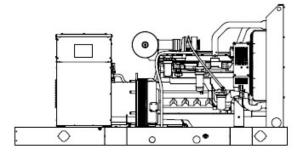
#### Generator



#### Standard Features:

• Kohler Co. provides one-source responsibility for the generating system and accessories.

• Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.

• The generator set and its components are prototype- range reconnectability. tested, factory-built, and production-tested.

• The 60 Hz generator set offers a UL 2200 listing.

• The generator set accepts rated load in one step.

• The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.

• A one-year limited warranty covers all systems and components. Two- and five-year extended warranties are also available.

• Tier 3 EPA-certified for Stationary Emergency Applications

- Alternator Protection
- Battery Rack and Cables

• Customer Connection (standard with Decision-Maker 6000 controller only)

- Local Emergency Stop Switch
- Oil Drain Extension
- Operation and Installation Literature

#### Other Features:

• Kohler designed controllers for one-source system integration and remote communication.

• The low coolant level shutdown prevents overheating (standard on radiator models only).Integral vibration isolation eliminates the need for under-unit vibration spring isolators.

• Mount up to three circuit breakers to allow circuit protection of selected priority loads.

#### Kohler Model: 150REOZJF

This diesel generator set equipped with a 4S12X alternator operating at 120/208 volts is rated for 154 kW/193 kVA. Output amperage: 534

#### Alternator Features:

• The unique Fast-Response X excitation system delivers excellent voltage response and short circuit capability using a rare-earth, permanent magnet (PM)-excited alternator.

• The brushless, rotating-field alternator has broad range reconnectability.

#### Description Qty 150REOZJF Generator System

5

150REOZJF Generator Set

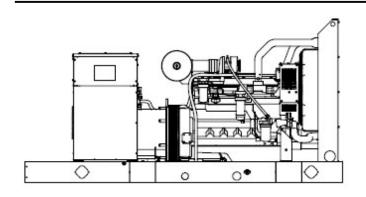
Includes the following: Literature Languages Approvals and Listings Engine Nameplate Rating Voltage Alternator Cooling System Skid and Mounting Air Intake Controller Enclosure Type **Enclosure Material** Enclosure Silencer Fuel Tank Type Fuel Runtime (Approx.) Subbase Fuel Tank Capacity Starting Aids, Installed Electrical Accy., Installed Electrical Accy., Installed Electrical Accy., Installed Electrical Accy., Installed Rating, LCB 1 Amps, LCB 1 Trip Type, LCB 1 Interrupt Rating LCB 1 Fuel Lines, Installed Miscellaneous Accy, Installed Miscellaneous Accy, Installed Miscellaneous Accy, Installed Warranty Testing, Additional

English UL2200 Listing 150REOZJF, 12V, 60Hz Standby 130C Rise 60Hz, 120/208V, Wye, 3Ph, 4W 4S12X Unit Mounted Radiator, 50C Skid, 44" Standard Duty APM603 Sound Aluminum Internal Silencer State 24 Hours 316 Gallons 1800W,110-120V Battery, 1/12V, Wet Battery Charger, 10A Run Relay 15 Relay I/O Board 100% Rated 600 Electronic, LSI 35kA at 480V Flexible Fuel Lines Air Cleaner Restriction Ind. Coolant in Genset Skid Extension & Caps Standard Power Factor Test, 0.8, 3Ph Only



# Spec Sheets

# **KOHLER**<sub>®</sub>



### Standard Features

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• Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.

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• Mount up to three circuit breakers to allow circuit protection of selected priority loads.

# AlternatorVoltagePhHzPeak kVAkW/kVA4\$12X120/208360360154/193

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor.

Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating.

Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited.

Generator Set Rating

A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory.

Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates.

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

#### Standby 130C Rise Ratings

Amps

534

## Alternator Specifications

Specifications	Alternator
Alternator manufacturer	Kohler
Туре	4-Pole, Rotating-Field
Exciter type	Brushless, Rare-Earth Permanent-Magnet
Leads, quantity	4RX: 12, Reconnectable 4TX: 4, 120-240
Voltage regulator	Solid State, Volts/Hz
Insulation	NEMA MG1
Insulation: Material	Class H
Insulation: Temperature Rise	130 ° C, Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible disc
Amortisseur windings	Full
Voltage regulation, no-load to full-load RMS	Controller Dependent
One-Step Load Acceptance	100% of rating
Unbalanced load capability	100% of Rated Standby Current

Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
Sustained short-circuit current enabling down stream circuit breakers to trip without collapsing the alternator field.
Self-ventilated and dripproof construction.

Vacuum-impregnated windings with fungus-resistant epoxy varnish for dependability and long life.

Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

Engine		
Engine Specification		
Engine Manufacturer	John Deere	
Engine Model	6068HF285K	
Engine: type	4-Cycle, Turbocharged, Charge Air-Cooled	
Cylinder arrangement	6 Inline	
Displacement, L (cu. in.)	6.8 (415)	
Bore and stroke, mm (in.)	106 x 127 (4.19 x 5.00)	
Compression ratio	17.0:1	
Piston speed, m/min. (ft./min.)	457 (1500)	
Main bearings: quantity, type	7, Replaceable Insert	
Rated rpm	1800	
Max. power at rated rpm, kWm (BHP)	177 (237)	
Cylinder head material	Cast Iron	
Crankshaft material	Forged Steel	
Valve (exhaust) material Intake	Chromium-Silicon Steel	
Valve (exhaust) material	Stainless Steel	
Governor: type, make/model	JDEC Electronic L16 Denso HP3	
Frequency regulation, no-load to-full load	Isochronous	
Frequency regulation, steady state	± 0.25%	
Frequency	Fixed	
Air cleaner type, all models	Dry	

## Model: 150REOZJF, continued

Exhaust	
Exhaust Syste	em
Exhaust Manifold Type	Dry
Exhaust flow at rated kW, m3/min. (cfm)	33.9 (1197)
Exhaust temperature at rated kW, dry exhaust, ° C ( ° F)	510 (950)
Maximum allowable back pressure, kPa (in. Hg)	7.5 (2.2)
Exh. outlet size at eng. hookup, mm (in.)	98 (3.86)
Engine Electri	cal
Engine Electrical S	System
Battery charging alternator	12 Volt/24 Volt
Battery charging alternator: Ground (negative/positive)	Negative
Battery charging alternator: Volts (DC)	24-Dec
Battery charging alternator: Ampere rating	65/45
Starter motor rated voltage (DC)	24-Dec
Battery, recommended cold cranking amps (CCA): Qty., CCA rating each	One, 640/Two, 570
Battery voltage (DC)	12
Fuel	
Fuel System	1
Fuel type	Diesel
Fuel supply line, min. ID, mm (in.)	11.0 (0.44)
Fuel return line, min. ID, mm (in.)	6.0 (0.25)
Max. lift, fuel pump: type, m (ft.)	Electronic 1.8 (6.0)
Max. fuel flow, Lph (gph)	96.9 (25.6)
Max. return line restriction, kPa (in. Hg)	20 (5.9)
Fuel prime pump	Manual
Fuel Filter Secondary	2 Microns @ 98% Efficiency
Fuel Filter Primary	30 Microns
Recommended fuel	#2 Diesel/HVO/RD
Lubrication	
Lubrication Sys	
Туре	Full Pressure
Oil pan capacity, L (qt.)	27.0 (28.5)
Oil pan capacity with filter, L (qt.)	27.9 (29.5)
Oil filter: quantity, type	1, Cartridge
Oil cooler	Water-Cooled

## Model: 150REOZJF, continued

Cooling		
Radiator System		
Ambient temperature, ° C ( ° F)	50 (122)	
Engine jacket water capacity, L (gal.)	11.3 (3.0)	
Radiator system capacity, including engine, L (gal.)	25.7 (6.8)	
Engine jacket water flow, Lpm (gpm)	174 (46)	
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	76.3 (4340)	
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/ min.)	31.8 (1810)	
Water pump type	Centrifugal	
Fan diameter, including blades, mm (in.)	660 (26)	
Fan, kWm (HP)	7.7 (10.3)	
Wax. restriction of cooling air, intake and discharge side of radiator, kPA (in. H20)	0.125 (0.5)	
* Enclosure with internal silencer reduces ambient temperate	ture capability by 5 $^{\circ}$ C (9 $^{\circ}$ F).	

## **Operation Requirements**

Air Requirements	
Radiator-cooled cooling air, m3/min. (scfm) *	226.5 (8000)
Combustion air, m3/min. (cfm)	13.6 (480)
Heat rejected to ambient air: Engine, kW (Btu/min.)	35.9 (2040)
Heat rejected to ambient air: Alternator, kW (Btu/min.)	12.3 (700)
* Air density - 1 20 km/m2 (0.0	

\*Air density = 1.20 kg/m3 (0.075 lbm/ft3)

## **Fuel Consumption**

Diesel, Lph (gph), at % load	Rating
Standby Fuel Consumption at 100% load	44.3 Lph (11.7 gph)
Standby Fuel Consumption at 75% load	35.1 Lph (9.3 gph)
Standby Fuel Consumption at 50% load	26.3 Lph (6.9 gph)
Standby Fuel Consumption at 25% load	16.2 Lph (4.3 gph)

#### **Generator Set Controller**



The APM603 generator set controller provides advanced control, system monitoring, and system diagnostics for a single generator set or paralleling multiple generator sets. The APM603 interfaces the generator set to other power system equipment and network management systems using standard industry network communications. It uses a patented digital voltage regulator and unique software logic to manage alternator thermal overload protection as well as serves as an overcurrent protective relay, features normally requiring additional hardware. The APM603 controller meets NFPA 110, Level 1.

#### Display, Interface, and Accessibility

- A 7-inch color TFT touchscreen for easy local access to data.
  - Home screen can be customized to show critical data at a glance.
  - Create a custom favorites list for quick access to important data
- Measurements are selectable in metric or English units.
- Supports Modbus<sup>®</sup> protocol through serial bus and Ethernet networks, and supports SNMP and BACnet<sup>®</sup> through Ethernet networks.

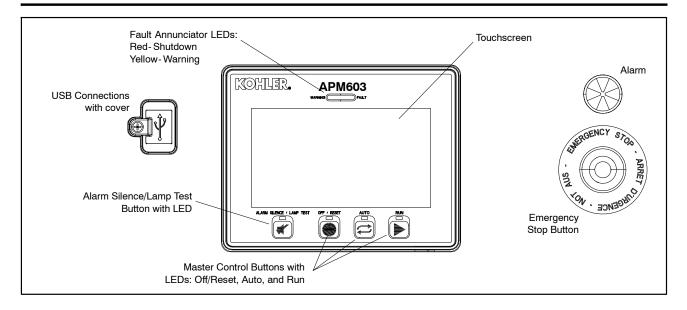
#### **Global Support**

 Sales, installation, and service support from more than 800 Kohler and SDMO service providers around the world.

#### **On-board Diagnostics**

- Immediate visibility of warnings and faults with text description and code display.
  - 15 seconds of critical data are captured around each warning and fault
  - Critical data can be viewed on the display and downloaded
- Store up to 10,000 events locally along with historical data logging of successful starts.
  - Accurate time stamp from real-time clock
  - Event log can be downloaded
- Data logging of customized parameter list for report generation and advanced troubleshooting.
  - Store to external USB drive for easy transfer to another device

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#### **Controller Features**

AC Output Voltage Regulator	Maximum of ±10% of the system
Adjustment	voltage
Alarm Horn	Indicates a generator set warning or shutdown condition
Alarm Silence	For NFPA-110 application or user convenience
Alternator Protection	Generator set overload and short circuit protection
Cyclic Cranking	Provides automatic restart after a failed start attempt with programmable on/off time and number of attempts
ECU Diagnostics	Displays engine ECU fault codes and descriptions for engine troubleshooting
Emergency Stop Button	Shuts down the generator set immediately, for emergency situations
Engine Start Aid	Control for an optional engine starting aid
Environmentally Sealed Membrane Keypad	Three master control buttons with LEDs: Off/Reset, Auto, and Run
Patented High-Speed RMS Digital Voltage Regulator	±0.25% no-load to full-load regulation with three-phase true RMS sensing
Lamp Test	Verifies functionality of the indicator LEDs
Real-time Clock	Includes battery back-up to retain date and time through controller power cycle
Remote Reset	Allows remote fault resets and restarting of the generator set
Remote Monitoring Panel	Compatible with the Kohler® Remote Serial Annunciator
Run Time Hourmeter	Displays generator set run time
Run Relay	Indicates that the generator set is running
Time Delay Engine Cooldown (TDEC)	Time delay before the generator set shuts down
Time Delay Engine Start (TDES)	Time delay before the generator set starts

### Communication

USB Port	<ol> <li>(1) Mini-USB port for PC connection</li> <li>(1) USB port for storage device</li> </ol>
Serial (RS-485) Port	<ol> <li>Non-isolated for RSA III</li> <li>Isolated for Modbus devices</li> <li>Isolated for paralleling communication</li> </ol>
Ethernet Port	(1) RJ45 for Modbus TCP, SNMP, and BACnet

## **Controller Specifications**

Nominal voltage	12 or 24 VDC protected against reverse battery connection
Power	800 mAmps at 12 VDC
	400 mAmps at 24 VDC
Operating Temperature	- 40°C to 70°C (- 40°F to 158°F)
Storage Temperature	- 40°C to 85°C (- 40°F to 185°F)
Humidity	5% to 95% non-condensing
Display Size, W x H	154 x 86 mm (6.0 x 3.4 inches)
Protection Index	IP65 Front

#### **Paralleling Features**

- Isochronous control with real and reactive load sharing with other APM603 controller equipped generator sets • Supports paralleling up to 8 generators
- Random first-on logic to prevent two or more generator sets from closing to a dead bus and provides the fastest response for a single generator online
- Automatic synchronizer with dead bus closing .
- Soft loading and unloading for generator management
- Protective relay functions:
  - Synch check (25C)
  - Over current (51)

  - Over frequency (810) Over power (320) Over voltage (59) Reverse power (32R)
  - Reverse reactive power (32RQ) Under frequency (81U)

  - Under voltage (27)
- Generator management to allow the start and stop of generators based on load demand or state of other generators
  - Fuel level 0
  - Run time
  - Manual order Time of day 0
  - Efficiency

Simplified paralleling system view from any generator controller in the system

#### Overcurrent Protective Device

- Provides protection against line-to-line and line-to-neutral faults
- Uses thermal and instantaneous current limit settings for alternator protection
- Includes a maintenance mode for arc flash reduction per NEC 240.87

#### Load Management Features

- Programmable outputs included to command the connect and ٠ disconnect of loads based on generator or paralleling system state

  - 0
  - Loads connected based on available capacity Loads disconnected at system startup Loads disconnected based on a maximum kW setting or 0 underfrequency setting
- Supports up to 16 prioritized load steps per system
- Can be used on a single generator system Can be combined in a paralleling system for a total system load 0
- control capability
- Simplified load management system view from any generator controller in the system
- Requires input/output module option

#### Advanced Programmable I/O

- Configurable inputs and outputs can be programmed for customer specific use
- PLC-like capability for applying logic to customize generator system behavior

#### **Troubleshooting Features**

- 15 seconds of key data automatically captured around each warning and shutdown
  - Data can be exported for detailed analysis 0
  - Data can be viewed on controller for convenient on-site troubleshooting support
- Configurable data logger will allow you to select parameters to monitor
  - Data stored to USB device for flexibility on amount of data stored 0 and ability to export for detailed analysis
  - Data capture controlled by user to allow capturing specific data 0 required

#### **NFPA 110 Requirements**

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions/faults shown below.

- Engine functions:
- Overcrank 0
- 0 Low coolant temperature warning 0
- High coolant temperature warning 0
- High coolant temperature shutdown 0
- 0
- 0
- Low oil pressure shutdown High engine speed Low fuel (level or pressure) \* 0
- 0 Low coolant level
- 0 EPS supplying load
- High battery voltage Low battery voltage 0
- 0
- General functions:
- Master switch not in auto
- 0 Battery charger fault \* 0
  - Lamp test
- Contacts for local and remote common alarm 0 0 Audible alarm silence button
- Remote emergency stop
- Function requires optional input sensors or kits and is engine dependent, see Engine Data.

#### Standards

The generator set controller has been tested and verified for compliance with the following standards.

- NEPA 99
- NFPA 110, Level 1
- CSA 282-09
- UL 6200
- ASTM B117 (salt spray test)

#### **Controller Functions**

The controller displays warning, shutdown, and status messages. All functions are available as relay outputs. Warning causes the yellow fault LED to show and sounds the alarm horn, signaling an impending problem. Shutdown causes the red fault LED to show, sounds the alarm horn, and stops the generator set.

The controller communicates with the engine ECU and supports a large number of warning and shutdown events that are not listed here. This table highlights the items required for NFPA 110.

Event	Warning	Shutdown
Alternator Thermal Protection †		•
Battery Charger Fault *		
CAN Option Board1 Comm Loss		
Critically Low Fuel Level (diesel) *		
ECU Diagnostic Event		
ECU Mismatch Shutdown †		•
Fuel Leak Alarm (diesel) *		
High Battery Voltage Warning		
High Coolant Temperature Shutdown †		•
High Coolant Temperature Warning		
High Fuel Level Warning (diesel) *		
High Oil Temperature Shutdown †		•
High Oil Temperature Warning		
Local Emergency Stop Shutdown †		•
Loss ECU Comms Shutdown †		•
Loss of Signal Low Coolant Level Voltage		
Low Battery Voltage Warning		
Low Coolant Level Shutdown †		•
Low Coolant Temperature Warning		
Low Fuel Level Shutdown (diesel) * †		•
Low Fuel Level Warning (diesel) *		
Low Fuel Pressure Warning (gas) *		
Low Oil Pressure Shutdown †		•
Low Oil Pressure Warning		
Low RTC (clock) Battery Voltage		
Maintenance Reminder1		
Maintenance Reminder2		
Maintenance Reminder3		
Maximum Power Shutdown †		•
Maximum Power Warning		
Not In Auto Alarm		
Over Crank Shutdown †		•
Over Current Shutdown (L1, L2, L3) †		•
Over Current Warning (L1, L2, L3)		
Over Frequency Shutdown †	-	•
Over Frequency Warning		
Over Power Shutdown †	-	•
Over Power Warning		
Over Speed Shutdown †	-	•
Over Voltage Shutdown (L- L, L- N, each phase) †		•
Over Voltage Warning (L- L, L- N, each phase)		

Event	Warning	Shutdown
Remote Emergency Stop Shutdown †		٠
Reverse Power Shutdown †		•
Reverse VAR Shutdown †		•
Under Frequency Shutdown †		•
Under Frequency Warning		
Under Voltage Shutdown (L- L, L- N, each phase) †		•
Under Voltage Warning (L-L, L-N, each phase)		
Weak Cranking Battery		
Status Messages		
Auto Button Pressed		
EPS Supplying Load		
Generator Running		
Generator Started		
Generator Stopped		
GFCI Warning *		
Load Shed Overload		
Load Shed Under Frequency		
Off Button Pressed		
RSA Event Programmable Digital Inputs, 1-8	3	
Run Button Pressed		
<ul> <li>* Function requires optional input sensors or kits</li> <li>† Items included with common fault shutdown 10</li> </ul>		

## John Deere Engine-Powered Models

## Inputs and Outputs

Standard Dedicated User Inputs	Input Type
Auxiliary Fault (Shutdown)	
Auxiliary Warning	
Battery Charger Fault	
Breaker Closed *	
Breaker Open *	Digital Input
Excitation Over Voltage	Digital input
(350 kW and up)	
Fuel Leak Alarm	
Low Fuel Level Switch	
Remote Emergency Stop	
Remote Engine Start	Two-wire input
Speed Bias	Analog Voltage Input,
Voltage Bias	Scalable up to +/- 10 VDC

Standard Dedicated User Outputs	Output Type			
Close Breaker *				
Common Failure	Dalau Driver Outaut			
Run	Relay Driver Output			
Trip Breaker / Shunt Trip *				
* Only with remote- mounted electrically operated circuit breakers.				

	Optional Configurable User Inputs and Outputs			
User C	onfigurable Inputs	2 Analog, 0-5 VDC 4 Dry Contact Digital		
User Configurable Relay Outputs		14 NO/NC Relays 1 Common Fault Relay		
Note: Programmable I/O is configurable by a Kohler-authorized technician				

## JD Engine Data

The following John Deere engine data is displayed on the APM603 controller.

Parameter
Engine Model Number
Engine Serial Number
ECU Serial Number
Coolant Temperature
Engine Speed
Fuel Pressure
Fuel Consumption Rate
Oil Pressure
Run Time Hours

## **KOHLER**.

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

### **APM603 Available Options**

- Common Failure Relay provides a relay output to signal a generator set fault.
- Battery Charger available with 6 amp, 10 amp, and 20 amp output for 12 and 24V DC voltage output. (Availability is generator model dependent.) The 10 amp and 20 amp models provide NFPA 110 charging and alarming capability.
- Electrically Operated Circuit Breakers
  - For paralleling systems
  - Available generator-mounted or remote-mounted
  - 24VDC
- Ground Fault Relay provides a relay output to signal a ground fault is detected.
- Input/Output Module for Kohler Diesel (KD) and Mitsubishi models provides:
  - 16 digital input connections with connection to ground
  - 8 relay output connections (Form C, rated 8A, 240 VAC or rated 0.5 A, 48 VDC)
- Input/Output Module for models other than KD or Mitsubishi provides:
  - 2 analog inputs (0-5 VDC)
  - 4 digital input connections with connection to ground
  - 14 relay output connections (Form C, rated 10A, 120V)
  - 1 common fault relay output (NO, rated 2A, 24VDC)
- Key Switch to allow selection of RUN, OFF and AUTO modes. Lockable in the AUTO position by removing the key.
- Remote Emergency Stop Switch available as a wall mounted panel to remotely shut down the generator set.
- Remote Monitoring Panel. The Kohler® Remote Serial Annunciator (RSA) enables the operator to monitor the status of the generator set from a remote location, which may be required for NFPA 99 and NFPA 110 installations, and up to four Automatic transfer switches.
- ❑ Shunt Trip Wiring provides relay outputs to trip a shunt trip circuit breaker and to signal the common fault shutdowns. Contacts rated at 10 amps at 28 VDC or 120 VAC.

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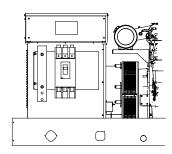
Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler<sup>®</sup> generator set distributor for availability.

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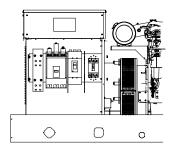
## **KOHLER**

## **Industrial Generator Set Accessories**

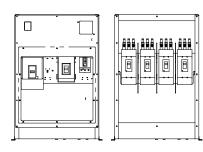
#### Line Circuit Breakers 15-3250 kW



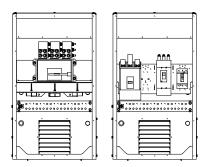
Single Circuit Breaker Kit with Neutral Bus Bar 15-300 kW Model Shown



Multiple Circuit Breaker Kit with Neutral Bus Bar 180-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar 350-2250 kW Model Shown (also applies to some 300 kW models)



Circuit Breaker Kits with Neutral Bus Bar 700-2500 kW KD Model Shown

## **Standard Features**

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
  - Magnetic trip
  - Thermal magnetic trip
  - Electronic trip
  - Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2500 kW models and selected 80-300 kW models).
- Up to four line circuit breakers can be used on 350-2500 kW models.
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
  - UL 489 Molded Case Circuit Breakers
  - UL 1077 Supplementary Protectors
  - UL 2200 Stationary Engine Generator Assemblies

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## Line Circuit Breaker Types

#### **Magnetic Trip**

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip.

#### **Thermal Magnetic Trip**

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependent on the duration and excess of the overload current. Elements are factory- calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

### **Electronic Trip**

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

LI breakers are a combination of adjustable trip functions including long-time ampere rating, long-time delay, and instantaneous pickup. LSI breakers have all of the LI breaker features plus short-time pickup, short-time delay, and defeatable instantaneous pickup. LSIG breakers have all of the LSI breaker features plus ground-fault pickup and delay.

**NOTE:** MG-frame does not have a long-time delay when selected with LI breakers.

### **Electronic with Ground Fault Trip**

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flow in phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Ground fault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

#### 80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

#### 100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

## Line Circuit Breaker Options

#### Lockout Device (padlock attachment)

#### Alarm Switch

The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-totrip pushbutton. The alarm resets when the circuit breaker is reset.

#### Auxiliary Contacts

These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position.

#### Breaker Separators (350-2500 kW)

Provides adequate clearance between breaker circuits.

#### 🗋 Bus Bars

Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present.

**15-300 kW.** Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not ordered.

**350-2500 kW.** A bus bar kit is provided when no circuit breaker is ordered. Bus bars are also available in combination with circuit breakers or other bus bars on the opposite side of the junction box. On medium voltage (3.3 kV and above) units, a bus bar kit is standard (not applicable to KD models).

#### Field Connection Barrier

Provides installer wiring isolation from factory connections.

#### Ground Fault Annunciation

A relay contact for customer connection indicates a ground fault condition and is part of a ground fault alarm.

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

#### 🗋 Lugs

Various lug sizes are available to accommodate multiple cable sizes for connection to the neutral or bus bar.

#### Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deenergized state when the circuit breaker is reset.

#### Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

#### Shunt Trip Wiring

Connects the shunt trip to the generator set controller. (standard on KD models with the APM802 controller)

#### Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

G6-88 12/22s Page 2

## 15-300\* kW Line Circuit Breaker Specifications

\* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 300-2250 kW section.

#### **100% Rating Circuit Breaker**

### **100% Rating Electrically Operated Breakers**

Alt. Model	Ampere Range	Тгір Туре	C. B. Frame Size
	15- 150	Thermal magnetic	
		Electronic LI	
	60- 150	Electronic LSI	HD
4D/4E		Electronic LSIG	
		Electronic LI	
	60- 150	Electronic LSI	HG
		Electronic LSIG	
	15- 150	Thermal magnetic	
		Electronic LI	HD
	60- 150	Electronic LSI	
		Electronic LSIG	
		Electronic LI	
	60- 150	Electronic LSI	HG
		Electronic LSIG	
	175-250	Thermal magnetic	JD
4P/4PX 4Q/4QX		Electronic LI	
	250	Electronic LSI	JD
		Electronic LSIG	
		Electronic LI	
	250	Electronic LSI	JG
		Electronic LSIG	
	400	Electronic LI	
		Electronic LSI	LG
		Electronic LSIG	
	15- 150	Thermal magnetic	
		Electronic LI	
	60- 150	Electronic LSI	HD
		Electronic LSIG	
		Electronic LI	
	60- 150	Electronic LSI	HG
	00 100	Electronic LSIG	
4RX	175-250	Thermal magnetic	
45/4SX	175-250	Electronic LI	
4TX	050	Electronic LSI	JD
4V	250		
4UA		Electronic LSIG	
4M6226		Electronic LI	
	250	Electronic LSI	JG
		Electronic LSIG	
		Electronic LI	
	400	Electronic LSI	LG
		Electronic LSIG	
	000 000	Electronic LSI	50
	600-800	Electronic LSIG	PG
		Electronic LSI	
4UA	1000-1200	Electronic LSIG	PG
4M6226		Electronic LSI	
	1200	Electronic LSIG	PJ

For use as paralleling breakers with the Decision-Maker® 6000 Controller/DPS System or APM603 controller.

Generator-Mounted P-Frame, 24VDC Electrically Operated				
Alt. Model	Amps	Trip Unit	Frame	
4RX	250	3.0 LI	PJ	
4S/4SX	400	5.0 LSI	PJ	
4TX		3.0 LI	PL	
4V		5.0 LSI	PL	
	250 400 411A 600	3.0 LI	PJ	
4UA		5.0 LSI	PJ	
4M6226	800 1000	3.0 LI	PL	
	1200	5.0 LSI	PL	

All circuit breakers listed in this table include line side bus and load side lugs, 24VDC motor operators, 2 type C auxiliary contacts, and 1 type C SDE overcurrent switch contact. No second breakers are allowed in combination with these breakers.

#### Interrupting Ratings

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA
HD	25	18	14
HG	65	35	18
HJ	100	65	25
JD	25	18	14
JG	65	35	18
JJ	100	65	25
LA	42	30	22
LG	05	05	10
MG	65	35	18
PG	65	35	18
PJ	100	65	25
PL	125	100	25

#### **Circuit Breaker Lugs Per Phase (Al/Cu)**

Frame Size	Ampere Range	Wire Range			
E (480 V max.)	30- 100	Up to two wire terminals fitting 10-32 or 1/4-20 stud			
Н	15- 150	One #14 to 3/0			
	175	One 1/0 to 4/0			
J	200-250	One 3/0 to 350 kcmil			
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil			
LG	400-600	Two 2/0 to 500 kcmil AL/CU			
М	800	Three 3/0 to 500 kcmil			
6	600-800	Three 3/0 to 500 kcmil			
Р	1000-1200	Four 3/0 to 500 kcmil			
Mechanical Load Lugs Included with H, J, and LG LSIG Neutrals					
Н	60- 150	One #14 to 3/0 AL/CU			
J	250	One 3/0 to 350 kcmil AL/CU			
LG	400-600	Two 4/0 to 500 kcmil AL/CU			

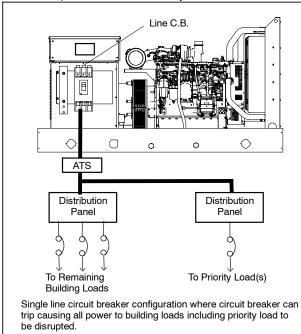
## 15-300\* kW Line Circuit Breaker Applications

\* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 300-2250 kW section.

#### **Single Circuit Breaker Installations**

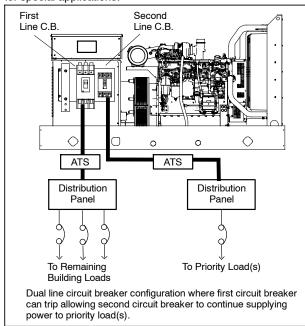
## **Circuit Breaker Combinations**

A generator set with a single circuit breaker installed typically feeds a single transfer switch and then a distribution panel. This allows protection of the entire system.

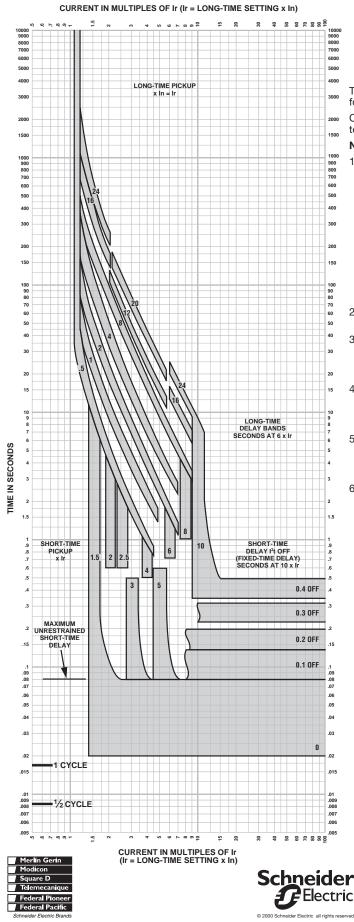


### **Multiple Circuit Breaker Installations**

A generator set with dual circuit breakers installed is used to separate critical loads. Typically, one circuit breaker will feed a main transfer switch with noncritical loads and the other circuit breaker will feed a second transfer switch that feeds critical or priority loads. Multiple circuit breakers allow circuit protection for special applications.



Alternator Model	First C. B. Frame	Second C. B. Frame	Third C. B. Frame	Trip Type	
	Н	—	—		
ALL	J	_	_	<b>]</b>	
except 4D/4E	LA	_	_	All	
	LG	_	_		
	Н	—	_	Standard or LSIG	
4D/4E	Н	Н	_	No LSIG	
	Н				
4P/4PX	J	H or J		No LSIG	
4Q/4QX	LA			INO LOIG	
	LG	H, J or LG	_		
	М	_	—	All	
	Р	—	_	All	
	H or J	H or J	_		
4RX 4S/4SX	LA	H, J, or LA	_		
4TX 4V	LG			No LSIG	
	М	H, J, LA, or LG	—		
	Р	ULG			
	H or J	H or J	H or J		
	M or P	—	_	All	
	H or J	H or J	_		
	LA	H, J, or LA	_		
	LG	H, J, LA, or LG	_	All	
	M or P	H, J, LA, or LG	_		
	Р	Р			
	H or J	H or J	H or J	]	
4110		H or J	H or J	1	
4UA 4M6226	LA	LA	H, J, or LA		
		H or J	H or J	1	
	LG	LA	H, J, or LA	No LSIG	
		LG	H, J, LA, or LG		
		H or J	H or J	]	
	M or P	LA	H, J, or LA		
		LG	H, J, or LG	]	



#### MICROLOGIC<sup>®</sup> 5.0/6.0 A/P/H TRIP UNIT CHARACTERISTIC TRIP CURVE NO. 613-4

Long-time Pickup and Delay Short-time Pickup and I<sup>2</sup>t OFF Delay

The time-current curve information is to be used for application and coordination purposes only.

Curves apply from -30°C to +60°C ambient temperature.

#### Notes:

- There is a thermal-imaging effect that can act to shorten the long-time delay. The thermalimaging effect comes into play if a current above the long-time delay pickup value exists for a time and then is cleared by the tripping of a downstream device or the circuit breaker itself. A subsequent overload will cause the circuit breaker to trip in a shorter time than normal. The amount of time delay reduction is inverse to the amount of time that has elapsed since the previous overload. Approximately 20 minutes is required between overloads to completely reset thermal-imaging.
- 2. The end of the curve is determined by the interrupting rating of the circuit breaker.
- 3. With zone-selective interlocking on, short-time delay utilized and no restraining signal, the maximum unrestrained short-time delay time band applies regardless of the setting.
- Total clearing times shown include the response times of the trip unit, the circuit breaker opening, and the extinction of the current.
- For a withstand circuit breaker, instantaneous can be turned OFF. See 613-7 for instantaneous trip curve. See 613-10 for instantaneous override values.
- 6. Overload indicator illuminates at 100%.

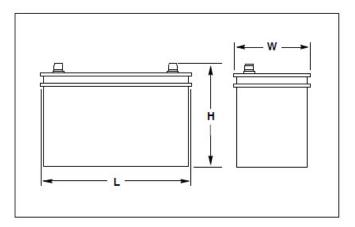
#### Industrial Generator Set Accessories

System Batteries

# **KOHLER**<sub>®</sub>



## Typical Overall Dimensions

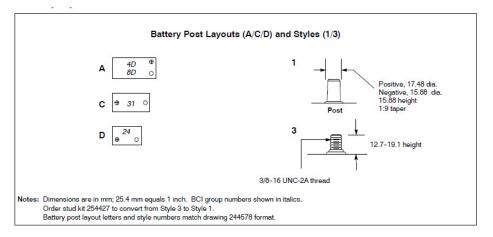


## Standard Features

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Batteries are rated according to SAE standard J-537.
- All batteries are 12-volts. Kits that contain two or four batteries are available for 24-volt systems and/or systems with redundant starters.
- Wet- and dry-charged batteries have lead-calcium or leadantimony plates and use sulferic acide electrolyte. Removable cell covers allow checking of electrolyte specific gravity.
- Absorbant glass mat (AGM) batteries are sealed and maintenance free.
- Batteries are for applications below and above 0  $^\circ$  C (32  $^\circ$  F).

Charge Type*	Battery Part Number	Battery Qty. per Size	BCI Group Size	Battery	mm (in.) Am		Cold Cranking Amps at 18°C (0°F) Min.	Reserve Capacity Minutes at 27° (80°F) Min.	Battery Post Layout and Style
				L	W	Н		IVIII1.	
Wet	324586	1	31	330.2 (13.0)	173.0 (6.8)	239.8 (9.4)	950	185	C/3

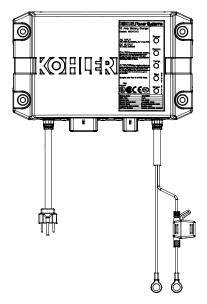
## **Battery Specifications**



## KOHLER.

## **Industrial Generator Set Accessories**

## 12/24 Volt, 10 Amp Automatic Multi-Stage Battery Charger



The battery charger is a fully-automatic, high efficiency battery charger that charges batteries rapidly and safely. The battery charger is designed for an industrial environment.

The battery charger is designed for operation with an engine cranking battery.

The battery charger is universal voltage input capable, comes with a standard 120 V/60 Hz AC plug, and charges 12 VDC or 24 VDC battery systems.

Five LED lights indicate power, communication status, temperature compensation status, charge curve, and charger status.

With the optional battery temperature sensor connected, the battery charger can adjust output voltages for optimal charging.

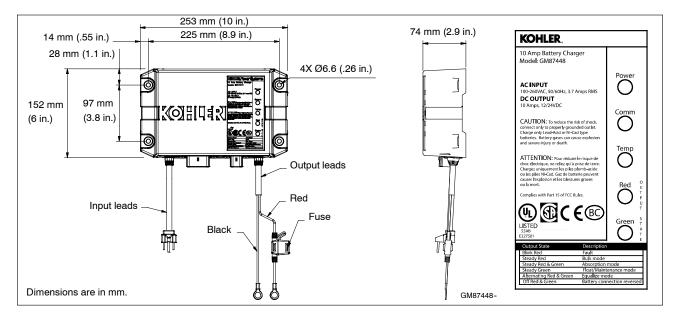
#### **Standard Features**

- 12 or 24 VDC output
  - Automatic voltage detection
- Automatic multi-stage charging modes
  - Recovery charge
  - Bulk charge
  - Absorption charge
  - Float charge
  - Equalize charge
- Charges the following type batteries:
  - Flooded lead acid (FLA)
  - AGM
  - o Gel cell
  - High performance AGM
  - Nickel-cadmium (NiCad)
- 5 LED status indicators
- Durable potted assembly for waterproofing and vibration resistance
- Reverse-polarity protection
- Short-circuit protection
- Electronically limited output current
- Optional temperature compensation (FLA only)
- User adjustable parameters to support optimal manufacturer recommended charge curve.
- Code compliance:
  - o UL 1236 Listed
  - NFPA 110, Level 1 compatible (when used with Kohler controller and connected to engine harness)
  - CSA C22.2 No. 107.2-01
  - $\circ~$  FCC  $\,$  Title 47, Part 15 Class A
  - ∘ CE
  - IBC 2015
  - OSHPD

DC Output		AC Input			Shipping V	Veight
Volts (Nominal)	Amps	Volts (Nominal)	Amps	Overall Dimensions W x D x H	kgs	lbs
12/24	10	100-260	3.7	253 mm x 152 mm x 74 mm (10.0 in x 6.0 in x 2.9 in)	3.6	7.9

# **KOHLER**.

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com



## Specifications

AC Input	100-260 VAC	Enclo
Frequency Input	50/60 Hz	
DC Output	10 Amps @ 12 VDC or 10 Amps @ 24 VDC (On battery voltage regulation ±1%; current is electronically limited	Batter
Fuse Protection	15 amps ATC	
Battery Types	Flooded Lead Acid (FLA) AGM Gel Cell	AC Po
	High Performance AGM	Availa
	Nickel-Cadmium (NiCad)	Т
Monitoring LED Indications	Power Communication Temperature compensation Output charger curve and charger status: • Red • Green	_
Environmental		
Operating	-20° to 70°C (-4° to 158° F)	DIST
Storage	-40° to 85°C (-40° to 185° F)	
Relative Humidity	5 to 95% (non-condensing)	
Salt Spray Testing	ASTM B117	
Corrosion Resistant	From battery gases	

Enclosure			
Environmental Resistant	From rain, snow, dust, and dripping water		
Battery Connections			
Lead Length	1.8 m (6 ft.) red and black leads		
Battery Connections	9.5 mm (3/8 in.) ring terminals		
AC Power Connections			
Lead Length	1.8 m (6 ft.)		
Storage	Standard US style 3-prong AC plug		
Available Options			
Temperature compensati	Temperature compensation		

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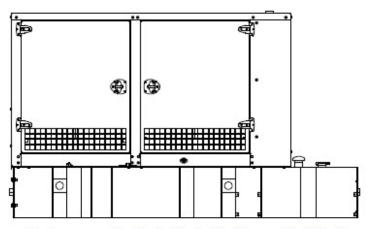
Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler® generator distributor for availability.

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# **KOHLER**<sub>®</sub>

Sound Enclosure with Subbase Fuel Tank Package







## Sound Enclosure Standard Features

- Internal-mounted critical silencer and flexible exhaust connector.
- Lift base-mounted or tank mounted aluminum construction with hinged doors. Aluminum enclosures are recommended for high humidity and/or high salt/coastal regions
- Fade-, scratch-, and corrosion-resistant Kohler® Power Armor automotive-grade textured finish.
- Power Armor surpasses 3,000-hour salt spray corrosion tests per
- ASTM B- 1117
- Enclosure has four access doors which allow for easy maintenance.
- · Lockable, flush-mounted door latches.
- Vertical air inlet and outlet discharge to redirect air and reduce noise.
- Acoustic insulation that meets UL 94 HF1 flammability classification and repels moisture adsorption.
- Sound-attenuated that uses up to 51 mm (2 in.) of acoustic insulation.
- Aluminum sound enclosure is certified to 186 mph (299 kph) wind load rating for 80-150REOZJ models.

### Subbase Fuel Tank Features

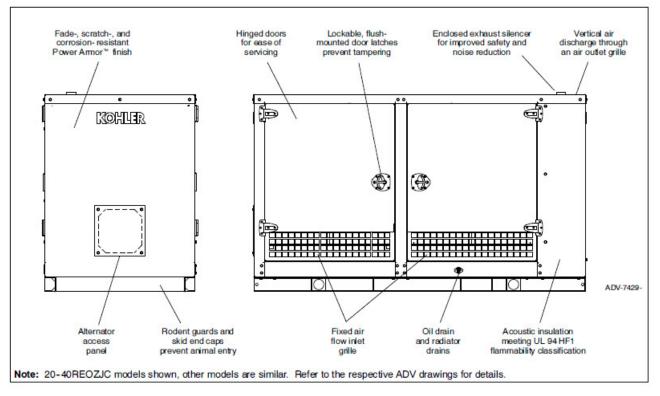
• The fuel tank has a Power Armor Plus textured epoxy-based rubberized coating.

• The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).

- · Both the inner and outer tanks have emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.

• The secondary containment generator set base tank meets UL 142 tank requirements. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.

• State tanks with varying capacities are an available option. Florida Dept. of Environmental Protection (FDEP) File No. EQ-634 approved.



## Sound Enclosure Features

• Available in aluminum 3.2mm (0.125 in.) formed panel, solid construction. Preassembled package offering corrosion resistant, dent resilient structure mounting directly to lift base or fuel tank.

• Power Armor automotive-grade finish resulting in advanced corrosion and abrasion protection as well as enhanced edge coverage and color retention.

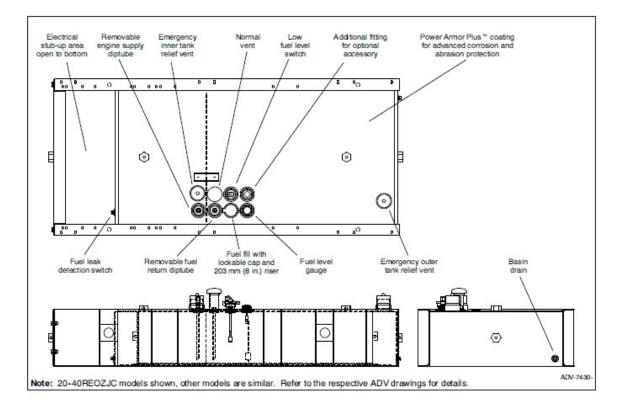
· Internal exhaust silencer offering maximum component life and operator safety.

- Interchangeable modular panel construction. Allows complete serviceability or replacement without compromising enclosure design.
- · Cooling/combustion air intake with a horizontal air inlet. Sized for maximum cooling airflow.
- Service access. Multi-personnel doors for easy access to generator set control and servicing of the fuel fill, fuel gauge, oil fill and battery.

• Cooling air discharge. Weather protective design featuring vertical air discharge. Redirects cooling air up and above the enclosure to reduce ambient noise.

• Attenuated design. Acoustic insulation UL 94 HF1 listed for flame resistance offering up to 51 mm (2 in.) mechanically restrained acoustic insulation.

• Note: Installing an additional length of exhaust tail pipe may increase backpressure levels. Please refer to the generator set spec sheet for the maximum backpressure value.



• Extended operation. Usable tank capacities offers full load standby operation of up to 72 hours.

• Power Armor Plus textured epoxy-based rubberized coating that creates an ultra-thick barrier between the tank and harsh environmental conditions like humidity, saltwater, and extreme temperatures, and provides advanced corrosion and abrasion protection.

• UL listed. Secondary containment generator set base tank meeting UL 142 tank requirements.

• NFPA compliant. Designed to comply with the installation standards of NFPA 30 and NFPA 37.

• Integral external lift lugs. Enables crane with spreader-bar lifting of the complete package (empty tank, mounted generator set, and enclosure) to ensure safety.

• Emergency pressure relief vents. Meets UL requirements; ensures adequate venting of inner and outer tank under extreme pressure and/or emergency conditions.

- Normal vent with cap. Vent is raised above lockable fuel fill.
- Low fuel level switch. Annunciates a 50% low fuel level condition at generator set control.
- Leak detection switch. Annunciates a contained primary tank fuel leak condition at generator set control.
- · Electrical stub-up.

• State tank designed to comply with the installation standards of the Florida Dept. of Environmental Protection (FDEP) File No. EQ-634.

Capacity, L (gal.)		Max. Length, mm (in.)	Enclosure Fuel Tank Length, m (in.)	Fu	iclosure and iel Tank idth, mm (in.)	Fuel Tank	(lb.)	Fuel Tank	ŀ	Fuel Tank Height (H), mm (in.)	Sound Pressure Level, dB(A)
Lift base	0	1153 (45.4)	3532 (139	0.0) 115	53 (45.4)	1724 (3800	))	1753 (69)	C	0 (0)	75
1196 (316)	24/27	4414 (173.	8) 1153	3 (45.4)	2455 (54	412) 2	328	(91.7) 4	483	(19) 7	5

Note: Refer to the respective ADV drawings for details.

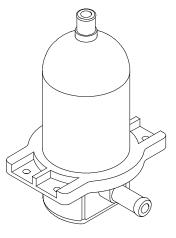
Note: Refer to TIB-114 for generator sound data.

Max. weight includes the generator set (wet), enclosure, silencer, and tank (no fuel). The generator set weight represents using the largest alternator option. The enclosure weight is with acoustic insulation added.

## KOHLER.

## **Industrial Generator Set Accessories**

## **Engine Block Heater Kits**



Block Heater Kit, typical

#### **Applicable Models**

- KG40- KG125
- KG150-KG200
- KG150R
- 25-45REZG
- 25-60REZGB
- 50REZGC/125REZGC/150REZGC
- 50-60REOZJD
- 50REOZJE
- 80REZGD/100REZGD
- 80RZGD/100RZGD
- 80-200REOZJF
- 80-150REOZJG4
- 125RZGC/150RZGC
- 125REOZJG/180REOZJG

### Description

# The engine block heater kit heats the engine coolant in cold ambient, warming the cylinders, oil, and charge air circuit which all help to give a faster starting time. The engine block heater uses thermosiphon action to circulate warm coolant into the engine and supplies constant heating to the engine. The engine block heater kit helps to extend element life and gives a significant reduction in electrical consumption.

The engine block heater kit is recommended for ambient temperatures below 10°C (50°F).

The engine block heater kits are available in 120 V, 240 V, and 277 V versions.

#### **Standard Features**

- UL- C/US listed
- CE compliant
- Controls for automatic operation
- Compact design
- Easy to install

## **Block Heater Specifications**

Heating Fluid	Water, Coolant Mix (50% Glycol/50% Water)
Max. Pressure	90 psi (620 kPa)
Heating Element Material	Incoloy 800
Inlet/Outlet Plumbing	0.625 in. hose barb
System Ingress	IP41
Power Connection	NEMA Plug and EURO Plug
Power Chord Length	48 in. (1219 mm)

## Specifications

					Thermostat Temperature		
Block Heater Kit Number	Component	Watts	Voltage	Phase	ON	OFF	
GM58098- KA1	358311	1000	120	1	27°C (80°F)	38°C (100°F)	
GM75536- KA1	326228	1500	120	1	49°C (120°F)	60°C (140°F)	
GM75555- KA5	GM75552	1800	120	1			
GM75555- KA6	GM75553	2000	240	1	]		
GM75556- KA1	352945	1500	120	1	_		
GM75557- KA1	352945	1500	120	1			
GM75564- KA1	358311	1000	120	1			
GM75565- KA1	352945	1500	120	1	-	38°C (100°F)	
GM77944- KA1	352945	1500	120	1			
GM77944- KA2	352946	1500	240	1			
GM85060- KA1	GM75552	1800	120	1			
GM85060- KA2	GM75553	2000	240	1	27°C (80°F)		
GM89427- KA2	GM75552	1800	120	1	]		
GM91708- KA1	352945	1500	120	1			
GM94248- KA1	352945	1500	120	1	1		
GM104799- KA1	352945	1500	120	1			
GM105165-KA1	352945	1500	120	1			
GM105165-KA2	352946	1500	240	1			
GM105409- KA1	352945	1500	120	1	1		
GM105409- KA2	352946	1500	240	1	1		

#### Industrial Generator Set Accessories

Voltage Regulators

# **KOHLER**<sub>®</sub>

Integral Voltage Regulator with Kohler® APM603 Controllers and Menu-Driven Selections (80-4000 kW Generator Set Models)



APM603 Controller with Integral Voltage Regulator

The voltage regulator is integral to the controller and uses patented high speed digital voltage regulator design providing  $\pm 0.25\%$  no-load to full-load regulation using root-mean-square (RMS) voltage sensing.

## Integral Voltage Regulators with APM603

## Voltage Regulators

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

Calibration	Range Settings	Default Selection
Voltage Adjustment	± 10% of System Voltage	System Voltage
Controller Gain	40 to 70 Hz	P: 1.3 I: 1.0 D: 0.25
Underfrequency Unload or Frequency S	Setpoint 40 to 70 Hz	0.5 Hz Below System Frequency (ECM)
Underfrequency Unload Scope	0-10% of System Voltage (Volts per Cycle)	15 volts per Cycle at 480 Volts (3.1%)
Reactive Droop	0-10% of System Voltage	4% of System Voltage
VAR Control	-50% to 110%	0 kVAR
PF Adjust Control	-0.50 to 1.0 to 0.50	0.8 Lagging
VAR/PF Gain Adjustment	P: 0.3 to 3.00 I: 0.3 to 3.00 D: 0.3 to 3.00	P: 1.0 I: 1.0 D: 0.25

#### Industrial Generator Set Accessories

Voltage Regulators

# **KOHLER**<sub>®</sub>

Specification/Feature	Integral with APM603
Generator Set Availability	80-4000 kW
Туре	Patented Hybrid Design
Status and Shutdown Indicators	LEDs and Text LCD Display
Operating Temperature	-40 ° C to 70 ° C (-40 ° F to 158 ° F)
Storage Temperature	-40 ° C to 85 ° C (-40 ° F to 185 ° F)
Humidity	5-95% Non-Condensing
Circuit Protection	Solid-State, Redundant Software and Fuses
Sensing, Nominal	100-600 Volts (L-L), 50-60 Hz
Sensing Mode	RMS, Single- or 3-Phase
Input Requirements	8-36 VDC
Continuous Output	5.0 ADC with GM88453 Activator Board
Maximum Output	7.8 ADC with GM88453 Activator Board
Transition Frequency	50-70 Hz
Exciter Field Resistance	4-30 Ohms with GM88453 Activator Board
No-Load to Full-Load Voltage Regulation	± 0.25%
Thermal Drift	<0.5% (-40 ° C to 70 ° C) [-40 ° F to 158 ° F] Range
Response Time	3-phase: 1 mS 1-phase: 5 mS
System Voltage Adjust.	± 10%
Voltage Adjustment	Controller Display
Remote Voltage Adjustment	Analog 0-5 VDC (±10%) Inpu Optional
Paralleling Capability	Full Load Share and Control plu Reactive Droop

#### Integral Voltage Regulator with APM603 Controller

- A 7.5-inch color TFT touchscreen provides access to data.
- The controller provides an interface between the generator set and switchgear for paralleling applications incorporating multiple generator set and/or utility feeds.
- The controller can control Fast Response™ II, Fast Responset™X, and PMG alternators using the GM88453 activator board.

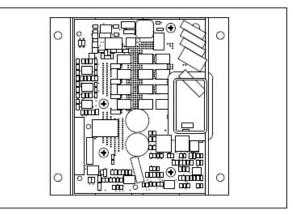
Voltage Regulator Settings, APM603 Controller

 Voltage Regulator Configuration Under Frequency Unload Settings Single and Three Phase Sensing Voltage Target Voltage Regulator Gains

Paralleling Settings, APM603

- Synchronizing parameters setup Voltage matching Frequency matching Phase matching Time delay
   Load sharing
  - kW sharing kVAR sharing Baseload settings Droop
- Paralleling Metering, APM603
- Paralleling State
- Paralleling Mode
- System Voltage
- System Frequency
- Connected Generators
- Sync Status
- Engine Speed

## Activator Board GM88453



- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast Response
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA. Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.



# **Alternator Data**

## **TIB-102**

## **KOHLER.** POWER SYSTEMS

## **TECHNICAL INFORMATION BULLETIN**

## **Alternator Data Sheet**

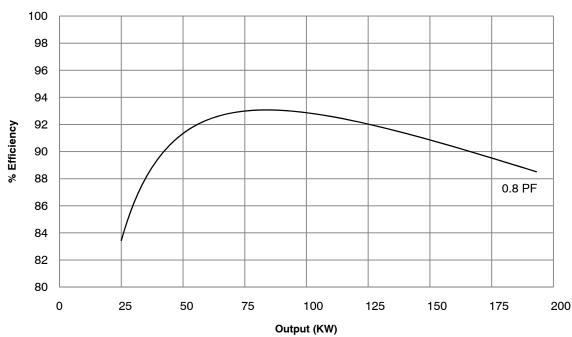
#### Alternator Model: 4S12X Frequency: 60 Hz Speed: 1800 RPM Leads: 12 (6 Lead, 600 Volt)

				kW* (kVA)								
				Class B Class F				Class H				
Voltage		Power		80°C	90°C	95°C	105°C	130°C	125°C	150°C		
L-N/L-L	Phase	Factor	Connection	Continuous	Lloyds	ABS	Continuous	Standby	Continuous	Standby		
139/240	3	0.8	Wye	146.5	155.0	160.0	168.0	181.0	178.5	189.0		
277/480	5	0.0	wye	(183.0)	(193.5)	(200.0)	(210.0)	(226.0)	(223.0)	(236.0)		
127/220	3	0.8	Wye	136.0	143.0	146.5	152.5	164.0	162.0	171.5		
254/440	5	0.0	vvye	(170.0)	(178.5)	(183.0)	(190.5)	(205.0)	(202.5)	(214.0)		
120/208	3	0.8	Wye	130.0	136.5	139.0	144.0	154.5	152.5	161.5		
240/416	5	0.0	vvye	(162.5)	(170.5)	(173.5)	(180.0)	(193.0)	(190.5)	(201.5)		
110/190	3	0.8	Wye	118.5	124.5	126.5	131.0	140.5	139.0	147.0		
220/380	5	0.8	wye	(148.0)	(155.5)	(158.0)	(163.5)	(175.5)	(173.5)	(183.5)		
120/240	3	0.8	Delta	130.0	136.5	139.0	144.0	154.5	152.5	161.5		
120/240	5	0.8	Della	(162.5)	(170.5)	(173.5)	(180.0)	(193.0)	(190.5)	(201.5)		
120/240	1	1.0	Dogleg	81.0	90.5	95.0	105.0	106.0	106.0	106.0		
120/240		1.0	Dogleg	(81.0)	(90.5)	(95.0)	(105.0)	(106.0)	(106.0)	(106.0)		
347/600	3	0.8	Wye	135.0	143.0	147.0	155.0	172.0	168.0	180.0		
347/000	3	0.0	vvye	(169.0)	(179.0)	(184.0)	(194.0)	(215.0)	(210.0)	(225.0)		

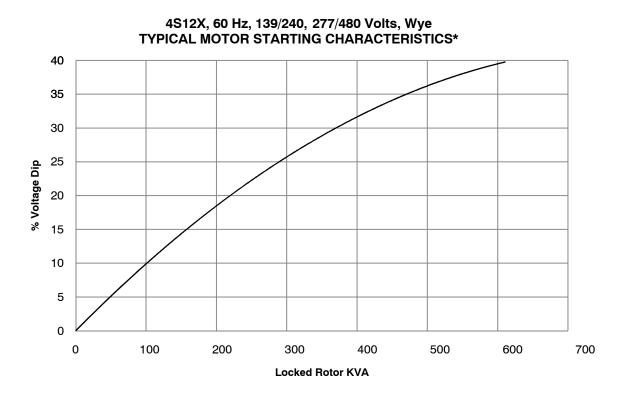
\* All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Submittal Data: 139/240 Volts, 0.8 PF, 1800 RPM, 60 Hz, 3 Phase, 130°C Rise

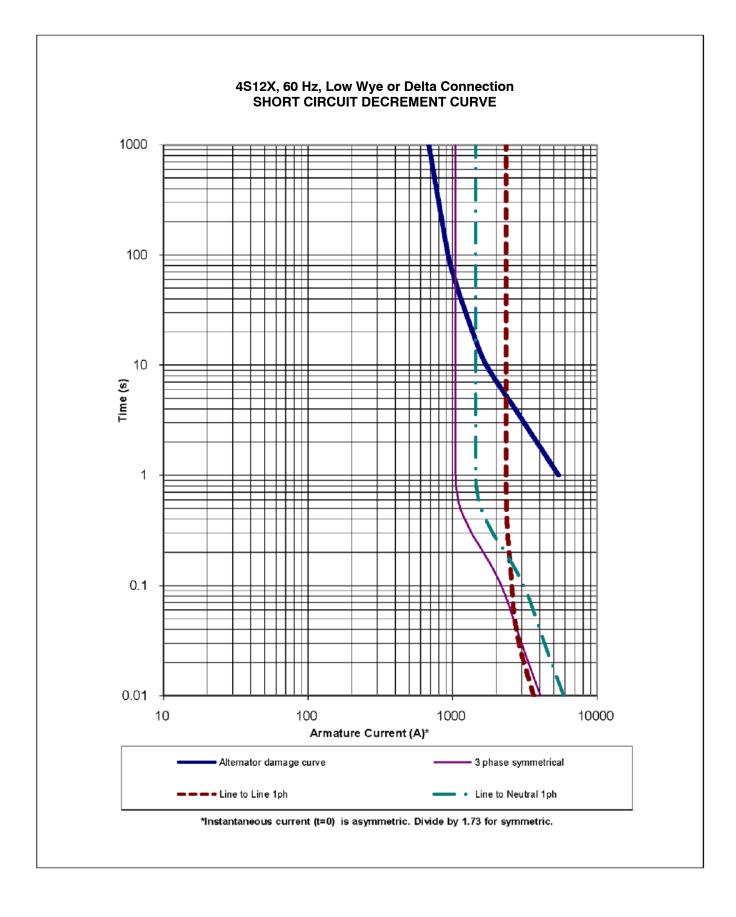
	Symbol	PerUnit	Ohms		Symbol	Value
Typical Cold Resistances				Typical Time Constants		
Phase Resistance		0.031	0.008	Armature Short Circuit	Ta	0.012 sec.
Rotor Resistance		20.58	5.239	Transient Short Circuit	T' <sub>d</sub>	0.154 sec.
Typical Reactances				Transient Open Circuit	T' <sub>do</sub>	1.728 sec.
Synchronous				Typical Field Current		
Direct	$X_{d}$	4.982	1.268	Full Load	I f <sub>FL</sub>	21.1 amps
Quadrature	Xq	2.468	0.628	No Load	If <sub>NL</sub>	3.8 amps
Transient				Typical Short Circuit Ratio		0.201
Unsaturated	X' <sub>du</sub>	0.504	0.128	Harmonic Distortion		
Saturated	X' <sub>d</sub>	0.443	0.113	RMS Total Harmonic Distortion		4.04%
Subtransient				Max. Single Harmonic		5th
Direct	X" <sub>d</sub>	0.171	0.044	Deviation Factor (No Load, L-L)		<5%
Quadrature	X" <sub>q</sub>	0.169	0.043	Telephone Influence Factor		<50
Negative Sequence	X <sub>2</sub>	0.17	0.043	Insulation Class		
Zero Sequence	Xo	0.013	0.003	per NEMA MG1-1.66		н
				Phase Rotation		ABC

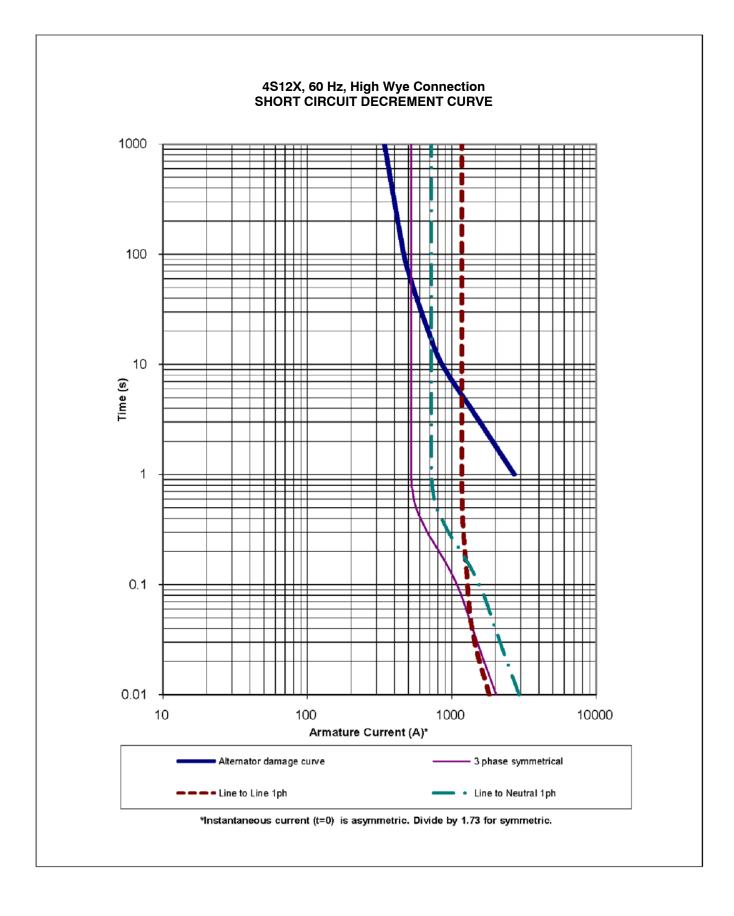


4S12X, 60 Hz, 139/240, 277/480 Volts, Wye TYPICAL ALTERNATOR EFFICIENCY\*



\* All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.







# **Cooling** Data

## **TECHNICAL INFORMATION BULLETIN**

## **Generator Set Cooling System Data Sheet**

	50°C Ambient Temperature Cooling System												
150REOZJF 60Hz (Standby Duty)	Total external restriction on open unit <sup>7</sup>	Ра	0	125	187	250	312	375	Enclosed				
		(in.H₂O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units				
	Maximum allowable ambient temperature	°C	50	47	45	43	41	NA	45				
		(°F)	(122)	(117)	(113)	(109)	(106)	(NA)	(113)				
	Cooling system airflow	m³/min	227	213	206	199	192	NA	NA				
		(ft³/min)	(8000)	(7500)	(7300)	(7000)	(6800)	(NA)	(NA)				

- 1. The data shown above is the anticipated cooling performance for a typical generator set when following proper installation techniques.
- 2. Cooling performance is based on operation at 100 m (328 ft.) above sea level. For elevations higher than 100 m (328 ft.), typical cooling performance derate is 1°C (1.8°F) per 250 m (820 ft.).
- 3. For high ambient conditions, check TIB-101 for the generator set power output derate schedule.
- 4. Incorrect installation, improper operation, fouling of the cooling system, and other variable conditions may reduce cooling performance.
- 5. Kohler manufactured sound enclosed models are rated in free air with no additional restriction. Consult factory for other variants or conditions such as additional ducting or hoods.
- 6. Performance is based on a 50/50 water and ethylene glycol mixture.
- 7. Total external restriction includes restriction upstream and downstream of the unit any ducting supplying intake air to the unit and any ducting for the discharge.



## Sound Data

### **TECHNICAL INFORMATION BULLETIN**

### **Generator Set Sound Data Sheet**

			Sound Pressure Data in dB(A)						
Generator Set Model	Hz	Load	Raw Exhaust	Open Unit, Isolated Exhaust	Weather Enclosure	Sound Enclosure			
		100% Load	99.6	88.4	86.5	75.6			
150REOZJF	60	No Load	90.1	87.7	85.8	73.7			

					Sound Pressure Levels, dB(A)							
المعط	Distance,	Faclasura	Measurement		C	ctave Ba	and Cent	er Frequ	iency (H	z)		Overall
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	Level
			3:00	53.2	63.0	66.7	70.3	67.0	66.9	63.2	55.4	74.8
			1:30	61.7	66.3	67.6	72.4	66.7	65.5	61.7	52.8	75.9
			12:00-Engine	59.5	64.6	66.0	70.4	68.6	66.7	64.4	53.2	Level 74.8 75.9 75.3 76.2 75.7 75.4 76.0 75.4
			10:30	57.5	64.1	69.1	72.2	67.4	66.6	65.1	55.8	
100%	7 (23)	Sound	9:00	59.6	66.5	70.0	69.5	66.8	66.7	65.0	57.7	75.7
Load	- ()		7:30	61.8	68.0	68.3	68.2	67.4	66.5	64.1	56.7	75.4
			6:00-Alternator	54.8	61.0	72.0	69.3	69.0	66.2	60.8	57.2	76.0
			4:30	63.5	68.0	67.6	69.1	68.0	66.0	61.3	56.4	75.4
			8-pos. log avg.	60.1	65.7	68.8	70.4	67.7	66.4	63.5	55.9	75.6

				Sound Pressure Levels, dB(A)								
Load	Distance,	Enclosure	nclosure Measurement Clock Position		С	ctave Ba	and Cent	er Frequ	ency (H	z)		Overall Level
Load	m (ft)			63	125	250	500	1000	2000	4000	8000	
			3:00	49.4	59.2	64.9	69.6	65.5	64.3	55.2	48.8	73.0
			1:30	47.8	56.9	66.6	71.7	66.0	63.8	55.7	46.9	74.3
			12:00-Engine	51.7	58.9	65.4	70.1	67.6	64.6	57.4	47.8	73.8
			10:30	49.2	57.7	68.3	71.7	65.7	63.8	57.1	48.1	74.6
No	7 (23)	Sound	9:00	53.0	59.2	68.4	68.1	64.1	63.4	56.5	48.8	73.0
Load	- ()		7:30	53.2	60.4	63.6	67.6	65.5	63.6	56.5	47.5	72.0
			6:00-Alternator	50.7	57.9	71.3	68.7	67.8	63.4	56.6	48.2	74.8
			4:30	53.9	61.2	66.9	68.5	66.4	63.4	55.5	46.7	73.1
			8-pos. log avg.	51.6	59.1	67.6	69.8	66.2	63.8	56.4	47.9	73.7

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# Exhaust System Data

### **TECHNICAL INFORMATION BULLETIN**

### **Enclosed Generator Set Exhaust System Data Sheet**

Model	Enclosure Type	Consumed Back Pressure (in H20)	Consumed Back Pressure (in Hg)	Back Pressure Limit(s) (in H20)	Back Pressure Limit(s) (in Hg)	Flex Exhaust Tube(s)	Silencer	Drawing
150REOZJF	All Weather & Sound Enclosures & Snow Package Enclosure	17.5	1.3	30.0	2.2	GM73885	GM71385	ADV-7825 ADV-8763

- 1. Total system exhaust back pressure is applicable to generator sets equipped with Kohler standard enclosure packages.
- 2. For generator sets with multiple exhaust outlets, total system exhaust back pressure value represents each outlet.
- 3. The total system back pressure should not exceed the manufacturer's recommended limit.
- 4. The total back pressure only includes exhaust components installed inside the Kohler enclosure. Customers must calculate any additional back pressure caused by piping, extensions, or components added after the silencer outlet. Refer to the installation manual for additional details.



# **Emissions** Data



## 60 HZ. DIESEL INDUSTRIAL GENERATOR SET EMISSION DATA SHEET

Values are in g/kWh unless otherwise noted

	ENGINE INFOR	RMATION						
Model:	John Deere, 6068HF285K		Bore:	106mm (4.19 in.)				
Nameplate BHP @ 1800 RPM:	237		Stroke:	127mm (5.0 in.)				
Туре:	4-Cycle, 6 Cylinder, Inline		Displacement:	6.8 L (415 cu. in.)				
Aspiration:	Turbocharged, Charge Air-Cooled							
Compression Ratio	17.0:1		EPA Family:	PJDXL06.8120				
			EPA Certificate:	PJDXL06.8120-0	09			
			Table 1					
		1/4	1/2	3/4	Full			
PERFORMANCE DATA:		<u>Standby</u>	Standby	Standby	<u>Standby</u>			
Engine bkW @ Stated Load		44	4 89 13		177			
Fuel Consumption (g/kWh)		250	244	222	214			
Exhaust Gas Flow (m <sup>3</sup> /min)					34			
Exhaust Temperature (°C)					510			
				Table 2				
EXHAUST EMISSION DATA:			EPA D	2 Cycle 5-mode w	eighted			
HC (Total Unburned Hydrocarbons)				0.12				
NOx (Oxides of Nitrogen as NO2)				3.79				
CO (Carbon Monoxide)				1.2				
PM (Particulate Matter)				0.12				

### **TEST METHODS AND CONDITIONS**

The emission data listed is measured from a laboratory test engine according to the test procedures of 40 CFR 89 or 40 CFR 1039, as applicable. The test engine is intended to represent nominal production hardware, and there is no guarantee that every production engine will have identical test results. The family parent data represents multiple ratings and this data may have been collected at a different engine speed and load. Emission results may vary due to engine manufacturing tolerances, engine operating conditions, fuels used, alternate test methods, or other conditions.

Data and specifications subject to change without notice.



### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2023 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT

### OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105

0

Certificate Issued To: Deere & Company (U.S. Manufacturer or Importer) Certificate Number: PJDXL06.8120-009	Effective Date:           06/16/2022           Expiration Date:           12/31/2023	Byron J. Bunker, Division Director Compliance Division	Issue Date: 06/16/2022 Revision Date: N/A
Model Year: 2023 Manufacturer Type: Original Engine Manufacturer Engine Family: PJDXL06.8120	Emis Fuel Afte Non-	ile/Stationary Indicator: Stationary sisons Power Category: 130<=kW<225 Type: Diesel r Treatment Devices: No After Treatment Devices Installed after Treatment Devices: Electronic Control, Smoke Puff Limiter, En ification, Non-standard Non-After Treatment Device Installed	ngine Design

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Part 60, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.

This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60.

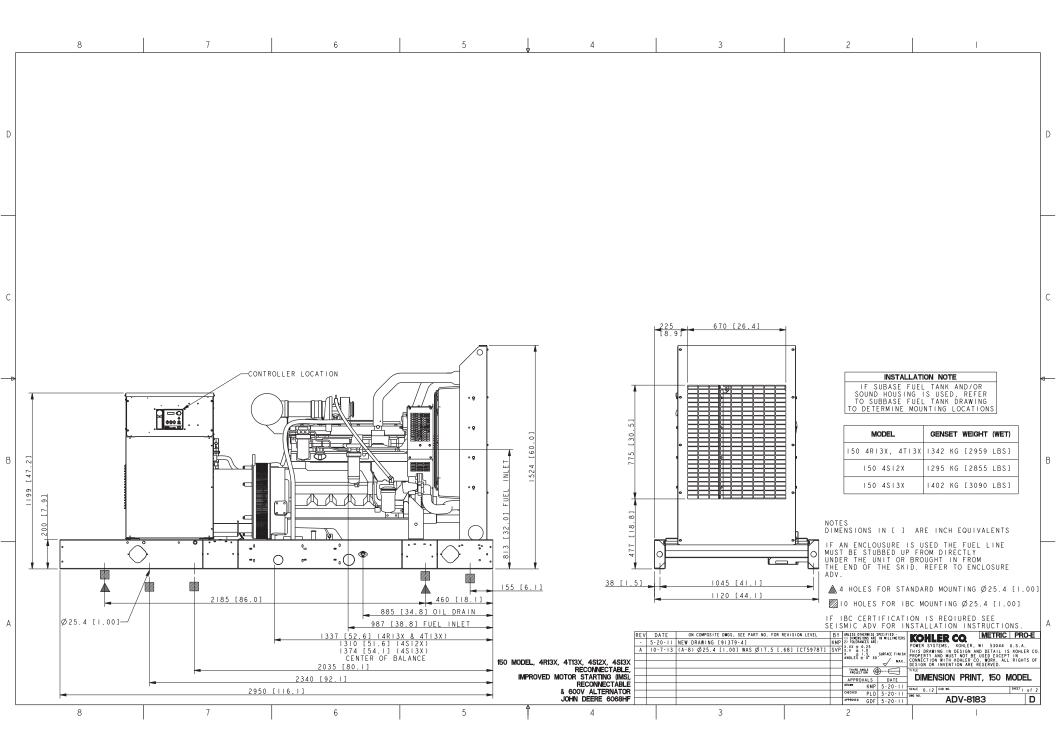
It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 60.

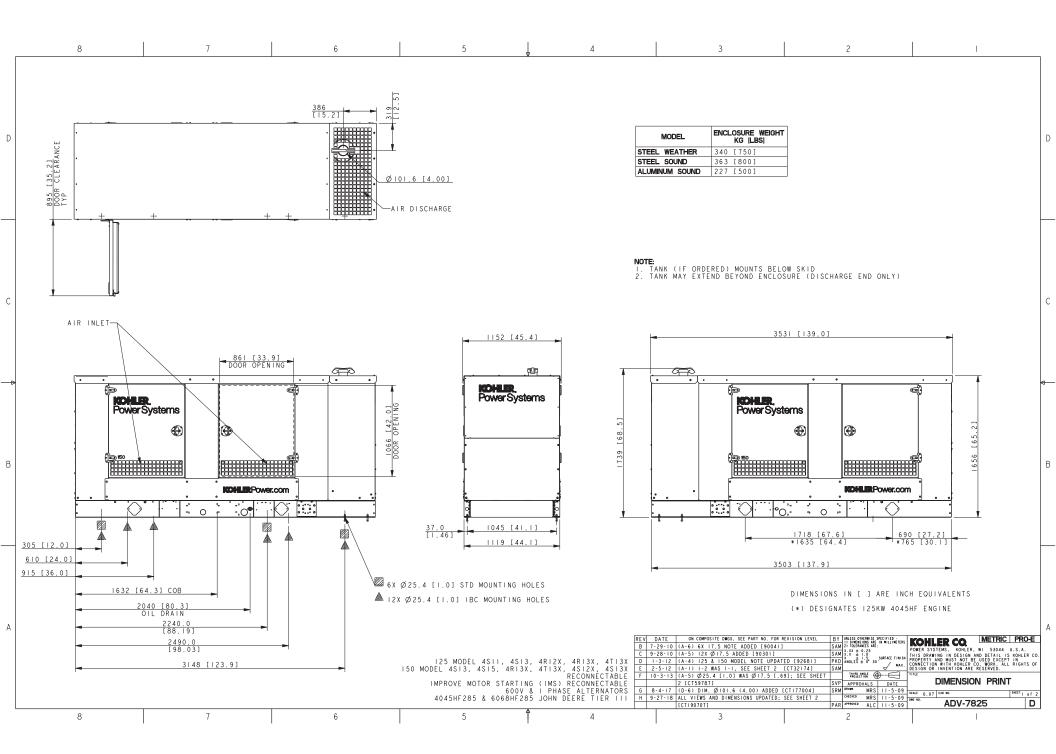
AVAL PROTECTS

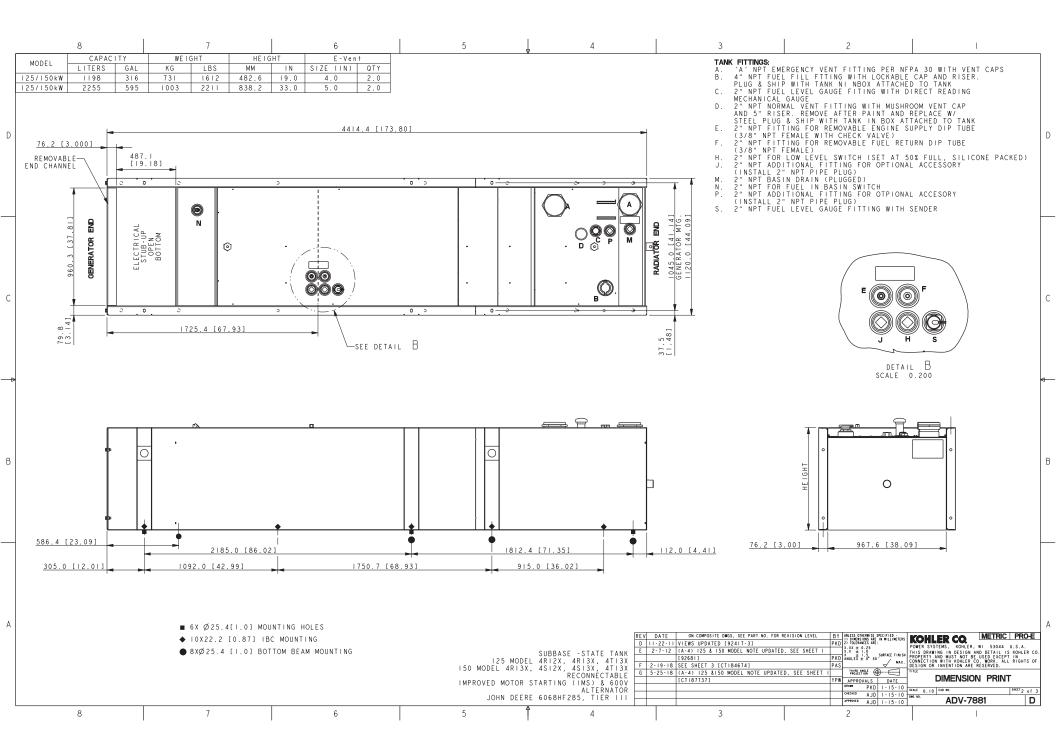
This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



# **Dimensional Drawings**

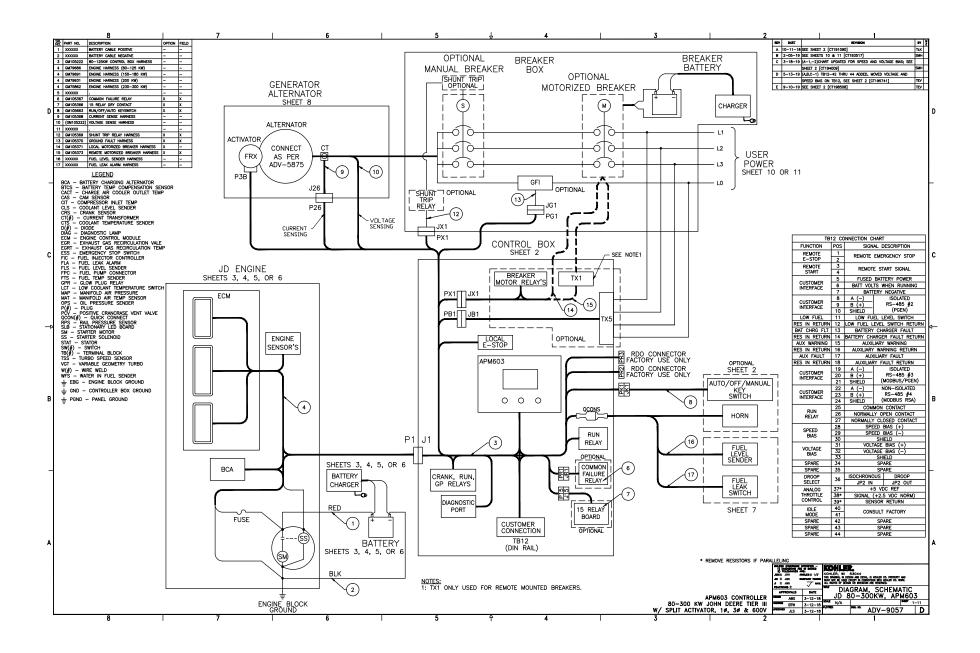


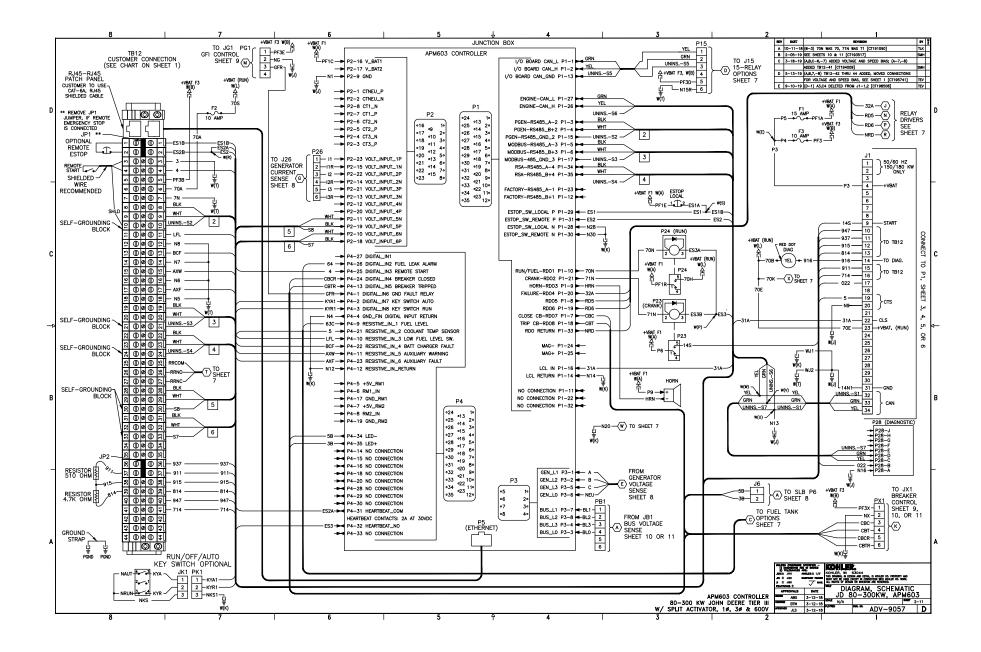


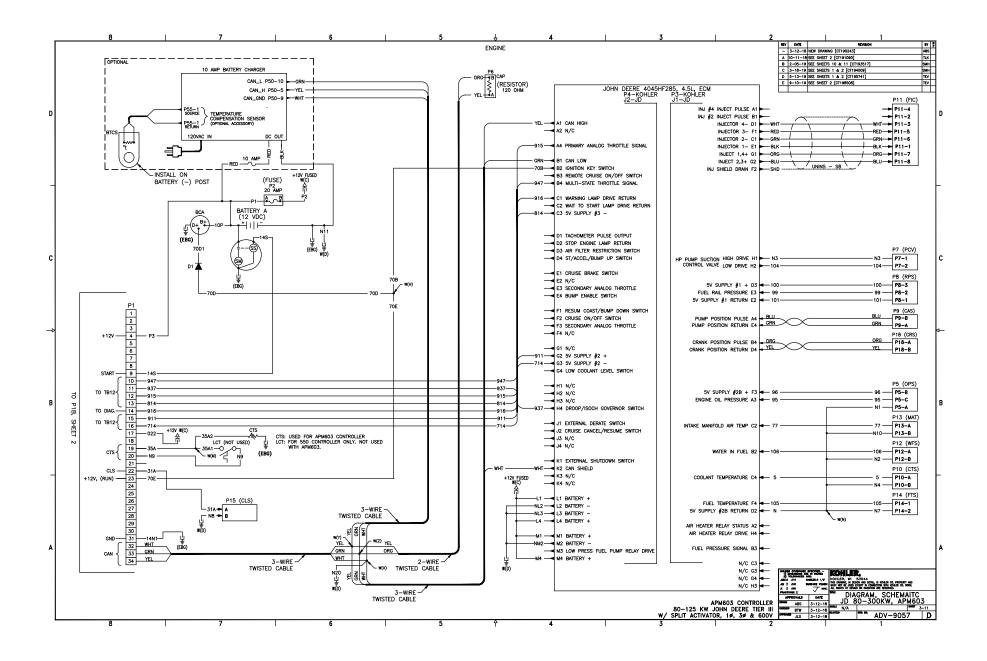


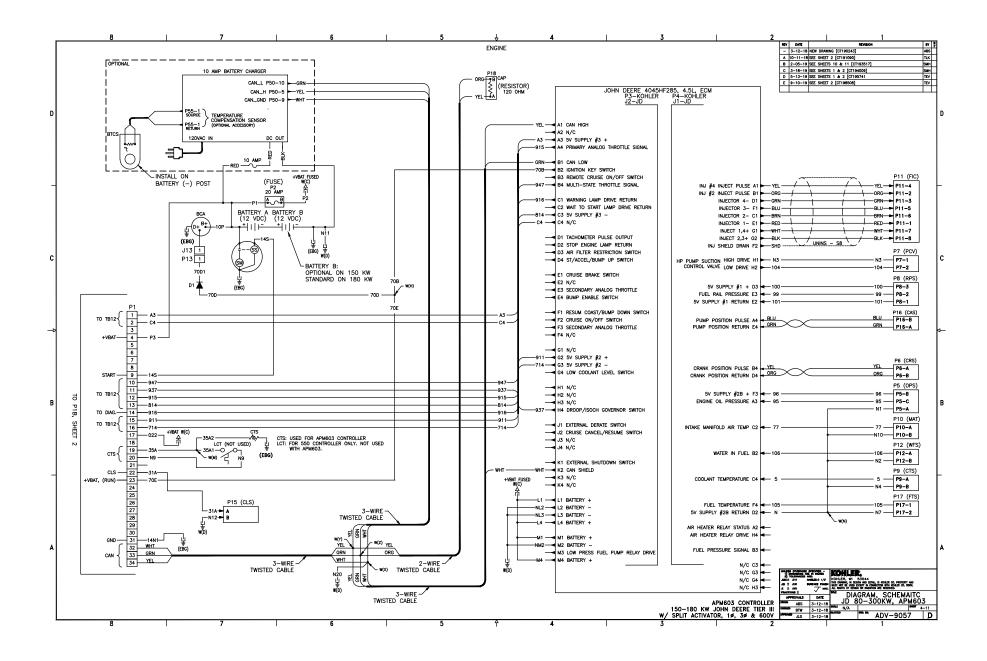


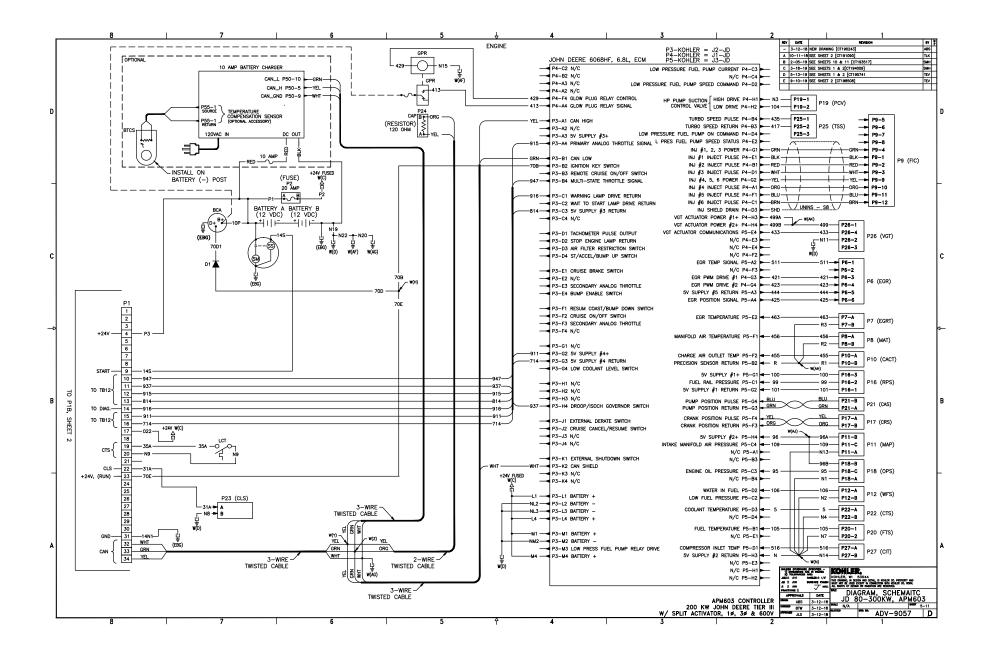
# Wiring Schematics

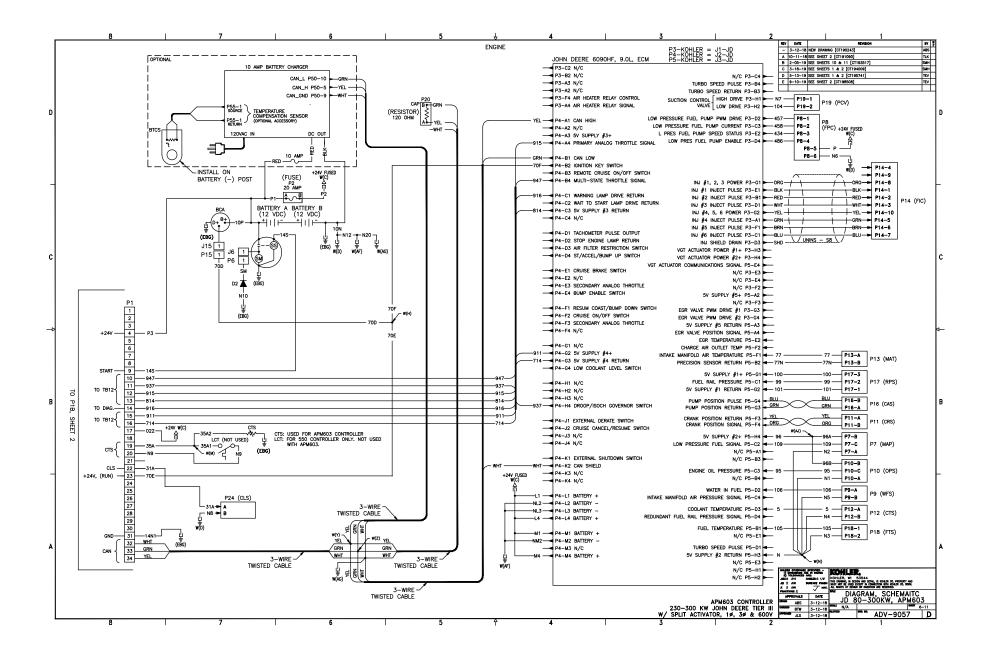


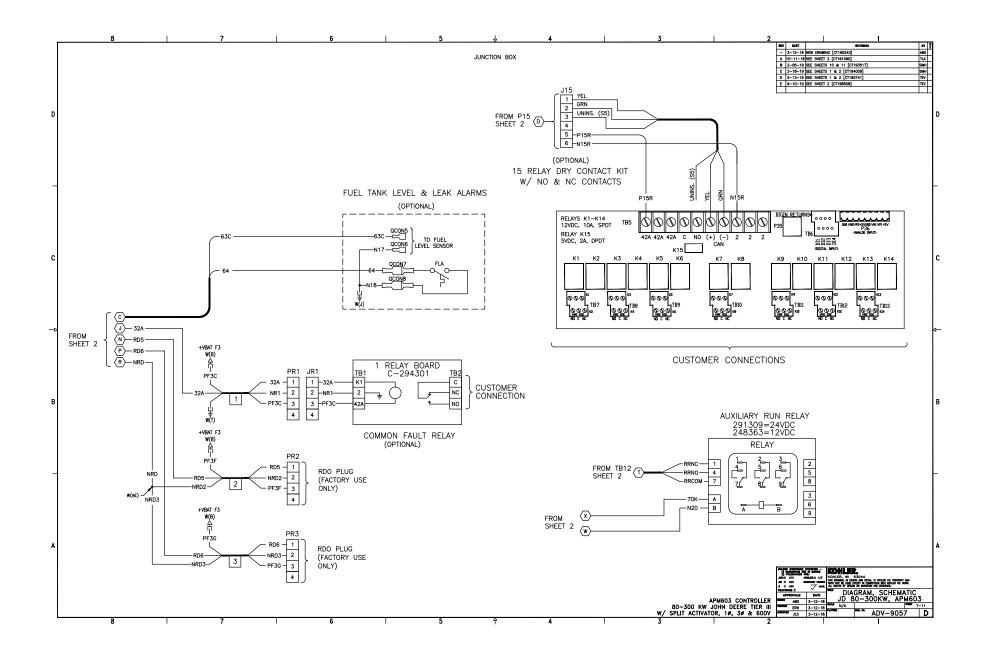


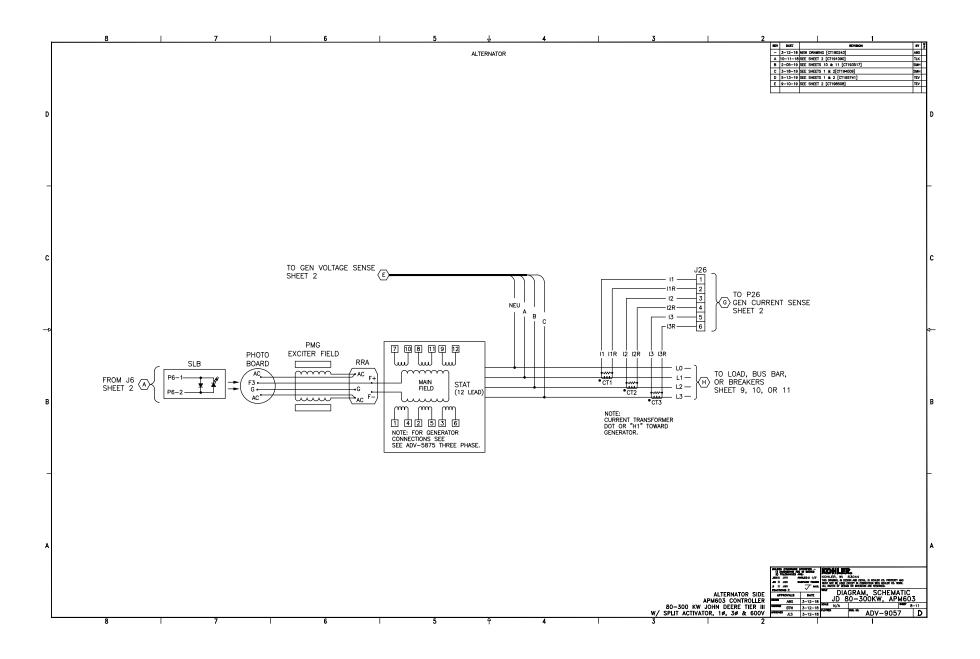


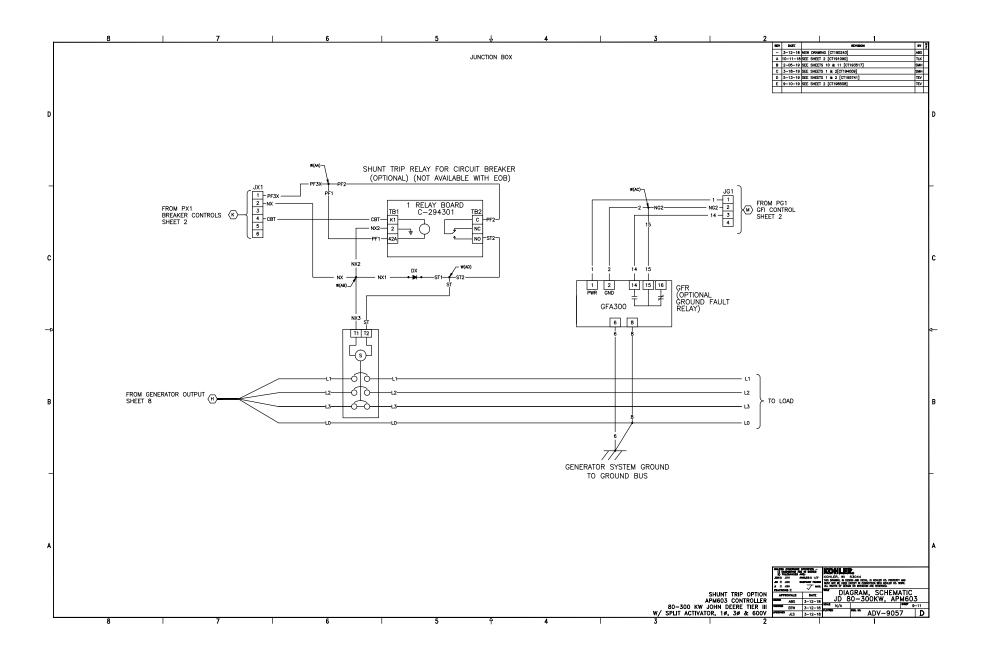


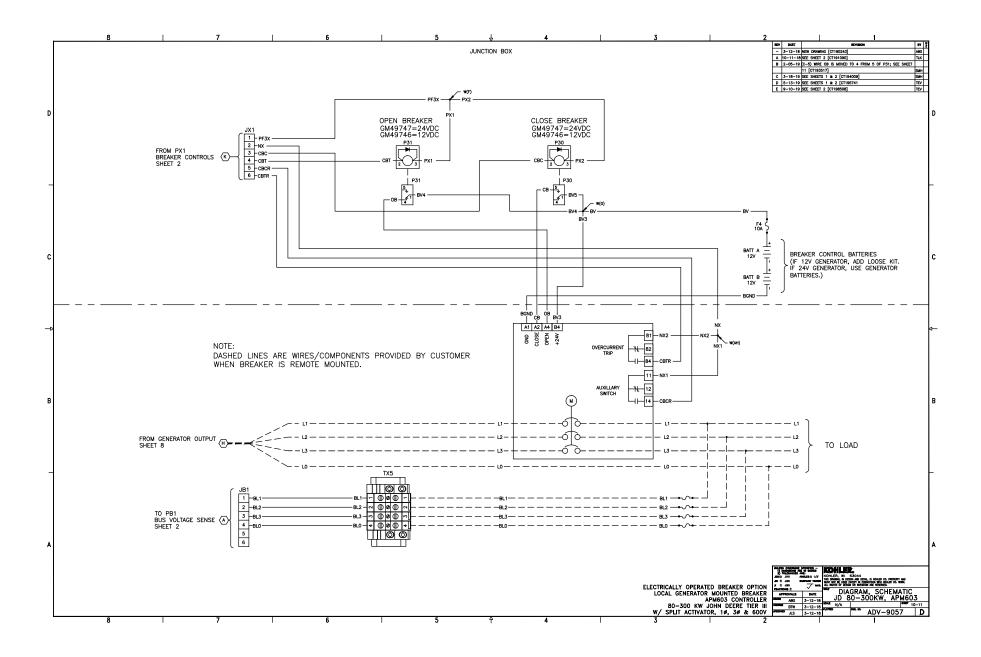


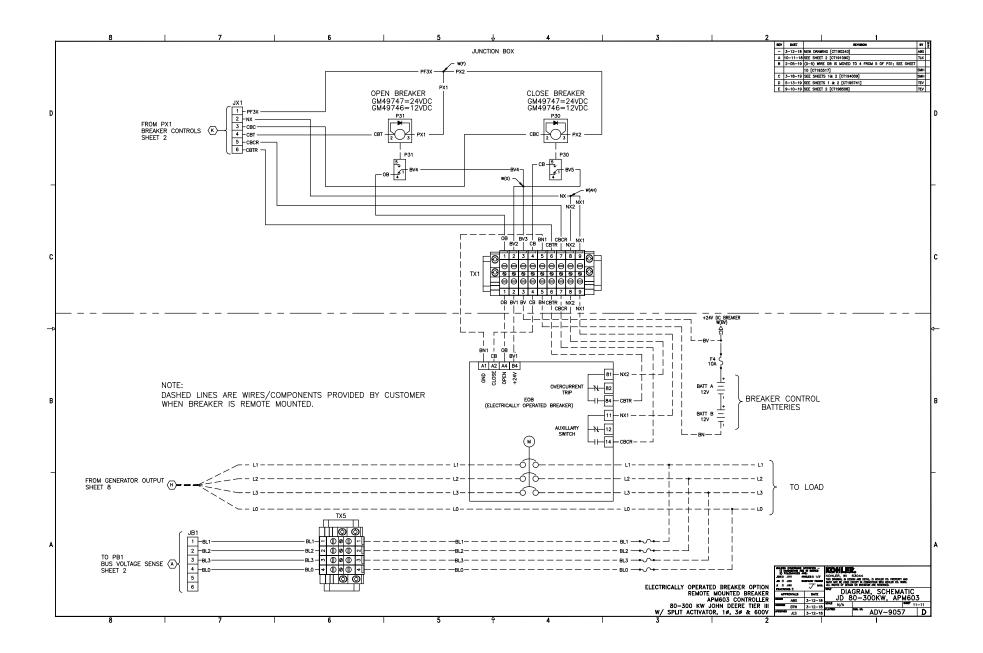


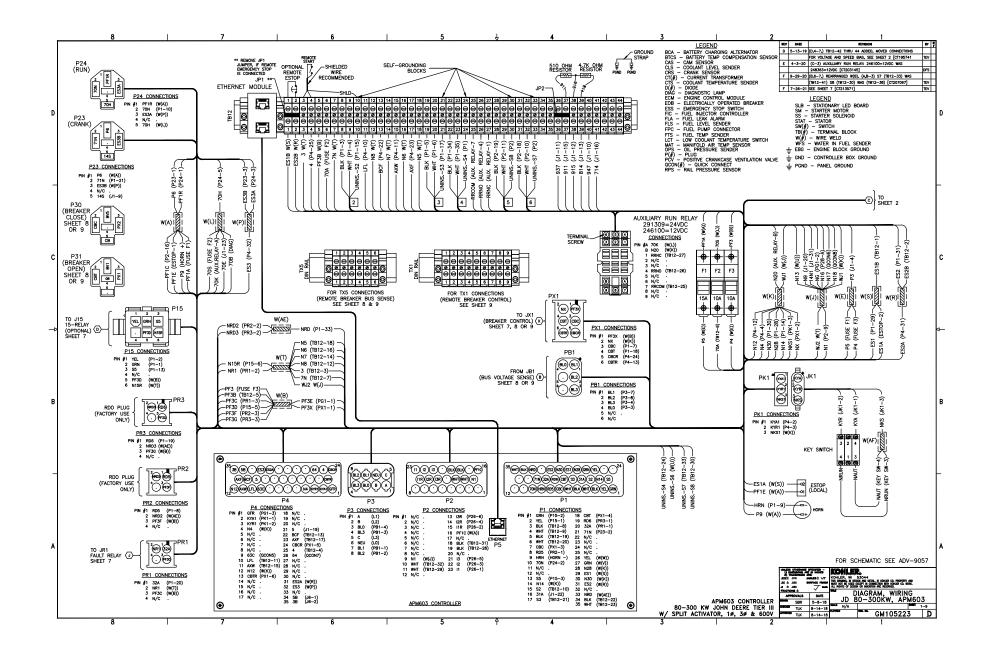


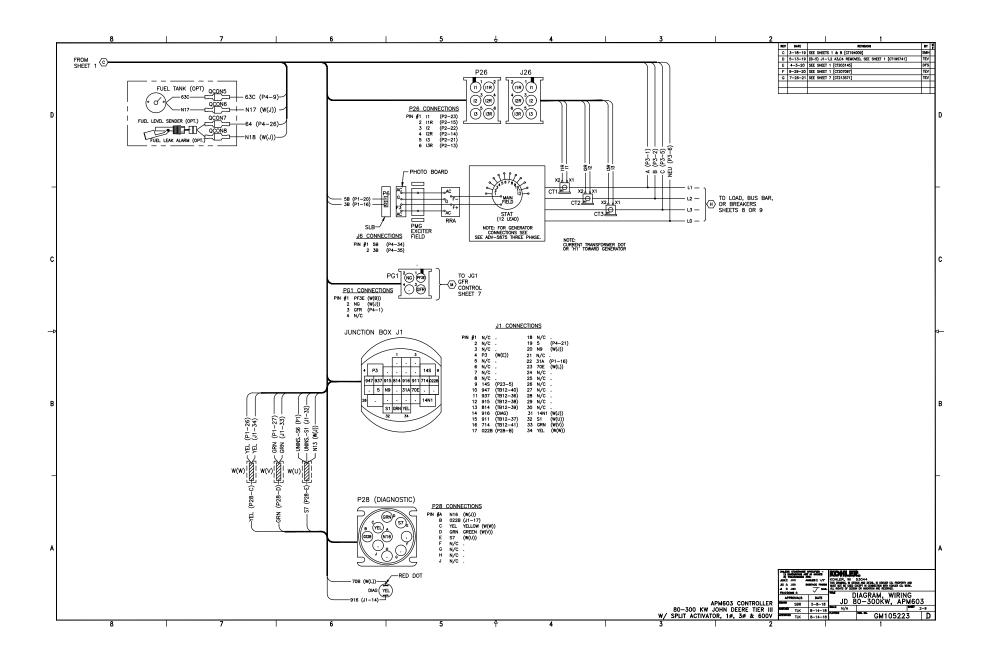


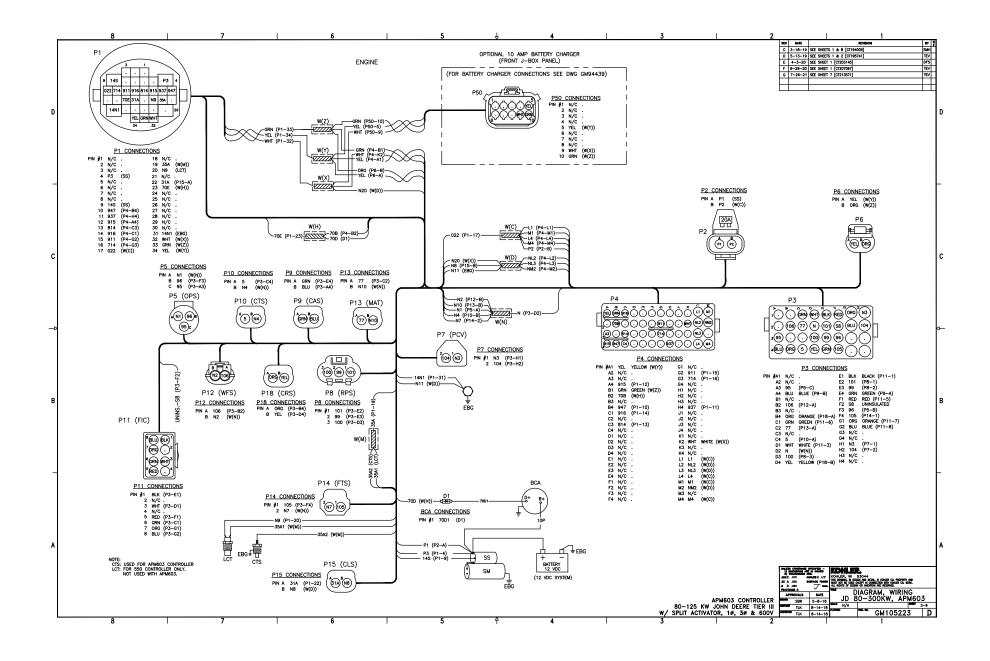


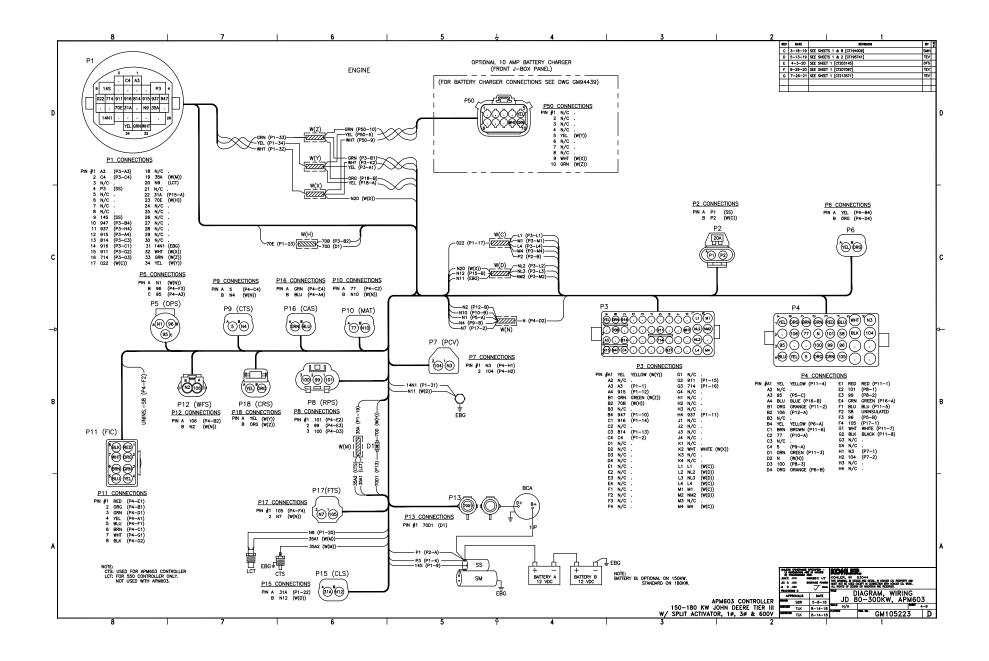


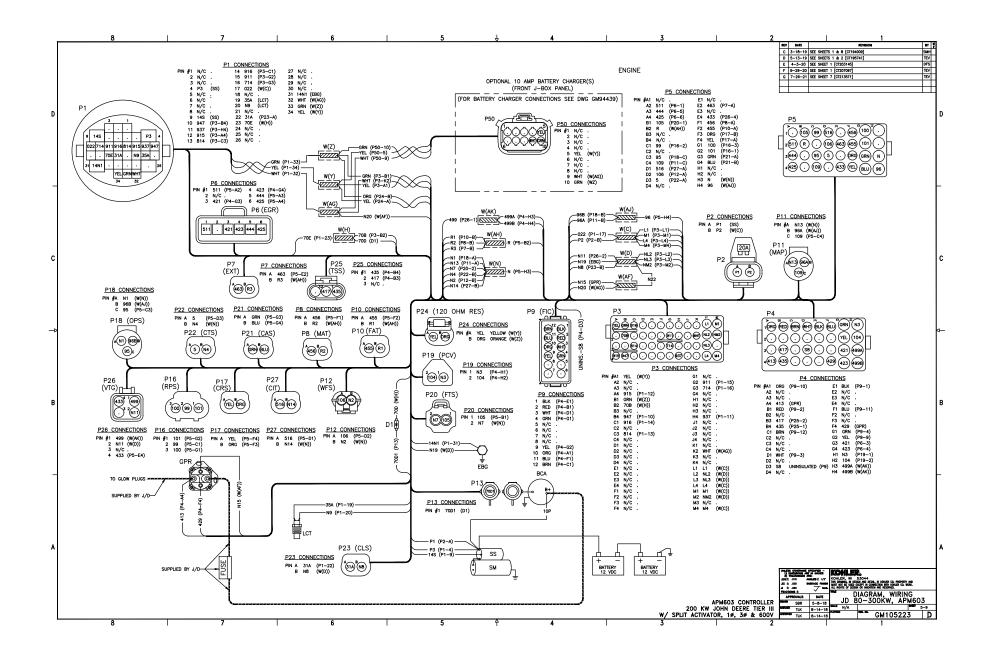


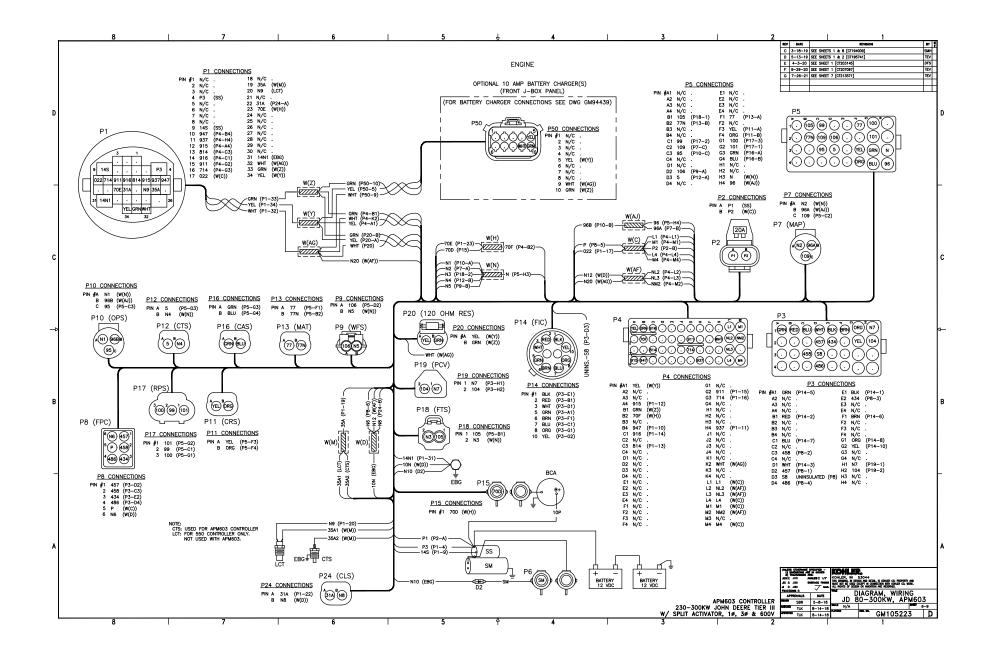


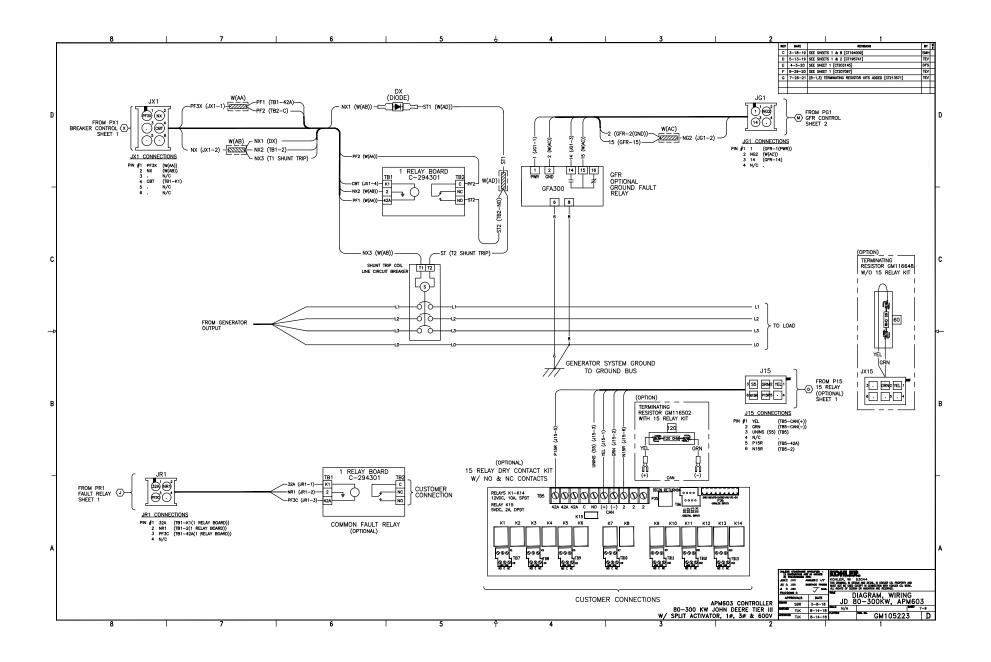


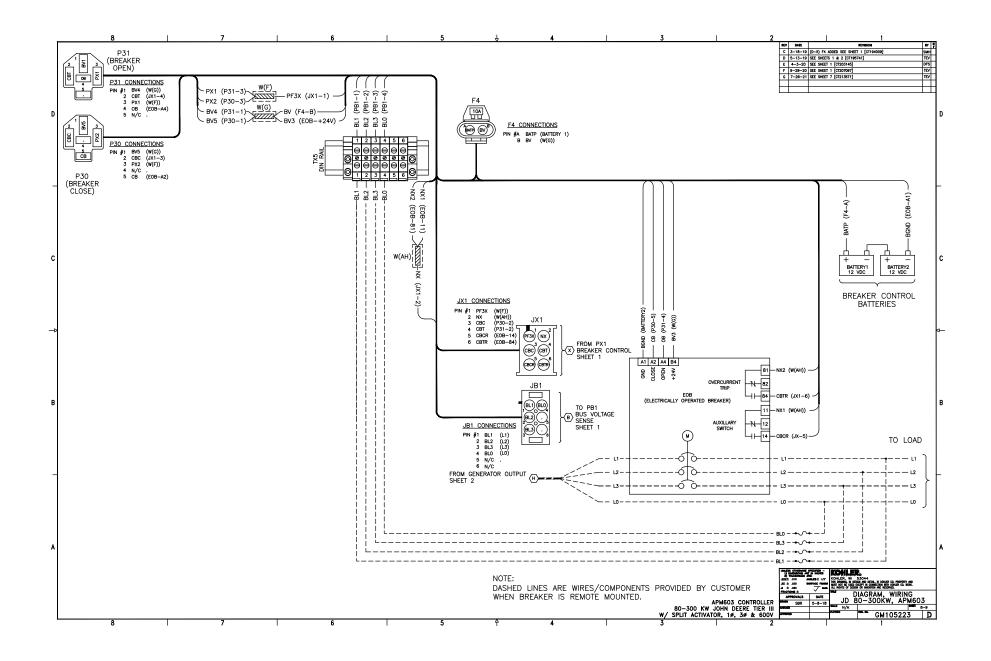


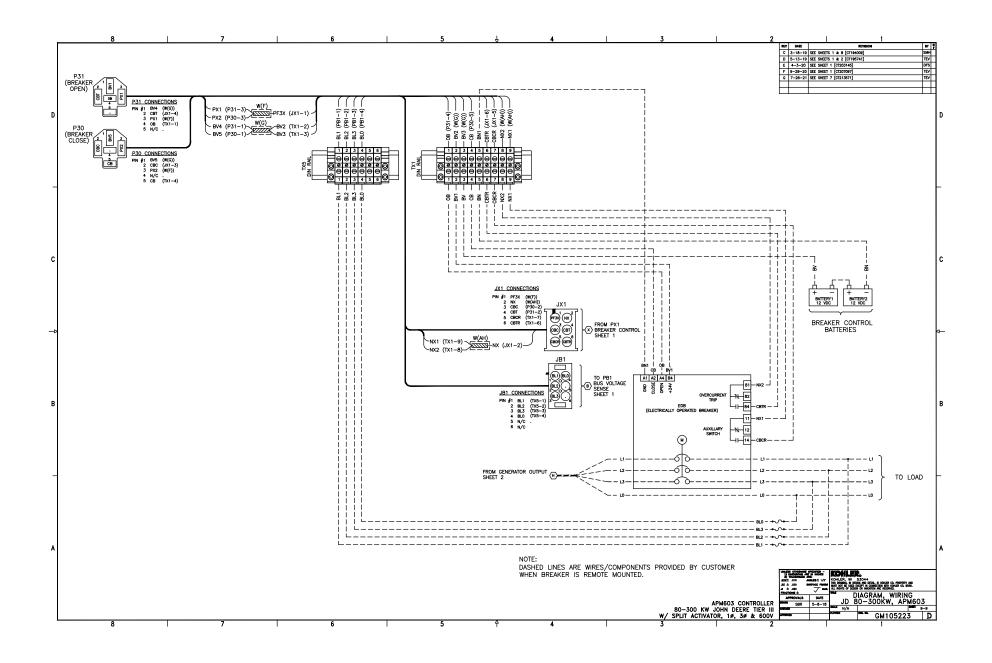








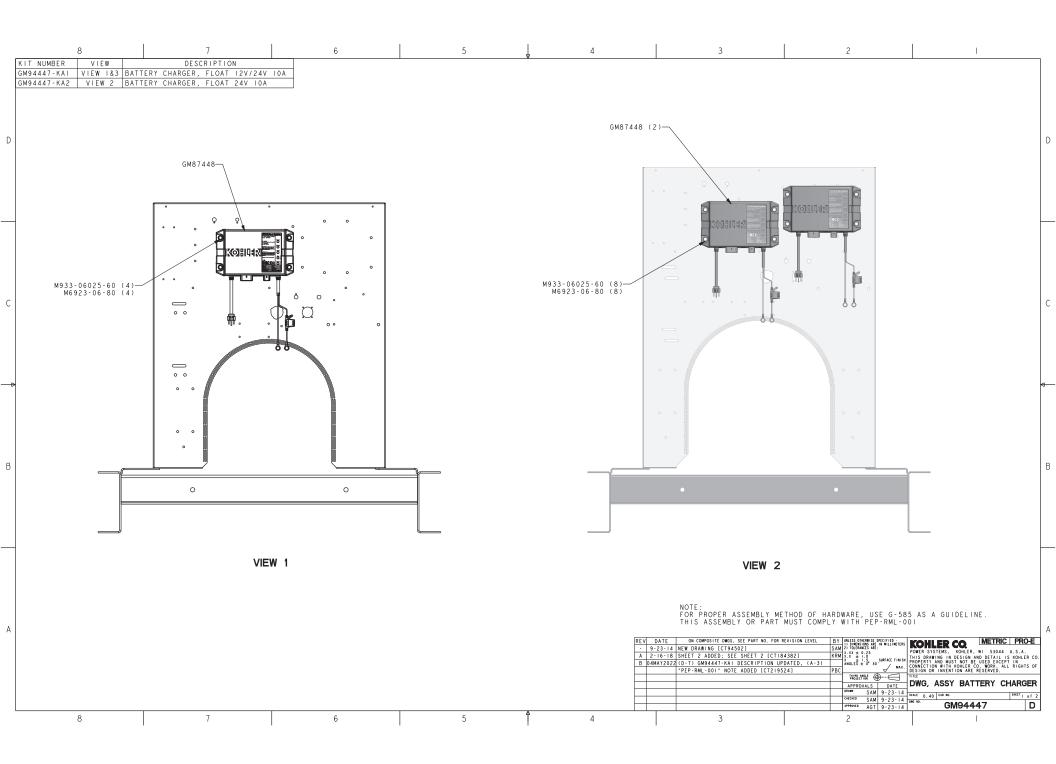


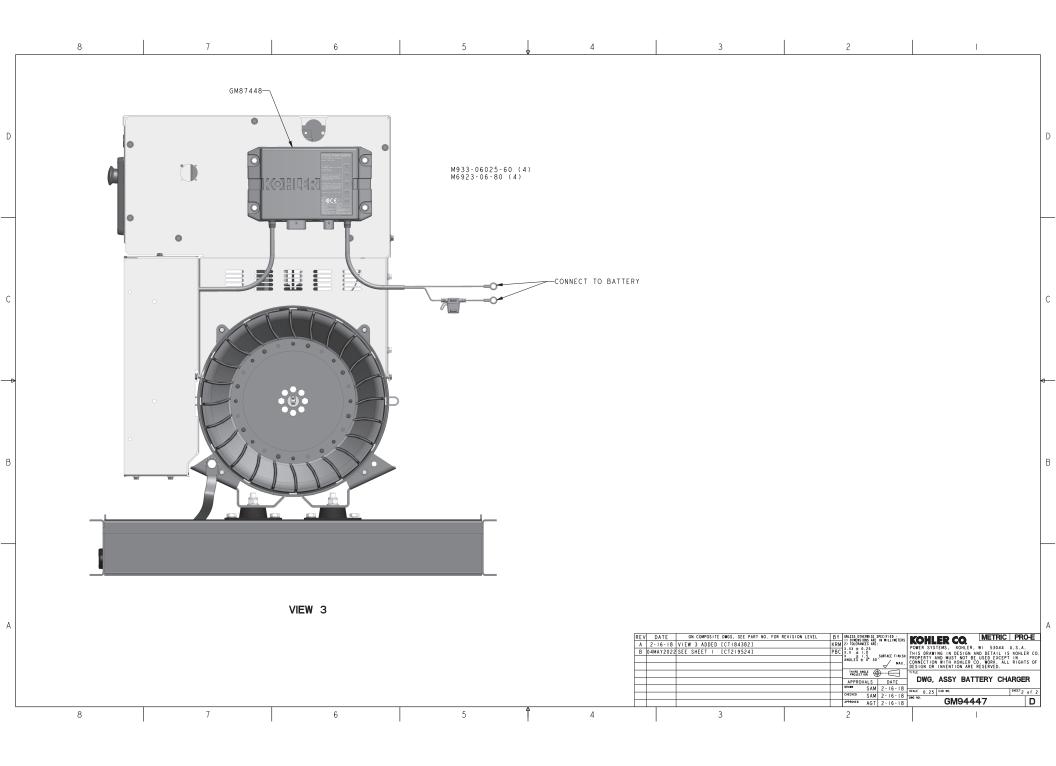




# Miscellaneous

	8 7	6	5	Ļ	4		3	2	I	
D	OVERVIEW: THE AUTOMATIC MULTI-LEVEL FLOAT/ EQUALIZE CHARGER SPECIFIED E CHARGE ENGINE STARTING BATTERIES EITHER INDEPENDENT OR IN CON ENGINE DRIVEN CHARGING SYSTEM. BATTERY TYPES TO BE CHARGED: LEAD ACID AGM GEL CELL HIGH PERFORMANCE AGM FLOODED	BELOW IS INTENDED TO IJUNCTION WITH AN		KOHLER P/N DESCRIPTIC MFG. MODEL MFG. PART DATE CODE WARRANTY:	NG LABEL SHALL N - BATTERY CH NO. NUMBER		LOWING INFORMATION: TURE.			D
2	NICKEL CADMIUM (NiCd) INPUT AC: INPUT VOLTAGE: INPUT VOLTAGE: INPUT FREQUENCY: 47-63 Hz INPUT LEAD: APPROXIMATELY I.8M (72") (REF) TYPE SJTOW -40°C TO 105°C UL R. TERMINATED IN PRE-MOLDED UL RATED 3 PRONG NEMA 5-15 MALE AC F	ATED WIRE AND INSULATION. PLUG.		14.   6. 12		<u>253.4</u> 225.2			73.7	
	DC OUTPUT: 10A @ 12V 10A @ 24V VOLTAGE REGULATION: +/-1% (VOLTAGE AT EACH STAGE IS TOPOLOGY E OUTPUT LEAD: APPROX. 1.8M (72") (REF) TYPE SJTOOW -40°C TO 105°C UL RATED U AND BLACK WIRE INSULATION. TERMINATED IN 9.5 mm (REF) RING S FUSES: THE FUSE MUST BE LOCATED APPROXIMATELY 6" FROM RING TERMINAL 20A ATC	WIRE WITH RED TYLE TERMINALS.		96.5		비미리 (1997) 	- ю б б б б б б б б б б б б б			c
~ 	ENVIRONMENTAL: STORAGE TEMPERATURE RANGE: OPERATING TEMPERATURE RANGE: HUMIDITY: SALT SPRAY TESTING - ASTM BII7 CORROSIN RESISTANT FROM GASSING OF BATTERIES REVERSE POLARITY PROTECTION: THE CHARGER SHALL SUSTAIN NO DAMAGE WHEN INCORRECTLY CONNECTED TO THE BATTERY IN REVERSE ORIENTATION.			MATES WITH GM944	22		OUTPUT LEA (SEE SPEC)			
В	MOUNTING: 4 NON-THREADED THROUGH HOLES FOR MG FASTENERS TO PASS THOUGH ENCLOSURE: SHALL PROTECT THE CHARGER COMPONENTS FROM RAIN, SNOW, DUST AN UNINTENTIONAL INPACTS. ALL INTERNAL COMPONENTS PROTECTED FRC INDICATORS: POWER: INDICATES THE ACCEPTABILITY OF AC INPUT TO THE CHARGER COMMUNICATION: INDICATES THE STATE OF THE COMMUNICATION SYSTE TEMPERATURE COMPENSATION: INDICATES THE STATE OF THE TEMPERAT COMPENSATION SUBSYSTEM WHEN INSTALLED	DM WATER DROPLETS. R EM	(	INPUT LEA SEE SPECIFICATION:		BLK	-FUSE	SPECIFICATIONS)		В
	VOLTAGE OUTPUT: INDICATES THE STATE OF THE BATTERY AND CERTAI DOCUMENTATION: THERE SHALL BE AN INSTALLATION / OPERATIONAL MANUAL SUPPLIED PER KOHLER SUPPLIED ARTWORK. CERTIFICATIONS (US AND CANADA): UL1236 CSA - C22.2 NO 107.2-01 FCC- TITLE 47, PART 15 CLASS A CE EN 61000-6-2	IN FAULT CONDITIONS.			AC INPUT					
A	CEC AND DOE NFPA-IIO LEVELI (WHEN SUPPORTED WITH APPLICABLE KOHLER CONTRO IBC PRODUCT LABELING: THE LABEL ATTACHED TO THE CHARGER SHALL HAVE THE FOLLOWING IN UL LISTING KOHLER PART NUMBER DESCRIPTION OF ALL INDICATOR OUTPUT CURRENT AND VOLTAGE INPUT VOLTAGE AND FREQUENCY			3 ID : 4 N/C 5 CAN 6 N/C 7 ID :	H FEL I RTN FEL 2 RTN GND	9-22-14 NEW DRAWING	IC PIN I TC SENSOR W Z TC SENSOR W Z TC SENSOR W ICT916341 WG NOTE ADDED (A-2, 4) PIN ADDED [CT174256]	2 L BY INCES DIRENESS INFORMED STATUTION SAM IN DIRENESS AND A STATUS SAM AGES AND A STATUS SAM AGES AND A STATUS AND A STA	CHARGER, BATTERT ID /	GHTS OF
	8 7	6	5	<b>A</b>	4		3	CHECKED SAM 9-22-1	4 ICALE 0.50 CON NO. SHEET 4 INN 0.50 CON NO. SHEET 4 INN 0.50 CON NO. SHEET 5 INN 0.50 CON N	D







# Warranty

## Stationary Standby and Prime Power Industrial Generator Set One-Year or Two Thousand (2000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

#### Kohler Product

#### Warranty Coverage

Stationary Standby Generator Set & Accessories	One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.
Stationary Prime Power Generator Set & Accessories	One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

The following will not be covered by the warranty:

- 1. Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- 2. Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- 3. Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
  - a. Failure to provide the specified type and sufficient quantity of lubricating oil.
  - b. Failure to keep the air intake and cooling fin areas clean.
  - c. Failure to service the air cleaner.
  - d. Failure to provide sufficient coolant and/or cooling air.
  - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
  - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
  - a. Labor charges related to battery service.
  - b. Travel expenses related to battery service.
- 7. Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.

- 8. Rental of equipment during the performance of warranty repairs.
- 9. Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 11. Radiators replaced rather than repaired.
- 12. Fuel injection pumps not repaired by an authorized Kohler service representative.
- 13. Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 14. Engine fluids such as fuel, oil, or coolant/antifreeze.
- 15. Shop supplies such as adhesives, cleaning solvents, and rags.
- 16. Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- 17. Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 18. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-5374 12/15f



# Certification





# By Royal Charter

# Certificate of Registration

### QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA

Holds Certificate No:

FM 727336

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design, manufacture, and distributor support for electrical generators, alternators, fuel tanks, automatic transfer switches and switchgear.

For and on behalf of BSI:

Original Registration Date: 1995-02-28 Latest Revision Date: 2021-10-29



tomas Carlos Pitanoa, Chief Assurance – Americas

Effective Date: 2021-11-07 Expiry Date: 2024-11-06

Page: 1 of 2

...making excellence a habit."

This certificate remains the property of BSI and shall be returned immediately upon request. An electronic certificate can be authenticated <u>online</u>. Printed copies can be validated at www.bsigroup.com/ClientDirectory

To be read in conjunction with the scope above or the attached appendix. Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 345 080 9000 BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK. A Member of the BSI Group of Companies.

#### Certificate No: FM 727336

Location	Registered Activities
Kohler Power Systems - GK 900 Highland Drive Bldg 604 Kohler Wisconsin 53004 USA	Manufacture of leads and harness, automatic transfer switches and switchgear. Distribution of generator sets.
Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA	Design, manufacture, and distributor support for electrical generators, automatic transfer switches and switchgear.
Kohler Power Systems 300 N Dekora Woods Blvd Saukville Wisconsin 53080 USA	Manufacture of fuel tanks, skids, fabricated components and generators.
Kohler Power Systems Muth Warehouse 2821 Muth Court Sheboygan Wisconsin 53083 USA	The distribution of generator sets.
Kohler Power Systems KWIP Warehouse 4327 County EE Sheboygan Wisconsin 53081 USA	Receiving, sequencing and warehousing of generator components.

Original Registration Date: 1995-02-28 Latest Revision Date: 2021-10-29 Effective Date: 2021-11-07 Expiry Date: 2024-11-06

#### Page: 2 of 2

This certificate remains the property of BSI and shall be returned immediately upon request. An electronic certificate can be authenticated <u>online</u>. Printed copies can be validated at www.bsigroup.com/ClientDirectory To be read in conjunction with the scope above or the attached appendix. Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 345 080 9000 BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK. A Member of the BSI Group of Companies.



160 SW 12TH AVE SUITE 106, DEERFIELD BEACH, FL 33442

## **Technical Evaluation Report**

DIVISION: 48 10 00-ELECTRICAL POWER GENERATION EQUIPMENT

THIS DOCUMENT CONTAINS (4) PAGES: THE FIRST PAGE MUST BEAR AN ORIGINAL SIGNATURE & SEAL OF THE CERTIFYING PE TO BE VALID FOR USE

(Issued April 5, 2019 Subject to Renew January 1, 2021) or next code cycle

(954) 354-0660 | ENGINEERINGEXPRESS.COM (Issued A

#### EVALUATION SUBJECT: 125REOZJG-150REOZJF Sound Aluminum Enclosure

#### **REPORT HOLDER:**

KOHLER POWER SYSTEMS 7650 LAKESHORE ROAD SHEBOYGAN, WI 53083 USA (920) 457-4441 | KOHLERPOWER.COM

KOHLER.®

**SCOPE OF EVALUATION** (compliance with the following codes):

#### THIS IS A STRUCTURAL (WIND) PERFORMANCE EVALUATION ONLY. NO ELECTRICAL OR TEMPERATURE PERFORMANCE RATINGS OR CERTIFICATIONS ARE OFFERED OR IMPLIED HEREIN.

This Product Evaluation Report is being issued in accordance with the requirements of the **Florida Building Code Sixth Edition (2017)** per FBC Section 104.11.1, FMC 301.15, FBC Building Ch. 16, ASCE-7-10, and FBC Residential M1202.1, FS 471.025. The product noted on this report has been tested and/or evaluated as summarized herein.

IN ACCORDANCE WITH THESE CODES EACH OF THESE REPORTS MUST BEAR THE ORIGINAL SIGNATURE & RAISED SEAL OF THE EVALUATING ENGINEER.

#### SUBSTANTIATING DATA:

#### Product Evaluation Documents

Substantiating documentation has been submitted to provide this TER and is summarized in the sections below.

#### Structural Engineering Calculations

Structural engineering calculations have been prepared which evaluate the product based on comparative and/or rational analysis to qualify the following design criteria:

- Maximum allowable unit enclosure wind pressure integrity
- Maximum allowable uplift, sliding, & overturning moment for ground.

Calculation summary is included in this TER and appears below. NOTE: No 33% increase in allowable stress has been used in the design of this product.

#### **INSTALLATION:**

The product(s) listed above shall be installed in strict compliance with this TER & manufacturer-provided enclosure model specifications.

The product components shall be of the material specified in the manufacturer-provided product specifications. All screws, bolts and rivet must be installed in accordance with the applicable provisions & anchor manufacturer's published installation instructions.

#### LIMITATIONS & CONDITIONS OF USE:

Use of this product shall be in strict accordance with this TER as noted herein. The supporting host structure shall be designed to resist all superimposed loads as determined by others on a site-specific basis as may be required by the Authority Having Jurisdiction. No evaluation is offered for the host supporting structure by use of this document; Adjustment factors noted herein and the applicable codes must be considered, where applicable. All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times. This evaluation does not offer any evaluation to meet large missile impact debris requirements if requires.

Yearly inspections, during equipment maintenance or after named storm, all screws, cabinet components, and anchor bolts are to be verified. All damaged cabinet components, loosen, corroded, broken screws or anchor bolts shall be replaced to ensure structural integrity for hurricane wind forces.



## NOTE: THE GRAPHICAL DEPICTIONS IN THIS REPORT ARE FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER IN APPEARANCE.

FINISH:

#### Baked enamel.

#### UNIT CASING MATERIAL:

1/8" AI 5052-H32 top panel. 1/8" AI 5052-H32 for side panels and 3/16" steel ASTM A1011 for bottom skids, secured with 3/16" pop rivets grade 50, M8 bolts class 8.8 (see dimensional drawing for specific locations).

#### **OPTIONS:**

This evaluation is valid for KOHLER 125-150REOZJ Sound Aluminum Enclosure model dimensions shown on the final page of this report. Contact Factory for Engineering Special (ES) orders. Any structural changes outside of the factory would void this certificate.

#### STRUCTURAL PERFORMANCE:

Models referenced herein are subject to the following design limitations:

ASCE-710 Exposure Category D Risk Category III / IV HVHZ Rated\* (& NON-HVHZ) Only for ground installations Flat terrain only

Maximum Wind Speed: V<sub>(Ultimate)</sub> = 186 MPH

□ Signed by If Checked:

TER-18-6258.9

#### ABOUT THIS DOCUMENT:

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ORIGINAL SIGNATURE AND RAISED SEAL OR DIGITAL SEAL REQUIRED TO BE VALID PER CODE:

P.E. SEAL REQUIRED

April 5, 2019

Frank L. Bennardo, P.E., SECB ENGINEERING EXPRESS<sup>®</sup>

ENGINEERING EXPRESS<sup>®</sup> TROY BISHOP, PE FL PE #0046549 FLCA #9885 FL PE #76131

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The FBC 6<sup>th</sup> Edition (2017) defines APPROVED SOURCE (Section 202) as: "An independent person, firm or corporation, approved by the building official, who is competent and experienced in the application of engineering principles to materials, methods or systems analyses." Engineering Express® professionals meet the competency requirements as defined in the FBC and can seal their work. Engineering Express® is regularly engaged in conducting and providing engineering evaluations of single-element and full-scale building systems tests.

#### **SECTION 2 SUMMARY**

Engineering Express has reviewed the design requirements per the Florida Building Code Sixth Edition (2017) and ASCE 7-10 for the structural integrity of the above referenced Kohler sound aluminum housing unit with steel skid to withstand a V<sub>ULTIMATE</sub> wind speed=186 MPH, Exposure "D" Risk Category III/ IV. Our analysis includes the unit framing and housing only and requires that a permanent near-grade (non-rooftop) attachment to a concrete, metal, or wood host structure as certified/verified by others. Steel skid tie-down anchor locations shall conform to those illustrated on sheet 3 of this TER. Additionally, the unit shall not be installed in a location susceptible to channeling effects from upwind obstacles. It shall be the installer's responsibility to ensure that the criteria for the unit housing integrity, as listed above, is applicable for use at the location of installation and the mounting method meets or exceeds the requirements of the local code and it is approved by the appropriate local authority before installation.

This certification is intended to certify the structural capacity and integrity of the structural framing members, wall and roof sheet metal skins, generator skid and internal structural connections only for the sound aluminum enclosure aforementioned. Design of the generator itself, mechanical designs, energy/electrical criteria, generator slab support, anchorage and tie-down method accompanying components and all non-structural items shall be verified by others and outside the scope of this certification. Upon analysis of the aluminum housing unit vs. the critical ultimate design loads illustrated below, this engineer has concluded that the aluminum housing enclosure provides adequate resistance to the specified ultimate design loads.

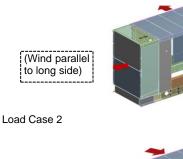
#### Structural Engineering Calculations

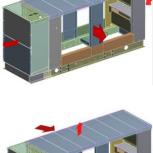
Structural engineering calculations have been prepared which evaluate the aluminum unit housing based on rational analysis using Finite Element Analysis to qualify the following design criteria:

1. Maximum ultimate design pressure as a result of the aforementioned design criteria:

Load Case 1

(Wind perpendicular to long side)





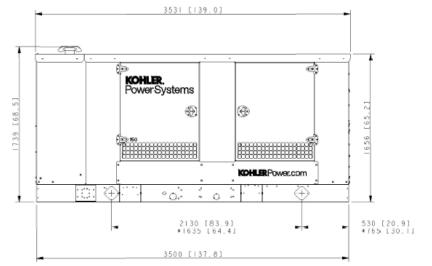
		Pressure, psf (x 10 <sup>-3</sup> MPa)				
Load Case	Wind	Rear Wall	Front Wall	Left Wall	Right Wall	Roof
	Direction					
1	1	61.26	-48.85	-48.85	-47.30	-96.92
		(2.933)	(-2.339)	(-2.339)	(-2.265)	(-4.641)

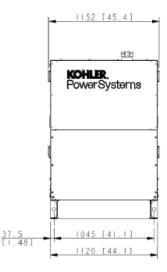
		Pressure, psf (x 10 <sup>-3</sup> MPa)				
Load Case	Wind Direction	Rear Wall	Front Wall	Left Wall	Right Wall	Roof
2		-48.85 (-2.339)	-48.85 (-2.339)	61.26 (2.933)	-47.30 (-2.265)	-96.92 (-4.641)

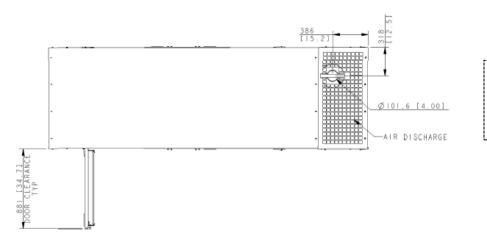
- 2. Maximum housing unit dimensions: 139.0"L x 45.40"W x 65.20" H.
- 3. Enclosure materials have been analyzed for yield and ultimate stresses using Von Mises stress criteria in accordance with the 2015 Aluminum Design Manual & AISC Steel Construction Manual 14<sup>th</sup> Edition. For both load case Von Mises Stress stood below ultimate strength; therefore, the sound aluminum enclosure will provide adequate structural capacity to resist wind pressures shown.
- 4. All internal connection capacities, including bolted and welded components, have been checked for applicable tension and shear by applying a unity interaction equation where applicable and have been approved by this office.

All installation work shall follow the minimum requirements of the Florida Building Code Sixth Edition (2017) in addition to any additional site-specific requirements for tie-down certification which is not included in this letter. Except as expressly provided herein, no additional affirmations are intended. Thank you for your attention to this matter.

#### **SECTION 3 DIMENSIONS & ELEVATIONS**





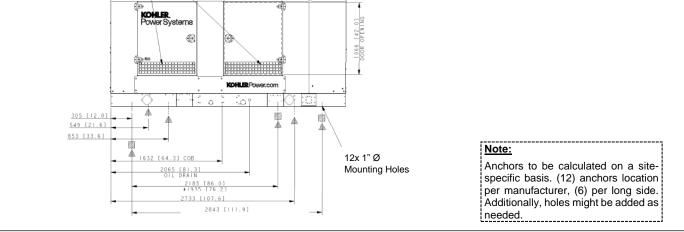


BOOR OPENING

#### Note:

Enclosure housing must bear the official insignia of Kohler Power with model name referenced above for applicability and validity of this letter.

All dimensions are in inches



IN ALL CONDITIONS IT IS THE RESPONSIBILITY OF THE PERMIT HOLDER TO ENSURE THE HOST STRUCTURE IS CAPABLE OF WITHSTANDING THE RATED GRAVITY, LATERAL, AND UPLIFT FORCES BY SITE-SPECIFIC DESIGN. NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, IS OFFERED BY ENGINEERING EXPRESS AS TO THE INTEGRITY OF THE HOST STRUCTURE TO CARRY DESIGN FORCE LOADS INCURRED BY THIS UNIT.

#### SECTION 4 ANCHORS LOCATION

AIR INLET-

#### SECTION 5 ENCLOSURE MODELS INCLUDED

GENERATOR	ENCLOSURE TYPE	ENCLOSURE DRAWING NUMBER	REVISION & DATE	ADV	REVISION & DATE
125REOZJG	125REOZJG SOUND ALUMINUM ENCLOSURE	GM87408- KA3	Rev B - 06/10/16	ADV-7825	Revision H 09/27/18
150REOZJF	150REOZJF SOUND ALUMINUM ENCLOSURE	GM87409- KA3	Rev B - 06/06/16		

#### LIMITATIONS & CONDITIONS OF USE (cnt'd):

#### Production Drawings:

The following drawings shall be accessible if required for a full permit application to be submitted to the Authority Having Jurisdiction in conjunction with this TER:

- Electrical schematic(s)
- Final assembly drawings and parts lists sufficient to detail primary components, operator controls, and their locations
- Complete set of mechanical drawings for all machined parts
- · Complete part specifications (including manufacturer's model numbers, size, ratings, etc.) for all purchased parts
- Specification sheets for all parts/components
- Drawings showing all construction details
- Product label drawing(s) showing all required marking information. The label drawing shall show the proposed label location on the equipment and artwork showing the manufacturer's name, address, model and serial numbers, equipment ratings, warning markings.

#### Drawing and Change Control:

The manufacturer shall establish a system of product configuration control that shall allow no unauthorized changes to the product. Changes to critical documents, identified in this Technical Evaluation Report, must be reported to, and authorized by, this office prior to implementation for production.

#### Survivability:

This evaluation report is valid for a newly installed unit and does not include certification of the product beyond a design event if impacted, contact this office for any reevaluation needs as designated by the Authority Having Jurisdiction.

#### **Durability**

Components or component assemblies shall not deteriorate, crack, fail, or lose functionality due to galvanic corrosion or weathering. Each component or component assembly shall be supported and oriented in its intended installation position. All exposed *plastic* components shall be certified to resist sunlight exposure as specified by ASTM B117, or ASTM G155 in Broward or Miami Dade counties.

## PROTOTYPE TEST REPORT



Models Covered: **150REOZJF** Model Tested: **150REOZJE** Cooling System Tested: **50C**  Alternator Tested: **4S13** Engine Tested: **6068HF285** Voltage Tested: **208V** 

### GENSET

**Maximum power test** to assure that the prime mover and alternator have sufficient capacity to operate within specifications.

**Meets Rated Load** 

**Steady-state load** test to ensure voltage stability meets or exceeds ISO8528-5 requirements and to verify compliance with steady state speed control specifications.

± 0.25 % Frequency Band ± 0.50 % Voltage Deviation

**Transient load tests** per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time. Values shown for model tested above. Please contact factory for additional details.

Full Load Rejection

Full Load Acceptance

20.3 % Voltage Dip	1.70 % Voltage Overshoot
2.40 Seconds of Recovery Time	1.90 Seconds of Recovery Time
21.5 % Frequency Dip	4.50 % Frequency Overshoot
2.50 Seconds of Recovery Time	0.40 Seconds of Recovery Time

G3 ISO8528-5 Class (G1, G2, G3)

**NFPA 110 one step testing** to determine the amount of time required for the generator set to reach 90% voltage and frequency to allow the ATS to transfer.

Complies with NFPA 110 Type 10

**Vibrational analysis** to verify that generator vibrations are within acceptable limits per ISO 8528-9. **Complies** 

**Torsional analysis data** to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified.

Complies

**Generator set cooling and air flow tests** to verify maximum operating ambient temperature. (Cooling system test results are available on TIB-118)

Acoustical noise intensity and sound attenuation effects tests (Acoustical noise results are available on TIB-114 &115)

**Exhaust Back Pressure test** completed to demonstrate within engine limitation (Exhaust back pressure test results are available on TIB-119)

## **PROTOTYPE TEST REPORT**



Models Covered: **150REOZJF** Model Tested: **150REOZJE** Cooling System Tested: **50C**  Alternator Tested: **4S13** Engine Tested: **6068HF285** Voltage Tested: **208V** 

### ALTERNATOR

Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.

**Alternator overload test** per NEMA MG1-32.8. Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.

**Three-phase symmetrical short-circuit test** per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.

**Harmonic analysis, voltage waveform deviation** per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

(Alternator detailed test results are available on TIB-102)

## Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

### **Prototype Testing**

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steadystate speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

#### **Production Testing**

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.



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