estimates-Not for Construction

1 Literature, General Maint-500REOZJC



# Spec Sheets

# **KOHLER**®



#### Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listings.
- The generator set accepts rated load in one step.
- The 60 Hz emergency generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all systems and components. Two-and five-year extended warranties are also available.
- Tier 2 EPA-certified for Stationary Emergency Applications
- Alternator Protection
- · Battery Rack and Cables
- Customer Connection (standard with Decision-Maker 6000 controller only)
- Local Emergency Stop Switch
- · Oil Drain Extension
- Operation and Installation Literature

#### Alternator Features

- The pilot-excited, permanent-magnet (PM) alternator provides superior short-circuit capability.
- The brushless, rotating-field alternator has broad range reconnectability.

#### Other Features

- Kohler designed controllers for guaranteed system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only). Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
- An electronic, isochronous governor delivers precise frequency regulation.
- Mount up to four circuit breakers to allow circuit protection of selected priority loads.

#### **Generator Set Rating**

Standby 130C Rise Ratings

Alternator	Voltage	Ph	Hz	Peak kVA	kW/kVA	Amps
5M4027	277/480	3	60	2200	505/631	759

#### **Alternator Specifications**

### **Specifications**

#### Alternator

Alternator manufacturer

Type

Exciter type

Leads, quantity

Voltage regulator

Insulation

Insulation: Material

Insulation: Temperature Rise

Coupling

Amortisseur windings Rotor balancing (50Hz)

Rotor balancing (60Hz)

Voltage regulation, no-load to full-load RMS

One-Step Load Acceptance

Unbalanced load capability

Kohler

4-Pole, Rotating-Field

Brushless, Permanent-Magnet, Pilot Exciter

10/12, Reconnectable

Solid State, Volts/Hz

NEMA MG1

Class H, Synthetic, Nonhydroscopic

130 ° C, 150 ° C Standby

Flexible Disc

Full 125%

125%

Controller Dependent

100% of rating

100% of Rated Standby Current

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
  - Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- · Sustained short-circuit current enabling down stream circuit breakers to trip without collapsing the alternator field.
  - Self-ventilated and dripproof construction.
  - Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
  - Brushless alternator with brushless pilot exciter for excellent load response.

#### Engine

## **Engine Specification**

**Engine Manufacturer** 

**Engine Model** 

Engine: type

Cylinder arrangement

Displacement, L (cu. in.)

Bore and stroke, mm (in.)

Compression ratio

Piston speed, m/min. (ft./min.)

Rated rpm

Max. power at rated rpm, kWm (BHP)

Crankshaft material

Valve (exhaust) material Intake

Valve (exhaust) material

Governor: type, make/model

Frequency regulation, no-load to-full load

Frequency regulation, steady state

Frequency

Air cleaner type, all models

John Deere

6135HFG75

Turbocharged, Charge Air-Cooled

6, Inline

13.5 (824)

132 x 165 (5.2 x 6.5)

16.0:1

594 (1950)

1800

563 (755)

Forged Steel

Nickel-Chromium Head

Chromium-Silicone Stem

JDEC Electronic L15

Isochronous

± 0.25%

Fixed

Dry

#### Exhaust

#### **Exhaust System**

Exhaust Manifold Type

Exhaust flow at rated kW, m3/min. (cfm)

Exhaust temperature at rated kW, dry exhaust, ° C (° F)

Maximum allowable back pressure, kPa (in. Hg)

Exh. outlet size at eng. hookup, mm (in.)

Dry

97.2 (3433)

524 (975)

Min. 4 (1.2) Max. 9.8 (2.9)

See ADV Drawing

#### **Engine Electrical**

#### **Engine Electrical System**

Battery charging alternator: Ground (negative/positive)

Battery charging alternator: Volts (DC)

Battery charging alternator: Ampere rating

Starter motor rated voltage (DC)

Battery, recommended cold cranking amps (CCA): Qty., CCA rating

each

Battery voltage (DC)

Negative 24

60

24

Two, 925

12

#### Fuel

#### Fuel System

Fuel type

Fuel supply line, min. ID, mm (in.)

Fuel return line, min. ID, mm (in.)

Max. lift, fuel pump: type, m (ft.)

Max. fuel flow, Lph (gph)

Max. return line restriction, kPa (in. Hg)

Fuel prime pump

Fuel Filter Secondary

Fuel Filter Primary

Fuel Filter Water Separator

Recommended fuel

Diesel

13 (0.50)

10 (0.38)

Electronic 2.1 (6.8)

180.6 (47.7)

35 (10.3)

Electronic

2 Microns @ 98% Efficiency

10 Microns

Yes

#2 Diesel

#### Lubrication

#### **Lubrication System**

Type

Oil pan capacity, L (qt.)

Oil pan capacity with filter, L (qt.)

Oil filter: quantity, type

Oil cooler

Full Pressure

40.0 (42.3)

42.0 (44.4)

1, Cartridge

Water-Cooled

# Cooling

# Radiator System

Ambient temperature, ° C ( ° F)	50 (122)
Engine jacket water capacity, L (gal.)	18 (4.8)
Radiator system capacity, including engine, L (gal.)	67.2 (17.8)
Engine jacket water flow, Lpm (gpm)	400 (106)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	209 (11896)
Heat rejected to charge air cooling water at rated kW, dry exhaust, Kw Btu/min.	116 (6603)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	965 (38)
Fan, kWm (HP)	18 (24)
Max. restriction of cooling air, intake and discharge side of radiator, kPA	0.125 (0.5)

<sup>\*</sup> Enclosure with internal silencer reduces ambient temperature capability by 5  $^{\circ}$  C (9  $^{\circ}$  F).

# **Operation Requirements**

# Air Requirements

Radiator-cooled cooling air, m3/min. (scfm) *	435 (15400)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14 ° C (25 ° F) rise, m3/min. rise and ambient temp. of 29 ° C (85 ° F) m3/min. (cfm)	279 (9867)
Combustion air, m3/min. (cfm)	38 (1342)
Heat rejected to ambient air: Engine, kW (Btu/min.)	38 (2163)
Heat rejected to ambient air: Alternator, kW (Btu/min.)	40 (2277)

<sup>\*</sup>Air density = 1.20 kg/m3 (0.075 lbm/ft3)

# **Fuel Consumption**

	Rating
Standby Fuel Consumption at 100% load	134.5 Lph ( <mark>35.5 gph</mark> )
Standby Fuel Consumption at 75% load	104.6 Lph (27.6 gph)
Standby Fuel Consumption at 50% load	75.3 Lph (19.9 gph)
Standby Fuel Consumption at 25% load	38.8 (10.2)
Continuous Fuel Consumption at 0% load	** Volumetric Fuel consumption is up to 4% higher when using HVO/RE than #2 ULSC.



#### **Industrial Generator Set Accessories**

**Generator Set Controller** 



The APM603 generator set controller provides advanced control, system monitoring, and system diagnostics for a single generator set or paralleling multiple generator sets. The APM603 interfaces the generator set to other power system equipment and network management systems using standard industry network communications. It uses a patented digital voltage regulator and unique software logic to manage alternator thermal overload protection as well as serves as an overcurrent protective relay, features normally requiring additional hardware. The APM603 controller meets NFPA 110, Level 1.

#### Display, Interface, and Accessibility

- A 7-inch color TFT touchscreen for easy local access to data.
  - Home screen can be customized to show critical data at a glance.
  - Create a custom favorites list for quick access to important data
- Measurements are selectable in metric or English units.
- Supports Modbus® protocol through serial bus and Ethernet networks, and supports SNMP and BACnet® through Ethernet networks.

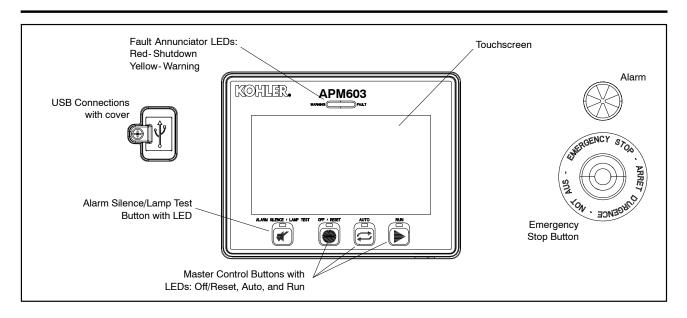
#### **Global Support**

 Sales, installation, and service support from more than 800 Kohler and SDMO service providers around the world.

#### **On-board Diagnostics**

- Immediate visibility of warnings and faults with text description and code display.
  - 15 seconds of critical data are captured around each warning and fault
  - Critical data can be viewed on the display and downloaded
- Store up to 10,000 events locally along with historical data logging of successful starts.
  - Accurate time stamp from real-time clock
  - Event log can be downloaded
- Data logging of customized parameter list for report generation and advanced troubleshooting.
  - Store to external USB drive for easy transfer to another device

Modbus® is a registered trademark of Schneider Electric BACnet® is a registered trademark of ASHRAE.



#### **Controller Features**

Maximum of ±10% of the system voltage
Indicates a generator set warning or shutdown condition
For NFPA-110 application or user convenience
Generator set overload and short circuit protection
Provides automatic restart after a failed start attempt with programmable on/off time and number of attempts
Displays engine ECU fault codes and descriptions for engine troubleshooting
Shuts down the generator set immediately, for emergency situations
Control for an optional engine starting aid
Three master control buttons with LEDs: Off/Reset, Auto, and Run
±0.25% no-load to full-load regulation with three-phase true RMS sensing
Verifies functionality of the indicator LEDs
Includes battery back-up to retain date and time through controller power cycle
Allows remote fault resets and restarting of the generator set
Compatible with the Kohler® Remote Serial Annunciator
Displays generator set run time
Indicates that the generator set is running
Time delay before the generator set shuts down
Time delay before the generator set starts

#### Communication

USB Port	(1) Mini-USB port for PC connection (1) USB port for storage device
Serial (RS-485) Port	(1) Non-isolated for RSA III     (1) Isolated for Modbus devices     (1) Isolated for paralleling communication
Ethernet Port	(1) RJ45 for Modbus TCP, SNMP, and BACnet

# **Controller Specifications**

-	<u>-</u>
Nominal voltage	12 or 24 VDC protected against reverse battery connection
Power	800 mAmps at 12 VDC
	400 mAmps at 24 VDC
Operating Temperature	-40°C to 70°C (-40°F to 158°F)
Storage Temperature	-40°C to 85°C (-40°F to 185°F)
Humidity	5% to 95% non-condensing
Display Size, W x H	154 x 86 mm (6.0 x 3.4 inches)
Protection Index	IP65 Front

#### **Paralleling Features**

- Isochronous control with real and reactive load sharing with other APM603 controller equipped generator sets

  Supports paralleling up to 8 generators
- Random first-on logic to prevent two or more generator sets from closing to a dead bus and provides the fastest response for a single
- Automatic synchronizer with dead bus closing
- Soft loading and unloading for generator management
- Protective relay functions:
  - Synch check (25C)
  - Over current (51)

  - Over frequency (810) Over power (320) Over voltage (59) Reverse power (32R)
  - Reverse reactive power (32RQ) Under frequency (81U)

  - Under voltage (27)
- Generator management to allow the start and stop of generators based on load demand or state of other generators
  - Fuel level
  - Run time
  - Manual order
  - Time of day
  - Efficiency
- Simplified paralleling system view from any generator controller in

#### Overcurrent Protective Device

- Provides protection against line-to-line and line-to-neutral faults
- Uses thermal and instantaneous current limit settings for alternator
- Includes a maintenance mode for arc flash reduction per NEC 240.87

#### **Load Management Features**

- Programmable outputs included to command the connect and disconnect of loads based on generator or paralleling system state
  - Loads connected based on available capacity
    Loads disconnected at system startup
    Loads disconnected based on a maximum kW setting or
- underfrequency setting
- Supports up to 16 prioritized load steps per system

  - Can be used on a single generator system
    Can be combined in a paralleling system for a total system load control capability
- Simplified load management system view from any generator controller in the system
- Requires input/output module option

#### Advanced Programmable I/O

- Configurable inputs and outputs can be programmed for customer specific use
- PLC-like capability for applying logic to customize generator system behavior

#### **Troubleshooting Features**

- 15 seconds of key data automatically captured around each warning and shutdown
  - Data can be exported for detailed analysis
  - Data can be viewed on controller for convenient on-site troubleshooting support
- Configurable data logger will allow you to select parameters to monitor
  - Data stored to USB device for flexibility on amount of data stored and ability to export for detailed analysis
  - Data capture controlled by user to allow capturing specific data required

#### NFPA 110 Requirements

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions/faults shown below.

- Engine functions:
- Overcrank
- Low coolant temperature warning
- High coolant temperature warning
- High coolant temperature shutdown
- Low oil pressure shutdown
  Low oil pressure warning
  High engine speed
  Low fuel (level or pressure) \*

- Low coolant level EPS supplying load
- High battery voltage Low battery voltage
- General functions:
  - Master switch not in auto
- Battery charger fault \*
- Lamp test
- Contacts for local and remote common alarm
- Audible alarm silence button
- Remote emergency stop
- Function requires optional input sensors or kits and is engine dependent, see Engine Data.

#### **Standards**

The generator set controller has been tested and verified for compliance with the following standards.

- NFPA 99
- NFPA 110, Level 1
- CSA 282-09
- UL 6200
- ASTM B117 (salt spray test)

#### **Controller Functions**

The controller displays warning, shutdown, and status messages. All functions are available as relay outputs.

Warning causes the yellow fault LED to show and sounds the alarm horn, signaling an impending problem.

**Shutdown** causes the red fault LED to show, sounds the alarm horn, and stops the generator set.

The controller communicates with the engine ECU and supports a large number of warning and shutdown events that are not listed here. This table highlights the items required for NFPA 110.

Event	Warning	Shutdown
Alternator Thermal Protection †		•
Battery Charger Fault *	<b>A</b>	
CAN Option Board1 Comm Loss	<b>A</b>	
Critically Low Fuel Level (diesel) *	<b>A</b>	
ECU Diagnostic Event	<b>A</b>	
ECU Mismatch Shutdown †		•
Fuel Leak Alarm (diesel) *	<b>A</b>	
High Battery Voltage Warning	<b>A</b>	
High Coolant Temperature Shutdown †		•
High Coolant Temperature Warning	<b>A</b>	
High Fuel Level Warning (diesel) *	<b>A</b>	
High Oil Temperature Shutdown †		•
High Oil Temperature Warning	<b>A</b>	
Local Emergency Stop Shutdown †		•
Loss ECU Comms Shutdown †		•
Loss of Signal Low Coolant Level Voltage	<b>A</b>	
Low Battery Voltage Warning	<b>A</b>	
Low Coolant Level Shutdown †		•
Low Coolant Temperature Warning	<b>A</b>	
Low Fuel Level Shutdown (diesel) * †		•
Low Fuel Level Warning (diesel) *	<b>A</b>	
Low Fuel Pressure Warning (gas) *	<b>A</b>	
Low Oil Pressure Shutdown †		•
Low Oil Pressure Warning	<b>A</b>	
Low RTC (clock) Battery Voltage	<b>A</b>	
Maintenance Reminder1	<b>A</b>	
Maintenance Reminder2	<b>A</b>	
Maintenance Reminder3	<b>A</b>	
Maximum Power Shutdown †		•
Maximum Power Warning	<b>A</b>	
Not In Auto Alarm	<b>A</b>	
Over Crank Shutdown †		•
Over Current Shutdown (L1, L2, L3) †		•
Over Current Warning (L1, L2, L3)	<b>A</b>	
Over Frequency Shutdown †		•
Over Frequency Warning	<b>A</b>	
Over Power Shutdown †		•
Over Power Warning	<b>A</b>	
Over Speed Shutdown †		•
Over Voltage Shutdown (L-L, L-N, each phase) †		•
Over Voltage Warning (L- L, L- N, each phase)	<b>A</b>	

Event	Warning	Shutdown
Remote Emergency Stop Shutdown †		•
Reverse Power Shutdown †		•
Reverse VAR Shutdown †		•
Under Frequency Shutdown †		•
Under Frequency Warning	<b>A</b>	
Under Voltage Shutdown (L- L, L- N, each phase) †		•
Under Voltage Warning (L- L, L- N, each phase)	<b>A</b>	
Weak Cranking Battery		
Status Messages		
Auto Button Pressed		
EPS Supplying Load		
Generator Running		
Generator Started		
Generator Stopped		
GFCI Warning *		
Load Shed Overload		
Load Shed Under Frequency		
Off Button Pressed		
RSA Event Programmable Digital Inputs, 1-8		
Run Button Pressed		
* Function requires optional input sensors or kits † Items included with common fault shutdown 10		

# John Deere Engine-Powered Models Inputs and Outputs

Standard Dedicated User Inputs	Input Type	
Auxiliary Fault (Shutdown)		
Auxiliary Warning		
Battery Charger Fault		
Breaker Closed *		
Breaker Open *	Digital Input	
Excitation Over Voltage	Digital Input	
(350 kW and up)		
Fuel Leak Alarm		
Low Fuel Level Switch		
Remote Emergency Stop		
Remote Engine Start	Two-wire input	
Speed Bias	Analog Voltage Input,	
Voltage Bias	Scalable up to +/- 10 VDC	

Standard Dedicated User Outputs	Output Type	
Close Breaker *		
Common Failure	Dalay Driver Outer t	
Run	Relay Driver Output	
Trip Breaker / Shunt Trip *		
* Only with remote-mounted electrically operated circuit breakers.		

Optional Configurable User Inputs and Outputs		
User Configurable Inputs		2 Analog, 0-5 VDC 4 Dry Contact Digital
User Configurable Relay Outputs		14 NO/NC Relays 1 Common Fault Relay
<b>Note:</b> Programmable I/O is configurable by a Kohler-authorized technician		

# JD Engine Data

The following John Deere engine data is displayed on the APM603 controller.

Parameter					
Engine Model Number					
Engine Serial Number					
ECU Serial Number					
Coolant Temperature					
Engine Speed					
Fuel Pressure					
Fuel Consumption Rate					
Oil Pressure					
Run Time Hours					



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

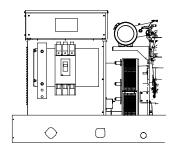
# APM603 Available Options Common Failure Relay provides a relay output to signal a

_	generator set fault.
	Battery Charger available with 6 amp, 10 amp, and 20 amp output
	for 12 and 24V DC voltage output. (Availability is generator model
	dependent.) The 10 amp and 20 amp models provide NFPA 110 charging and alarming capability.
	Electrically Operated Circuit Breakers
_	For paralleling systems
	Available generator-mounted or remote-mounted
	• 24VDC
	Ground Fault Relay provides a relay output to signal a ground fault is detected.
	Input/Output Module for Kohler Diesel (KD) and Mitsubishi models provides:
	16 digital input connections with connection to ground
	<ul> <li>8 relay output connections (Form C, rated 8A, 240 VAC or rated 0.5 A, 48 VDC)</li> </ul>
	Input/Output Module for models other than KD or Mitsubishi provides:
	• 2 analog inputs (0-5 VDC)
	4 digital input connections with connection to ground
	14 relay output connections (Form C, rated 10A, 120V)
	1 common fault relay output (NO, rated 2A, 24VDC)
	Key Switch to allow selection of RUN, OFF and AUTO modes.  Lockable in the AUTO position by removing the key.
	Remote Emergency Stop Switch available as a wall mounted panel to remotely shut down the generator set.
	Remote Monitoring Panel. The Kohler® Remote Serial
	Annunciator (RSA) enables the operator to monitor the status of the
	generator set from a remote location, which may be required for NFPA 99 and NFPA 110 installations, and up to four Automatic
	transfer switches.
	Shunt Trip Wiring provides relay outputs to trip a shunt trip circuit
	breaker and to signal the common fault shutdowns. Contacts rated at 10 amps at 28 VDC or 120 VAC.
	a. 10 ampo a. 25 125 0. 125 V.C.

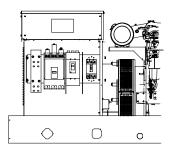
Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler® generator set distributor for availability.

**DISTRIBUTED BY:** 

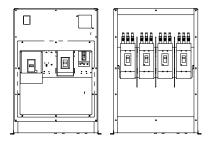
#### Line Circuit Breakers 15-3250 kW



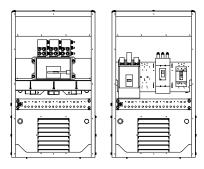
Single Circuit Breaker Kit with Neutral Bus Bar 15-300 kW Model Shown



Multiple Circuit Breaker Kit with Neutral Bus Bar 180-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar 350-2250 kW Model Shown (also applies to some 300 kW models)



Circuit Breaker Kits with Neutral Bus Bar 700-2500 kW KD Model Shown

#### **Standard Features**

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
  - Magnetic trip
  - o Thermal magnetic trip
  - Electronic trip
  - o Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2500 kW models and selected 80-300 kW models).
- Up to four line circuit breakers can be used on 350-2500 kW models.
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
  - O UL 489 Molded Case Circuit Breakers
  - UL 1077 Supplementary Protectors
  - UL 2200 Stationary Engine Generator Assemblies

#### **Line Circuit Breaker Types**

#### **Magnetic Trip**

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip.

#### **Thermal Magnetic Trip**

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependent on the duration and excess of the overload current. Elements are factory- calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

#### **Electronic Trip**

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

LI breakers are a combination of adjustable trip functions including long-time ampere rating, long-time delay, and instantaneous pickup. LSI breakers have all of the LI breaker features plus short-time pickup, short-time delay, and defeatable instantaneous pickup. LSIG breakers have all of the LSI breaker features plus ground-fault pickup and delay.

**NOTE:** MG-frame does not have a long-time delay when selected with LI breakers.

#### **Electronic with Ground Fault Trip**

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flow in phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Ground fault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

#### 80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

#### 100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

### **Line Circuit Breaker Options**

### ☐ Alarm Switch The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-totrip pushbutton. The alarm resets when the circuit breaker is ☐ Auxiliary Contacts These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position. ☐ Breaker Separators (350-2500 kW) Provides adequate clearance between breaker circuits. Bus Bars Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present. 15-300 kW. Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not 350-2500 kW. A bus bar kit is provided when no circuit breaker is ordered. Bus bars are also available in combination with circuit breakers or other bus bars on the opposite side of the junction box. On medium voltage (3.3 kV and above) units, a

bus bar kit is standard (not applicable to KD models).

fault condition and is part of a ground fault alarm.

Provides installer wiring isolation from factory connections.

A relay contact for customer connection indicates a ground

☐ Field Connection Barrier

☐ Ground Fault Annunciation

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

☐ Lockout Device (padlock attachment)

#### Lugs

Various lug sizes are available to accommodate multiple cable sizes for connection to the neutral or bus bar.

#### Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deenergized state when the circuit breaker is reset.

#### ☐ Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

#### ☐ Shunt Trip Wiring

Connects the shunt trip to the generator set controller. (standard on KD models with the APM802 controller)

#### ☐ Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

### 300-2250\* kW Line Circuit Breaker Specifications

\* Includes models 300REZXB and 300RZXB. For models 300REOZJ and 300REZXC, see the 15-300 kW section. For KD model generator sets, see pages 8 and 9.

#### 80% Rating Circuit Breaker

			C. B. Frame	
Alt. Model	Ampere Range	Trip Type	Size	
	15- 150	Thermal Magnetic	HD	
		Electronic LI		
	60- 150	Electronic LSI	HD	
		Electronic LSIG		
	175-250	Thermal Magnetic		
		Electronic LI	In line	
	250	Electronic LSI	JD	
		Electronic LSIG		
		Electronic LI		
	60- 150	Electronic LSI	HG	
		Electronic LSIG		
		Electronic LI		
	250	Electronic LSI	JG	
		Electronic LSIG		
	30	9-325 A. Mag. Trip		
	50	84- 546 A. Mag. Trip		
	100	180-1040 A. Mag. Trip	HJ	
	150	348-1690 A. Mag. Trip		
	250	684-2500 A. Mag. Trip	JJ	
414	300-400	300-400 Thermal Magnetic		
5M		500-1000 A. Mag. Trip		
7M				
		<u> </u>		
	400		IA	
		Electronic LI		
	400-600	Electronic LSI	IG	
	100 000			
	800		MG	
		•	PG	
	800- 1200		'	
	1200		P.I	
	1200		. PJ	
	1600-2500		RJ	
	100 150 250 300-400 400 400-600 800 1000-1200 800-1200	180-1040 A. Mag. Trip 348-1690 A. Mag. Trip 684-2500 A. Mag. Trip Thermal Magnetic 500-1000 A. Mag. Trip 750-1600 A. Mag. Trip 1000-2000 A. Mag. Trip 1125-2250 A. Mag. Trip 1250-2500 A. Mag. Trip 1500-3000 A. Mag. Trip 1750-3500 A. Mag. Trip	LA LG MG PG	

#### 100% Rating Circuit Breaker

Alt. Model	Ampere Range	Trip Type	C. B. Frame Size	
	15- 150	Thermal Magnetic		
		Electronic LI		
	60- 150	Electronic LSI	HD	
		Electronic LSIG		
	175-250	Thermal Magnetic		
		Electronic LI		
	250	Electronic LSI	JD	
		Electronic LSIG		
		Electronic LI		
	60- 150	Electronic LSI	HG	
		Electronic LSIG		
4M		Electronic LI		
5M	250	Electronic LSI	JG	
7M		Electronic LSIG		
		Electronic LI	LG	
	400	Electronic LSI		
		Electronic LSIG		
	000 1000	Electronic LSI	DO	
	600-1200	Electronic LSIG	PG	
	1000	Electronic LSI		
	1200	Electronic LSIG	PJ	
	1000 0500	Electronic LSI	D.	
	1600-2500	Electronic LSIG	RJ	
	1000 0000	Electronic LSI	NIVA/	
	1600-3000	Electronic LSIG	NW	

## 100% Rating Electrically Operated Breakers

For use as paralleling breakers.\*

Alt. Model	Amps	Trip Unit	Frame
		3.0 LI	PJ
	250, 400, 600, 800, 1000, 1200	5.0 LSI	PJ
4M 5M		3.0 LI	PL
7M		5.0 LSI	PL
		Electronic LSI	NW
	2500, 3000	Electronic LSIG	NW

P-frame breakers can be used with the Decision-Maker® 6000 Controller/DPS System or APM603 controller.
 NW breakers are for use with the APM603 only.

All circuit breakers listed in this table include line side bus and load side lugs, 24VDC motor operators, and 1 type C SDE overcurrent switch contact. P-frame breakers include 2 type C auxiliary contacts. NW breakers include 4 auxiliary contacts.

No second breakers are allowed in combination with these breakers.

#### **Load Bus Rating**

Gen. Set kW	Alt. Model	Rating, Amperes	Туре
350- 2250 kW	4M/ 5M/ 7M	3000	Load Bus

# 300-2250\* kW Line Circuit Breaker Specifications

\* Includes models 300REZXB and 300RZXB. For models 300REOZJ and 300REZXC, see the 15-300 kW section. For KD model generator sets, see pages 8 and 9.

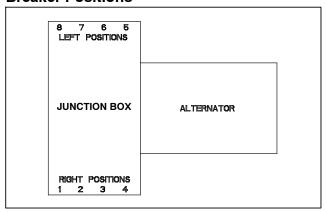
#### **Interrupting Ratings**

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA
HD	25	18	14
HG	65	35	18
HJ	100	65	25
JD	25	18	14
JG	65	35	18
JJ	100	65	25
LA	42	30	22
LG			
MG	65	35	18
NW	100	100	85
PG	65	35	18
PJ	100	65	25
PL	125	65	25
RJ	100	65	25

#### Circuit Breaker Lugs Per Phase (Al/Cu)

- · · · · · · · · · · · · · · · · · · ·						
Frame Size	Ampere Range	Wire Range				
Н	15- 150	One #14 to 3/0				
	175	One 1/0 to 4/0				
J	200-250	One 3/0 to 350 kcmil				
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil				
LG	400-600	Two 2/0 to 500 kcmil				
М	800	Three 3/0 to 500 kcmil				
<u></u>	600-800	Three 3/0 to 500 kcmil				
P	1000-1200	Four 3/0 to 500 kcmil				
RJ	1600-2500	(8) 1/0 to 750 kcmil or (16) 1/0 to 300 kcmil				
NW	1600-3000	(10) 1/0 to 750 kcmil or (20) 1/0 to 300 kcmil				

#### **Breaker Positions**



 ${\bf NOTE}:$  Breaker and load bus phasing on right positions is A-B-C and on left positions is C-B-A.

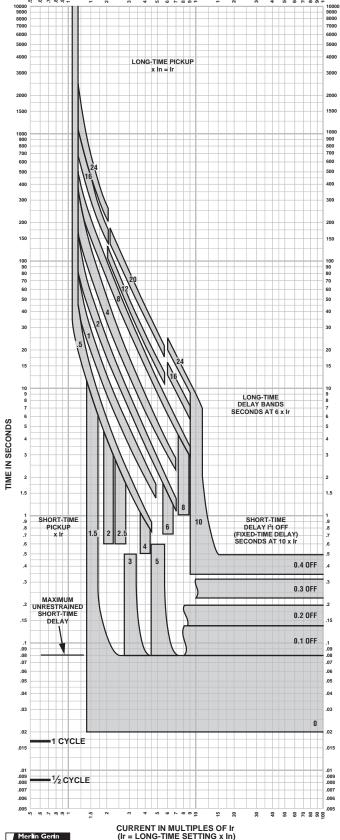
**NOTE:** H, HG, J, JG, and LG-frames when selected with LSIG trip require two mounting spaces (one space for the breaker and one space for the LSIG neutral). These combinations are not reflected in the Multiple Circuit Breaker Combinations table on this page.

#### **Multiple Circuit Breaker Combinations**

	Positions				
Alternator Model	1 or 5	2 or 6	3 or 7	4 or 8	
	H/J				
	H/J	H/J			
	H/J	H/J	H/J		
	H/J	H/J	H/J	H/J	
	LA				
	LA	H/J			
	LA	LA			
	LA	H/J	H/J		
	LA	LA	H/J		
	LA	LA	LA		
	LA	H/J	H/J	H/J	
	LA	LA	H/J	H/J	
	LA	LA	LA	H/J	
	LA	LA	LA	LA	
	LG				
	LG	H/J			
	LG	LA			
	LG	LG			
	LG	H/J	H/J		
	LG	LA	H/J		
	LG	LA	LA		
	LG	LG	H/J		
	LG	LG	LA		
4M/	LG	LG	LG		
5M/ 7M	LG	H/J	H/J	H/J	
/ IVI	LG	LA	H/J	H/J	
	LG	LA	LA	H/J	
	LG	LA	LA	LA	
	LG	LG	H/J	H/J	
	LG	LG	LA	H/J	
	LG	LG	LA	LA	
	LG	LG	LG	H/J	
	LG	LG	LG	LA	
	LG	LG	LG	LG †	
	М	/P			
	М	/P	H/J		
		/P	LA		
		/P	LG		
	М	/P	M/l	P ‡	
		/P	H/J	H/J	
		/P	LA	H/J	
		/P	LA	LA	
		/P	LG	H/J	
	·	/P	LG	LA	
		/P	LG	LG †	
			§	'	
			V §		
			US KIT §		

- † Frame size LG is not available in position 4 with 1219 mm (48 in.) junction box.
- Frame sizes M/P are not available in position 3 or 4 with 1219 mm (48 in.) junction box.
- § R breakers, NW breakers, and the load bus kit occupy all four positions on a side.

#### CURRENT IN MULTIPLES OF Ir (Ir = LONG-TIME SETTING x In)



# MICROLOGIC® 5.0/6.0 A/P/H TRIP UNIT CHARACTERISTIC TRIP CURVE NO. 613-4

Long-time Pickup and Delay Short-time Pickup and I<sup>2</sup>t OFF Delay

The time-current curve information is to be used for application and coordination purposes only.

Curves apply from -30°C to +60°C ambient temperature.

#### Notes:

- 1. There is a thermal-imaging effect that can act to shorten the long-time delay. The thermalimaging effect comes into play if a current above the long-time delay pickup value exists for a time and then is cleared by the tripping of a downstream device or the circuit breaker itself. A subsequent overload will cause the circuit breaker to trip in a shorter time than normal. The amount of time delay reduction is inverse to the amount of time that has elapsed since the previous overload. Approximately 20 minutes is required between overloads to completely reset thermal-imaging.
- The end of the curve is determined by the interrupting rating of the circuit breaker.
- With zone-selective interlocking on, short-time delay utilized and no restraining signal, the maximum unrestrained short-time delay time band applies regardless of the setting.
- Total clearing times shown include the response times of the trip unit, the circuit breaker opening, and the extinction of the current.
- For a withstand circuit breaker, instantaneous can be turned OFF. See 613-7 for instantaneous trip curve. See 613-10 for instantaneous override values.
- 6. Overload indicator illuminates at 100%.

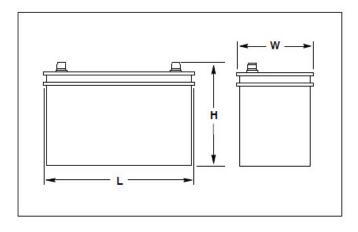








#### **Typical Overall Dimensions**

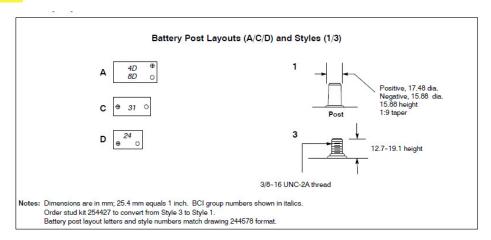


#### **Standard Features**

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Batteries are rated according to SAE standard J-537.
- All batteries are 12-volts. Kits that contain two or four batteries are availabe for 24-volt systems and/or systems with redundant starters.
- Wet- and dry-charged batteries have lead-calcium or leadantimony plates and use sulferic acide electrolyte. Removable cell covers allow checking of electrolyte specific gravity.
- Absorbant glass mat (AGM) batteries are sealed and maintenance free.
- Batteries are for applications below and above 0 ° C (32 ° F).

Charge Type*	Battery Part Number	Battery Qty. per Size	BCI Group Size	Battery SAE Dimension, mm (in.)		Cold Cranking Amps at 18°C	Reserve Capacity Minutes at 27° (80°F)	Battery Post Layout and Style	
				L	W	Н	(0°F) Min.	Min.	
Wet	324586	2	31	330.2 (13.0)	173.0 (6.8)	239.8 (9.4)	950	185	C/3

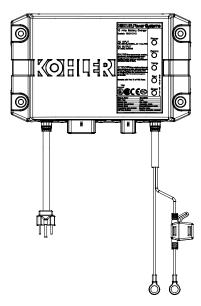
#### **Battery Specifications**





#### **Industrial Generator Set Accessories**

12/24 Volt, 10 Amp Automatic Multi-Stage Battery Charger



The battery charger is a fully-automatic, high efficiency battery charger that charges batteries rapidly and safely. The battery charger is designed for an industrial environment.

The battery charger is designed for operation with an engine cranking battery.

The battery charger is universal voltage input capable, comes with a standard 120 V/60 Hz AC plug, and charges 12 VDC or 24 VDC battery systems.

Five LED lights indicate power, communication status, temperature compensation status, charge curve, and charger status.

With the optional battery temperature sensor connected, the battery charger can adjust output voltages for optimal charging.

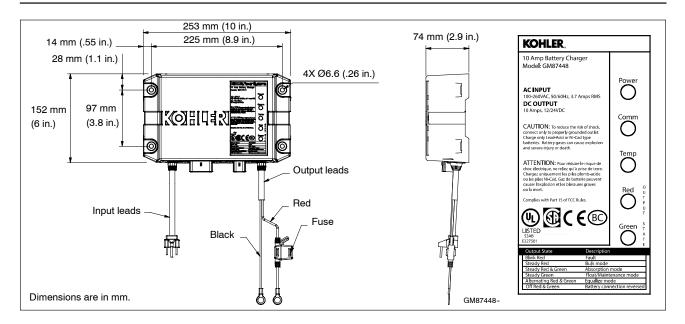
#### **Standard Features**

- 12 or 24 VDC output
  - Automatic voltage detection
- · Automatic multi-stage charging modes
  - o Recovery charge
  - o Bulk charge
  - o Absorption charge
  - Float charge
  - o Equalize charge
- Charges the following type batteries:
  - o Flooded lead acid (FLA)
  - AGM
  - o Gel cell
  - o High performance AGM
  - Nickel-cadmium (NiCad)
- 5 LED status indicators
- Durable potted assembly for waterproofing and vibration resistance
- Reverse-polarity protection
- Short-circuit protection
- · Electronically limited output current
- Optional temperature compensation (FLA only)
- User adjustable parameters to support optimal manufacturer recommended charge curve.
- Code compliance:
  - o UL 1236 Listed
  - NFPA 110, Level 1 compatible (when used with Kohler controller and connected to engine harness)
  - o CSA C22.2 No. 107.2-01
  - o FCC Title 47, Part 15 Class A
  - CE
  - o IBC 2015
  - o OSHPD

DC Output		AC Inp	out		Shipping \	Veight
Volts (Nominal)	Amps	Volts (Nominal)	Amps	Overall Dimensions W x D x H	kgs	lbs
12/24	10	100-260	3.7	253 mm x 152 mm x 74 mm (10.0 in x 6.0 in x 2.9 in)	3.6	7.9



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com



# **Specifications**

AC Input	100-260 VAC
Frequency Input	50/60 Hz
DC Output	10 Amps @ 12 VDC or 10 Amps @ 24 VDC (On battery voltage regulation ±1%; current is electronically limited
Fuse Protection	15 amps ATC
Battery Types	Flooded Lead Acid (FLA)
	AGM
	Gel Cell
	High Performance AGM
	Nickel-Cadmium (NiCad)
Monitoring	
LED Indications	Power
	Communication
	Temperature compensation
	Output charger curve and charger status:
	○ Red
	o Green
Environmental	
Operating	-20° to 70°C (-4° to 158° F)
Storage	-40° to 85°C (-40° to 185° F)
Relative Humidity	5 to 95% (non-condensing)
Salt Spray Testing	ASTM B117
Corrosion Resistant	From battery gases

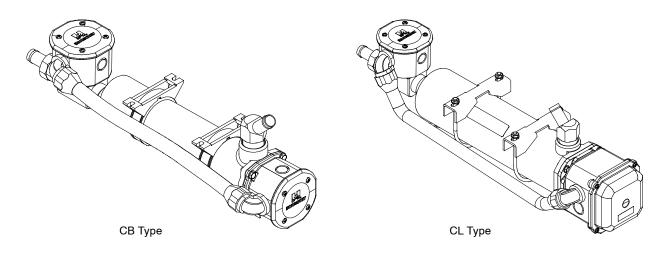
Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler® generator distributor for availability.

Enclosure					
Environmental Resistant	From rain, snow, dust, and dripping water				
Battery Connections					
Lead Length	1.8 m (6 ft.) red and black leads				
Battery Connections	9.5 mm (3/8 in.) ring terminals				
AC Power Connections					
Lead Length	1.8 m (6 ft.)				
Storage	Standard US style 3-prong AC plug				
Available Options					
Temperature compensat	ion				

DISTRIBUTED BY:		

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## **Engine Block Heater Kits**



Block Heater Kit, Typical

#### **Applicable Models**

- 180-200RZXB
- 180-200REZXB
- 230-275REOZJE
- 300-500REOZJ
- 350-500REOZJB
- 350-<mark>500REOZJC</mark>
- 350-400REOZJD500REOZVC
- 550-600REOZVB

#### **Standard Features**

- UL- C/US listed
- CE compliant
- Controls for automatic operation
- Compact design
- Easy to install

#### Description

The engine block heater kit heats the engine coolant in cold ambient, warming the cylinders, oil, and charge air circuit which all help to give a faster starting time. The engine block heater uses thermosiphon action to circulate warm coolant into the engine and supplies constant heating to the engine. The engine block heater helps to extend element life and gives a significant reduction in electrical consumption.

The engine block heater has a fixed setting thermostat that turns ON when the engine coolant temperature reaches  $27^{\circ}$ C ( $80^{\circ}$ F) and turns OFF when the engine coolant temperature reaches  $38^{\circ}$ C ( $100^{\circ}$ F).

The engine block heater kit is recommended for ambient temperatures below 10°C (50°F).

The engine block heater kits are available in 120 V, 208 V, 240 V, and 480 V versions.

# **Block Heater Specifications**

Heating Fluid	Water, Coolant Mix (50% Glycol/50% Water)
Thermostat Temperature Range	27°-38°C (80°-100°F)
Temperature High Limit	96°C (205°F)
Max. Pressure	125 psi (860 kPa)
Inlet/Outlet Plumbing	1 in. NPT
System Ingress	NEMA 4

# **Specifications**

Block Heater Kit Number	Component	Watts	Voltage	Phase
GM75809- KA1	GM76113	2500	90-120	1
GM75809- KA2	GM76114	2500	190-208	1
GM75809- KA3	GM76115	2500	210-240	1
GM75809- KA4	GM76116	2500	380-480	1
GM76120- KA1	GM76113	2500	90-120	1
GM76120- KA2	GM76114	2500	190-208	1
GM76120- KA3	GM76115	2500	210-240	1
GM76120- KA4	GM76116	2500	380-480	1
GM79186- KA1	GM79182	4000	190-208	1
GM79186- KA2	GM79183	4000	210-240	1
GM79186- KA3	GM79184	4000	380-480	1
GM79186- KP1	GM79182	4000	190-208	1
GM79186- KP2	GM79183	4000	210-240	1
GM79186- KP3	GM79184	4000	380-480	1
GM79187- KA1	GM79182	4000	190-208	1
GM79187- KA2	GM79183	4000	210-240	1
GM79187- KA3	GM79184	4000	380-480	1
GM79187- KP1	GM79182	4000	190-208	1
GM79187- KP2	GM79183	4000	210-240	1
GM79187- KP3	GM79184	4000	380-480	1
GM84820- KA1	GM76113	2500	90-120	1
GM84820- KA2	GM76114	2500	190-208	1
GM84820- KA3	GM76115	2500	210-240	1
GM84820- KA4	GM76116	2500	380-480	1



Integral Voltage Regulator with Kohler® APM603 Controllers and Menu-Driven Selections (80-4000 kW Generator Set Models)



APM603 Controller with Integral Voltage Regulator

The voltage regulator is integral to the controller and uses patented high speed digital voltage regulator design providing  $\pm 0.25\%$  no-load to full-load regulation using root-mean-square (RMS) voltage sensing.

#### **Voltage Regulators**

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

#### Integral Voltage Regulators with APM603

Calibration	Range Settings	Default Selection
Voltage Adjustment	± 10% of System Voltage	System Voltage
Controller Gain	40 to 70 Hz	P: 1.3 I: 1.0 D: 0.25
Underfrequency Unload or Frequency Setpoint	40 to 70 Hz	0.5 Hz Below System Frequency (ECM)
Underfrequency Unload Scope	0-10% of System Voltage (Volts per Cycle)	15 volts per Cycle at 480 Volts (3.1%)
Reactive Droop	0-10% of System Voltage	4% of System Voltage
VAR Control	-50% to 110%	0 kVAR
PF Adjust Control	-0.50 to 1.0 to 0.50	0.8 Lagging
VAR/PF Gain Adjustment	P: 0.3 to 3.00 I: 0.3 to 3.00 D: 0.3 to 3.00	P: 1.0 I: 1.0 D: 0.25



Integral with APM603
80-4000 kW
Patented Hybrid Design
LEDs and Text LCD Display
-40 ° C to 70 ° C (-40 ° F to 158 ° F)
-40 ° C to 85 ° C (-40 ° F to 185 ° F)
5-95% Non-Condensing
Solid-State, Redundant Software and Fuses
100-600 Volts (L-L), 50-60 Hz
RMS, Single- or 3-Phase
8-36 VDC
5.0 ADC with GM88453 Activator Board
7.8 ADC with GM88453 Activator Board
50-70 Hz
4-30 Ohms with GM88453 Activator Board
± 0.25%
<0.5% (-40 ° C to 70 ° C) [-40 ° F to 158 ° F] Range
3-phase: 1 mS 1-phase: 5 mS
± 10%
Controller Display
Analog 0-5 VDC (±10%) Input Optional
Full Load Share and Control plus Reactive Droop

#### Integral Voltage Regulator with APM603 Controller

- A 7.5-inch color TFT touchscreen provides access to data.
- The controller provides an interface between the generator set and switchgear for paralleling applications incorporating multiple generator set and/or utility feeds.
- The controller can control Fast Response™ II, Fast Responset™X, and PMG alternators using the GM88453 activator board.

Voltage Regulator Settings, APM603 Controller

Voltage Regulator Configuration
 Under Frequency Unload Settings
 Single and Three Phase Sensing
 Voltage Target

 Voltage Regulator Gains

Paralleling Settings, APM603

- Synchronizing parameters setup Voltage matching
   Frequency matching
   Phase matching
   Time delay
- Load sharing
   kW sharing
   kVAR sharing
   Baseload settings
   Droop

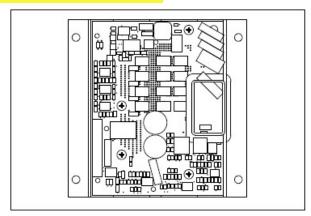
Paralleling Metering, APM603

- Paralleling State
- Paralleling Mode
- System Voltage
- System Frequency
- Connected Generators
- Sync Status
- Engine Speed

VAR/PF	Control	Input
--------	---------	-------

VAR Control Mode, PF Control Mode, System VAR Control, System PF Control

# **Activator Board GM88453**



- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast Response
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA.
   Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.



# **Alternator Data**



Kilowatt ratings at

1800 RPM

# **TECHNICAL INFORMATION BULLETIN**

# **Alternator Data Sheet**

Alternator Model: 5M4027 12-MAR-19

12 Leads

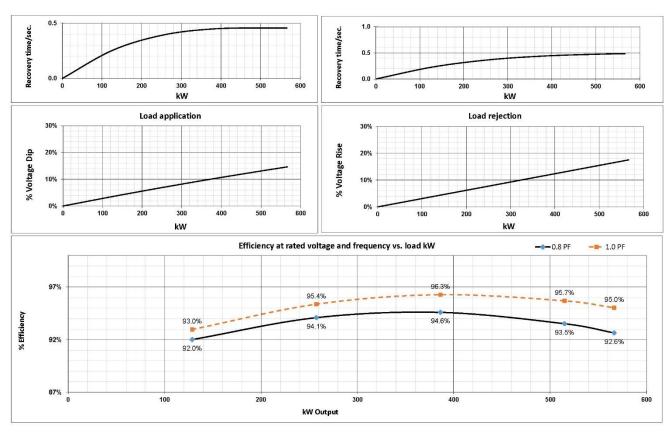
60 Hertz

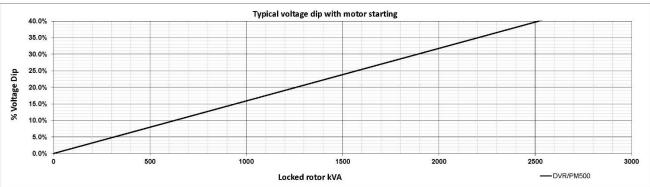
thowatt rating	3 Phase	0.8 Power	Factor			Dripproof or Open Enclosure		SIIFO	
kW (kVA)	3 Filase	CONTINUO				Бирриоот от С	STANDE		
Voltag	se* NEMA B / 80		/ 105 °C	NEMA H / 1	25 °C	NEMA F			H / 150 °C
240/4	100 V   100 V		(625)	515 (644	12000	515 (6	C - FLITT-COCK - SALES		700)
220/4			(575)	485 (606		500 (6			) (650)
208/4	ACTUAL DE LA CONTRACTOR		(575) (556)	470 (588	_	475 (5			5 (631)
200/4			(534)	441 (551		443 (5			9 (574)
190/3	()		(506)	405 (506		405 (5			5 (506)
	ice method, Mil-Std-705, Method 68			e rated for Max Amb				40.	3 (300)
<del></del>			100 to		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	, 0, 1100 1000			
Submittal Data Mil-Std-705B	a: 480 Volts*, 515 kW, 644 k			3 Phase High Wye					
Method	Description	Value	Units	Method		Description	n	Value	Units
301.1b	Insulation Resistance	>1.5 Meg	Ohms	505.3b	Overs	peed		2250	RPM
	High Potential Test			507.1c	Phase	Sequence CCV	V-ODE	ABC	
	Main Stator	1960	Volts	508.1c	Voltag	ge Balance, L-L	or L-N	0.2%	
302.1a	Main Rotor	1500	Volts	601.4a	L-L Ha	rmonic Max -	Гotal	5.0%	
302.1a	Exciter Stator	1500	Volts	001.44	(Disto	rtion Factor)		3.0%	
	Exciter Rotor	1500	Volts	601.4a	L-L Ha	rmonic Max - S	Single	3.0%	
	PMG Stator	1500	Volts	601.1c	Deviat	tion Factor	100	5.0%	
	Stator Resistance, Line to Li	ne 0.01260	Ohms		TIF (19	960 Weightings	s)	<50	
	High Wye Connection	0.01260	Onns	1221	THF (	IEC, BS & NEMA \	Weightings)	<2%	
401.1a	Rotor Resistance	0.398	Ohms		i i				
401.1a	Exciter Stator	23	Ohms						
	Exciter Rotor	0.045	Ohms	1					
	PMG Stator	2.1	Ohms						
440.1-	No Load Exciter Field Amps	0.7	4 DC		Addit	tional Prototy	e Mil-Std N	<b>Nethods</b>	
410.1a	at 480 Volts Line to Line	0.7	A DC				ble on Requ		
420.1a	Short Circuit Ratio	0.591							
424.4-	V.I.C I	2.670	PU	(944)	Gener	ator Frame		572	
421.1a	Xd Synchronous Reactance	0.956	Ohms		Туре			MagnaMa	ax
422.4	V2 N	0.226	PU		Insula	tion		Class H	
422.1a	X2 Negative Sequence Read	0.081	Ohms	255	Coupli	ing - Single Bea	aring	Flexible	
422.4-	V0.7	0.056	PU			isseur Winding		Full	
423.1a	XO Zero Sequence Reactano	0.020	Ohms		Excita	tion	Ext. Voltage	Regulated, E	rushless
405.4	WIT	0.162	PU		Voltag	ge Regulator		DVR20001	
425.1a	X'd Transient Reactance	0.058	Ohms		Voltag	ge Regulation		0.25%	
426.1-	Wild Coleton and December 1	0.137	PU						
426.1a	X''d Subtransient Reactance	0.049	Ohms						
1737	Xq Quadrature Synchronou	s 1.100	PU		Coolin	g Air Volume		1520	CFM
==	Reactance	0.394	Ohms			ejection rate		2033	Btu's/mir
407.15	T'd Transient Short Circuit	0.114	Coo		+	ad current		774.3	Amps
427.1a	Time Constant	0.114	Sec	0.000	Minim	num Input hp r	equired	738.3	HP.
420.1-	T"d Subtransient Short Circ	uit 0.01	C	N <u>2-2</u> 5	Full lo	ad torque		2153	Lb-ft
428.1a	Time Constant	0.01	Sec	2 <del>44</del> 2		ncy at rated lo	ad:	93.5%	
120.1-	T'do Transient Open Circuit	1.00	C						
430.1a	Time Constant	1.68	Sec						
432.1a	Ta Short Circuit Time	0.047							
		0.017	Sec		-			2840	

<sup>\*</sup> Voltage refers to wye (star) connection, unless otherwise specified.

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. © 2015 Kohler Co. All rights reserved.

#### TYPICAL DYNAMIC CHARACTERISTICS

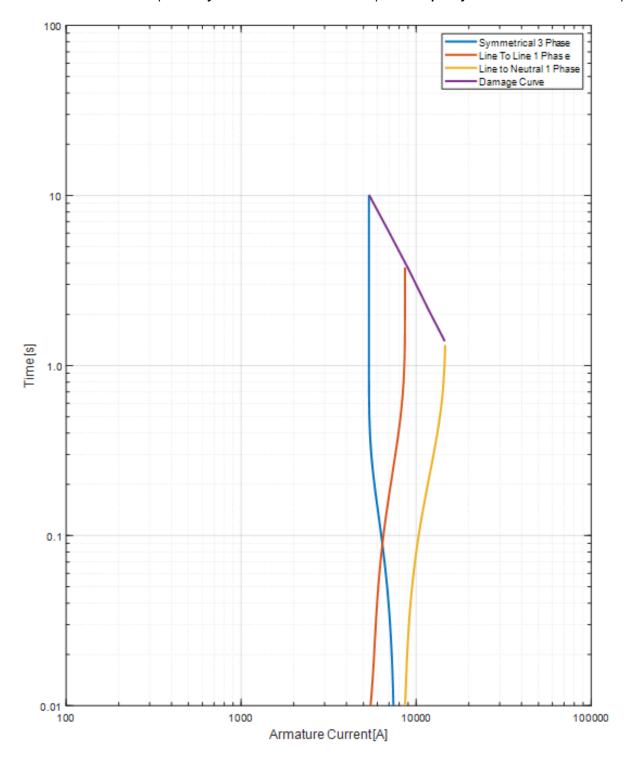




Voltage refers to wye (star) connection, unless otherwise specified...

# SHORT CIRCUIT DECREMENT CURVE 60 Hz, Low Wye or Delta Connection

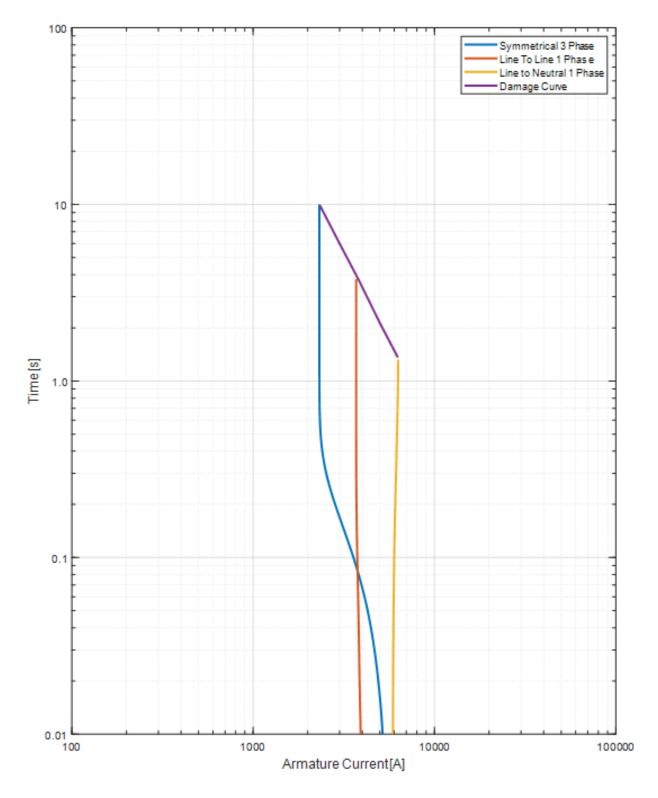
Full Load Current: 1788 Amps Steady State S.C. Current: 5364 Amps Max. 3 ph. Symm. S.C. Current: 9770 Amps



NOTE: Symmetrical component values are shown, maximum asymmetrical values are 1.732 times the symmetrical values.

# SHORT CIRCUIT DECREMENT CURVE 60 Hz, High Wye Connection

Full Load Current: 775 Amps Steady State S.C. Current: 2325 Amps Max. 3 ph. Symm. S.C. Current: 5657 Amps



NOTE: Symmetrical component values are shown, maximum asymmetrical values are 1.732 times the symmetrical values.



# Cooling Data



### **TECHNICAL INFORMATION BULLETIN**

# **Generator Set Cooling System Data Sheet**

	50°C Ambient Temperature Cooling System											
	Total external restriction on open unit <sup>7</sup> Maximum allowable ambient temperature	Pa	0 125 187 250 313		312	375	Enclosed					
500REOZJC		(in.H₂O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units			
60Hz (Standby		°C	50	47	45	43	42	NA	45			
Duty)		(°F)	(122)	(117)	(113)	(109)	(108)	(NA)	(113)			
	0 11 1 15	m³/min	435	410	395	380	365	NA	NA			
	Cooling system airflow	(ft³/min)	(15400)	(14500)	(13900)	(13400)	(12900)	(NA)	(NA)			

- 1. The data shown above is the anticipated cooling performance for a typical generator set when following proper installation techniques.
- 2. Cooling performance is based on operation at 100 m (328 ft.) above sea level. For elevations higher than 100 m (328 ft.), typical cooling performance derate is 1°C (1.8°F) per 250 m (820 ft.).
- 3. For high ambient conditions, check TIB-101 for the generator set power output derate schedule.
- 4. Incorrect installation, improper operation, fouling of the cooling system, and other variable conditions may reduce cooling performance.
- 5. Kohler manufactured sound enclosed models are rated in free air with no additional restriction. Consult factory for other variants or conditions such as additional ducting or hoods.
- 6. Performance is based on a 50/50 water and ethylene glycol mixture.
- 7. Total external restriction includes restriction upstream and downstream of the unit any ducting supplying intake air to the unit and any ducting for the discharge.

1 500REOZJC 6/20 TIB-118



# Sound Data



# **TECHNICAL INFORMATION BULLETIN**

# **Generator Set Sound Data Sheet**

			Sound Pressure Data in dB(A)						
Generator Set Model Hz Load Raw Exhaust Exhaust Enclosure						Sound Enclosure			
500DE0710	60	100% Load	119.5	94.8	92.9	84.7			
500REOZJC	60	No Load	102.6	90.3	88.4	76.8			

Note: Sound pressure data is the logarithmic average of eight perimeter measurement points at a distance of 7 m (23 ft.), except Raw Exhaust data which is a single measurement point at 1 m (3.3 ft.) from the mouth of a straight pipe exhaust.

500REOZJC	60 Hz	Sound Pressure Levels, dB(A)
-----------	-------	------------------------------

				Sound Pressure Levels, dB(A)								
Lood	Distance,	Enclosure	Measurement		(	Octave I	Band Ce	enter Fr	equency	/ (Hz)		Overall Level
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	
	10004		3:00	62.4	72.4	68.8	74.6	75.4	74.4	71.2	64.5	81.3
			1:30	60.8	70.3	72.4	78.2	80.9	78.7	74.8	68.5	85.2
			12:00 <b>-</b> Engine	64.8	73.1	70.3	80.1	82.8	81.1	76.9	69.9	87.1
1000/		10:30	59.0	71.5	72.3	78.3	81.2	79.4	75.5	68.7	85.6	
100% Load	7 (23)	Level 1	9:00	63.4	73.0	72.2	76.5	79.7	77.7	74.4	67.4	84.3
Luau	, ,	Sound	7:30	61.9	74.5	71.0	77.6	79.3	77.0	72.7	67.2	84.1
		6:00-Alternator	63.9	73.7	71.8	77.0	79.7	79.9	70.5	65.2	84.7	
		4:30	62.4	74.9	72.4	75.9	76.9	75.1	70.3	63.0	82.6	
			8-pos. log avg.	62.6	73.1	71.6	77.6	80.0	78.4	73.9	67.3	84.7

				Sound Pressure Levels, dB(A)								
Load	Distance, m (ft)	Enclosure	Measurement Clock Position	Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
No Load	7 (23)	Level 1 Sound	3:00	53.4	65.3	69.2	69.1	67.5	61.8	53.9	47.1	74.4
			1:30	53.7	66.4	70.8	69.6	71.1	63.0	55.5	49.4	76.1
			12:00 <b>-</b> Engine	53.6	65.0	66.8	70.5	67.4	62.6	56.1	47.3	74.3
			10:30	55.4	67.2	69.6	69.8	69.5	63.9	56.5	49.8	75.6
			9:00	56.6	67.1	70.3	66.7	67.0	63.0	54.8	47.0	74.5
			7:30	54.4	68.7	71.3	69.3	71.0	66.6	59.3	53.9	76.8
			6:00-Alternator	58.2	70.8	70.6	72.3	77.5	75.0	65.2	57.7	81.2
			4:30	56.7	69.0	70.2	70.1	70.6	66.3	58.6	50.9	76.6
			8-pos. log avg.	55.6	67.8	70.0	69.9	71.7	68.0	59.2	52.1	76.8

TIB-114 500REOZJC 60 Hz 4/20 1



# Exhaust System Data



## **TECHNICAL INFORMATION BULLETIN**

## **Enclosed Generator Set Exhaust System Data Sheet**

Model	Enclosure Type	Consumed Back Pressure (in H20)	Consumed Back Pressure (in Hg)	Back Pressure Limit(s) (in H20)	Back Pressure Limit(s) (in Hg)	Flex Exhaust Tube(s)	Silencer	Drawing
500REOZJC	All Weather & Sound Level 1 (SL1) Enclosures	32.5	2.4	16-40	1.2-2.9	GM110933	GM110935	ADV-8189
DUUKEUZJC	All Sound Level 2 (SL2) Enclosures	29.5	2.2	16-40	1.2-2.9	GM110330 Flex GM110329 Cross Tube	GM109791 & GM109792	ADV-8189

- 1. Total system exhaust back pressure is applicable to generator sets equipped with Kohler standard enclosure packages.
- 2. For generator sets with multiple exhaust outlets, total system exhaust back pressure value represents each outlet.
- 3. The total system back pressure should not exceed the manufacturer's recommended limit.
- 4. The total back pressure only includes exhaust components installed inside the Kohler enclosure. Customers must calculate any additional back pressure caused by piping, extensions, or components added after the silencer outlet. Refer to the installation manual for additional details.

1 500REOZJC 6/20 TIB-119



## **TECHNICAL INFORMATION BULLETIN**

## **Enclosed Generator Set Exhaust System Data Sheet**

Model	Enclosure Type	Consumed Back Pressure (in H20)	Consumed Back Pressure (in Hg)	Back Pressure Limit(s) (in H20)	Back Pressure Limit(s) (in Hg)	Flex Exhaust Tube(s)	Silencer	Drawing
500REOZJC	All Weather & Sound Level 1 (SL1) Enclosures	32.5	2.4	16-40	1.2-2.9	GM110933	GM110935	ADV-8189
DUUKEUZJC	All Sound Level 2 (SL2) Enclosures	29.5	2.2	16-40	1.2-2.9	GM110330 Flex GM110329 Cross Tube	GM109791 & GM109792	ADV-8189

- 1. Total system exhaust back pressure is applicable to generator sets equipped with Kohler standard enclosure packages.
- 2. For generator sets with multiple exhaust outlets, total system exhaust back pressure value represents each outlet.
- 3. The total system back pressure should not exceed the manufacturer's recommended limit.
- 4. The total back pressure only includes exhaust components installed inside the Kohler enclosure. Customers must calculate any additional back pressure caused by piping, extensions, or components added after the silencer outlet. Refer to the installation manual for additional details.

1 500REOZJC 6/20 TIB-119



## **Emissions Data**



### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2023 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT

## OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105

Certificate Issued To: Deere & Company (U.S. Manufacturer or Importer)

Certificate Number: PJDXL13.5132-006

**Effective Date:** 06/16/2022

**Expiration Date:** 12/31/2023

Issue Date: 06/16/2022

**Revision Date:** N/A

Model Year: 2023

Manufacturer Type: Original Engine Manufacturer

Engine Family: PJDXL13.5132

Mobile/Stationary Indicator: Stationary Emissions Power Category: 560<kW<=2237

Fuel Type: Diesel

After Treatment Devices: No After Treatment Devices Installed

Byron J Bunker, Division Director

Compliance Division

Non-after Treatment Devices: Electronic Control, Smoke Puff Limiter, Non-standard Non-After

Treatment Device Installed, Engine Design Modification

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Part 60, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.

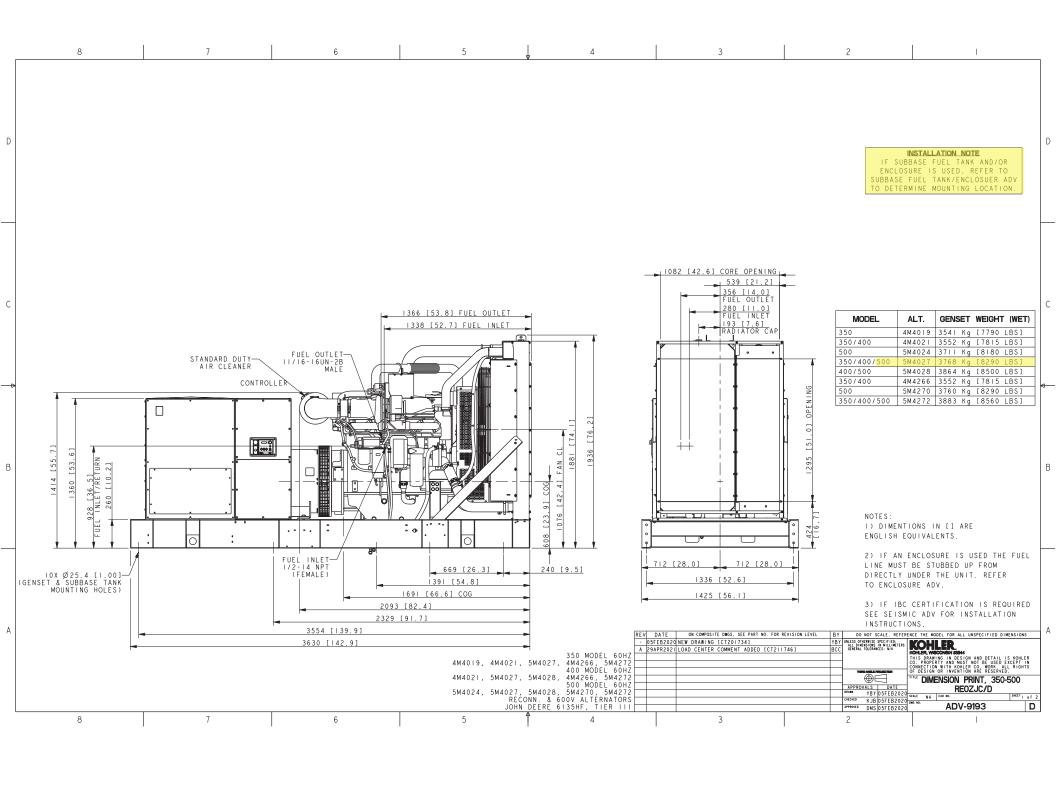
This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60.

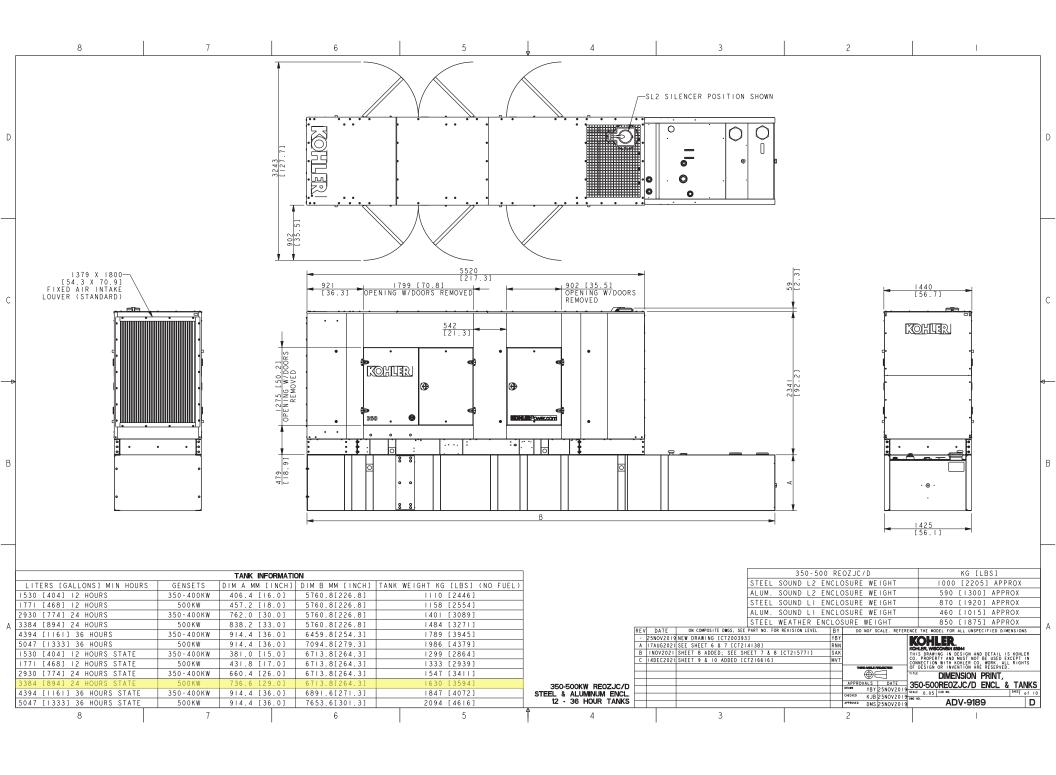
It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void ab initio for other reasons specified in 40 CFR Part 60.

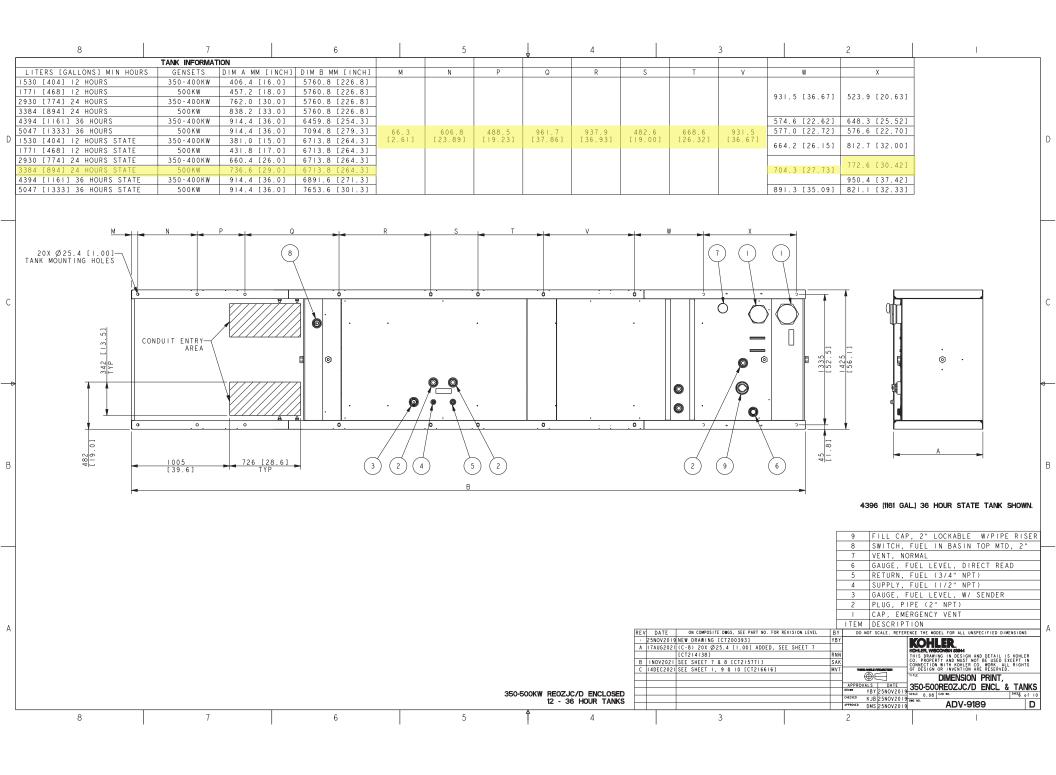
This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



## Dimensional Drawings

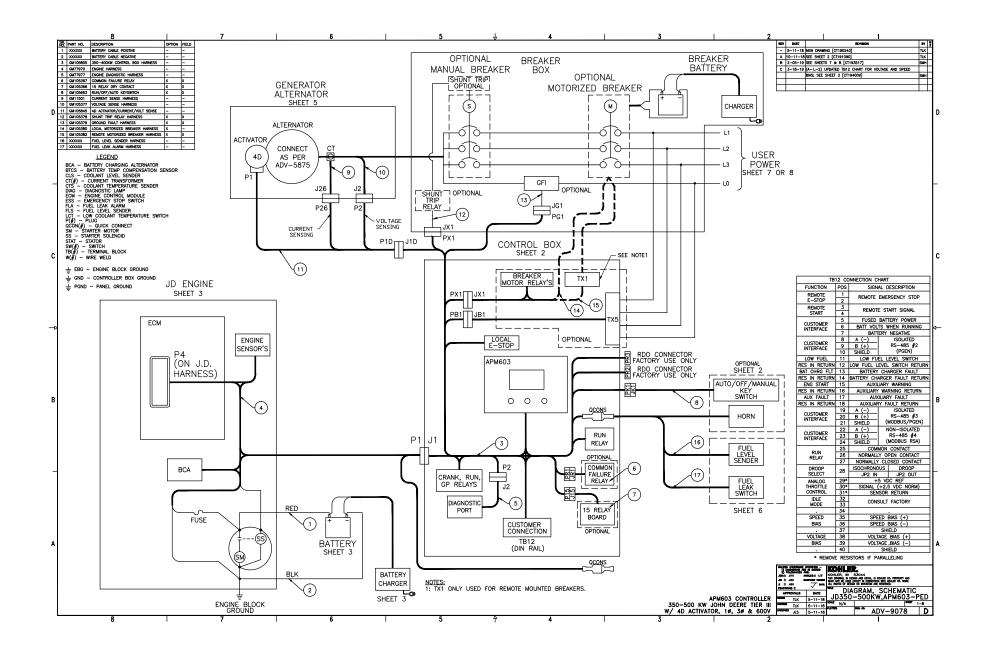


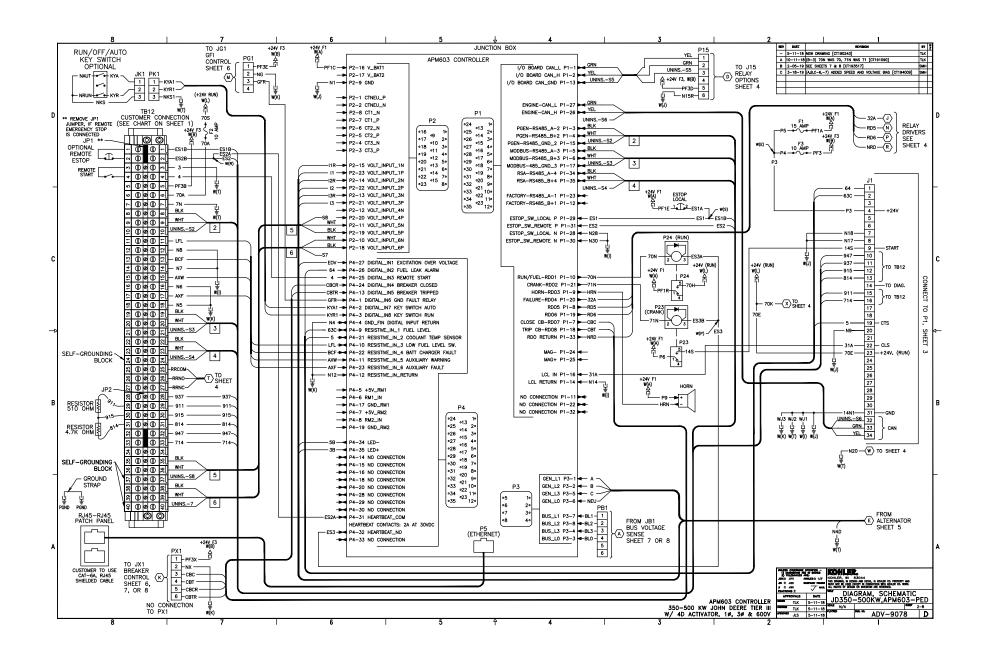


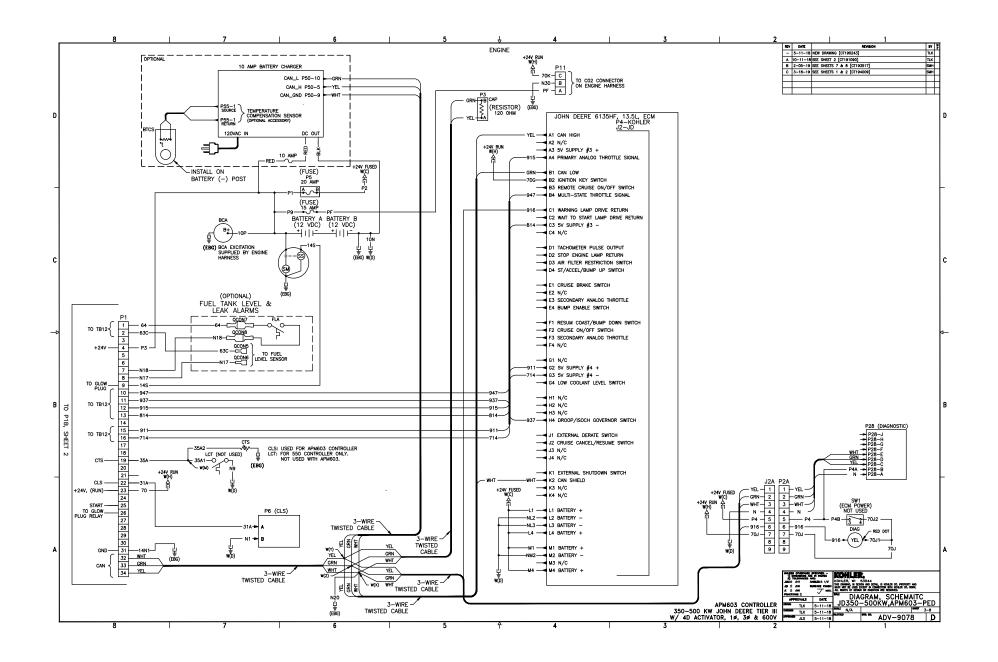


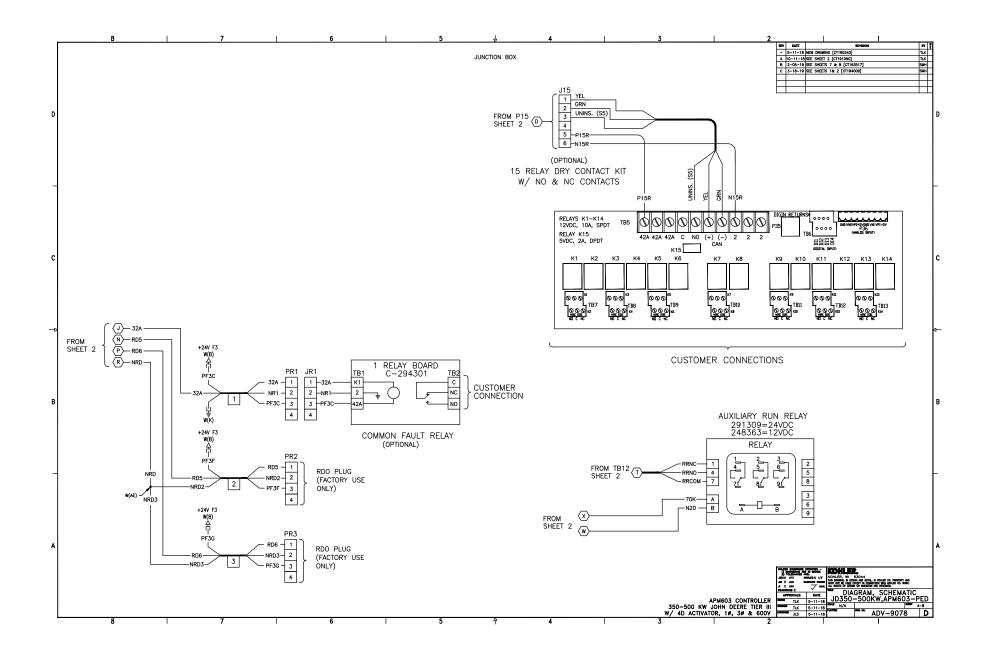


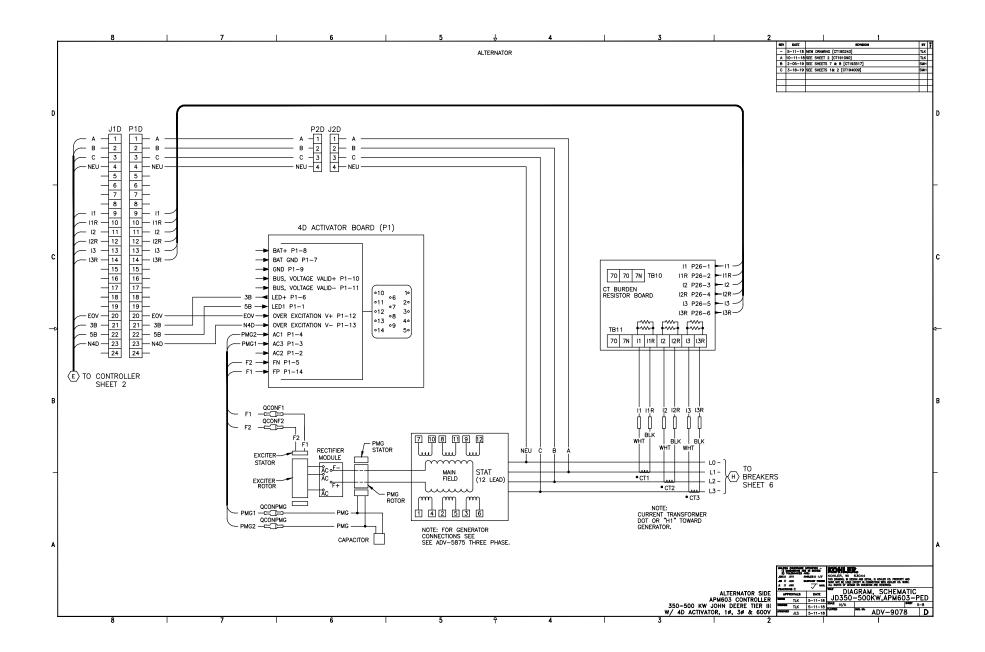
## Wiring Schematics

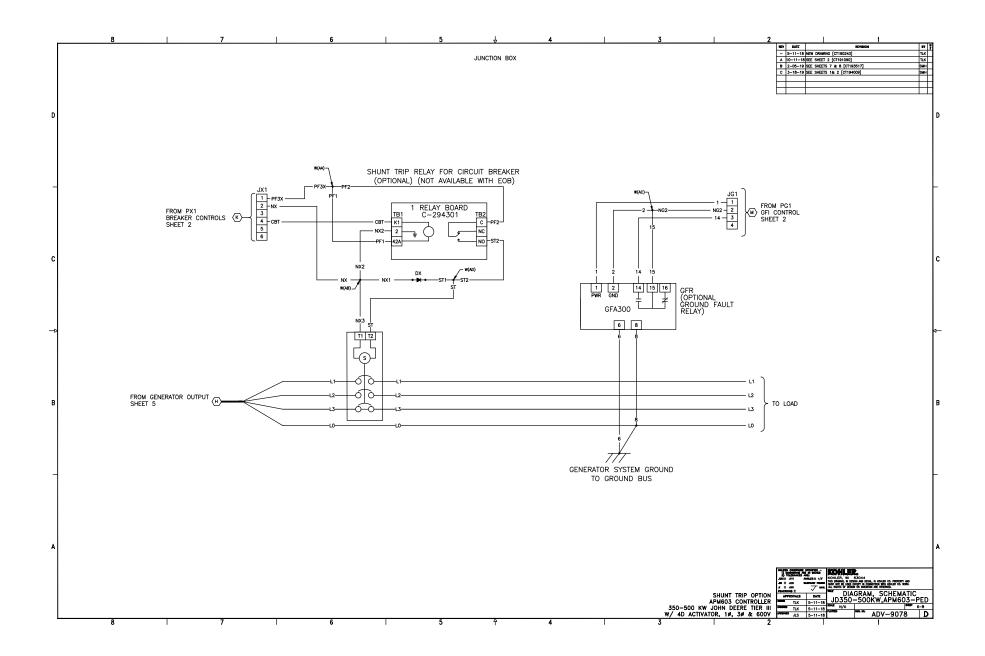


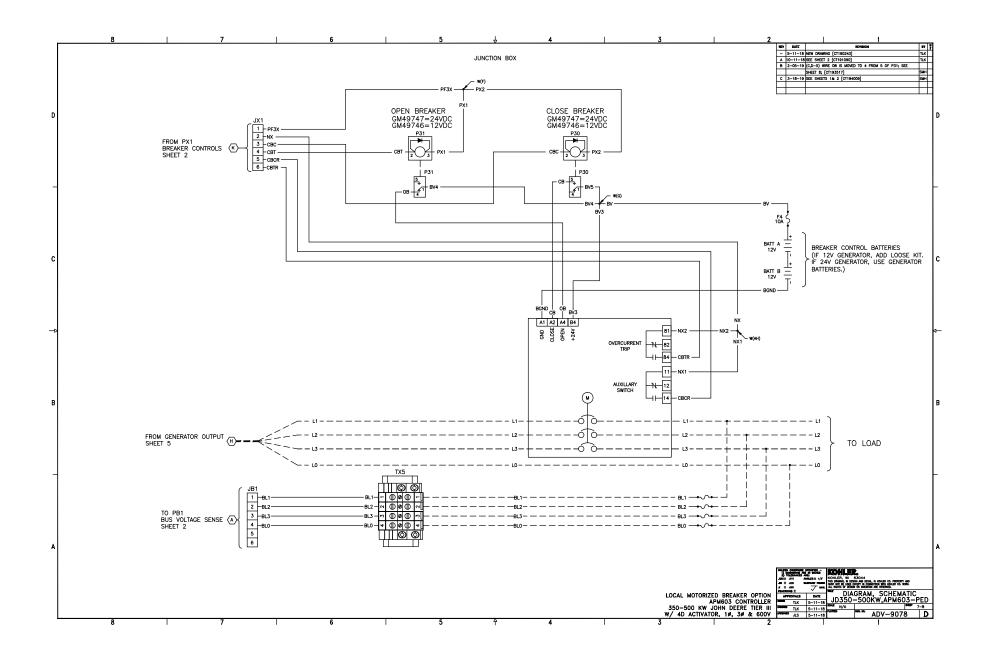


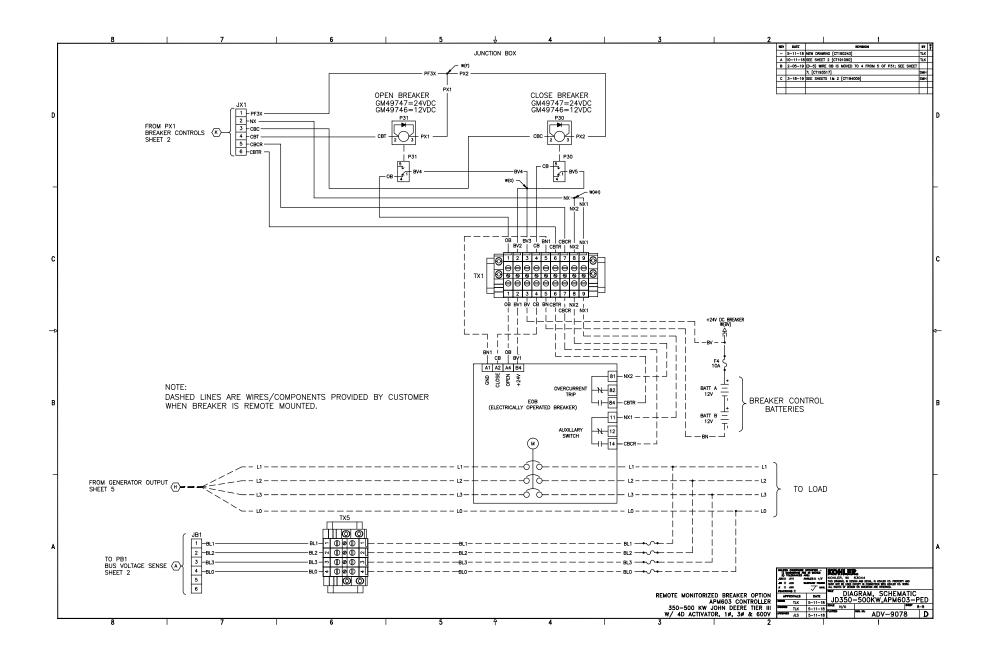


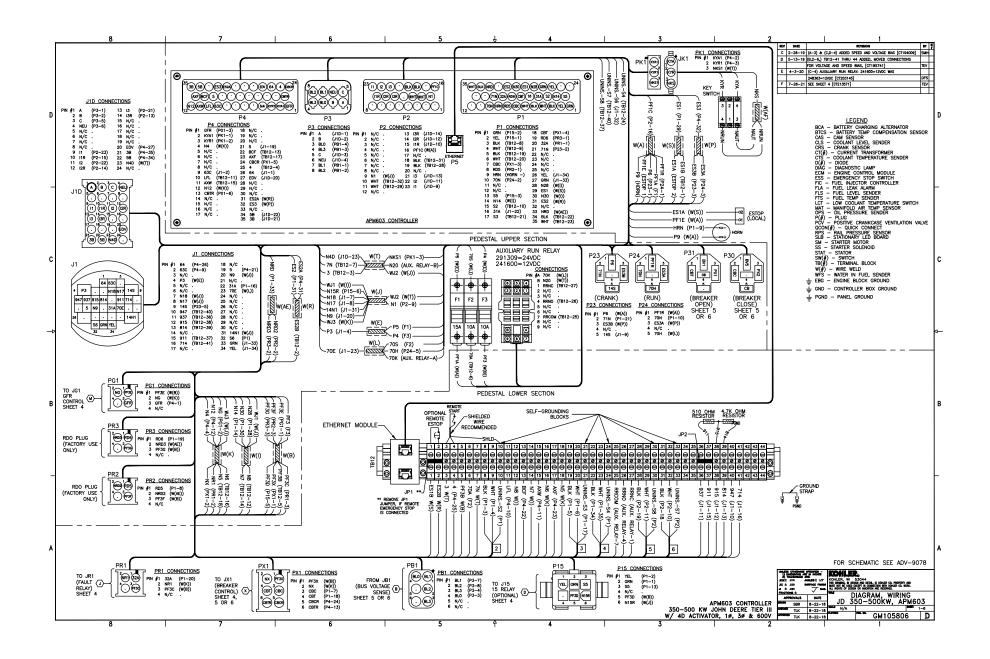


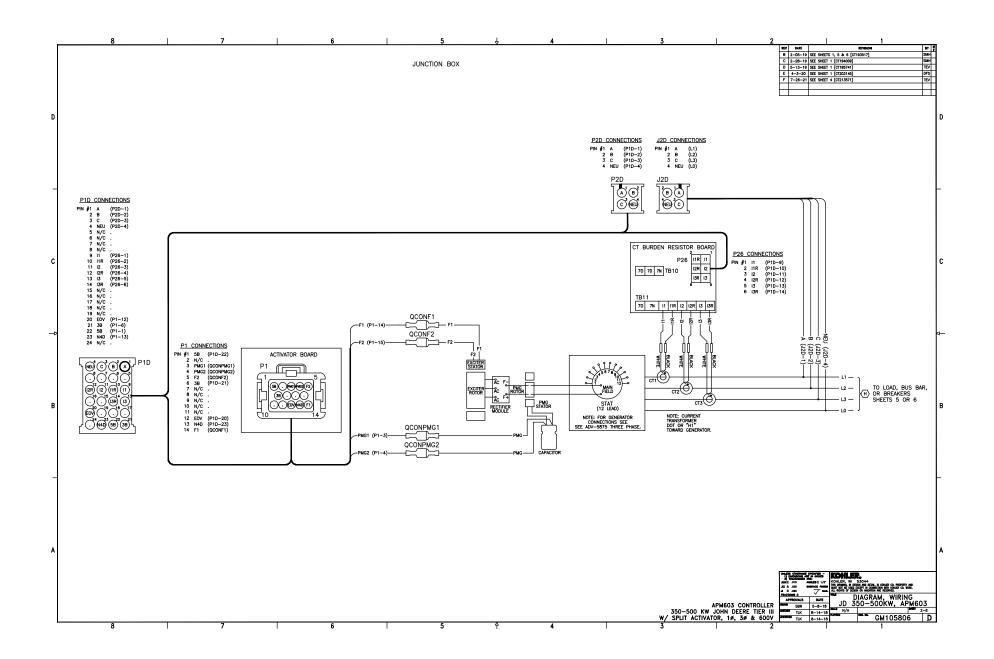


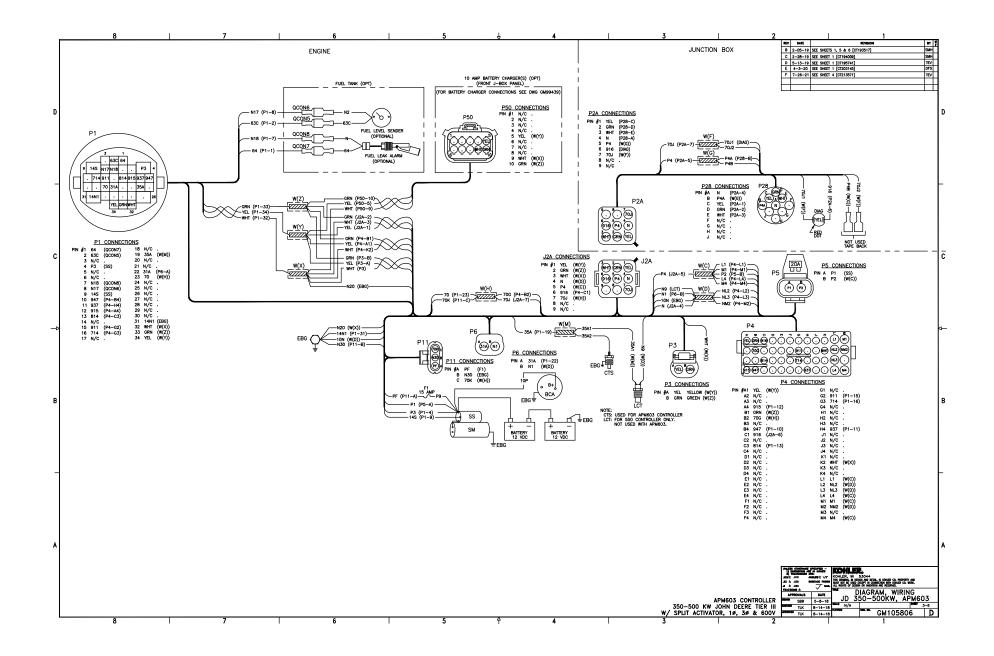


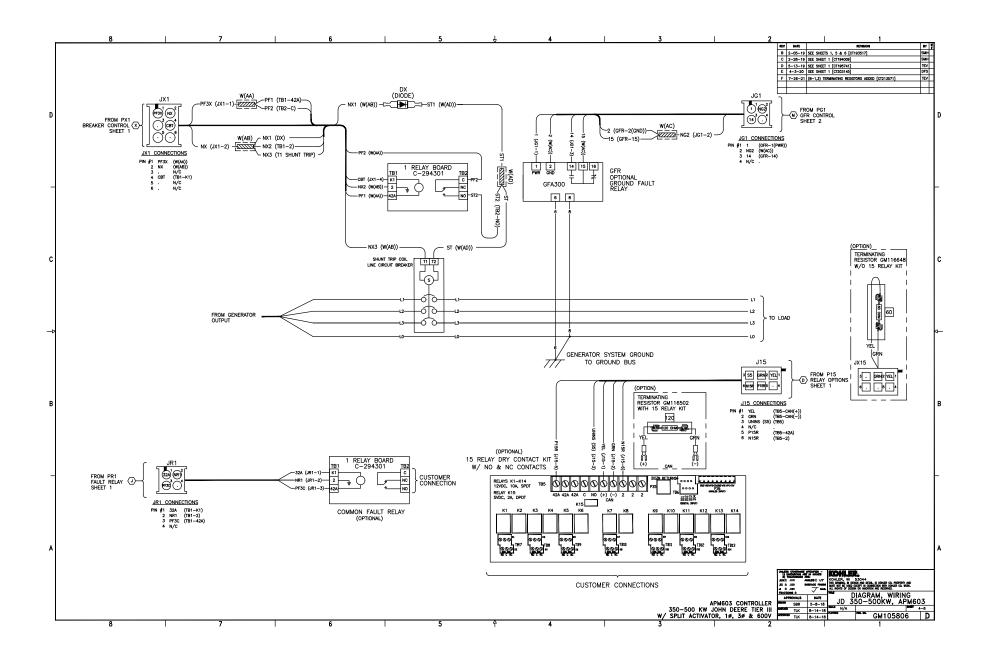


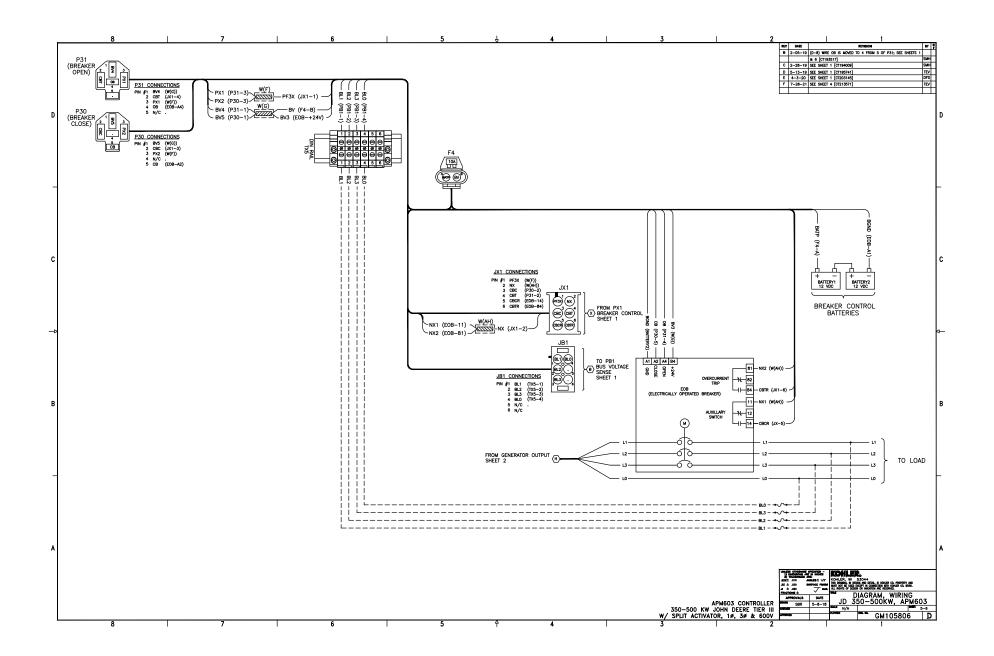


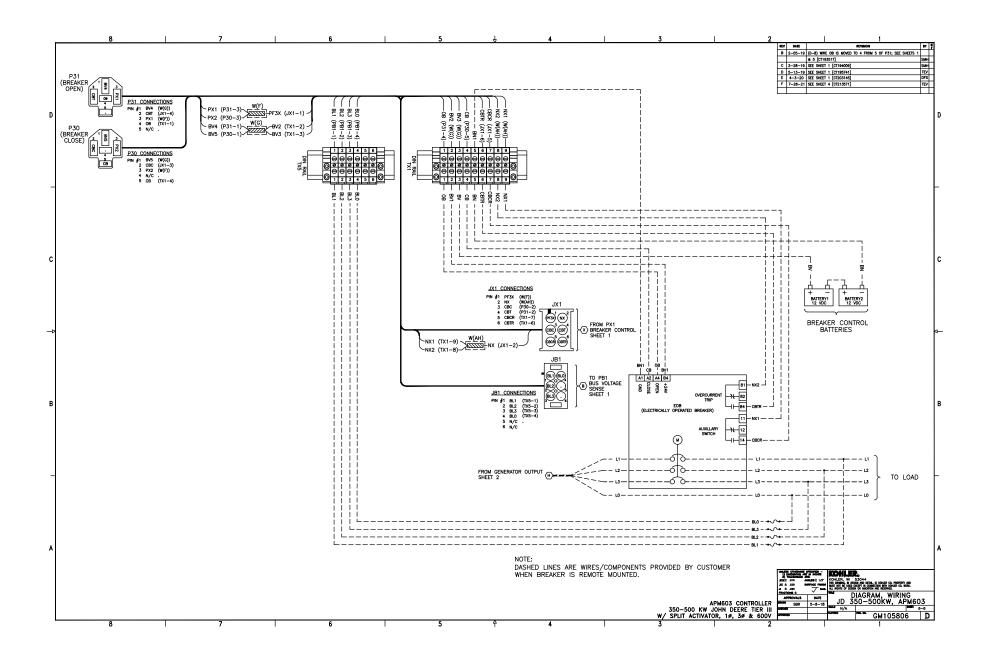


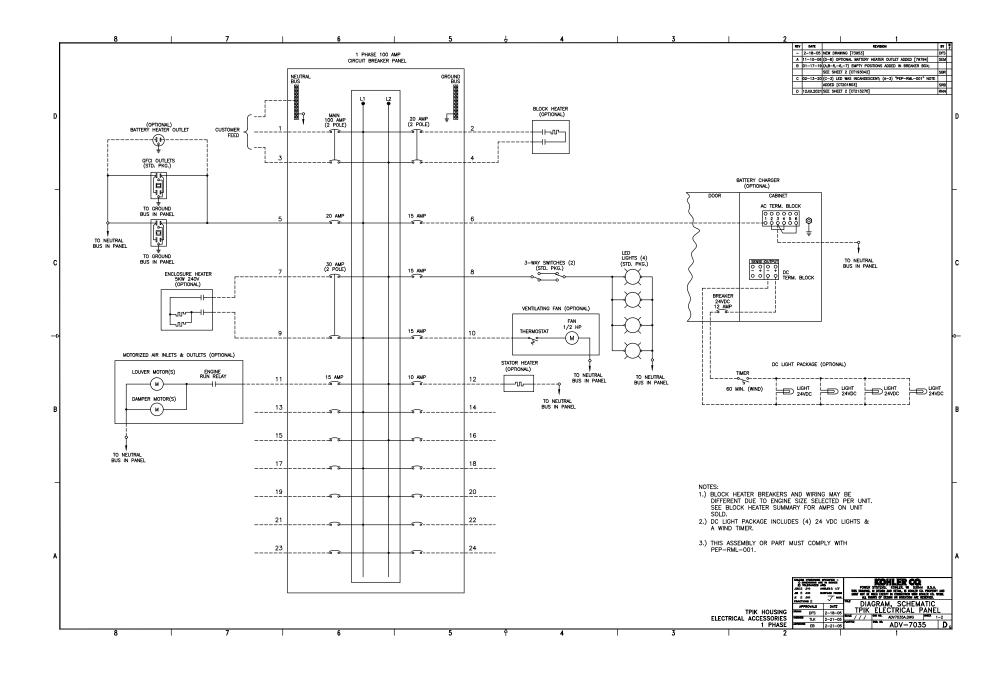


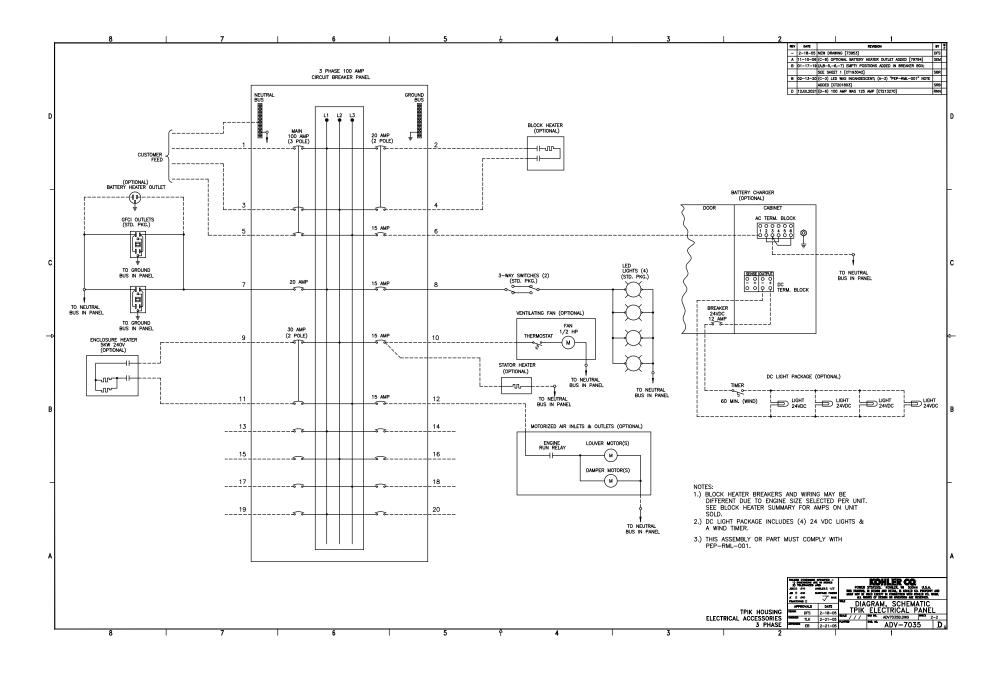






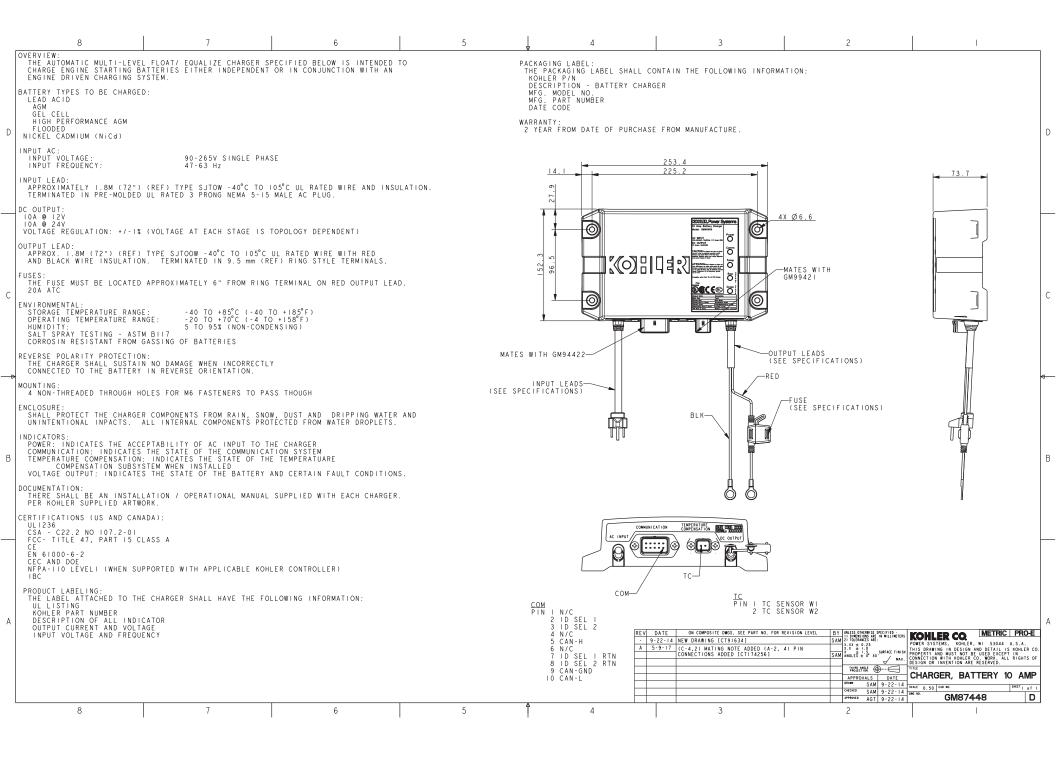








## Miscellaneous





## Warranty

# Stationary Standby and Prime Power Industrial Generator Set One-Year or Two Thousand (2000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

#### Kohler Product

Stationary Standby Generator Set & Accessories

Stationary Prime Power Generator Set & Accessories

## **Warranty Coverage**

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
  - Failure to provide the specified type and sufficient quantity of lubricating oil.
  - b. Failure to keep the air intake and cooling fin areas clean.
  - c. Failure to service the air cleaner.
  - d. Failure to provide sufficient coolant and/or cooling air.
  - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
  - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
  - a. Labor charges related to battery service.
  - b. Travel expenses related to battery service.
- 7. Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.

- 8. Rental of equipment during the performance of warranty renairs
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 11. Radiators replaced rather than repaired.
- 12. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 14. Engine fluids such as fuel, oil, or coolant/antifreeze.
- 15. Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 18. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-5374 12/15f



## Certification







## Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Kohler Power Systems

N7650 Lakeshore Road

Sheboygan Wisconsin 53083 USA

Holds Certificate No: FM 727336

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design, manufacture, and distributor support for electrical generators, alternators, fuel tanks, automatic transfer switches and switchgear.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07
Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

Page: 1 of 2





...making excellence a habit."

Certificate No: FM 727336

Location	Registered Activities
Kohler Power Systems - GK 900 Highland Drive Bldg 604 Kohler Wisconsin 53004 USA	Manufacture of leads and harness, automatic transfer switches and switchgear. Distribution of generator sets.
Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA	Design, manufacture, and distributor support for electrical generators, automatic transfer switches and switchgear.
Kohler Power Systems 300 N Dekora Woods Blvd Saukville Wisconsin 53080 USA	Manufacture of fuel tanks, skids, fabricated components and generators.
Kohler Power Systems Muth Warehouse 2821 Muth Court Sheboygan Wisconsin 53083 USA	The distribution of generator sets.
Kohler Power Systems KWIP Warehouse 4327 County EE Sheboygan Wisconsin 53081 USA	Receiving, sequencing and warehousing of generator components.

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07 Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

Page: 2 of 2



160 SW 12TH AVE SUITE 106, DEERFIELD BEACH, FL 33442 (954) 354-0660 | ENGINEERINGEXPRESS.COM

## **Technical Evaluation Report**

**DIVISION: 48 10 00-ELECTRICAL POWER GENERATION EQUIPMENT** 

THIS DOCUMENT CONTAINS (7) PAGES. THE FIRST PAGE MUST BEAR AN ORIGINAL SIGNATURE & SEAL OF THE CERTIFYING PE TO BE VALID FOR **USE. COPIES NOT VALID FOR PERMIT.** 

(Subject to Renew March 1, 2022 or next code cycle)

## EVALUATION SUBJECT: 350-500REOZJC/D Sound Level 2 Aluminum Enclosure

TER-20-25965.1

## **REPORT HOLDER:**

KOHLER POWER SYSTEMS 7650 LAKESHORE ROAD SHEBOYGAN, WI 53083 USA (920) 457-4441 | KOHLERPOWER.COM

KOHLER

SCOPE OF EVALUATION (compliance with the following codes):

THIS IS A STRUCTURAL (WIND) PERFORMANCE EVALUATION ONLY. NO ELECTRICAL OR TEMPERATURE PERFORMANCE RATINGS OR CERTIFICATIONS ARE OFFERED OR IMPLIED HEREIN.

This Product Evaluation Report is being issued in accordance with the requirements of the International Building Code (2012, 2015, & 2018) and the Florida Building Code Sixth & Seventh Editions (2017& 2020) per ASCE 7, FBC Building Ch. 16, FBC Building Sections 104.11 and 453.25.5, FBC Existing Building Sections 707.1 and 707.2, FBC Residential M1202.1 and M1301.1, FMC 301.15, and FS 471.025. The product noted on this report has been tested and/or evaluated as summarized herein.

IN ACCORDANCE WITH THESE CODES EACH OF THESE REPORTS MUST BEAR THE ORIGINAL SIGNATURE & RAISED SEAL OF THE EVALUATING ENGINEER.

#### SUBSTANTIATING DATA:

Product Evaluation Documents

Substantiating documentation has been submitted to provide this TER and is summarized in the sections below.

Structural Engineering Calculations

Structural engineering calculations have been prepared which evaluate the product based on rational analysis to qualify the following design criteria:

- Maximum rated wind pressures via Components & Cladding methodology.
- Structural component connection integrity, verified by a unity check between tension and shear.
- Anchorage integrity for unit and tank mounts.

Calculation summary is included in this TER and appears below. NOTE: No 33% increase in allowable stress has been used in the design of this product.

### **INSTALLATION:**

The product(s) listed above shall be installed in strict compliance with this TER & manufacturer-provided enclosure model specifications.

The product components shall be of the material specified in the manufacturerprovided product specifications. All screws, bolts and rivet must be installed in accordance with the applicable provisions & anchor manufacturer's published installation instructions.

## LIMITATIONS & CONDITIONS OF USE:

Use of this product shall be in strict accordance with this TER as noted herein. Adjustment factors noted herein and the applicable codes must be considered. where applicable. Installation shall conform to the minimum standards stated in the referenced building code(s) in addition to tie-down details and limitations stated herein.

See final page for complete limitations & conditions of use.

## **UNIT CASING MATERIAL:**

1/8" Al 5052-H32 top and side panels and 1/4" steel ASTM A36 for bottom skids, secured with 3/16" Ø SS GR. 50, M6 low carbon steel drill screws, M6 class 4.8 machine screws, 5/16" A2-70 SS bolts and M12 bolts class 8.8. (see enclosure, component drawings per manufacturer for specific locations).

## TERMINOLOGY:

See list of abbreviations on the final page of this report.

Florida Building Code Sixth & Seventh Editions (2017 & 2020) International Building Code (2012, 2015 & 2018)



NOTE: THE GRAPHICAL DEPICTIONS IN THIS REPORT ARE FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER IN APPEARANCE.

This evaluation is valid for KOHLER 350-500REOZJC/D Sound Level 2 Aluminum Enclosures described herein.

This evaluation includes standard product only. Contact the manufacturer for Engineering Special (ES) orders. Any structural changes outside of the design as described herein would void this certification.

## STRUCTURAL PERFORMANCE:

Models referenced herein are subject to the following design limitations:

Maximum Rated Wind Pressure\*:

+/- 65 psf

- Required design pressures shall be determined on a site-specific basis in accordance with ASCE 7 and applicable sections of the building code(s) being referenced in accordance with ASD methodology.
- Required design pressures shall be less than or equal to the maximum pressures listed herein.
- \*Maximum Rated Wind Pressures indicate the maximum pressures that all units listed herein are approved for. Valid for at-grade applications only. See limitations herein.
- Site-specific wind analysis may produce alternate limitations provided maximum rated wind pressures stated herein are not exceeded

## VISIT ECALC.IO/259651

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ORIGINAL SIGNATURE AND RAISED SEAL OR DIGITAL SEAL REQUIRED TO BE VALID PER CODE:

## PE SEAL REQUIRED

August 21, 2020

Frank Bennardo, P.E., SECB **ENGINEERING EXPRESS®** 

☐ If Checked, Certifying Engineer and PE #

FL PE #0046549 FLCA #9885 Appear Above

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#### **SECTION 1 SUMMARY**

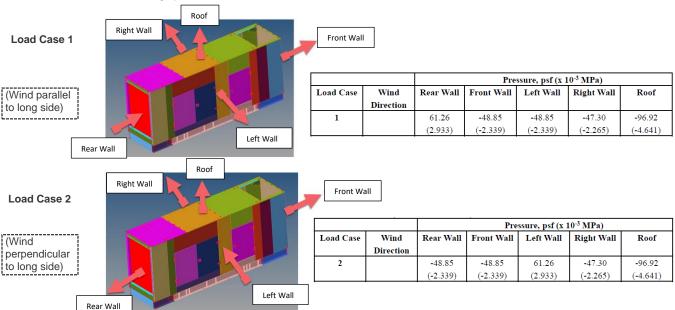
Engineering Express has reviewed the design requirements per the Florida Building Code Sixth & Seventh Editions (2017 & 2020) and ASCE 7 for the structural integrity of the Kohler aluminum housing units with steel skid to withstand the maximum rated wind pressures stated herein. This TER certifies the enclosures listed herein for maximum uniform static wind loading pressures stated herein and anchorage integrity only. Our analysis includes the unit framing and housing only and requires a permanent near-grade (non-rooftop) attachment to a concrete, metal, or wood host structure as certified/verified by others. Steel skid tie-down anchor locations shall conform to Section 3 of this TER. Additionally, the unit shall not be installed in a location susceptible to channeling effects from upwind obstacles. It shall be the installer's responsibility to ensure that the criteria for the unit housing integrity, as listed above, is applicable for use at the location of installation and the mounting method meets or exceeds the requirements of the local code and it is approved by the appropriate local authority before installation.

This certification is intended to certify the structural capacity and integrity of the structural framing members, wall and roof sheet metal skins, generator skid and internal structural connections only for the sound aluminum enclosures listed herein to resist the stated maximum rated uniform wind pressures. Design of the generator itself, mechanical designs, energy/electrical criteria, generator slab support, anchorage and tie-down method accompanying components and all non-structural items shall be verified by others and outside the scope of this certification. Upon analysis of the aluminum housing unit vs. the critical ultimate design loads illustrated below, this engineer has concluded that the aluminum housing enclosure provides adequate resistance to the specified ultimate design loads.

## **Structural Engineering Calculations**

Structural engineering calculations have been prepared which evaluate the aluminum unit housing based on rational analysis using Finite Element Analysis to qualify the following design criteria:

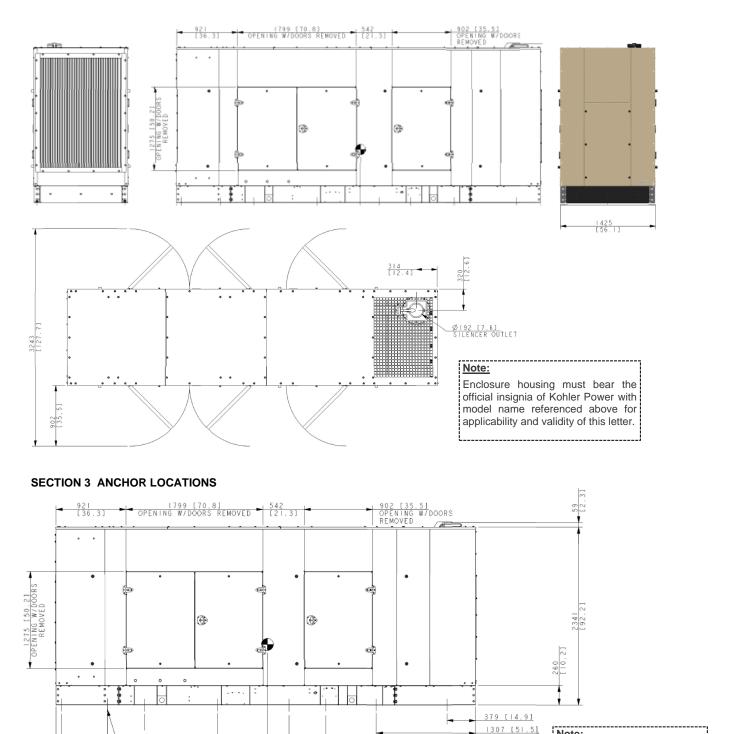
Maximum ultimate design pressures as evaluated below:



- Supplemental FEA has been performed to evaluate the front and left walls of the enclosure to +/- 65 psf. Upon thorough review of the results, it is the opinion of this engineer that the results, coupled with the FEA above, satisfactorily indicate the enclosure and skid stresses remain below ultimate tensile stress and thus, provide adequate resistance to the maximum wind pressures stated herein.
- Maximum housing unit dimensions: 218" L x 57" W x 93" H. For exact enclosure dimensions, see ADV-9189. Enclosure weight shall be between 1000 lb and 2000 lb. Weights outside of this range shall be approved by this office.
- Enclosure materials have been analyzed for yield and ultimate tensile stresses using Von Mises stress criteria in accordance with the 2015 Aluminum Design Manual & AISC Steel Construction Manual 14th Edition. For both load cases, Von Mises stresses were below the ultimate tensile stresses of the respective materials; therefore, the sound aluminum enclosure will provide enough structural capacity to resist wind pressures shown.
- All internal connection capacities, including bolted and welded components, have been checked for applicable tension and shear by applying a unity interaction equation where applicable and have been approved by this office.

-16X Ø25.4 [1.00] MOUNTING HOLES

## **SECTION 2 DIMENSIONS & ELEVATIONS**



IN ALL CONDITIONS IT IS THE RESPONSIBILITY OF THE PERMIT HOLDER TO ENSURE THE HOST STRUCTURE IS CAPABLE OF WITHSTANDING THE RATED GRAVITY, LATERAL, AND UPLIFT FORCES BY SITE-SPECIFIC DESIGN. NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, IS OFFERED BY ENGINEERING EXPRESS AS TO THE INTEGRITY OF THE HOST STRUCTURE TO CARRY DESIGN FORCE LOADS INCURRED BY THIS UNIT.

2740 [107.9] HORIZONTAL COG

5520 [217.3]

Anchors are located along the

long sides of the unit and are

symmetric. Refer to Sections 5

through 7 for specifications.

Additional holes might be

added as needed.

Note:

1976 [77.8]

2459 [96.8]

3397 [133.7]

4358 [171.6]

4847 [190.8]

5448 [214.5]

## **SECTION 4 ENCLOSURE MODELS INCLUDED**

GENERATOR	ENCLOSURE TYPE	ENCLOSURE DRAWING NUMBER	REVISION & DATE	RETROFIT DRAWING NUMBER	REVISION & DATE
350-500REOZJC 350-400REOZJD	350-500REOZJC/D Sound Level 2 Aluminum Enclosure	GM110077	Rev A - 1/17/20	GM109392	Rev – 2/4/20

#### **SECTION 5 ANCHOR DIRECTIVE**

	FUEL TANK		A - ANCHOR		_	C - MIN.	D - MIN.	# OF	# OF	
GENSET MODELS	LITERS	GAL	ANCHOR BRAND	MODEL	DIAMETER (IN.)	B - EMBEDMENT (in.)	EDGE DISTANCE (in.)	CONCRETE THICKNESS (in.)	ANCHORS FOR TANK TO CONCRETE*	THRU- BOLTS FOR SKID TO TANK
	NO T	ANK	НІСТІ	KWIK BOLT 3 (CARBON STEEL) ESR-2302	0.75	4.75	6	8	16**	-
350REOZJC/D	1529- 5047	404- 1333							18	16***
400REOZJC/D 500REOZJC	5042- 9993	1332- 2640							18	12****
	11602- 13325	3065- 3520							24	12****

#### **ANCHOR DIRECTIVE NOTES**

- Refer to ADV-9189 and Section 7 for additional specifications. NOTE: Only anchorage integrity is being certified for I-beams and tanks.

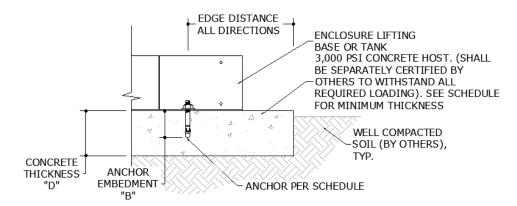
\*For tank anchorage to concrete, it is allowed for ground I-beams to be used as an intermediary between tank and concrete as opposed to mounting the tank directly to concrete. See Ground I-Beam Directive below for the required minimum number of I-beams for this condition. I-beams shall have a min. spacing of 18", typ. (Note: I-beams and tank flanges shall be 3/16" min. thick and Fy = 36 ksi min. steel.

GROUND I-BEAM DIRECTIVE							
FUEL T	ANK	I-BEAMS REQUIRED					
LITERS	GAL	ALONG LENGTH OF ENCLOSURE	ALONG REMAINING TANK LENGTH				
1529-5047	404-1333	7					
5042-9993	1332-2640	6	1 FOR EVERY 48" IN TANK LENGTH BEYOND ENCLOSURE LENGTH				
11602-13325	3065-3520	5	SETONO ENGLOSONE ELITOTI				

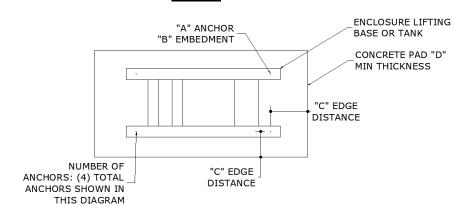
- For each I-beam top connection to tank, employ (2) M20 UNC GR. 8.8 steel thru-bolts with 2" min. OD washers top and bottom, (1) thru-bolt per side, typ. Position thru-bolt no more than 6" away from the end of the I-beam, typ. Provide 1.5" min. edge distance between the thru-bolt and any edge of the members in contact (tank flange and I-beam flange).
- For each I-beam bottom connection to concrete, employ (2) 3/4" Ø HILTI KWIK BOLT 3 Carbon Steel Expansion Anchors with 4-3/4" embedment and 18" min. spacing from neighboring anchors, (1) anchor per side, typ. Provide 6" min. edge distance between the anchor and any edge of the concrete, typ. Provide 1.5" min. edge distance between the anchor and any edge of I-beam flange. Position anchor no more than 6" away from the end of the I-beam, typ. Provide 8" min. thick 4 ksi concrete (concrete by others).
- \*\*For the case in which no tank is used, the genset skid shall mount directly to the concrete using the starred number of anchors with the specifications stated in the directive. Skid flange shall be 3/16" min. thick and Fy = 36 ksi min. steel.
- \*\*\*The unit skid shall mount directly to the tank with the specified number of M20 UNC GR.8.8 thru-bolts with 2" min. OD washers top and bottom, typ. Provide 1.5" min. edge distance from edge of members in contact (skid flange and tank flange). Members in contact shall be 3/16" min. thick Fy = 36 ksi min. steel.
- \*\*\*\*For skid anchorage to tank, it is allowed for I-beams to be used as an intermediary between skid and tank as opposed to mounting the tank directly to concrete for the associated starred cases only, in which the width of the tank exceeds the width of the unit. A minimum of (6) I-beams with 18" min. spacing shall be implemented for this condition. Skid flange, tank flange, and I-beams shall be 3/16" min. thick Fy = 36 ksi min. steel.
  - For each I-beam top connection to skid, employ (2) M20 UNC GR. 8.8 steel thru-bolts with 2" min. OD washers top and bottom, (1) thru-bolt per side, typ. Position thru-bolt no more than 6" away from the end of the I-beam, typ. Provide 1.5" min. edge distance between the thru-bolt and any edge of the members in contact (skid flange and I-beam flange). (12) total thru-bolts min., (6) min. per long side.
  - For each I-beam bottom connection to tank, employ (2) M20 UNC GR. 8.8 steel thru-bolts with 2" min. OD washers top and bottom, (1) thru-bolt per side, typ. Position thru-bolt no more than 6" away from the end of the I-beam, typ. Provide 1.5" min. edge distance between the thru-bolt and any edge of the members in contact (I-beam flange and tank flange). (12) total thru-bolts min., (6) min. per long side.

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## **SECTION 6 ANCHOR ILLUSTRATIONS**



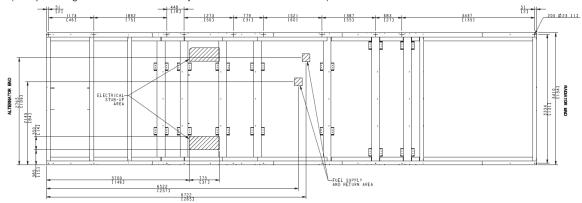
## **DETAIL A**



## **ANCHORAGE PLAN VIEW ILLUSTRATION**

## Instructions:

- For enclosures anchored directly to host without fuel tank, go to ADV-9189 and place the specified anchors using the mounting locations. See below example for a sample lifting base's mounting holes:
- (Sample lifting base for illustration only. Not included in certification)



For enclosures mounted on fuel tanks and anchored to host, go to ADV-9189 and place the specified anchors using the mounting locations. See below example for fuel tank's mounting holes:

(Sample fuel tank for illustration only. Not included in certification) 8X Ø 38 [2] LIFTING PLATES 183 [46.2] 813.0 [32.0] -25 [1] TANK MOUNTING HOLES 2070 [82] [49] 11217

Refer to KOHLER ADV-9189 for additional installation instruction directives.

CORP. OFC: 160 SW 12<sup>TH</sup> AVENUE SUITE 106, DEERFIELD BEACH, FLORIDA 33442 (954) 354-0660 | (866) 396-9999 | TEAM@ENGINEERINGEXPRESS.COM | ENGINEERINGEXPRESS.COM

### SECTION 7: WIND INSTALLATION REQUIREMENTS:

The following are requirements for wind-rated installation:

- The design of post-installed anchors in concrete used for the component anchorage has been evaluated by this engineer for wind applications in accordance with ASCE 7 as reference herein.
- Anchors must be installed in minimum 4000 psi compressive strength normal weight concrete. Concrete aggregate must comply with ASTM C33. Installation in structural lightweight concrete is not permitted unless otherwise approved by the structural engineer of record.
- Anchors must be installed to the torque specification as recommended by the anchor manufacturer to obtain maximum loading. 3.
- Anchors must be installed in the locations specified in the Kohler ADV-9189 dimension print in correlation with signed and sealed engineering herein. The more stringent requirement from either document shall apply in cases of uncertainty.
- Anchor plates from Kohler must be installed at each anchor location between anchor head and equipment for tension load distribution.
- Concrete floor slab and concrete housekeeping pads must be designed, and rebar reinforced for wind applications in accordance with ACI 318 and ASCE 7 as referenced herein
- All housekeeping pad thicknesses must be designed in accordance with pre-qualification test report or a minimum of 1.5x the anchor embedment depth, whichever is largest.
- All housekeeping pads must be doweled or cast into the building structural floor slab and designed for wind application per appropriate code requirements for the subject jurisdiction and as approved by the structural engineer of record.
- Wall mounted equipment must be installed to a rebar reinforced structural concrete wall that is designed for wind applications and approved by the engineer of record to resist the added wind loads from the components being anchored to the wall.
- 10. Floor mounted equipment (with or without housekeeping pad) must be installed to a rebar reinforced structural concrete floor that is designed for wind applications and approved by the engineer of record to resist the added wind loads from components being anchored to the floor.
- 11. When installing to a floor, rebar interference must be considered.
- 12. Attaching equipment to any floor other than those constructed of structural concrete and designed to accept the wind loads from said equipment is not permitted by this specification and beyond the scope of this certification.
- 13. Attaching equipment to any concrete block walls or cinder block walls is not permitted by this specification and beyond the scope of this certification.
- 14. Rooftop installations are not permitted by this evaluation and is beyond the scope of this certification.
- 15. Installation upon rooftop curbs shall be coordinated with the curb manufacturer and the Structural Engineer of Record. Any curb or concrete pad that supports the RTU unit is beyond the scope of this certification.
- 16. Anchor locations, size, type and load requirements shall be as specified on the certified installation specification. Mounting requirements details such as brand, type, embedment depth, edge spacing, anchor spacing, concrete strength, wall bracing, and special inspection must be outlined and approved by the project Structural Engineer of Record to withstand the wind anchor loads as defined on the certified installation specification. The installing contractor is responsible for the proper installation of all anchors and mounting hardware, observing the mounting requirement details outlined by the Engineer of Record. Contact Kohler if a detailed Wind Installation Calculation Package is required.
- 17. Electrical wiring, piping, duct and other connections to the equipment is the responsibility of the installing contractor. It is necessary that these remain intact, functional and do not inhibit the functionality of the generator set after a wind event.
- 18. Concrete pad dimensions are minimum values to satisfy only the anchor bolt requirements. The pad must be designed by the project structural engineer of record.

## **TERMINOLOGY (CONTINUED):**

The following abbreviations may appear in this report: "ASCE" for "American Society of Civil Engineers", "ASD" for "Allowable Stress Design", "FBC" for "Florida Building Code", "FLCA" for "Florida Certificate of Authorization", "FMC" for "Florida Mechanical Code", "GR." For "grade", "HVAC" for "heating, ventilation, and air conditioning", "max." for "maximum", "min." for "minimum", "NTS" for "not to scale", "OD" for "outer diameter", "PE" for "Professional Engineer", "psf" for "pounds per foot squared (lb/ft2)", "SAE" for "Society of Automotive Engineering", "SECB" for "Structural Engineering Certification Board", "SMS" for "sheet metal screws", "SS" for "stainless steel", "TER" for "Technical Evaluation Report", "typ." For "typical", "U.N.O." for "unless noted otherwise", "w/o" for "without", "#" for "number", and "Ø" for "diameter". For additional abbreviation/terminology clarifications, please contact this office.

### LIMITATIONS & CONDITIONS OF USE (CONTINUED):

#### Host Structure:

The supporting host structure shall be designed to resist all superimposed loads as determined by others on a site-specific basis as may be required by the Authority Having Jurisdiction. No evaluation is offered for the host supporting structure by use of this document;

#### **Production Drawings:**

The following drawings shall be accessible if required for a full permit application to be submitted to the Authority Having Jurisdiction in conjunction with this TER:

- Electrical schematic(s)
- Final assembly drawings and parts lists sufficient to detail primary components, operator controls, and their locations
- Complete set of mechanical drawings for all machined parts
- Complete part specifications (including manufacturer's model numbers, size, ratings, etc.) for all purchased parts
- Specification sheets for all parts/components
- Drawings showing all construction details
- Product label drawing(s) showing all required marking information. The label drawing shall show the proposed label location on the equipment and artwork showing the manufacturer's name, address, model and serial numbers, equipment ratings, warning markings.

#### Drawing and Change Control:

The manufacturer shall establish a system of product configuration control that shall allow no unauthorized changes to the product. Changes to critical documents, identified in this Technical Evaluation Report, must be reported to, and authorized by, this office prior to implementation for production.

## Survivability:

This evaluation report is valid for a newly installed unit and does not include certification of the product beyond a design event if impacted. Inspections shall be implemented during annual equipment maintenance or after a named storm; all fasteners and cabinet components are to be verified, and all damaged, loose, corroded and/or broken fasteners and cabinet components shall be replaced to ensure structural integrity against hurricane wind forces. Contact this office for any reevaluation needs as designated by the Authority Having Jurisdiction.

## Durability:

Components or component assemblies shall not deteriorate, crack, fail, or lose functionality due to galvanic corrosion or weathering. All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times. Each component or component assembly shall be supported and oriented in its intended installation position. All exposed plastic components shall be certified to resist sunlight exposure as specified by ASTM B117, or ASTM G155 in Broward or Miami Dade counties.

### Extent of Certification:

As described above, this certification pertains to the structural integrity of the unit components listed herein, subject to the limitations and criteria stated herein. Operability and water infiltration are outside the bounds of this certification. No other certifications are intended. This evaluation alone does not offer any evaluation for large missile impact debris or cyclic wind requirements; see TER-20-25965.2 for these evaluations.

Remarks	Drawn	Checked	Date
Initial Issue	EPR	RWN	7/29/20
Amend Anchor Directive	EPR	RWN	8/7/20

## Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

## **Prototype Testing**

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steadystate speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

## **Production Testing**

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.



KOHLER CO. Kohler, Wisconsin 53044 Phone 920-565-3381, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KohlerPowerSystemscom