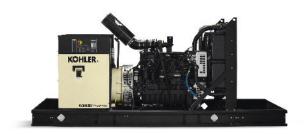
Generator



Kohler Model: 250REOZJE

This diesel generator set equipped with a 4UA10 alternator operating at 120/208 volts is rated for 250 kW/313 kVA. Output amperage: 867

Standard Features:

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable
 Hydrotreated Vegetable Oil (HVO) / Renewable Diesel
 (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype- range reconnectability. tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- The generator set complies with ISO 8528-5, Class G2, requirements for transient performance in all generator set configurations. Select the Decision-Maker□ 550 controller for improved voltage regulation and ISO 8528-5, Class G3, compliance.
- The 60 Hz generator set engine is certified by the Environmental Protection Agency (EPA) to conform to Tier 3 nonroad emissions regulations.
- A one-year limited warranty covers all systems and components. Two-, five-, and ten-year extended warranties are also available.
- Tier 3 EPA-Certified for Stationary Emergency Applications
- · Alternator Protection
- Battery Rack and Cables
- Customer Connection box with field-connection terminal blocks.
- · Local Emergency Stop Switch
- Oil Drain Extension
- · Operation and Installation Literature

Other Features:

- Kohler designed controllers for one-source system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only). Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
- Mount up to three circuit breakers to allow circuit portection of selected priority loads.

Alternator Features:

- The unique Fast-Response™ II excitation system delivers excellent voltage response and short circuit capability using a permanent magnet (PM)-excited alternator.
- The brushless, rotating-field alternator has broad range reconnectability.

Qty Description

250REOZJE Generator System

5 250REOZJE Generator Set

Includes the following:

Literature Languages English

Approvals and Listings UL2200 Listing

Engine 250REOZJE, 24V, 60Hz
Nameplate Rating Standby 130C Rise

Voltage 60Hz, 120/208V, Wye, 3Ph, 4W

Alternator 4UA10

Cooling System Unit Mounted Radiator, 50C

Skid and Mounting

Air Intake

Standard Duty

Controller

APM402

Enclosure Type

Sound

Enclosure Material

Steel

Enclosure Silencer Internal Silencer

Fuel Tank Type Standard
Fuel Runtime (Approx.) 24 Hours
Subbase Fuel Tank Capacity 472 Gallons

Fuel Tank Options Inner Tank Leak Alarm

Starting Aids, Installed 2500W,90-120V,1Ph,w/Valves

Electrical Accy.,Installed Battery, 2/12V, Wet
Electrical Accy.,Installed Battery Charger, 10A

Electrical Accy.,Installed Run Relay

Electrical Accy.,Installed 2 Input/5 OutputModule

 Rating, LCB 1
 100% Rated

 Amps, LCB 1
 1000

Trip Type, LCB 1 Electronic, LSI
Interrupt Rating LCB 1 35kA at 480V
Fuel Lines, Installed Flexible Fuel Lines

Exceeds LTL Shipping Height Add'l Shipping Charge Accepted

Miscellaneous Accy,Installed Coolant in Genset

Warranty 5 Year Comprehensive

Testing, Additional Power Factor Test, 0.8, 3Ph Only

5 NEC Remote, E-Stop

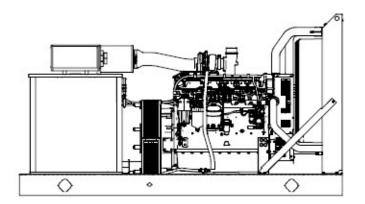
5 Lit Kit, General Maint, 250REOZJE

5 RSA III, Annunciator only



Spec Sheets

KOHLER®



Alternator Features

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- **Alternator Protection**
- **Battery Rack and Cables**
- Customer Connection box with field-connection terminal
- Local Emergency Stop Switch
- Oil Drain Extension
- Operation and Installation Literature

Generator Set Rating

Standby 130C Rise Ratings

Alternator	Voltage	Ph	Hz	Peak kVA	kW/kVA	Amps
4UA10	120/208	3	60	590	250/313	867

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor.

Standby Ratings: Standby ratings apply to installations served by a reliable utility source. The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-3046/1, BS5514, AS2789, and DIN 6271.

Prime Power Ratings: Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528/1, overload power in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271. For limited running time and base load ratings, consult the factory.

Obtain the technical information bulletin (TIB-101) on ratings guidelines for the complete ratings definitions.

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever

GENERAL GUIDELINES FOR DERATION: Altitude: Derate 0.5% per 100 m (328 ft.) elevation above 1000 m (3300 ft.). Temperature: Derate 1.0% per 10?C (18?F) temperature above 25?C (77?F).

Model: 250REOZJE, continued

Alternator Specifications

Specifications	Alternator
Alternator manufacturer	Kohler
Туре	4-Pole, Rotating-Field
Exciter type	Brushless, Permanent-Magnet
Leads, quantity	12, Reconnectable
Voltage regulator	Solid State, Volts/Hz
Insulation	NEMA MG1
Insulation: Material	Class H
Insulation: Temperature Rise	130 ° C, Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible Disc
Amortisseur windings	Full
Voltage regulation, no-load to full-load Permanent magnet (PM) alternator	+/-2% Average
550 controller (with 0.5% drift due to temperature variation)	3-Phase Sensing, +/-0.25%
One-Step Load Acceptance	100% of rating
Unbalanced load capability	100% of Rated Standby Current

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- · Sustained short-circuit current enabling down stream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Vacuum-impregnated windings with fungus-resistant epoxy varnish for dependability and long life.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
- Fast-Response™ II brushless alternator with brushless exciter for excellent load response.

Engine

Engine Specification

Engine Manufacturer	John Deere
Engine Model	6090HF484B
Engine: type	4-Cycle, Turbocharged, Charge Air Cooled
Cylinder arrangement	6, Inline
Displacement, L (cu. in.)	9.0 (548)
Bore and stroke, mm (in.)	118.4 x 136 (4.66 x 5.35)
Compression ratio	16.0:1
Piston speed, m/min. (ft./min.)	457 (1500)
Main bearings: quantity, type	7, Replaceable Insert
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	287 (385)
Cylinder head material	Cast Iron
Crankshaft material	Forged Steel
Valve (exhaust) material Intake	Chromium-Silicon Steel
Valve (exhaust) material	Stainless Steel
Governor: type, make/model	JDEC Electronic, L14 Denso HP4
Frequency regulation, no-load to-full load	Isochronous
Frequency regulation, steady state	± 0.25%
Frequency	Fixed
Air cleaner type, all models	Dry

Model: 250REOZJE, continued

Exhaust

Exhaust System

Exhaust Manifold Type Dry

Exhaust flow at rated kW,m3/min. (cfm) 54.1 (1911) Exhaust temperature at rated kW, dry exhaust, ° C (° F) 625 (1157)

Maximum allowable back pressure, kPa (in. Hg) Min. 0 (0) Max. 7.5 (2.2)

Exh. outlet size at eng. hookup, mm (in.) 98 (3.86)

Engine Electrical

Engine Electrical System

24 Volt Battery charging alternator Battery charging alternator: Ground (negative/positive) Negative Battery charging alternator: Volts (DC) 24 Battery charging alternator: Ampere rating 60 Starter motor rated voltage (DC) 24 Battery, recommended cold cranking amps (CCA): Qty., CCA rating Two. 925

each

Battery voltage (DC) 12

Fuel

Fuel System

Fuel type Diesel Fuel supply line, min. ID, mm (in.) 11.0 (0.044) Fuel return line, min. ID, mm (in.) 6.0 (0.25) Max. lift, fuel pump: type, m (ft.) Electronic, 3(10) Max. fuel flow, Lph (gph) 240 (63.4) Fuel prime pump Electronic

Fuel Filter Secondary 2 Microns @ 98% Efficiency

Fuel Filter Primary 10 Microns Fuel Filter Water Separator Yes

Recommended fuel #2 Diesel/HVO/RD

Lubrication

Lubrication System

Type Full Pressure Oil pan capacity, L (qt.) 32.5 (34.4) Oil pan capacity with filter, L (qt.) 33.4 (35.3) Oil filter: quantity, type 1, Cartridge Oil cooler Water-cooled

Model: 250REOZJE, continued

Cooling

Radiator System

Ambient temperature, ° C (° F)	50 (122)
Engine jacket water capacity, L (gal.)	16 (4.25)
Radiator system capacity, including engine, L (gal.)	36 (9.5)
Engine jacket water flow, Lpm (gpm)	265 (70)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	97 (5521)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	70.5 (4013)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	863.6 (34.0)
Fan, kWm (HP)	9.0 (12.1)
Max. restriction of cooling air, intake and discharge side of radiator, kPA (in. H20)	A 0.125 (0.5)

Operation Requirements

Air Requirements

Radiator-cooled cooling air, m3/min. (scfm) *	368.1 (13000)
Combustion air, m3/min. (cfm)	21.8 (770)
Heat rejected to ambient air: Engine, kW (Btu/min.)	53.8 (3060)
Heat rejected to ambient air: Alternator, kW (Btu/min.)	20.6 (1170)

^{*}Air density = 1.20 kg/m3 (0.075 lbm/ft3)

Fuel Consumption

Diesel, Lph (gph), at % load	Rating
Standby Fuel Consumption at 100% load	66.5 Lph (17.6 gph)
Standby Fuel Consumption at 75% load	50.4 Lph (13.3 gph)
Standby Fuel Consumption at 50% load	35.0 Lph (9.2 gph)
Standby Fuel Consumption at 25% load	20.5 Lph (5.4 gph)



Industrial Generator Set Accessories

Generator Set Controller



APM402

Kohler® APM402 Controller General Description and Function

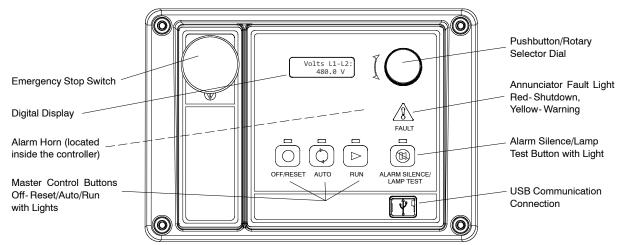
The APM402 generator set controller provides advanced control, system monitoring, and system diagnostics for optimum performance.

The APM402 controller meets NFPA 110, Level 1 when equipped with the necessary accessories and installed per NFPA standards.

The APM402 controller uses a patented hybrid voltage regulator and unique software logic to manage alternator thermal overload protection features normally requiring additional hardware. Additional features include:

- A digital display and pushbutton/rotary selector dial provide easy local access to data.
- · Measurements selectable in metric or English units.
- The controller can communicate directly with a personal computer via a network or serial configuration using SiteTech™ or Monitor III software.
- The controller supports Modbus® protocol. Use with serial bus or Ethernet networks. (Ethernet requires an external Modbus®/Ethernet converter module.)
- Scrolling display shows critical data at a glance.
- Digital display of power metering (kW and kVA).
- Integrated hybrid voltage regulator providing ±0.5% regulation.
- Built-in alternator thermal overload protection.

Modbus® is a registered trademark of Schneider Electric.



User Interface Controls and Components

- Emergency stop switch
- Backlit LCD digital display with two lines of 12 characters (see User Interface Displays for menus)
- Alarm horn indicates generator set shutdown and warning faults
- Environmentally sealed membrane keypad with three master control buttons with lights
 - Off/Reset (red)
 - Auto (green)
 - Run (yellow)
- Pushbutton/rotary selector dial for menu navigation
 - o Rotate dial to access main menus

 - Push dial and rotate to access sub menus Press dial for 3 seconds to return to top of main menu
- Annunciator fault light

 System shutdown (red)

 System warning (yellow)

 Alarm silence/lamp test button
 - Alarm silence
- Lamp test
- USB and RS-485 connections
 - Allows software upgrades
 - Provides access for diagnostics
 - PC communication using SiteTech™ or Monitor III software
- Dedicated user inputs
- Remote emergency stop switch
 Remote 2-wire start for transfer switch
- Auxiliary shutdown
- Integrated hybrid voltage regulator
- Auto-resettable circuit protection mounted on circuit board.
- One relay output standard. Optional five relay output available.
- One analog and three digital inputs standard. Optional two inputs available.

NFPA 110 Requirements

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions/faults shown below.

- Engine functions:
- Overcrank
- Low coolant temperature warning High coolant temperature warning
- High coolant temperature shutdown
- Low oil pressure shutdown
- Low oil pressure warning
- High engine speed
- Low fuel (level or pressure) * Low coolant level
- EPS supplying load
- High battery voltage
- Low battery voltage
- General functions:
 - Master switch not in auto
 - Battery charger fault '
 - Lamp test
- Contacts for local and remote common alarm Audible alarm silence button
- Remote emergency stop?
- * Function requires optional input sensors or kits and is engine dependent, see Controller Displays as Provided by the Engine ECM.

User Interface Displays

The listing below has ● denoting main menus and ○ denoting sub-menus.

- Overview
- Software version
- Active shutdowns and warnings (if any are present)
- Engine run time, total hours Average voltage line-to-line Frequency

- Average current
 Coolant temperature
 Fuel level or pressure *
- Oil pressure
- Battery voltage
- Engine Metering
- Engine speed
- Oil pressure
- Oil pressure
 Coolant temperature
 Battery voltage
 Generator Metering
 Total power, VA
 Total power, W
- - Rated power, % Voltage, L- L and L- N for all phases
 - Current, L1, L2, L3
 - Frequency
- GenSet Information
 - Generator set model number
 - Generator set serial number Controller serial number
- GenSet Run Time
- Engine run time, total hours Engine loaded, hours Number of engine starts Total energy, kWh

- GenSet System
 - System voltage
 - System frequency, 50 or 60 Hz
- System phase, single or three (wye or delta)
 Power rating, kW
- Amp rating
- Power type, standby or prime Measurement units, metric or English (user selectable)
- Alarm silence, always or auto only (NFPA 110)
- Manual speed adjust
- GenSet Calibration
 - Voltage, L- L and L- N for all phases Current, L1, L2, L3

 - Reset calibration
- Voltage Regulation
- Adjust voltage, ±10%
- Digital Inputs
 - Input settings and status
- Digital Outputs
- Output settings and status
- Analog Inputs
- Input settings and status
- Event history (stores up to 1000 system events)
- Selector Switch (requires initial activation by SiteTech™)

Controller Features

- AC Output Voltage Regulator Adjustment. The voltage adjustment provides a maximum of ±10% of the system voltage.
- Alarm Silence. The controller can be set up to silence the alarm horn only when in the AUTO mode for NFPA-110 application or Always for user convenience.
- Alternator Protection. The controller provides generator set overload and short circuit protection matched to each alternator for the particular voltage/phase configuration.
- Automatic Restart. The controller automatic restart feature initiates the start routine and recrank after a failed start attempt.
- Common Failure Relay. This relay is integrated on the controller circuit board. Contacts are rated 2 amps at 32 VDC or 0.5 amp at 120 VAC.
- Communication. Controller communication is available.
- Cyclic Cranking. The controller has programmable cyclic cranking.
- ECM Diagnostics. The controller displays engine ECM fault code descriptions to help in engine troubleshooting.
- Engine Start Aid. The starting aid feature provides control for an optional engine starting aid.
- Event Logging. The controller keeps a record (up to 1000 entries) for warning and shutdown faults. This fault information becomes a stored record of system events and can be reset.
- Historical Data Logging. Total number of generator set successful starts is recorded and displayed.
- Integrated Hybrid Voltage Regulator. The voltage regulator provides ±0.5% no-load to full-load regulation with three-phase sensing.
- Lamp Test. Press the alarm silence/lamp test button to verify functionality of the indicator lights.
- LCD Display. Adjustable contrast for improving visibility.
- Measurement Units. The controller provides selection of English or metric displays.
- Power Metering. Controller digital display provides kW and kVA.
- Programming Access (USB). Provides software upgrades and diagnostics
- Remote Reset. The remote reset function resets faults and allows restarting of the generator set without going to the master control switch off/reset position.
- Remote Monitoring Panel. The controller is compatible with the Kohler® Remote Serial Annunciator.
- Run Time Hourmeter. The generator set run time is displayed.
- Time Delay Engine Cooldown (TDEC). The TDEC provides a time delay before the generator set shuts down.
- Time Delay Engine Start (TDES). The TDES provides a time delay before the generator set starts.
- Voltage Selection Menu. This menu provides the capability of quickly switching controller voltage calibrations. Requires initial activation using SiteTech™ software. NOTE: Generator set output leads require voltage reconnection.

Controller Functions

The following chart shows which functions cause a warning or shutdown. All functions are available as relay outputs.

Warning causes the fault light to show yellow and sounds the alarm horn signaling an impending problem.

Shutdown causes the fault light to show red, sounds the alarm horn, and stops the generator set.

	Warning Function	Shutdown Function
Engine Functions		
Critically high fuel level *	0	
ECM communication loss		•
ECM diagnostics	•	•
Engine over speed		•†
Engine start aid active		
Engine under speed		•
Fuel tank leak *	0	0
High battery voltage	•	
High coolant temperature	•	•†
High fuel level *	0	
Low battery voltage	•	
Low coolant level		•
Low coolant temperature	•	
Low cranking voltage	•	
Low engine oil level *	0	0
Low fuel level (diesel models) *	0	0
Low fuel pressure (gas models) *	0	
Low oil pressure	•	•†
No coolant temperature signal		•
· · · · ·		•
No oil pressure signal Overcrank		•
Speed sensor fault		•†
•		
General Functions		1
Alarm horn silenced		
Analog inputs	0	0
Battery charger fault *	•	
Chicago code active *		
Common fault (includes †)		•
Common warning	•	
Digital inputs	0	0
Emergency stop		•†
Engine cooldown (delay) active		
Engine start delay active		
Engine started		
Engine stopped		
EPS supplying load		
Generator running		
Input/output communication loss	•	
Internal failure		•
Master switch not in auto	•	
NFPA 110 alarm active		
Remote start		
System ready		
Generator Functions		
AC sensing loss	•	•
Alternator protection		•
Ground fault input *	•	
kW overload		•
Locked rotor		•
Overfrequency		•
Overvoltage (each phase)		•
Underfrequency		•
Undervoltage (each phase)		•
Standard function		

- Standard function
- o Available user function
- * Function requires optional input sensors or kits and is engine dependent; see Controller Displays as Provided by the Engine ECM.
- † Items included with common fault shutdown



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

	Engine Manufacturer (and Model)						
Controller Displays as Provided by the Engine ECM	Kohler Diesel (KDI M, TM*)	Kohler Diesel (KDI TCR)	Kohler Gas (KG2204, KG2204T)	Kohler Gas (KG6208, KG6208T, KG10V08, KG10V08T)	GM and PSI/Doosan	John Deere	Volvo
Intake air pressure							D
Intake air Temperature		D		D	D	D	D
Coolant level			D	D	D	D	D
Coolant temperature		D	C/S/D	C/S/D	C/S/D	C/S/D	C/S/D
Crankcase pressure							D
ECM battery voltage	S		S/D	S	S		
Engine speed	C/S/D	C/S/D	C/S/D	C/S/D	C/S/D	C/S/D	C/S/D
Fuel pressure		D		C/S/D	C/S/D	C/S†	C/S/D
Fuel temperature		D				S/D	S
Oil level				S†	S†	S†	S†
Oil pressure		C/S/D	D	C/S/D	C/S/D	C/S/D	C/S/D
Oil temperature			S				SD

C = Value displayed on controller, S = Value displayed in Site Tech, D = ECU diagnostic is supported

Note: REOZMD/ROZMC (Mitsubishi engines) have an ECM but do not send signals to the generator set controller.

Note: See the generator set specification sheet for engine model identification.

Controller Specifications

- Power source with circuit protection: 12- or 24-volt DC
- Power drain: 200 milliamps at 12 VDC or 100 milliamps at 24 VDC
- Humidity range: 5% to 95% noncondensing
- Operating temperature range: -40°C to $+70^{\circ}\text{C}$ (-40°F to $+158^{\circ}\text{F}$)
- Storage temperature range: -40°C to +85°C (-40°F to +185°F)
- Standards:
 - CE Directive
 - NFPA 99
 - NFPA 110, Level 1
 - CSA 282-09 UL 508
- O ASTM B117 (salt spray test)
 Panel dimensions—W x H, 229 x 160 mm (9.0 x 6.3 in.)

Communication and PC Software Available Options

Refer to G6-76 Monitor III Software and the communication literature for additional communication and PC software information including Modbus® communication.

Monitor III Software for Monitoring and Contro
(Windows®-based user interface)

- ☐ Converter, Modbus®/Ethernet. Supports a power system using controllers accessed via the Ethernet. Converter is supplied with an IP address by the site administrator. Refer to G6-79 for converter
- Converter, RS-232/RS-485. Supports a power system using controllers accessed via a serial (RS-232) connection.

APM402 Available Options

- Float/Equalize Battery Charger available with 6 or 10 amp output for 12 or 24V DC voltage output. The 10 amp model provides NFPA 110 charging and alarming capability.
- Manual Speed Adjust available for applications using closed transition ATS. Adjustment range for 60 Hz: 1751-1849 rpm (58.2-61.8 Hz) and for 50 Hz: 1451-1549 rpm (48.2-51.8 Hz).
- Prime Power Switch prevents battery drain during generator set non-operation periods and when the generator set battery cannot be maintained by an AC battery charger.
- Remote Emergency Stop Switch available as a wall mounted panel to remotely shut down the generator set.
- Remote Monitoring Panel. The Kohler® Remote Serial Annunciator (RSA) enables the operator to monitor the status of the generator set from a remote location, which may be required for NFPA 99 and NFPA 110 installations, and up to four Automatic transfer switches.
- Run Relay provides a relay indicating that the generator set is running.
- Shunt Trip Wiring provides relay outputs to trip a shunt trip circuit breaker and to signal the common fault shutdowns. Contacts rated at 10 amps at 28 VDC or 120 VAC.
- Two Input/Five Output Module provides a generator set mounted panel with two inputs and five relay outputs.

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Modbus® is a registered trademark of Schneider Electric

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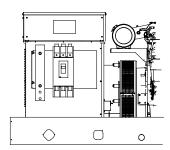
set distributor for availability.

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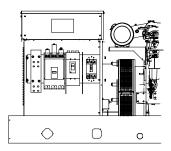
^{*} Electronic governor and ECM are optional on KDI M and TM engines.

[†] Controller uses local analog input to obtain this information.

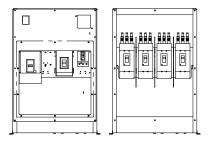
Line Circuit Breakers 15-3250 kW



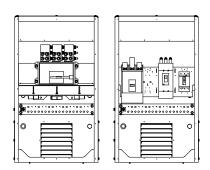
Single Circuit Breaker Kit with Neutral Bus Bar 15-300 kW Model Shown



Multiple Circuit Breaker Kit with Neutral Bus Bar 180-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar 350-2250 kW Model Shown (also applies to some 300 kW models)



Circuit Breaker Kits with Neutral Bus Bar 800-2500 kW KD Model Shown

Standard Features

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
 - Magnetic trip
 - o Thermal magnetic trip
 - Electronic trip
 - o Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2500 kW models and selected 80-300 kW models).
- Up to four line circuit breakers can be used on 350-2500 kW models.
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
 - O UL 489 Molded Case Circuit Breakers
 - UL 1077 Supplementary Protectors
 - UL 2200 Stationary Engine Generator Assemblies

Line Circuit Breaker Types

Magnetic Trip

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip.

Thermal Magnetic Trip

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependent on the duration and excess of the overload current. Elements are factory- calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

Electronic Trip

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

LI breakers are a combination of adjustable trip functions including long-time ampere rating, long-time delay, and instantaneous pickup. LSI breakers have all of the LI breaker features plus short-time pickup, short-time delay, and defeatable instantaneous pickup. LSIG breakers have all of the LSI breaker features plus ground-fault pickup and delay.

NOTE: MG-frame does not have a long-time delay when selected with LI breakers.

Electronic with Ground Fault Trip

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flow in phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Ground fault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

Line Circuit Breaker Options

☐ Alarm Switch The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-totrip pushbutton. The alarm resets when the circuit breaker is ☐ Auxiliary Contacts These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position. ☐ Breaker Separators (350-2500 kW) Provides adequate clearance between breaker circuits. ☐ Bus Bars Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present. 15-300 kW. Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not 350-2500 kW. A bus bar kit is provided when no circuit breaker is ordered. Bus bars are also available in combination with circuit breakers or other bus bars on the opposite side of the junction box. On medium voltage (3.3 kV and above) units, a bus bar kit is standard (not applicable to KD models). ☐ Field Connection Barrier Provides installer wiring isolation from factory connections. ☐ Ground Fault Annunciation A relay contact for customer connection indicates a ground

fault condition and is part of a ground fault alarm.

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

Lugs

Various lug sizes are available to accommodate multiple cable

sizes for connection to the neutral or bus bar.

☐ Lockout Device (padlock attachment)

☐ Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deenergized state when the circuit breaker is reset.

☐ Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

☐ Shunt Trip Wiring

Connects the shunt trip to the generator set controller. (standard on KD models with the APM802 controller)

☐ Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

15-300* kW Line Circuit Breaker Specifications

* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 300-2250 kW section.

100% Rating Circuit Breaker

Alt. Model	Ampere Range	Trip Type	C. B. Frame Size
	15- 150	Thermal magnetic	
		Electronic LI	
	60- 150	Electronic LSI	HD
4D/4E		Electronic LSIG	1
		Electronic LI	
	60- 150	Electronic LSI	HG
		Electronic LSIG	
	15- 150	Thermal magnetic	
		Electronic LI	
	60- 150	Electronic LSI	HD
		Electronic LSIG	
		Electronic LI	
	60- 150	Electronic LSI	HG
		Electronic LSIG	
.5/.5/	175-250	Thermal magnetic	JD
4P/4PX 4Q/4QX		Electronic LI	
40/407	250	Electronic LSI	JD
		Electronic LSIG	1
	250	Electronic LI	
		Electronic LSI	JG
		Electronic LSIG	1
	400	Electronic LI	
		Electronic LSI	LG
		Electronic LSIG	
	15- 150	Thermal magnetic	
	60- 150	Electronic LI	1
		Electronic LSI	HD
		Electronic LSIG	
		Electronic LI	
	60- 150	Electronic LSI	HG
		Electronic LSIG	'''
45)/	175 050	+	
4RX 4S/4SX	175- 250	Thermal magnetic	
4TX		Electronic LI	JD
4V	250	Electronic LSI	
4UA		Electronic LSIG	
4M6226		Electronic LI	ļ
	250	Electronic LSI	JG
		Electronic LSIG	
		Electronic LI	
	400	Electronic LSI	LG
		Electronic LSIG	
		Electronic LSI	
	600-800	Electronic LSIG	PG
		Electronic LSI	
4UA	1000-1200	Electronic LSIG	PG
4M6226		Electronic LSI	
5223	1200	Electronic LSIG	PJ
	1	LIECTIONIC LOIG	L

100% Rating Electrically Operated Breakers

For use as paralleling breakers with the Decision-Maker® 6000 Controller/DPS System or APM603 controller.

Generator-Mounted P-Frame, 24VDC Electrically Operated			
Alt. Model	Amps	Trip Unit	Frame
4RX	250 400 600	3.0 LI	PJ
4S/4SX		5.0 LSI	PJ
4TX		3.0 LI	PL
4V	800	5.0 LSI	PL
	4UA 600 4M6226 800 1000 1200	3.0 LI	PJ
4UA		5.0 LSI	PJ
4M6226		3.0 LI	PL
		5.0 LSI	PL

All circuit breakers listed in this table include line side bus and load side lugs, 24VDC motor operators, 2 type C auxiliary contacts, and 1 type C SDE overcurrent switch contact. No second breakers are allowed in combination with these breakers.

Interrupting Ratings

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA
HD	25	18	14
HG	65	35	18
HJ	100	65	25
JD	25	18	14
JG	65	35	18
JJ	100	65	25
LA	42	30	22
LG		0.5	40
MG	65	35	18
PG	65	35	18
PJ	100	65	25
PL	125	100	25

Circuit Breaker Lugs Per Phase (AI/Cu)

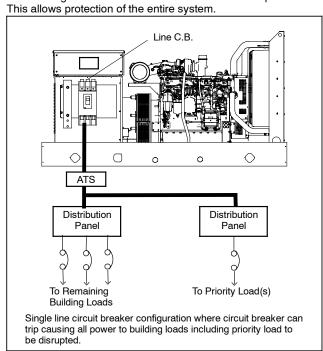
Frame Size	Ampere Range	Wire Range			
E (480 V max.)	30-100	Up to two wire terminals fitting 10-32 or 1/4-20 stud			
Н	15- 150	One #14 to 3/0			
	175	One 1/0 to 4/0			
J	200-250	One 3/0 to 350 kcmil			
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil			
LG	400-600	Two 2/0 to 500 kcmil AL/CU			
М	800	Three 3/0 to 500 kcmil			
	600-800	Three 3/0 to 500 kcmil			
P	1000-1200	Four 3/0 to 500 kcmil			
Mechanical L	Mechanical Load Lugs Included with H, J, and LG LSIG Neutral				
Н	60-150	One #14 to 3/0 AL/CU			
J	250	One 3/0 to 350 kcmil AL/CU			
LG	400-600	Two 4/0 to 500 kcmil AL/CU			
<u>LG</u>	400-600	Two 4/0 to 500 kcmil AL/CU			

15-300* kW Line Circuit Breaker Applications

* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 300-2250 kW section.

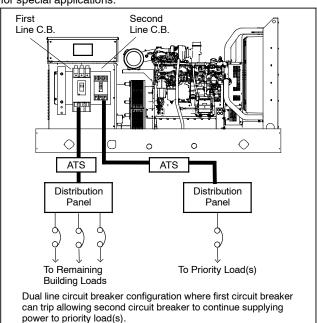
Single Circuit Breaker Installations

A generator set with a single circuit breaker installed typically feeds a single transfer switch and then a distribution panel.



Multiple Circuit Breaker Installations

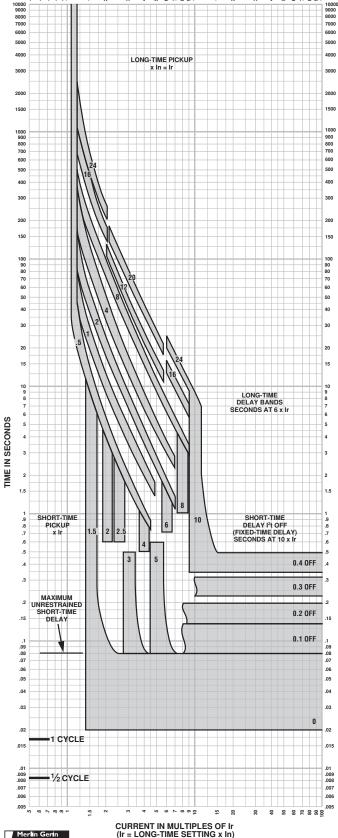
A generator set with dual circuit breakers installed is used to separate critical loads. Typically, one circuit breaker will feed a main transfer switch with noncritical loads and the other circuit breaker will feed a second transfer switch that feeds critical or priority loads. Multiple circuit breakers allow circuit protection for special applications.



Circuit Breaker Combinations

Alternator Model	First C. B. Frame	Second C. B. Frame	Third C. B. Frame	Trip Type	
	Н	_			
ALL	J	_		1	
except 4D/4E	LA	_		All	
	LG	_]	
	Н	_		Standard or LSIG	
4D/4E	Н	Н		No LSIG	
	Н				
4P/4PX	J	H or J		1	
4Q/4QX	LA			No LSIG	
	LG	H, J or LG			
	М	_	_	All	
	Р	_		All	
	H or J	H or J			
4RX 4S/4SX	LA	H, J, or LA			
4TX 4V	LG			No LSIG	
40	М	H, J, LA,	_	1.10 20.0.	
	Р	or LG			
	H or J	H or J	H or J	1	
	M or P	_		All	
	H or J	H or J	_		
	LA	H, J, or LA	_		
	LG	H, J, LA, or LG	_	All	
	M or P	H, J, LA, or LG	_		
	Р	Р			
	H or J	H or J	H or J		
41.14		H or J	H or J		
4UA 4M6226	LA	LA	H, J, or LA		
		H or J	H or J		
	LG	LA	H, J, or LA	No LSIG	
		LG	H, J, LA, or LG	1	
		H or J	H or J]	
	M or P	LA	H, J, or LA		
		LG	H, J, or LG		

CURRENT IN MULTIPLES OF Ir (Ir = LONG-TIME SETTING x In)



MICROLOGIC® 5.0/6.0 A/P/H TRIP UNIT CHARACTERISTIC TRIP CURVE NO. 613-4

Long-time Pickup and Delay Short-time Pickup and I²t OFF Delay

The time-current curve information is to be used for application and coordination purposes only.

Curves apply from -30°C to +60°C ambient temperature.

Notes:

- 1. There is a thermal-imaging effect that can act to shorten the long-time delay. The thermalimaging effect comes into play if a current above the long-time delay pickup value exists for a time and then is cleared by the tripping of a downstream device or the circuit breaker itself. A subsequent overload will cause the circuit breaker to trip in a shorter time than normal. The amount of time delay reduction is inverse to the amount of time that has elapsed since the previous overload. Approximately 20 minutes is required between overloads to completely reset thermal-imaging.
- The end of the curve is determined by the interrupting rating of the circuit breaker.
- With zone-selective interlocking on, short-time delay utilized and no restraining signal, the maximum unrestrained short-time delay time band applies regardless of the setting.
- Total clearing times shown include the response times of the trip unit, the circuit breaker opening, and the extinction of the current.
- For a withstand circuit breaker, instantaneous can be turned OFF. See 613-7 for instantaneous trip curve. See 613-10 for instantaneous override values.
- 6. Overload indicator illuminates at 100%.

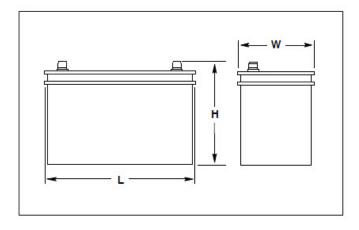








Typical Overall Dimensions

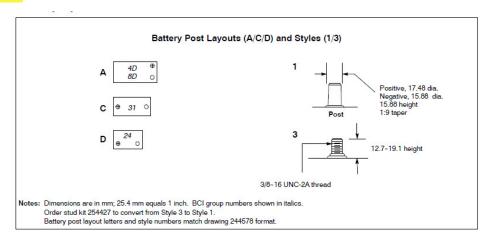


Standard Features

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Batteries are rated according to SAE standard J-537.
- All batteries are 12-volts. Kits that contain two or four batteries are availabe for 24-volt systems and/or systems with redundant starters.
- Wet- and dry-charged batteries have lead-calcium or leadantimony plates and use sulferic acide electrolyte. Removable cell covers allow checking of electrolyte specific gravity.
- Absorbant glass mat (AGM) batteries are sealed and maintenance free.
- Batteries are for applications below and above 0 ° C (32 ° F).

Charge Type*	Battery Part Number	Battery Qty. per Size	BCI Group Size	Battery SAE Dimension, mm (in.)		Cold Cranking Amps at 18°C (0°F) Min.	Reserve Capacity Minutes at 27° (80°F) Min.	Battery Post Layout and Style	
				L	W	Н	(O F) WIIII.	IVIIII.	
Wet	324586	2	31	330.2 (13.0)	173.0 (6.8)	239.8 (9.4)	950	185	C/3

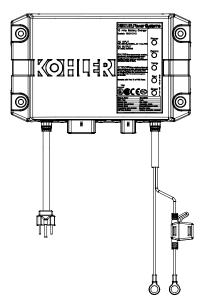
Battery Specifications





Industrial Generator Set Accessories

12/24 Volt, 10 Amp Automatic Multi-Stage Battery Charger



The battery charger is a fully-automatic, high efficiency battery charger that charges batteries rapidly and safely. The battery charger is designed for an industrial environment.

The battery charger is designed for operation with an engine cranking battery.

The battery charger is universal voltage input capable, comes with a standard 120 V/60 Hz AC plug, and charges 12 VDC or 24 VDC battery systems.

Five LED lights indicate power, communication status, temperature compensation status, charge curve, and charger status.

With the optional battery temperature sensor connected, the battery charger can adjust output voltages for optimal charging.

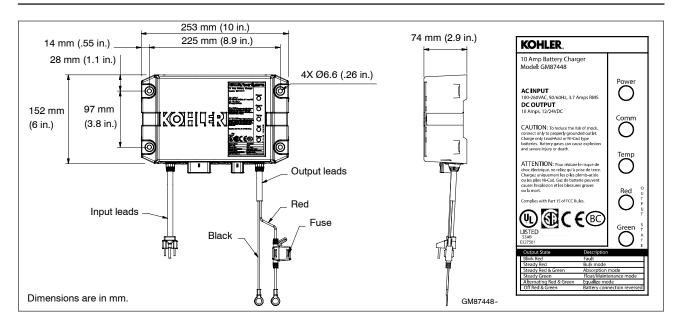
Standard Features

- 12 or 24 VDC output
 - Automatic voltage detection
- · Automatic multi-stage charging modes
 - o Recovery charge
 - o Bulk charge
 - o Absorption charge
 - Float charge
 - o Equalize charge
- Charges the following type batteries:
 - o Flooded lead acid (FLA)
 - o AGM
 - o Gel cell
 - o High performance AGM
 - Nickel-cadmium (NiCad)
- 5 LED status indicators
- Durable potted assembly for waterproofing and vibration resistance
- Reverse-polarity protection
- Short-circuit protection
- · Electronically limited output current
- Optional temperature compensation (FLA only)
- User adjustable parameters to support optimal manufacturer recommended charge curve.
- Code compliance:
 - o UL 1236 Listed
 - NFPA 110, Level 1 compatible (when used with Kohler controller and connected to engine harness)
 - o CSA C22.2 No. 107.2-01
 - o FCC Title 47, Part 15 Class A
 - CE
 - o IBC 2015
 - o OSHPD

DC Out	put	AC Input			Shipping \	Veight
Volts (Nominal)	Amps	Volts (Nominal)	Amps	Overall Dimensions W x D x H	kgs	lbs
12/24	10	100-260	3.7	253 mm x 152 mm x 74 mm (10.0 in x 6.0 in x 2.9 in)	3.6	7.9



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com



Specifications

AC Input	100-260 VAC
Frequency Input	50/60 Hz
DC Output	10 Amps @ 12 VDC or 10 Amps @ 24 VDC (On battery voltage regulation ±1%; current is electronically limited
Fuse Protection	15 amps ATC
Battery Types	Flooded Lead Acid (FLA) AGM Gel Cell
	High Performance AGM
	Nickel-Cadmium (NiCad)
Monitoring	Thore caaman (theas)
LED Indications	Power
	Communication
	Temperature compensation
	Output charger curve and charger status:
	○ Red
	o Green
Environmental	
Operating	-20° to 70°C (-4° to 158° F)
Storage	-40° to 85°C (-40° to 185° F)
Relative Humidity	5 to 95% (non-condensing)
Salt Spray Testing	ASTM B117
Corrosion Resistant	From battery gases

Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler® generator distributor for availability.

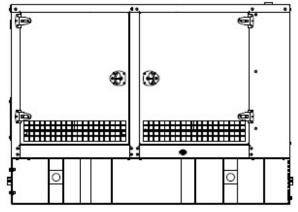
Enclosure				
Environmental Resistant	From rain, snow, dust, and dripping water			
Battery Connections				
Lead Length	1.8 m (6 ft.) red and black leads			
Battery Connections	9.5 mm (3/8 in.) ring terminals			
AC Power Connections				
Lead Length	1.8 m (6 ft.)			
Storage	Standard US style 3-prong AC plug			
Available Options				
Temperature compensation				

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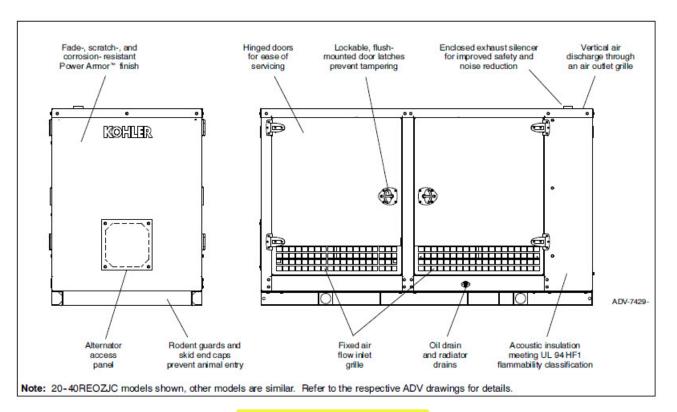
Enclosure with Standard Subbase Fuel Tank

Sound Enclosure Standard Features

- Internal-mounted critical silencer and flexible exhaust connector.
- Lift base-mounted or tank mounted steel construction with hinged doors.
- Fade-, scratch-, and corrosion-resistant Kohler® Power Armor automotive-grade textured finish.
- Power Armor surpasses 3,000-hour salt spray corrosion tests per ASTM B- 1117
- Enclosure has four access doors which allow for easy maintenance.
- · Lockable, flush-mounted door latches.
- Vertical air inlet and outlet discharge to redirect air and reduce noise.
- Acoustic insulation that meets UL 94 HF1 flammability classification and repels moisture adsorption.
- Sound-attenuated that uses up to 51 mm (2 in.) of acoustic insulation.
- Steel sound enclosure is designed to 150 mph (241 kph) wind load rating.

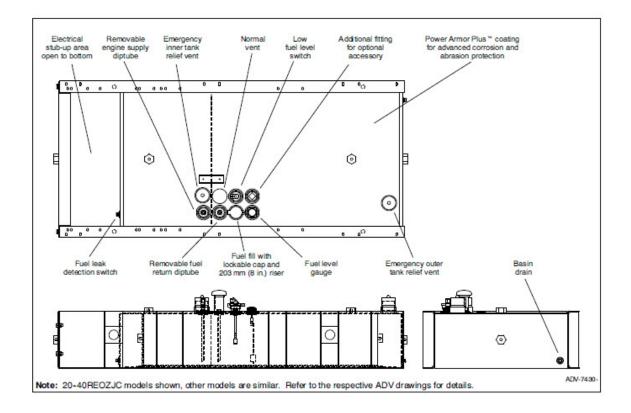
Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The secondary containment generator set base tank meets UL 142 tank requirements. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.



Sound Enclosure Features

- Available in steel (14 gauge) formed panel, solid construction. Preassembled package offering corrosion resistant, dent resilient structure mounting directly to lift base or fuel tank.
- Power Armor automotive-grade finish resulting in advanced corrosion and abrasion protection as well as enhanced edge coverage and color retention.
- Internal exhaust silencer offering maximum component life and operator safety.
- Interchangeable modular panel construction. Allows complete serviceability or replacement without compromising enclosure design.
- · Cooling/combustion air intake with a horizontal air inlet. Sized for maximum cooling airflow.
- · Service access. Multi-personnel doors for easy access to generator set control and servicing of the fuel fill, fuel gauge, oil fill and battery.
- Cooling air discharge. Weather protective design featuring vertical air discharge. Redirects cooling air up and above the enclosure to reduce ambient noise.
- Attenuated design. Acoustic insulation UL 94 HF1 listed for flame resistance offering up to 51 mm (2 in.) mechanically restrained acoustic insulation.
- Note: Installing an additional length of exhaust tail pipe may increase backpressure levels. Please refer to the generator set spec sheet for the maximum backpressure value.



- Extended operation. Usable tank capacity offers full load standby operation of up to 72 hours.
- Power Armor Plus textured epoxy-based rubberized coating that creates an ultra-thick barrier between the tank and harsh environmental conditions like humidity, saltwater, and extreme temperatures, and provides advanced corrosion and abrasion protection.
- UL listed. Secondary containment generator set base tank meeting UL 142 tank requirements.
- NFPA compliant. Designed to comply with the installation standards of NFPA 30 and NFPA 37.
- Integral external lift lugs. Enables crane with spreader-bar lifting of the complete package (empty tank, mounted generator set, and enclosure) to ensure safety.
- Emergency pressure relief vents. Vents ensure adequate venting of inner and outer tank under extreme pressure and/or emergency conditions.
- · Normal vent cap. Vent is raised above lockable fuel fill.
- Low fuel level switch. Annunciates a 50% low fuel level condition at generator set control.
- · Leak detection switch. Annunciates a contained primary tank fuel leak condition at generator set control.
- · Electrical stub-up.

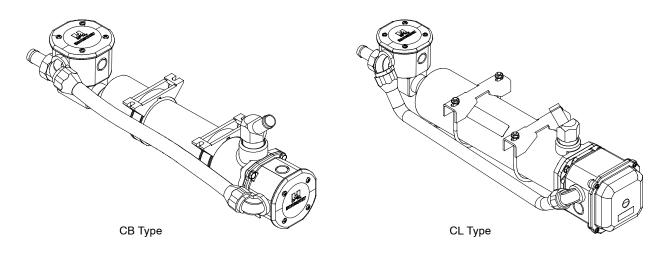
Capacity, L		mm (in.)	Fuel Tank	Fuel Tank	Enclosure and Fuel Tank) Weight, kg (lb.	Enclosure and Fuel Tank Height, mm (in.)	Height (H), mm	Sound Pressure Level, dB(A)
Lift base	0	1338 (52.7)	4121 (162.3)	1338 (52.7)	2699 (5950)	2153 (84.8)	260 (10)	75
1787 <mark>(472</mark>)	<mark>24</mark> /26	4121 (162.3	1338 (52	3606	<mark>7950</mark>) 2655	762	2 (30)	5

Note: Data in table is for reference only, refer to the respective ADV drawings for details.

Note: Refer to TIB-114 for generator set sound data.

Max. weight includes the generator set (wet), enclosure, silencer, and tank (no fuel). The generator set weight represents using the largest alternator option. The enclosure weight is with acoustic insulation added.

Engine Block Heater Kits



Block Heater Kit, Typical

Applicable Models

- 180-200RZXB
- 180-200REZXB
- 230-275REOZJE
- 300-500REOZJ
- 350-500REOZJB
- 350-500REOZJC
- 350-400REOZJD
- 500REOZVC
- 550-600REOZVB

Standard Features

- UL- C/US listed
- CE compliant
- Controls for automatic operation
- Compact design
- Easy to install

Description

The engine block heater kit heats the engine coolant in cold ambient, warming the cylinders, oil, and charge air circuit which all help to give a faster starting time. The engine block heater uses thermosiphon action to circulate warm coolant into the engine and supplies constant heating to the engine. The engine block heater helps to extend element life and gives a significant reduction in electrical consumption.

The engine block heater has a fixed setting thermostat that turns ON when the engine coolant temperature reaches 27° C (80° F) and turns OFF when the engine coolant temperature reaches 38° C (100° F).

The engine block heater kit is recommended for ambient temperatures below 10°C (50°F).

The engine block heater kits are available in 120 V, 208 V, 240 V, and 480 V versions.

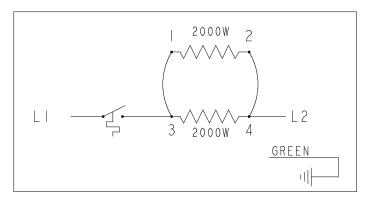
Block Heater Specifications

Heating Fluid	Water, Coolant Mix (50% Glycol/50% Water)
Thermostat Temperature Range	27°-38°C (80°-100°F)
Temperature High Limit	96°C (205°F)
Max. Pressure	125 psi (860 kPa)
Inlet/Outlet Plumbing	1 in. NPT
System Ingress	NEMA 4

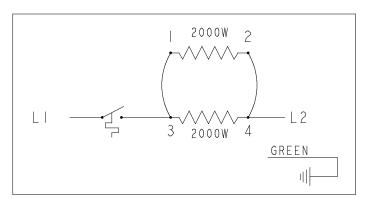
Specifications

Block Heater Kit Number	Component	Watts	Voltage	Phase
GM75809- KA1	GM76113	2500	90-120	1
GM75809- KA2	GM76114	2500	190-208	1
GM75809- KA3	GM76115	2500	210-240	1
GM75809- KA4	GM76116	2500	380-480	1
GM76120- KA1	GM76113	2500	90-120	(1)
GM76120- KA2	GM76114	2500	190-208	1
GM76120- KA3	GM76115	2500	210-240	1
GM76120- KA4	GM76116	2500	380-480	1
GM79186- KA1	GM79182	4000	190-208	1
GM79186- KA2	GM79183	4000	210-240	1
GM79186- KA3	GM79184	4000	380-480	1
GM79186- KP1	GM79182	4000	190-208	1
GM79186- KP2	GM79183	4000	210-240	1
GM79186- KP3	GM79184	4000	380-480	1
GM79187- KA1	GM79182	4000	190-208	1
GM79187- KA2	GM79183	4000	210-240	1
GM79187- KA3	GM79184	4000	380-480	1
GM79187- KP1	GM79182	4000	190-208	1
GM79187- KP2	GM79183	4000	210-240	1
GM79187- KP3	GM79184	4000	380-480	1
GM84820- KA1	GM76113	2500	90-120	1
GM84820- KA2	GM76114	2500	190-208	1
GM84820- KA3	GM76115	2500	210-240	1
GM84820- KA4	GM76116	2500	380-480	1

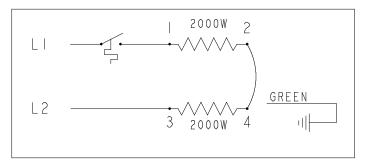
Wiring Diagram



208 VAC single phase-parallel



240 VAC single phase- parallel



480 VAC single phase- parallel

GM79182

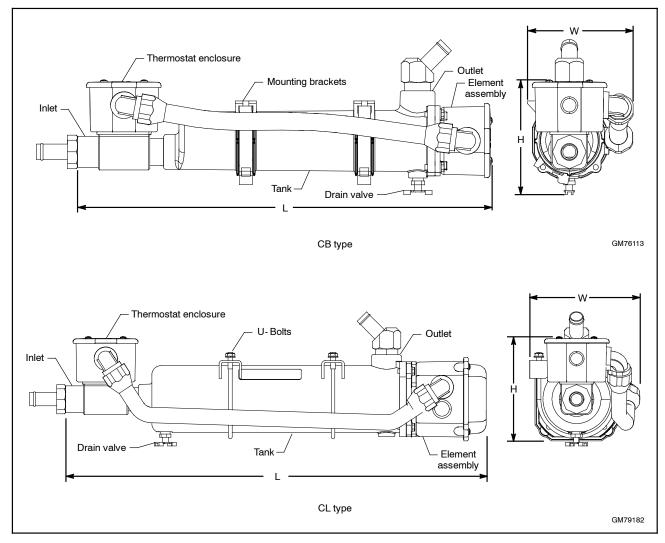


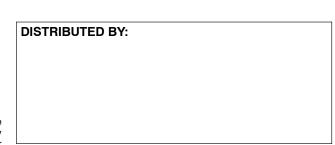
KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

Dimensions and Weights

CB type block heater size, L x H x W, mm (in): $510 \times 132 \times 129 (20.1 \times 5.2 \times 5.1)$ CL type block heater size, L x H x W, mm (in): $597 \times 147 \times 158 (23.5 \times 5.8 \times 6.2)$

CB type block heater weight, kg (lb): 3 (6.9)
CL type block heater weight, kg (lb): 4.5 (10)





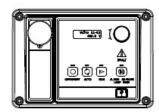
Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler® generator distributor for availability.

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Integral Voltage Regulator with Kohler® APM402/ Decision-Maker® 3000 and Menu-Driven Selections (15-1000 kW Generator Set Models)



APM402 and Decision-Maker® 3000 Controller with Integral Voltage Regulator

The voltage regulator is integral to the controller and uses patented hybrid voltae regulator design providing $\pm 0.5\%$ no-load to full-load regulation using root-mean-square (RMS) voltage sensing. The voltage regulator features three-phase sensing and is available for 12- or 24-volt engine electrical systems.

Voltage Regulators

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

Integral Voltage Regulators with APM402/Decision-Maker® 3000 Controllers

Calibration	Digital Display	Range Settings	Default Selection
Voltage Adjustment	Volt Adj	± 10% of System Voltage	System Voltage
Underfrequency Unload or Frequency Setpoint	Frequency Setpoint	42 to 62 Hz	2.5 Hz Below Nominal Frequency
Underfrequency Unload Scope		0-10% of System Voltage (Volts per Cycle)	5% of System Voltage



Specification/Feature	Integral with APM402/Decision- Maker® 3000
Generator Set Availability	15-1000 kW
Туре	Patented Hybrid Design
Status and Shutdown Indicators	LEDs and Text LCD Display
Operating Temperature	-40 ° C to 70 ° C (-40 ° F to 158 ° F)
Storage Temperature	-40 ° C to 85 ° C (-40 ° F to 185 ° F)
Humidity	5-95% Non-Condensing
Circuit Protection	Solid-State, Redundant Software and Fuses
Sensing, Nominal	100-240 Volts (L-L), 50-60 Hz
Sensing Mode	RMS, Single- or 3-Phase
Input Requirements	8-36 VDC
Continuous Output	5 VDC @ 100mA max. 5.0 ADC with GM88453 Activator Board
Maximum Output	5 VDC @ 100mA max. 5.0 ADC with GM88453 Activator Board
Transition Frequency	42.0-62.0Hz
Exciter Field Resistance	4-30 Ohms with GM88453 Activator Board
No-Load to Full-Load Voltage Regulation	± 0.5%
Thermal Drift	<0.5% (-40 ° C to 70 ° C) [-40 ° F to 158 ° F] Range
Response Time	Less than 5µS
System Voltage Adjust.	± 10%
Voltage Adjustment	Controller Menu Knob
Remote Voltage Adjustment	not available
Paralleling Capability	not available
VAR/PF Control Input	not available

Integral Voltage Regulator with APM402/Decision-Maker® 3000 Controller

- The APM402/Decision-Maker® 3000 digital display and pushbutton/rotary dial provide access to data. A two-line LCD display provides complete and concise information. A two-line vacuum fluorescent display provides complete and concise information.
- The Decision-Maker® 3000 graphical display and pushbutton/ rotary dial provide access to data. A five-line, 35-characters per line LCD display provides complete and concise information include gain, ramp rate, reactive droop, VAR control (P, I, D gains) and PF control (P, I, D gains).
- The controllers provide ISO 8528-5, Class G3, compliance for transient response on some 20-300 kW generator set models. Both controllers support Modbus®.
- These controllers can control Fast ResponseTM II, Fast ResponseTM X, and wound field alternators using the GM88453 activator board.

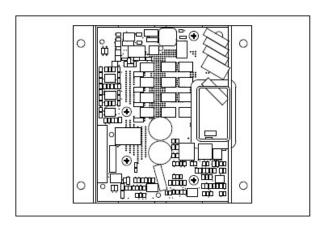
Voltage Regulator Menu

- Voltage adjustment, ± 10% of system voltage
- V/Hz cut-in, 42-62 Hz
- Underfrequency unload slope, 0-10% of system voltage

Jumpers

- L1-L2 volts
- L2-L3 volts (3-phase)
- L3-L1 volts (3-phase)
- L1-N volts
- L2-N volts
- L3-N volts (3-phase)

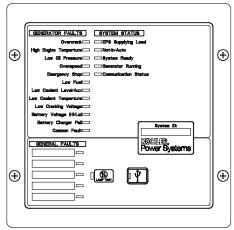
KOHLER.



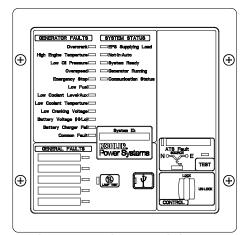
- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast ResponseTM alternator.
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA.
 Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.

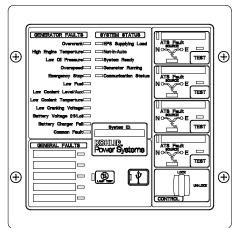
Remote Serial Annunciator III (RSA III)



RSA III



RSA III with a Single ATS Control



RSA III with Four ATS Controls

Remote Serial Annunciator III (RSA III) for Kohler® Controllers

 Monitors the generator set equipped with one of the following controllers:

APM402 Decision-Maker® 3000
APM603 Decision-Maker® 3500
APM802 Decision-Maker® 6000
Decision-Maker® 3+ Decision-Maker® 8000

Decision-Maker® 550 KPC 1000

 Allows monitoring of the common alarm, remote testing of the automatic transfer switch, and monitoring of the normal/ emergency source for up to four ATS with any of the following controllers:

Decision-Maker® MPAC® 750, 1200, and 1500 MPAC® 1000 and 1500

- Configuration via a personal computer (PC) software.
- Writable surfaces (white boxes in illustrations) for user-defined selections.
- Uses Modbus® RTU protocol.
- Controller connections:

RS-485 for serial bus network

USB port. Connect a personal computer and use Kohler® SiteTech™ software to view events and adjust settings. *

12-/24-volt DC power supply

120/208 VAC power supply (available accessory)

 Meets the National Fire Protection Association Standard NFPA 110, Level 1.

Dimensions

Dimensions—W x H x D, mm (in.).

Surface Mounted:

203 x 203 x 83 (8.0 x 8.0 x 3.3)

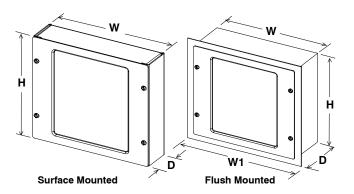
Flush Mounted (Inside Wall):

203 x 203 x 76 (8.0 x 8.0 x 3.0)

Flush mounting plate W1: 254 (10.0)

* SiteTech™ software is available to Kohler authorized distributors and dealers.

Modbus® is a registered trademark of Schneider Electric.



Fault and Status Conditions	Fault LEDs	Fault Horn	System Ready LED	Generator Running LED	Communication Status LED	
Overcrank Shutdown	Red	On	Red	Off	Green	
High Engine Temperature Warning *	Yellow	On	Red	Green	Green	
High Engine Temperature Shutdown	Red	On	Red	Off	Green	
Low Oil Pressure Warning *	Yellow	On	Red	Green	Green	
Low Oil Pressure Shutdown	Red	On	Red	Off	Green	
Overspeed Shutdown	Red	On	Red	Off	Green	
Emergency Stop *	Red	On	Red	Off	Green	
Low Coolant Level/Aux. Shutdown	Red	On	Red	Off	Green	
Low Coolant Temperature *	Yellow	On	Red	Off	Green	
Low Cranking Voltage	Yellow	On	Red	Off	Green	
Low Fuel—Level or Pressure *	Yellow	On	Red	Green or Off	Green	
Not-In-Auto	Red	On	Red	Green or Off	Green	
Common Fault	Red	On	Green	Green or Off	Green	
Battery Charger Fault (1) *	Yellow	On	Red	Green or Off	Green	
Battery Charger Fault (2) *	Yellow	On	Green	Green or Off	Green	
High Battery Voltage *	Yellow	Off	Green	Green or Off	Green	
Low Battery Voltage *	Yellow	Off	Green	Green or Off	Green	
User Input #1 (Warning)	Yellow	Off	Green	Green or Off	Green	
User Input #1 (Shutdown)	Red	On	Green	Off	Green	
User Input #2 (Warning)	Yellow	Off	Green	Green or Off	Green	
User Input #2 (Shutdown)	Red	On	Green	Off	Green	
User Input #3 (Warning) (1) †	Yellow	Off	Green	Green or Off	Green	
User Input #3 (Shutdown) (1) †	Red	On	Green	Off	Green	
User Input #4 (Warning) (1)	Yellow	Off	Green	Green or Off	Green	
User Input #4 (Shutdown) (1)	Red	On	Green	Off	Green	
User Input #5 (Warning) (1)	Yellow	Off	Green	Green or Off	Green	
User Input #5 (Shutdown) (1)	Red	On	Green	Off	Green	
EPS Supplying Load	Yellow	Off	Green	Green	Green	
Communications Status (Fault mode)	_	Off	Green or Red	Green or Off	Red	
ATS Fault (RSA III with ATS Controls only)	Red	On	Red or Yellow	Green or Off	Green	

Green LEDs appear as steady on when activated.

Yellow LEDs slow flash when activated except steady on with EPS supplying load and high battery voltage.

Red LEDs slow flash when activated except fast flash with loss of communication and not-in-auto.

Specifications

- LED indicating lights for status, warning, and/or shutdown.
- Power source with circuit protection: 12- or 24-volt DC
- Power source with120/208 VAC, 50/60 Hz adapter (option)
- Power draw: 200 mA
- Humidity range: 0% to 95% noncondensing
- Operating temperature range: -20°C to +70°C (-4°F to +158°F)
- Storage temperature range: -40°C to +85°C (-40°F to +185°F)
- Standards:
 - O NFPA 110, level 1
 - O UL 508 recognized
 - O CE directive
 - O NFPA 99
 - O ENS 61000-4-4
 - EN6II-4-4 fast transient immunity
- RS-485 Modbus® isolated port @ 9.6/19.2/38.4/57.6 kbps (default is 19.2 kbps)
- USB device port
- NEMA 1 enclosure
- (1) All generator set controllers except Decision-Maker® 3+ controller. (2) Decision-Maker® 3+ controller only.
- * May require optional kit or user-provided device to enable function and LED indication.
- † Digital input #3 is factory-set for high battery voltage on the Decision-Maker® 3+ controller.

Modbus® is a registered trademark of Schneider Electric.

NFPA Requirements

- NFPA 110 compliant
- Engine functions:
 - High battery voltage warning *
 - O High engine temperature shutdown
 - High engine temperature warning *
 - Low battery voltage warning *
 - O Low coolant level/aux. shutdown
 - Low coolant temperature warning *
 - O Low cranking voltage
 - Low fuel warning (level or pressure) *
 - O Low oil pressure shutdown
 - Low oil pressure warning *
 - Overcrank shutdown
 - Overspeed shutdown
- · General functions:
 - O Audible alarm silence
 - Battery charger fault *
 - Lamp test
 - O Master switch not-in-auto

Fault and Status LEDs and Lamp Test Switch

Alarm Horn. Horn sounds giving a minimum 90 dB at 0.1 m (0.3 ft.) audible alarm when a warning or shutdown fault condition exists except on high/low battery voltage or EPS supplying load.

Alarm Silenced. Red LED on lamp test switch lights when alarm horn is deactivated by alarm silence switch.

Alarm Silence Switch. Lamp test switch quiets the alarm during servicing. The horn will reactivate upon additional faults.

ATS Fault. Red LED lights when ATS fails to transfer.

Battery Charger Fail. LED lights if battery charger malfunctions. Requires battery charger with alarm contact.

Battery Voltage Hi/Lo. LED flashes if battery or charging voltage drops below preset level. LED lights steady if battery voltage exceeds preset level.

Common Fault. LED lights when a single or multiple common faults occur.

Communication Status. Green LED lights indicating annunciator communications functional. Red LED indicates communication fault.

EPS Supplying Load. LED lights when the Emergency Power System (EPS) generator set is supplying the load (APM402, APM603, APM802, and Decision-Maker® 550, 3000, 3500, 6000, and 8000 controllers) or when transfer switch is in the emergency position (Decision-Maker® 3+ controller).

Emergency Stop. LED lights and engine stops when emergency stop is made. May require a local emergency stop switch on some Decision-Maker® 3+ controllers.

Generator Running. LED lights when generator set is in operation.

High Engine Temperature. Red LED lights if engine has shut down because of high engine coolant temperature. Yellow LED lights if engine coolant temperature approaches shutdown range. Requires warning sender on some models.

Lamp Test (Switch). Switch tests all the annunciator indicator LEDs and horn.

Low Coolant Level/Aux. LED lights when engine coolant level is below acceptable range on radiator-mounted generator sets only. When used with a Decision-Maker® 3+ controller, the LED indicates low coolant level or an auxiliary fault shutdown. Requires user-supplied low coolant level switch on remote radiator models.

Low Coolant Temperature. LED lights if optional engine block heater malfunctions and/or engine coolant temperature is too low. Requires prealarm sender on some models.

Low Cranking Voltage. LED lights if battery voltage drops below preset level during engine cranking.

Low Fuel (Level or Pressure). LED lights if fuel level in tank approaches empty with diesel models or fuel pressure is low on gas models. Requires customer-supplied switch.

Low Oil Pressure. Red LED lights if generator set shuts down because of insufficient oil pressure. Yellow LED lights if engine oil pressure approaches shutdown range. Requires warning sender on some models.

Not In Auto. LED lights when the generator set controller is not set to automatic mode.

Overcrank. LED lights and cranking stops if engine does not start in either continuous cranking or cyclic cranking modes.

Overspeed. LED lights if generator set shuts down because of overspeed condition.

System Ready. Green LED lights when generator set master switch is in AUTO position and the system senses no faults. Red LED indicates system fault.

User-Defined Digital Inputs #1-#5. Monitors five digital auxiliary inputs (can be configured as warnings or shutdowns). User-defined digital inputs are selected via the RSA III master for <u>local</u> or <u>remote</u> (generator set or ATS). The user-defined digital input can be assigned via PC using SiteTech™ setup software.



Alternator Data



TECHNICAL INFORMATION BULLETIN

Alternator Data Sheet

Alternator Model: 4UA10 Frequency: 60 Hz Speed: 1800 RPM

Leads: 12 (6 Lead, 600 Volt)

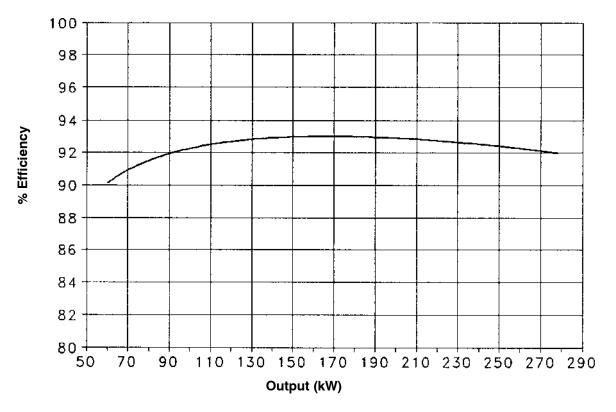
				kW* (kVA)						
				Class B		Class F			Class H	
Voltage L-N/L-L	Phase	Power Factor	Connection	80°C Continuous	90°C Lloyds	95°C ABS	105°C Continuous	130°C Standby	125°C Continuous	150°C Standby
139/240 277/480	3	0.8	Wye	225.0 (281.3)	237.0 (296.3)	243.0 (303.8)	255.0 (318.8)	275.0 (343.8)	271.0 (338.8)	275.0 (343.8)
127/220 254/440	3	0.8	Wye	220.0 (275.0)	232.0 (290.0)	238.0 (297.5)	250.0 (312.5)	270.0 (337.5)	266.0 (332.5)	270.0 (337.5)
120/208 240/416	3	0.8	Wye	215.0 (268.8)	227.0 (283.8)	233.0 (291.3)	245.0 (306.3)	265.0 (331.3)	261.0 (326.3)	265.0 (331.3)
110/190 220/380	3	0.8	Wye	205.0 (256.3)	217.0 (271.3)	223.0 (278.8)	235.0 (293.8)	250.0 (312.5)	247.0 (308.8)	250.0 (312.5)
120/240	3	0.8	Delta	215.0 (268.8)	227.0 (283.8)	233.0 (291.3)	245.0 (306.3)	265.0 (331.3)	261.0 (326.3)	265.0 (331.3)
347/600	3	0.8	Wye	205.0 (256.3)	217.0 (271.3)	223.0 (278.8)	235.0 (293.8)	260.0 (325.0)	255.0 (318.8)	260.0 (325.0)

^{*} All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

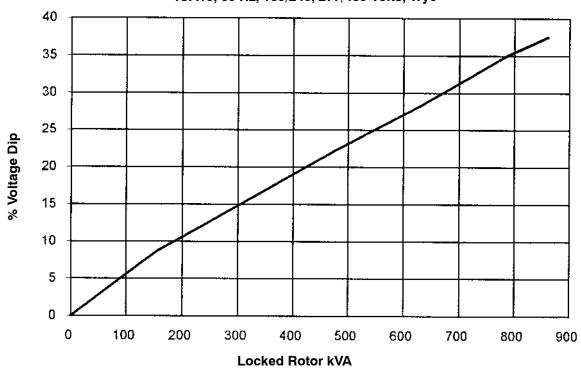
Submittal Data: 139/240 Volts, 0.8 PF, 1800 RPM, 60 Hz, 3-Phase, 130°C Rise

	Symbol	Per Unit	Ohms		Symbol	Value
Typical Resistances				Typical Time Constants		
Phase Resistance		0.030	0.005	Armature Short Circuit	Ta	0.016 sec.
Rotor Resistance		11.202	1.877	Transient Short Circuit	T' _d	0.171 sec.
Typical Reactances				Transient Open Circuit	T' _{do}	1.988 sec.
Synchronous				Typical Field Current		
Direct	X_d	4.097	0.686	Full Load	If_{FL}	35.76 amps
Quadrature	X_{q}	2.131	0.357	No Load	If_NL	8.45 amps
Transient				Typical Short Circuit Ratio		0.326
Unsaturated	X'_{du}	0.401	0.067	Harmonic Distortion		
Saturated	X' _d	0.352	0.059	RMS Total Harmonic Distortion		2.7%
Subtransient				Max. Single Harmonic		7 th
Direct	X" _d	0.160	0.027	Deviation Factor (No Load, L-L)		4.3%
Quadrature	X"q	0.155	0.026	Telephone Influence Factor		<50
Negative Sequence	X_2	0.158	0.026	Insulation Material Class		
Zero Sequence	X_0	0.015	0.002	per NEMA MG1-1.66		Н
				Phase Rotation		ABC

4UA10, 60 Hz, 139/240, 277/480 Volts, Wye TYPICAL ALTERNATOR EFFICIENCY*

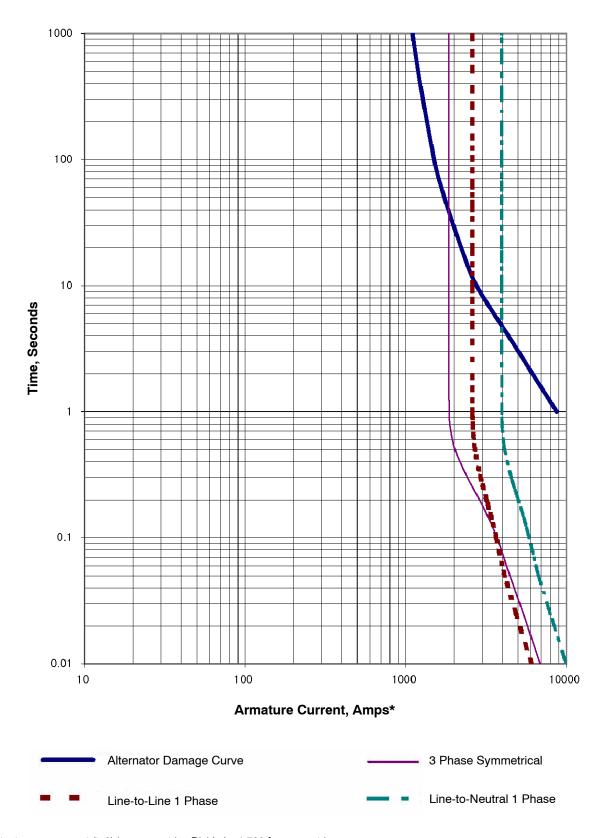


TYPICAL MOTOR STARTING CHARACTERISTICS* 4UA10, 60 Hz, 139/240, 277/480 Volts, Wye



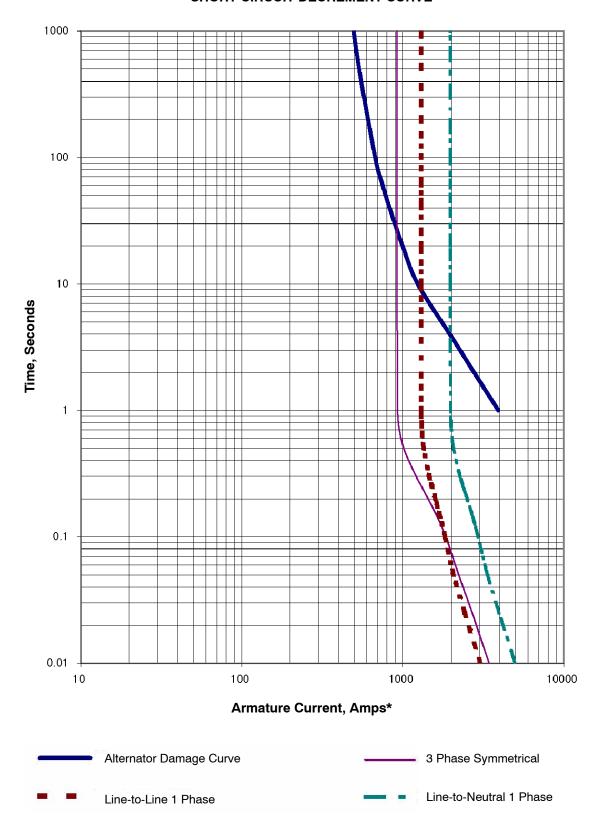
^{*} All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

4UA10, 60 Hz, Low Wye or Delta Connection SHORT CIRCUIT DECREMENT CURVE



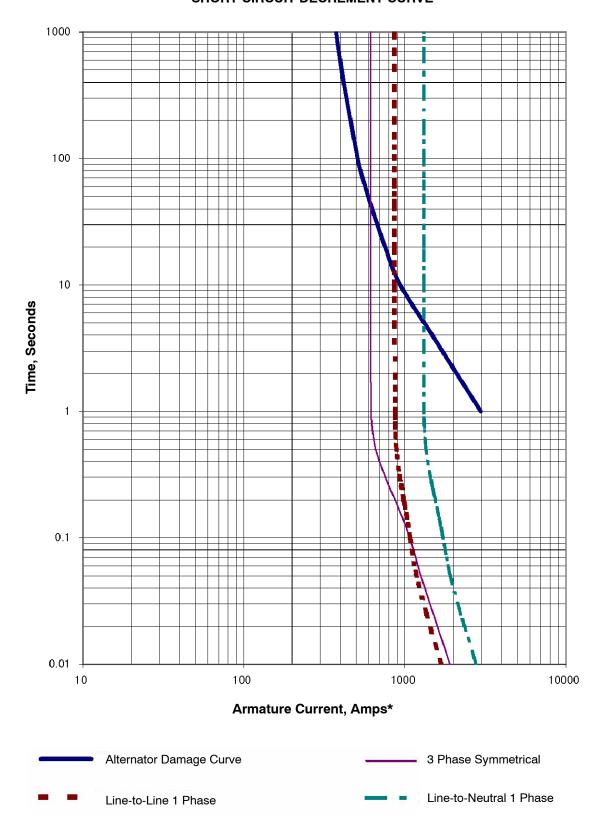
 $[\]mbox{{\sc *}}$ Instantaneous current (t=0) is asymmetric. Divide by 1.732 for symmetric.

4UA10, 60 Hz, High Wye Connection SHORT CIRCUIT DECREMENT CURVE



^{*} Instantaneous current (t=0) is asymmetric. Divide by 1.732 for symmetric.

4UA10, 60 Hz, 600 V Connection SHORT CIRCUIT DECREMENT CURVE



 $[\]star$ Instantaneous current (t=0) is asymmetric. Divide by 1.732 for symmetric.



Cooling Data



TECHNICAL INFORMATION BULLETIN

Generator Set Cooling System Data Sheet

	50°C Ambient Temperature Cooling System											
	Total external restriction on open unit ⁷	Pa	0	125	187	250	312	375	Enclosed			
250REOZJE		(in.H₂O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units			
60Hz (Standby	Maximum allowable ambient temperature	°C	54	51	49	48	47	NA	48			
Duty)		(°F)	(129)	(124)	(120)	(118)	(117)	(NA)	(118)			
	Cooling system airflow	m³/min	396	372	360	347	335	NA	NA			
		(ft³/min)	(14000)	(13100)	(12700)	(12300)	(11800)	(NA)	(NA)			

- 1. The data shown above is the anticipated cooling performance for a typical generator set when following proper installation techniques.
- 2. Cooling performance is based on operation at 100 m (328 ft.) above sea level. For elevations higher than 100 m (328 ft.), typical cooling performance derate is 1°C (1.8°F) per 250 m (820 ft.).
- 3. For high ambient conditions, check TIB-101 for the generator set power output derate schedule.
- 4. Incorrect installation, improper operation, fouling of the cooling system, and other variable conditions may reduce cooling performance.
- 5. Kohler manufactured sound enclosed models are rated in free air with no additional restriction. Consult factory for other variants or conditions such as additional ducting or hoods.
- 6. Performance is based on a 50/50 water and ethylene glycol mixture.
- 7. Total external restriction includes restriction upstream and downstream of the unit any ducting supplying intake air to the unit and any ducting for the discharge.



Sound Data



TECHNICAL INFORMATION BULLETIN

Generator Set Sound Data Sheet

			Sound Pressure Data in dB(A)								
Generator Set Model	Hz	Load	Raw Exhaust	Open Unit, Isolated Exhaust	Weather Enclosure	Sound Enclosure					
050050715	60	100% Load	116.5	91.7	89.8	75.2					
250REOZJE	60	No Load	101.7	84.9	83.0	67.1					

Note: Sound pressure data is the logarithmic average of eight perimeter measurement points at a distance of 7 m (23 ft.), except Raw Exhaust data which is a single measurement point at 1 m (3.3 ft.) from the mouth of a straight pipe exhaust.

250REOZJE 60 Hz

			•			S	ound P	ressure	Levels	dB(A)		
Load	Distance,	Грајовича	Measurement	Octave Band Center Frequency (Hz)								Overall
m (ft.)	Enclosure	Position	63	125	250	500	1000	2000	4000	8000	Level	
	7 (23)	Sound	Right	62.7	67.4	67.2	71.8	65.1	60.2	59.3	56.4	75.2
			Front-Right	59.4	66.4	70.6	63.6	66.5	63.2	56.6	53.6	74.2
			Front	61.5	64.9	66.1	70.9	65.0	61.2	58.4	54.1	74.2
			Front-Left	63.0	66.7	67.4	72.2	66.4	62.1	57.4	57.0	75.6
100%			Left	63.2	67.4	66.8	73.3	66.3	63.2	58.7	61.0	74.8
Load	()		Back-Left	61.5	65.4	64.4	71.7	65.2	64.5	59.4	57.4	76.3
			Back	63.9	68.9	67.2	72.7	64.2	64.1	61.6	62.1	74.8
			Back-Right	58.4	64.8	66.5	71.2	66.3	64.7	60.0	55.1	76.3
			8-pos. log avg.	62.0	66.7	67.4	71.6	65.7	63.2	59.2	58.1	75.2

250REOZJE 60 Hz

			-			S	ound Pro	essure L	evels di	3(A)		
Lood	Distance,	F	Measurement	Octave Band Center Frequency (Hz)								Overall
Load m (ft.)	Enclosure	Position	63	125	250	500	1000	2000	4000	8000	Level	
No Load	7 (23)	Sound	Right	49.3	55.7	58.3	62.5	61.1	54.5	50.0	42.1	66.6
			Front-Right	44.0	58.7	64.2	58.5	60.4	57.0	49.8	40.6	67.7
			Front	48.0	54.5	61.0	62.3	60.3	55.0	50.8	41.5	66.8
			Front-Left	48.9	56.4	60.1	63.9	61.9	56.0	48.6	40.1	67.8
			Left	48.1	56.3	59.3	62.3	61.3	54.9	47.9	43.7	66.8
			Back-Left	48.3	55.7	56.3	60.3	59.9	56.2	49.4	41.1	65.4
			Back	51.4	63.0	63.9	59.6	59.5	58.3	56.2	48.2	68.8
			Back-Right	49.7	59.2	56.1	60.1	60.3	57.3	50.8	40.8	66.1
			8-pos. log avg.	48.9	58.3	60.8	61.5	60.6	56.3	51.3	43.2	67.1



Emissions Data



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2022 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT

OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105

Certificate Issued To: Deere & Company

(U.S. Manufacturer or Importer)

Certificate Number: NJDXL09.0114-007

Effective Date: 08/09/2021

 $\frac{Expiration\ Date:}{12/31/2022}$

Byron J. Bunker, Division Director

Compliance Division

Issue Date: 08/09/2021

Revision Date: N/A

Model Year: 2022

Manufacturer Type: Original Engine Manufacturer

Engine Family: NJDXL09.0114

Mobile/Stationary Indicator: Stationary Emissions Power Category: 225<=kW<450

Fuel Type: Diesel

After Treatment Devices: No After Treatment Devices Installed

Non-after Treatment Devices: Electronic Control, Smoke Puff Limiter, Engine Design

Modification, Non-standard Non-After Treatment Device Installed

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Part 60, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.

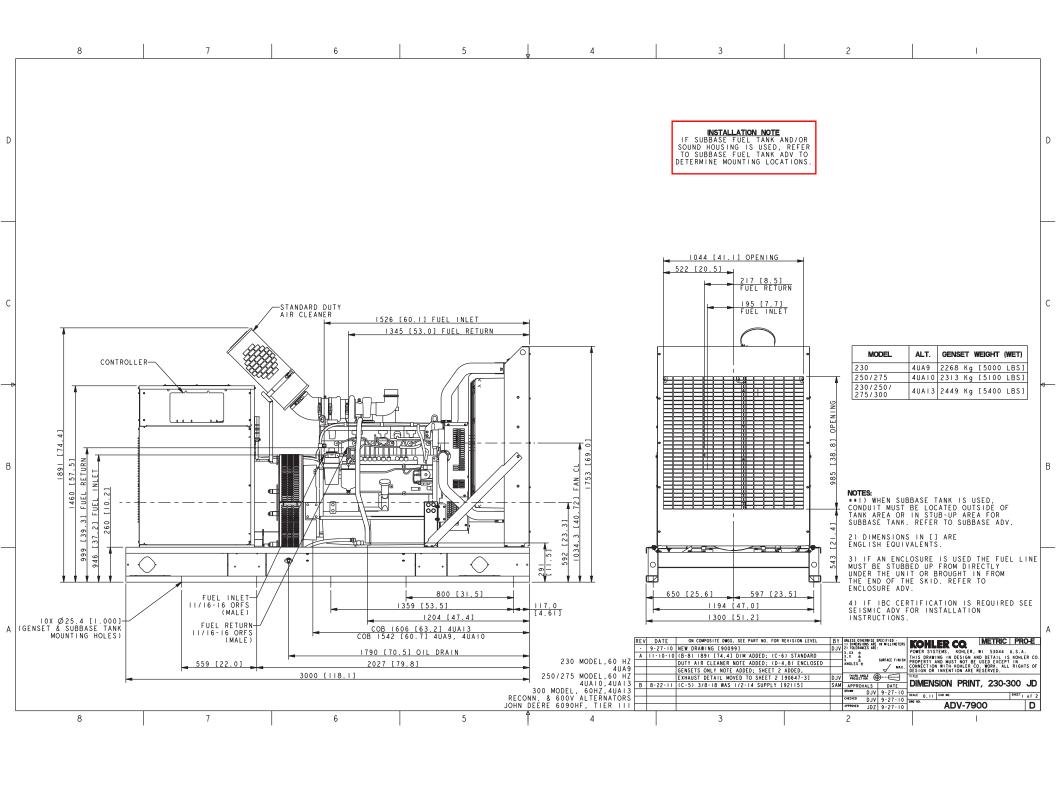
This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60.

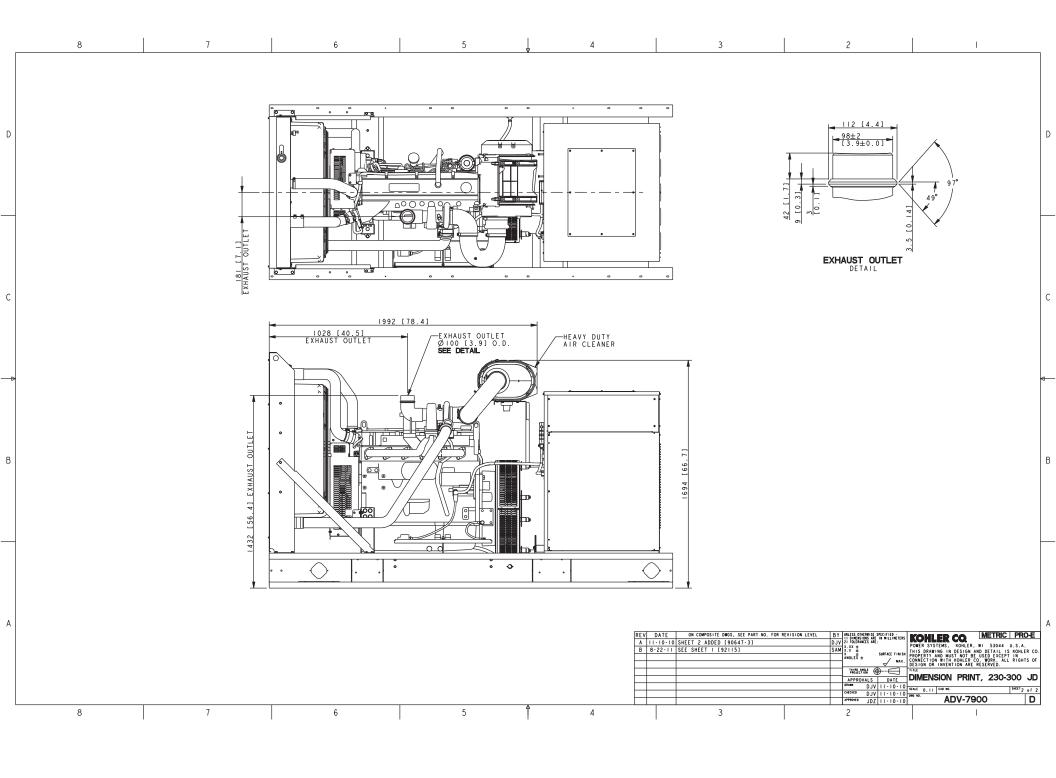
It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 60.

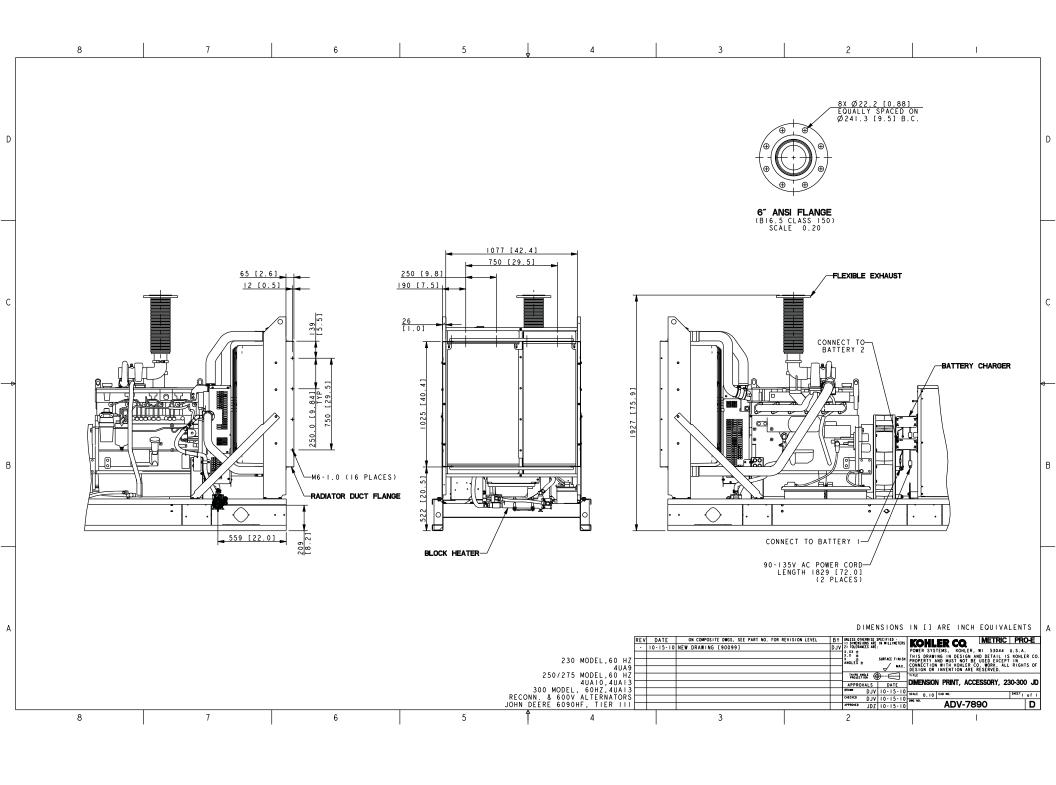
This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

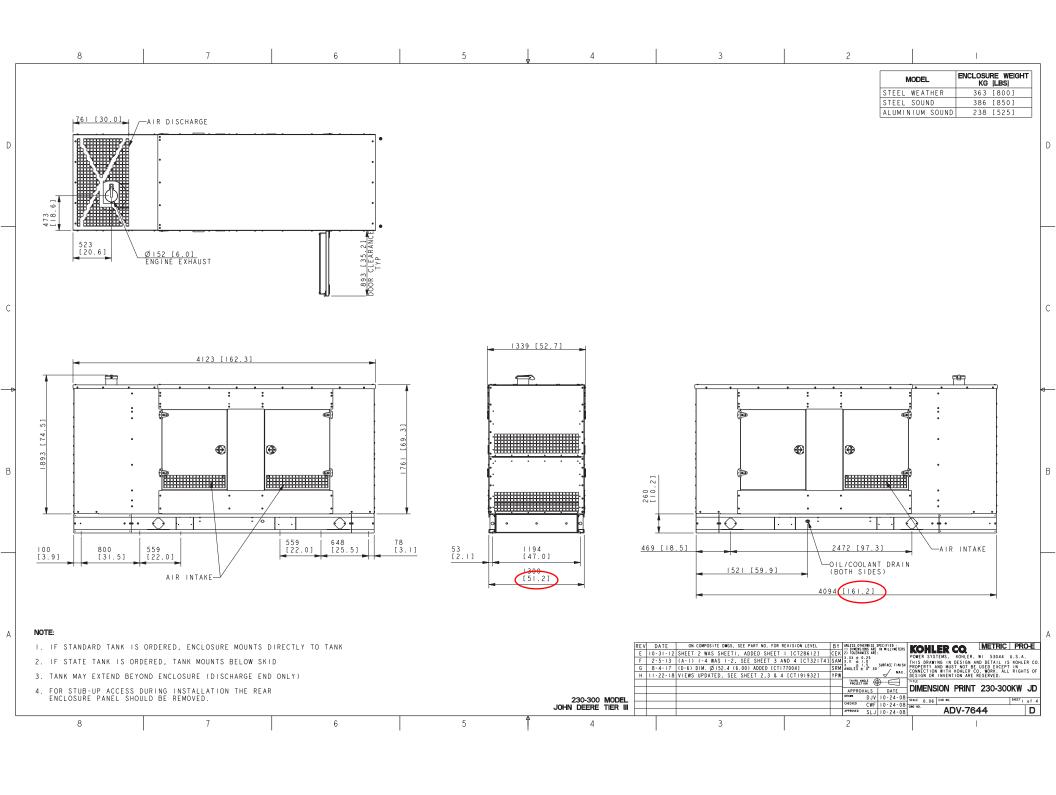


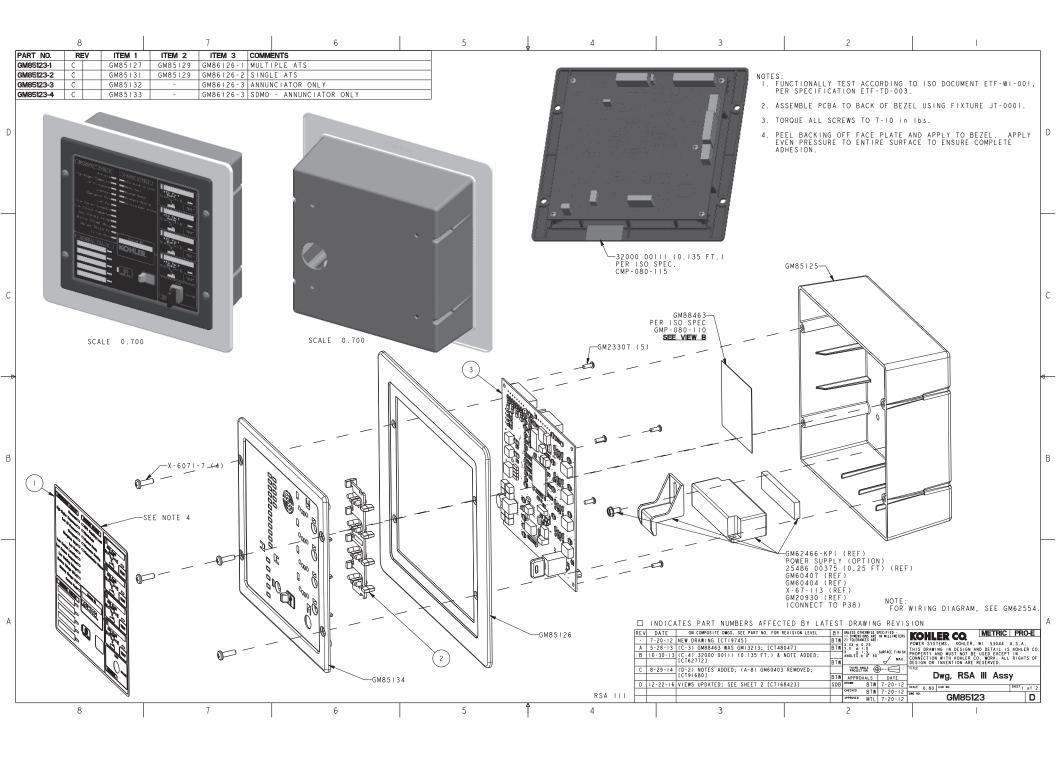
Dimensional Drawings

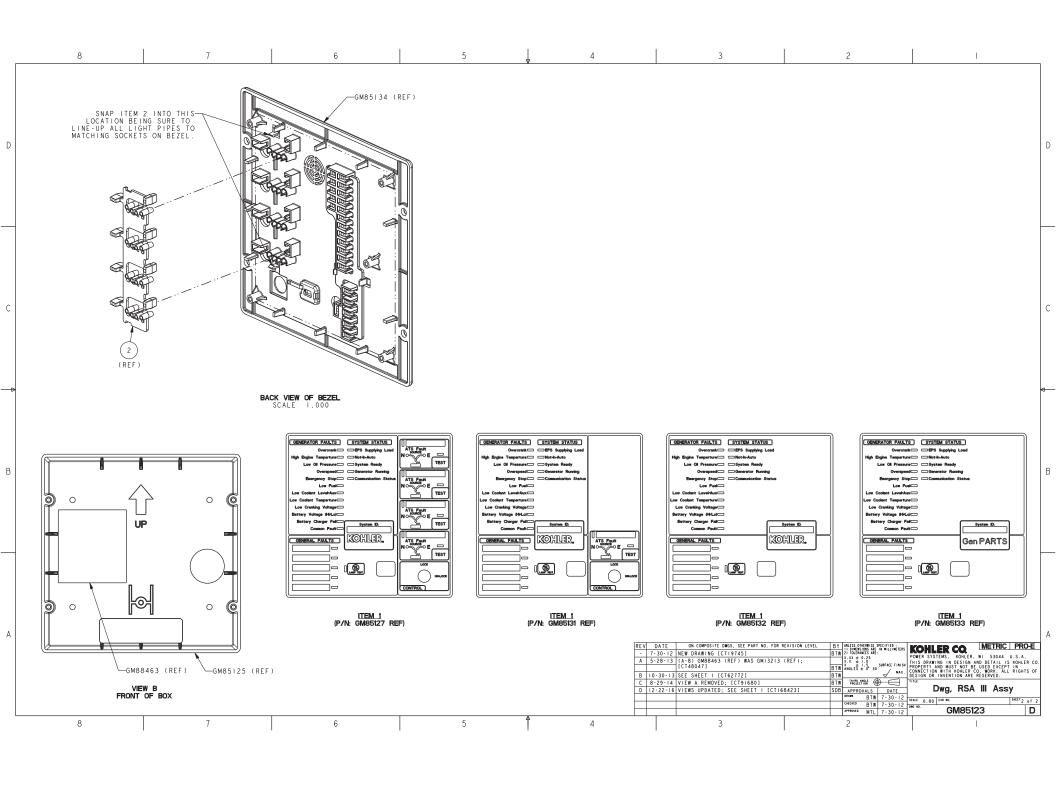


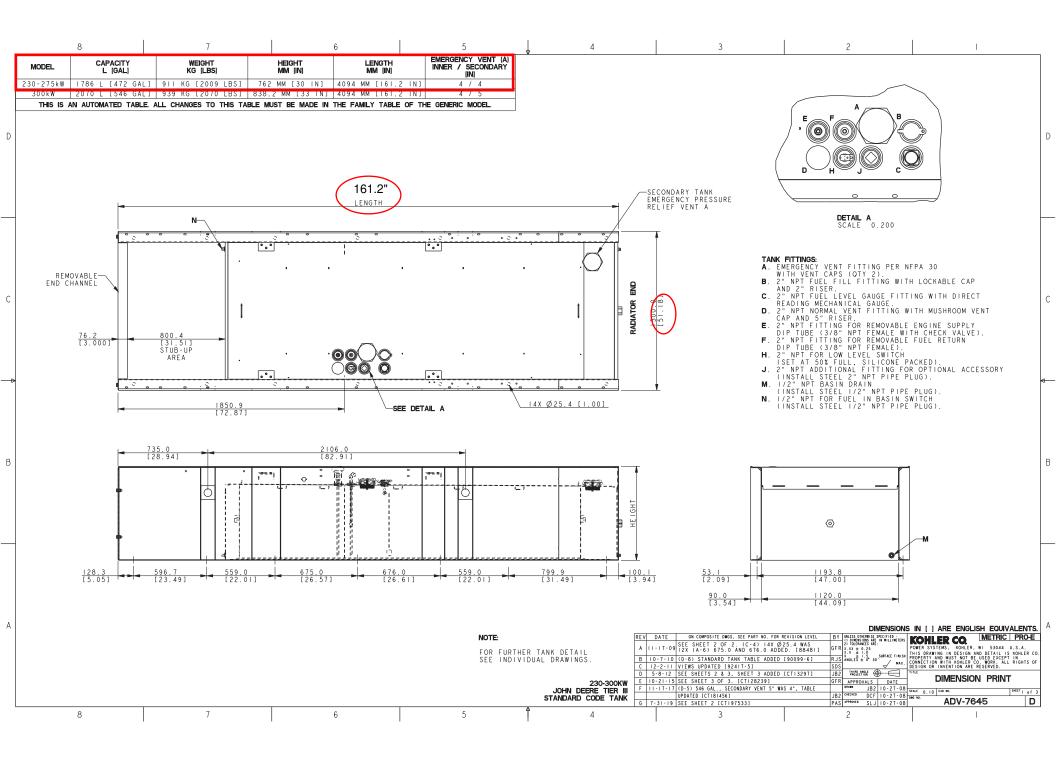






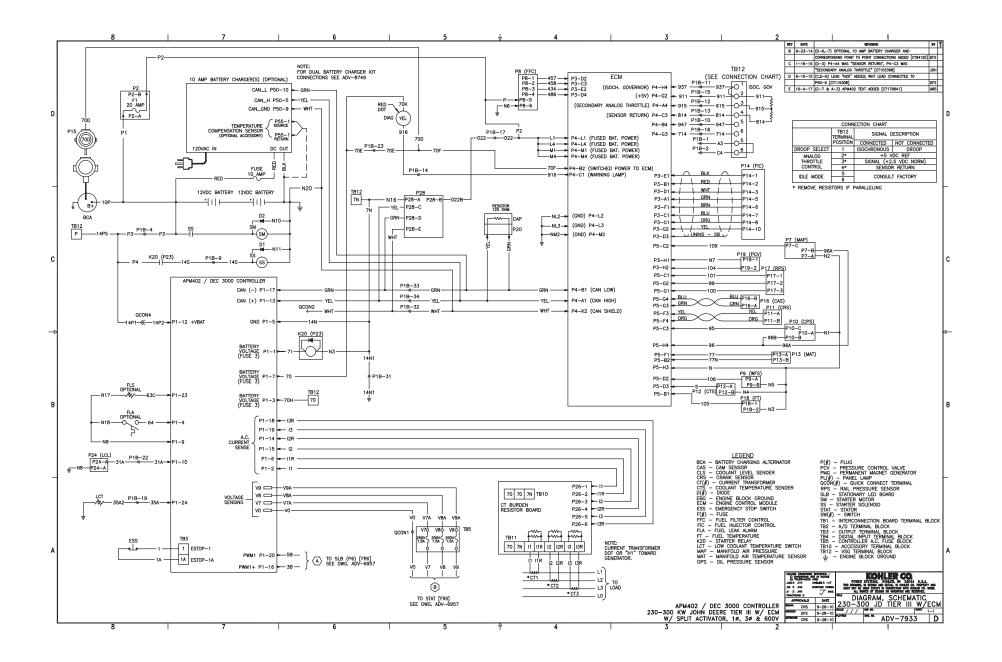


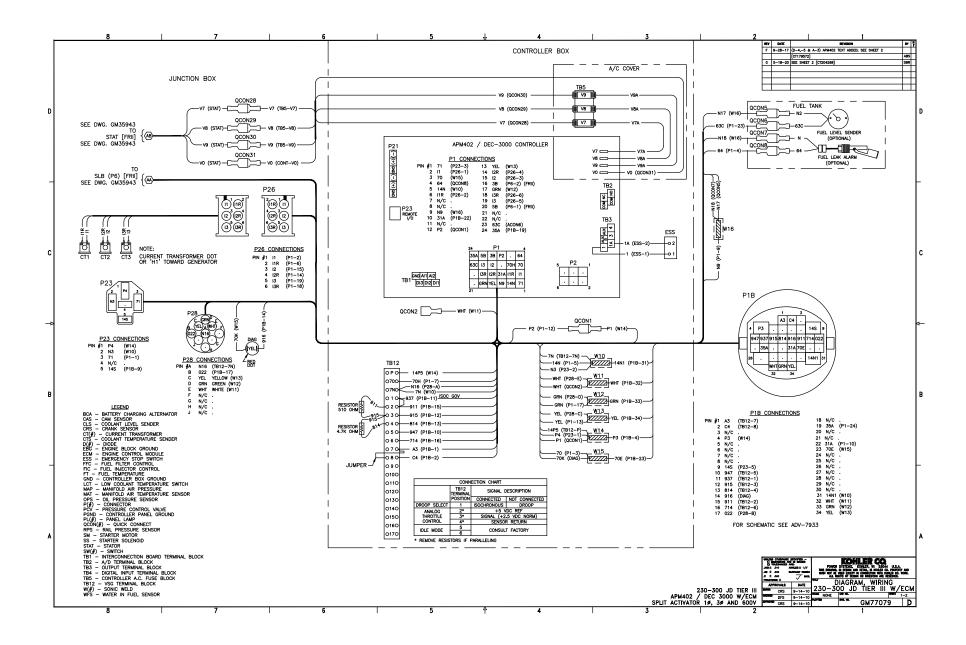


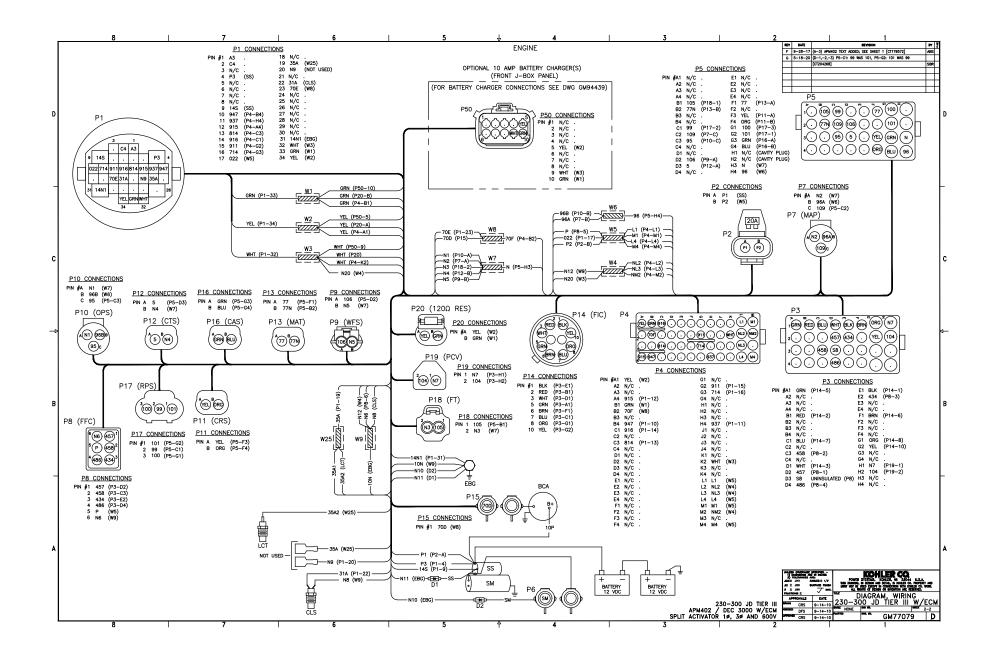


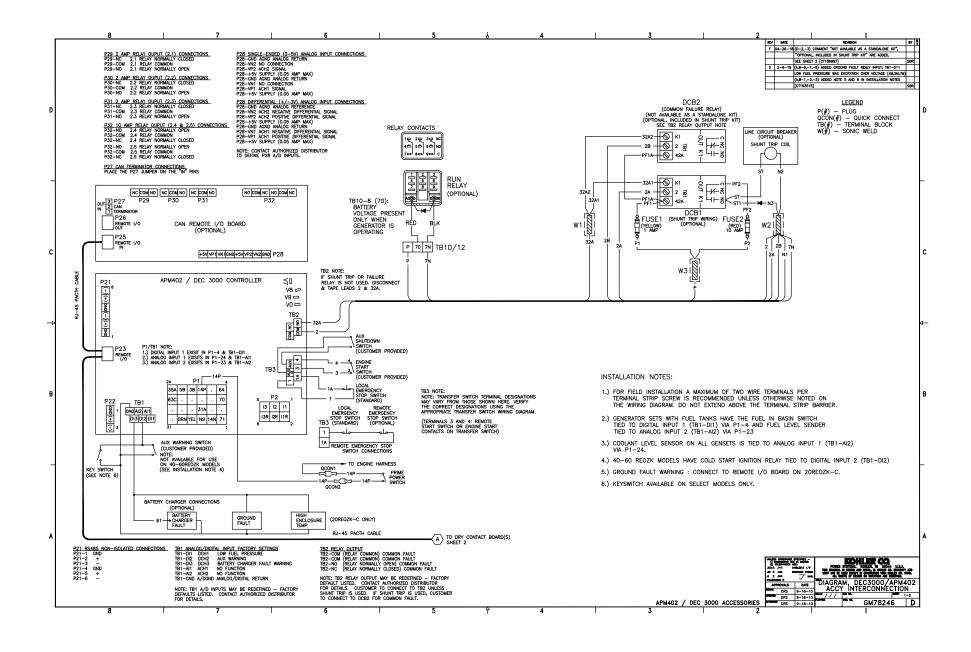


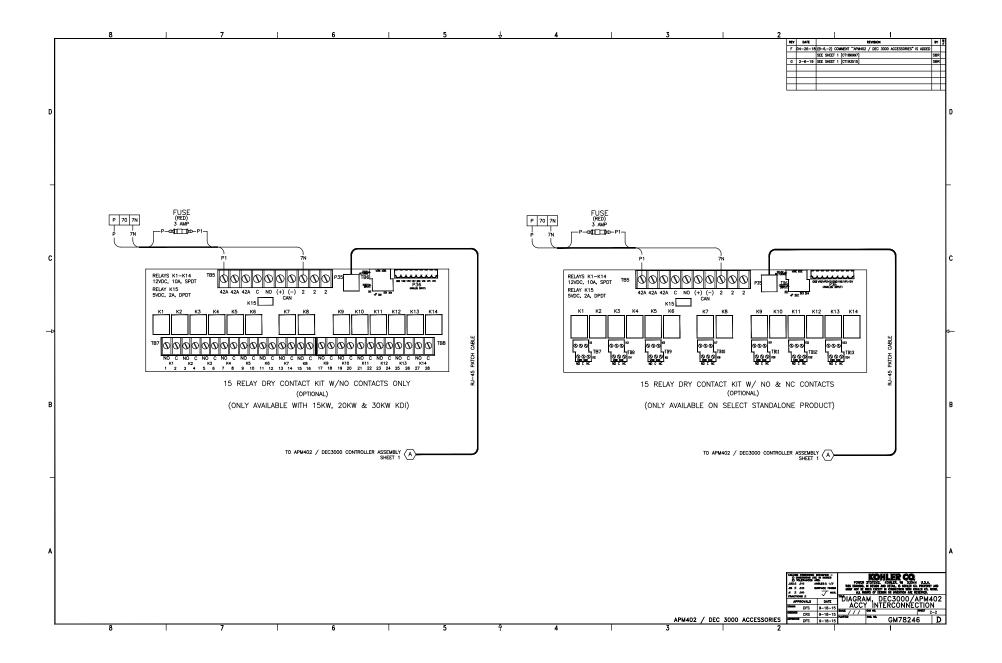
Wiring Schematics





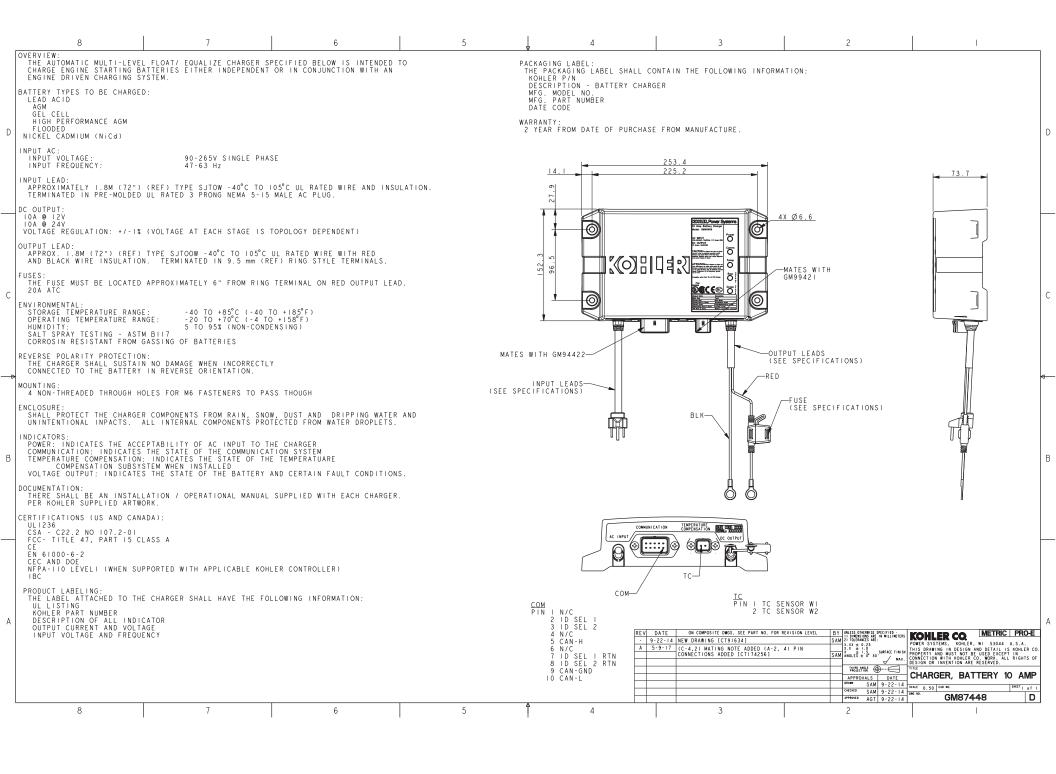


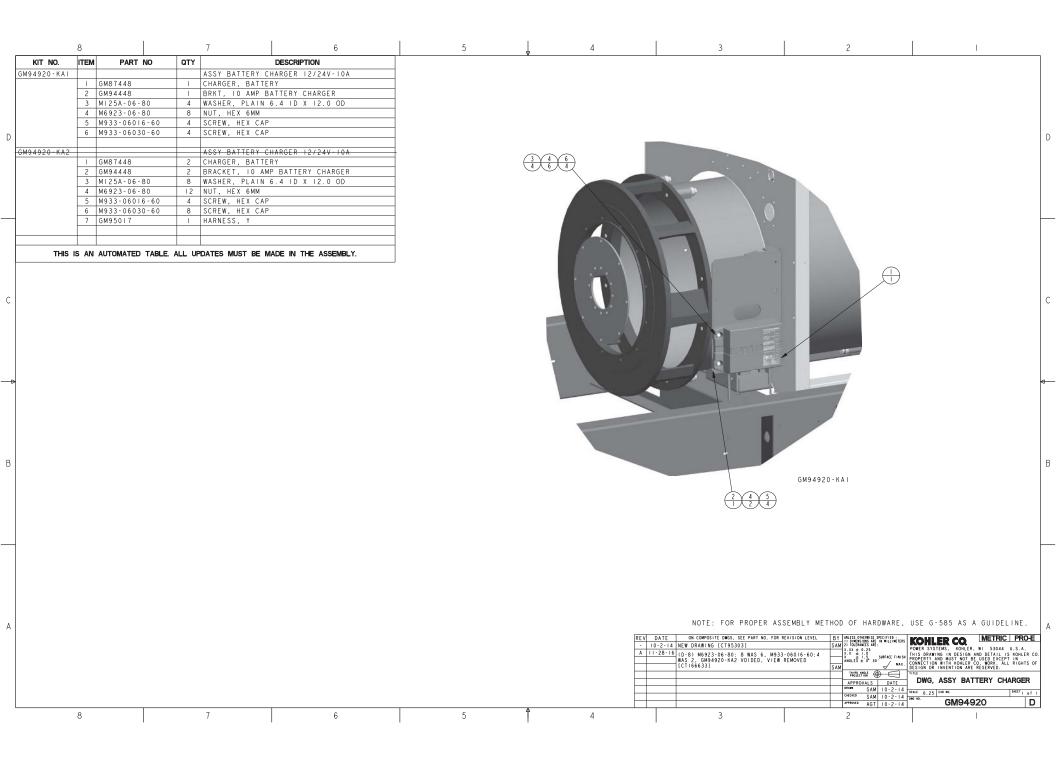


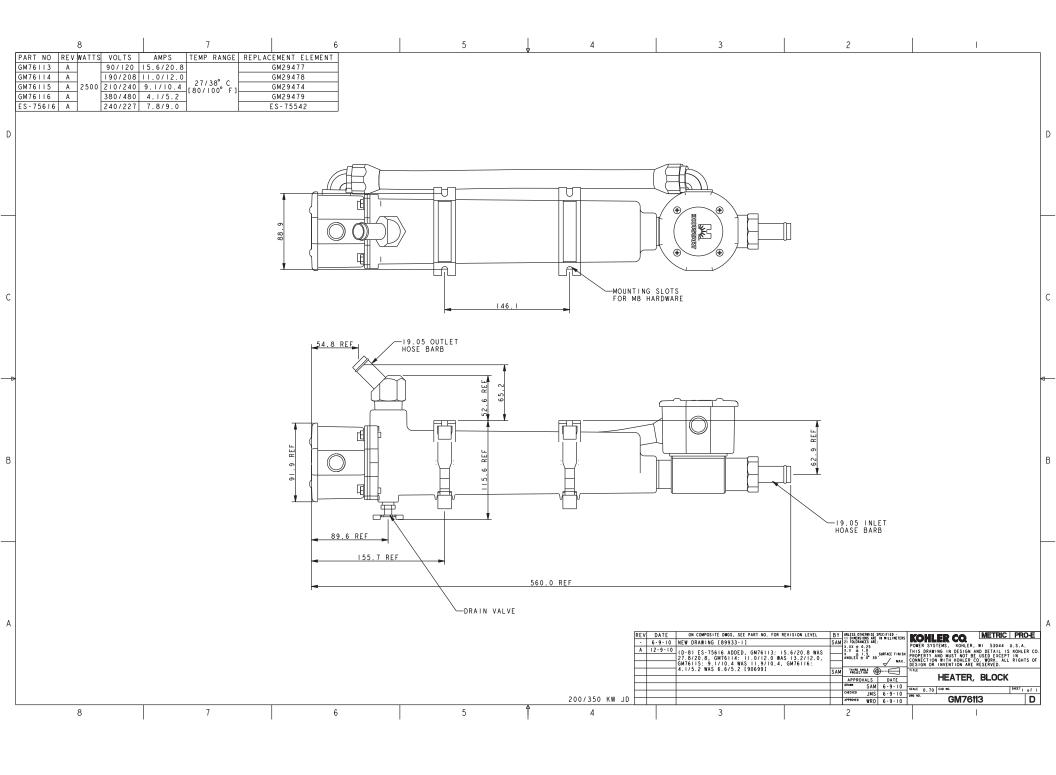


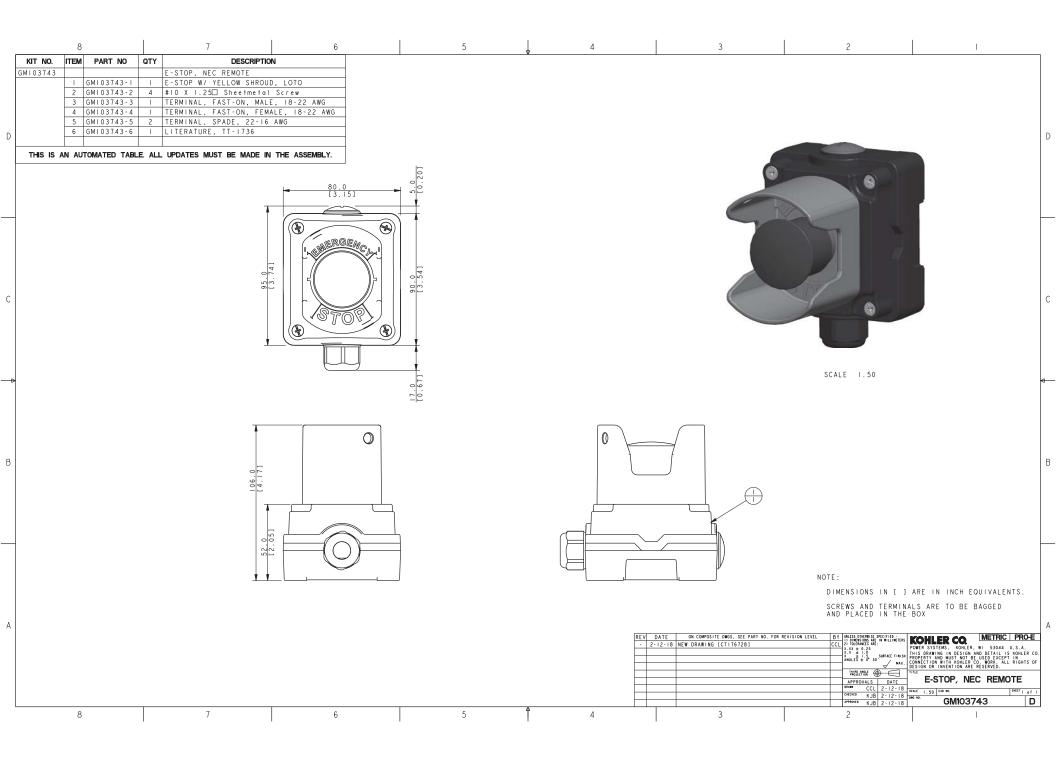


Miscellaneous











Warranty

Stationary Standby and Prime Power Industrial Generator Set One-Year or Two Thousand (2000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Stationary Standby Generator Set & Accessories

Stationary Prime Power Generator Set & Accessories

Warranty Coverage

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
 - Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
 - b. Travel expenses related to battery service.
- Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.

- 8. Rental of equipment during the performance of warranty repairs.
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 11. Radiators replaced rather than repaired.
- 12. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 14. Engine fluids such as fuel, oil, or coolant/antifreeze.
- Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 18. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-5374 12/15f

Stationary Standby Industrial Generator Set Extended Five-Year or Three Thousand (3000)-Hour Comprehensive Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Warranty Coverage

Stationary Standby Generator Set & Accessories

Five (5) years from registered startup or three thousand (3000) hours (whichever occurs first).

This warranty is effective only upon Kohler Co.'s receipt of an extended warranty registration form and warranty fee within one year of registered startup. The comprehensive limited warranty start date is determined by the standard limited warranty requirements and runs concurrent with the standard limited warranty during the first year. To receive extended comprehensive limited warranty coverage, the provisions of the standard limited warranty registration must be met.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
 - Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
- b. Travel expenses related to battery service.
- Engine coolant heaters, heater controls, and circulating pumps after the first year of the warranty period.

- Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.
- Rental of equipment during the performance of warranty repairs.
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 12. Radiators replaced rather than repaired.
- 13. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 15. Engine fluids such as fuel, oil, or coolant/antifreeze.
- Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 19. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com



Certification







Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Kohler Power Systems

N7650 Lakeshore Road

Sheboygan Wisconsin 53083 USA

Holds Certificate No: FM 727336

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design, manufacture, and distributor support for electrical generators, alternators, fuel tanks, automatic transfer switches and switchgear.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07
Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

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...making excellence a habit."

Certificate No: FM 727336

Location	Registered Activities
Kohler Power Systems - GK 900 Highland Drive Bldg 604 Kohler Wisconsin 53004 USA	Manufacture of leads and harness, automatic transfer switches and switchgear. Distribution of generator sets.
Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA	Design, manufacture, and distributor support for electrical generators, automatic transfer switches and switchgear.
Kohler Power Systems 300 N Dekora Woods Blvd Saukville Wisconsin 53080 USA	Manufacture of fuel tanks, skids, fabricated components and generators.
Kohler Power Systems Muth Warehouse 2821 Muth Court Sheboygan Wisconsin 53083 USA	The distribution of generator sets.
Kohler Power Systems KWIP Warehouse 4327 County EE Sheboygan Wisconsin 53081 USA	Receiving, sequencing and warehousing of generator components.

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07 Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

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PROTOTYPE TEST REPORT



Models Covered: 230, 250, 275REOZJE

Model Tested: **275REOZJE**Cooling System Tested: **50C**

Alternator Tested: **4UA10** Engine Tested: **6090HF484** Voltage Tested: **208V**

Voltage Tested. 200

GENSET

Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.

Meets Rated Load

Steady-state load test to ensure voltage stability meets or exceeds ISO8528-5 requirements and to verify compliance with steady state speed control specifications.

± 0.25 % Frequency Band ± 0.50 % Voltage Deviation

Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time. Values shown for model tested above. Please contact factory for additional details.

Full Load Acceptance F	full Load Rejection
------------------------	---------------------

43.7 % Voltage Dip32.1 % Voltage Overshoot2.90 Seconds of Recovery Time3.40 Seconds of Recovery Time26.5 % Frequency Dip4.30 % Frequency Overshoot3.40 Seconds of Recovery Time0.50 Seconds of Recovery Time

G2 ISO8528-5 Class (G1, G2, G3)

NFPA 110 one step testing to determine the amount of time required for the generator set to reach 90% voltage and frequency to allow the ATS to transfer.

Complies with NFPA 110 Type 10

Vibrational analysis to verify that generator vibrations are within acceptable limits per ISO 8528-9. **Complies**

Torsional analysis data to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified.

Complies

Generator set cooling and air flow tests to verify maximum operating ambient temperature. (Cooling system test results are available on TIB-118)

Acoustical noise intensity and sound attenuation effects tests (Acoustical noise results are available on TIB-114 &115)

Exhaust Back Pressure test completed to demonstrate within engine limitation (Exhaust back pressure test results are available on TIB-119)

PROTOTYPE TEST REPORT



Models Covered: 230, 250, 275REOZJE

Model Tested: **275REOZJE**Cooling System Tested: **50C**

Alternator Tested: **4UA10**Engine Tested: **6090HF484**Voltage Tested: **208V**

ALTERNATOR

Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.

Alternator overload test per NEMA MG1-32.8. Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.

Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.

Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

(Alternator detailed test results are available on TIB-102)

Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

Prototype Testing

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steadystate speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

Production Testing

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.



KOHLER CO. Kohler, Wisconsin 53044 Phone 920-565-3381, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KohlerPowerSystemscom