Submittal Package

Generator



Kohler Model: 100REOZJF

This diesel generator set equipped with a 4T12X alternator operating at 120/240 volts is rated for 100 kW/100 kVA. Output amperage: 417

Standard Features:

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototypetested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- · The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all systems and components. Two-, five-, and ten-year extended warranties are also available.
- Tier 3 EPA-certified for Stationary Emergency Applications
- · Alternator Protection
- · Battery Rack and Cables
- Customer Connection (standard with Decision-Maker ☐ 6000 controller only)
- · Local Emergency Stop Switch
- · Oil Drain Extension
- · Operation and Installation Literature

Other Features:

- Kohler designed controller for guaranteed system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only). Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
- Mount up to three circuit breakers to allow circuit protection of selected priority loads.

Alternator Features:

- The unique Fast-Response X excitation system delivers excellent voltage response and short circuit capability using a rare-earth, permanent magnet (PM)-excited alternator.
- The brushless, rotating-field alternator has broad range reconnectability.

Qty Description

100REOZJF Generator System

1 100REOZJF Generator Set

Includes the following:

Literature Languages English

Approvals and Listings UL2200 Listing

Engine 100REOZJF, 12V, 60Hz
Nameplate Rating Standby 130C Rise
Voltage 60Hz, 120/240V, 1Ph, 3W

Alternator 4T12X, 1Ph

Cooling System Unit Mounted Radiator, 50C

Skid and Mounting

Air Intake

Controller

Enclosure Type

Sound

Enclosure Material

Skid/Tank

Standard Duty

APM402

Sound

Steel

Enclosure Silencer Internal Silencer

Fuel Tank Type Standard
Fuel Runtime (Approx.) 24 Hours
Subbase Fuel Tank Capacity 209 Gallons

Fuel Tank Options Inner Tank Leak Alarm

Starting Aids, Installed 1500W,120V
Electrical Accy.,Installed Battery, 1/12V, Wet
Electrical Accy.,Installed Battery Charger, 10A

Rating, LCB 1 80% Rated
Amps, LCB 1 200
Trip Type, LCB 1 Thermal Magnetic
Interrupt Rating LCB 1 18kA at 480V
Rating, LCB 2 80% Rated

Amps, LCB 2 200
Trip Type, LCB 2 Thermal Magnetic
Interrupt Rating LCB 2 18kA at 480V

LCB Accy. Installed Breaker Separation Between LCB

Fuel Lines, Installed Flexible Fuel Lines

Miscellaneous Accy,Installed Coolant in Genset

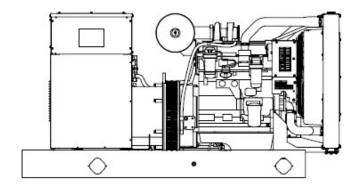
Warranty 5 Year Comprehensive

1 Lit Kit, Production, 100REOZJF



Spec Sheets





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- Mount up to three circuit breakers to allow circuit protection of selected priority loads.

Generator Set Rating

Standby 130C Rise Ratings

Alternator	Voltage	Ph	Hz	Peak kVA	kW/kVA	Amps
4T12X	120/240	1	60	275	100/100	417

Alternator Specifications

Specifications Alternator

Alternator manufacturer

Type

Exciter type

Leads, quantity Voltage regulator

Insulation

Insulation: Material Insulation: Temperature Rise

Bearing: quantity, type

Coupling Amortisseur windings

Voltage regulation, no-load to full-load RMS

One-Step Load Acceptance

Unbalanced load capability

Kohler

4-Pole, Rotating-Field

Brushless, Rare-Earth Permanent-Magnet

12, Reconnectable

Solid State, Volts/Hz

NEMA MG1

Class H

130 ° C, Standby

1, Sealed

Flexible disc

Full

Controller Dependent

100% of rating

100% of Rated Standby Current

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
 - Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling down stream circuit breakers to trip without collapsing the alternator field.
 - Self-ventilated and dripproof construction.
 - · Vacuum-impregnated windings with fungus-resistant epoxy varnish for dependability and long life.
 - · Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

Engine

Engine Specification

Engine Manufacturer

Engine Model

Engine: type

Cylinder arrangement

Displacement, L (cu. in.)

Bore and stroke, mm (in.) Compression ratio

Piston speed, m/min. (ft./min.)

Main bearings: quantity, type

Rated rpm

Max. power at rated rpm, kWm (BHP)

Cylinder head material

Crankshaft material

Valve (exhaust) material Intake

Valve (exhaust) material

Governor: type, make/model

Frequency regulation, no-load to-full load

Frequency regulation, steady state

Frequency

Air cleaner type, all models

John Deere

4045HF285I

4-Cycle, Turbocharged, Charge Air-Cooled

4 Inline

4.5 (276)

106 x 127 (4.19 x 5.00)

19:01

457 (1500)

5, Replaceable Insert

1800

118 (158)

Cast Iron

Forged Steel

Chromium-Silicon Steel

Stainless Steel

JDEC Electronic L16 Denso HP3

Isochronous

± 0.25%

Fixed

Dry

Oil cooler

Exhaust Manifold Type Exhaust flow at rated kW, m3/min. (cfm) Exhaust temperature at rated kW, dry exhaust, °C (°F) Maximum allowable back pressure, kPa (in. Hg) Exh. outlet size at eng. hookup, mm (in.) Engine Electrical Engine Electrical System Battery charging alternator 12 Volt	
Exhaust flow at rated kW, m3/min. (cfm) Exhaust temperature at rated kW, dry exhaust, °C (°F) Maximum allowable back pressure, kPa (in. Hg) Exh. outlet size at eng. hookup, mm (in.) Engine Electrical Engine Electrical System	
Exhaust temperature at rated kW, dry exhaust, ° C (° F) Maximum allowable back pressure, kPa (in. Hg) Exh. outlet size at eng. hookup, mm (in.) 7.5 (2.2) 98 (3.86) Engine Electrical Engine Electrical System	
Maximum allowable back pressure, kPa (in. Hg) Exh. outlet size at eng. hookup, mm (in.) Engine Electrical Engine Electrical System	
Exh. outlet size at eng. hookup, mm (in.) 98 (3.86) Engine Electrical Engine Electrical System	
Engine Electrical Engine Electrical System	
Engine Electrical System	
· · · · · · · · · · · · · · · · · · ·	
Battery charging alternator 12 Volt	
Battery charging alternator: Ground (negative/positive) Negative	
Battery charging alternator: Volts (DC) 12	
Battery charging alternator: Ampere rating 65	
Starter motor rated voltage (DC) 12	
Battery, recommended cold cranking amps (CCA): Qty., CCA rating One, 640	
each Battery voltage (DC) 12	
Fuel	
Fuel System	
Fuel type Diesel	
Fuel type Fuel supply line, min. ID, mm (in.) 11.0 (0.44)	
Fuel return line, min. ID, mm (in.) 6.0 (0.25)	
Max. lift, fuel pump: type, m (ft.) Engine-Driven, 1.8 (6.0)	
Max. fuel flow, Lph (gph) 74.6 (19.7)	
Max. return line restriction, kPa (in. Hg) 20 (5.9)	
Fuel prime pump Manual	
Fuel Filter Secondary 2 Microns@ 98% Efficiency	
Fuel Filter Primary 30 Microns	
Fuel Filter Water Separator Yes	
Recommended fuel #2 Diesel/HVO/RD	
"2 Dieseli Wellie	
Lubrication	
Lubrication System	
Type Full Pressure	
Oil pan capacity, L (qt.) 14.7 (15.5)	
Oil pan capacity with filter, L (qt.) 15.6 (16.5)	
Oil filter: quantity, type 1, Cartridge	

Water-Cooled

Cooling					
Radiator Sys	tem				
Ambient temperature, ° C (° F)	50 (122)				
Engine jacket water capacity, L (gal.)	8.5 (2.25)				
Radiator system capacity, including engine, L (gal.)	20.1 (5.3)				
Engine jacket water flow, Lpm (gpm)	182 (48)				
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	62 (3544)				
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	20 (1127)				
Water pump type	Centrifugal				
Fan diameter, including blades, mm (in.)	600 (23.6)				
Fan, kWm (HP)	6.6 (8.8)				
Max. restriction of cooling air, intake and discharge side of radiator, kPA (in. H20)	0.125 (0.5)				

^{*} Enclosure with internal silencer reduces ambient temperature capability by 5 $^{\circ}$ C (9 $^{\circ}$ F).

Operation Requirements

Air Requirements				
Radiator-cooled cooling air, m3/min. (scfm) *	142 (5000)			
Combustion air, m3/min. (cfm)	8.2 (288)			
Heat rejected to ambient air: Engine, kW (Btu/min.)	25.0 (1420)			
Heat rejected to ambient air: Alternator, kW (Btu/min.)	11.6 (660)			

^{*}Air density = 1.20 kg/m3 (0.075 lbm/ft3)

Fuel Consumption

Diesel, Lph (gph), at % load	Rating
Standby Fuel Consumption at 100% load	31.0 Lph (8.2 gph)
Standby Fuel Consumption at 75% load	25.0 Lph (6.6 gph)
Standby Fuel Consumption at 50% load	17.8 Lph (4.7 gph)
Standby Fuel Consumption at 25% load	9.5 Lph (2.5 gph)



Industrial Generator Set Accessories

Generator Set Controller



APM402

Kohler® APM402 Controller General Description and Function

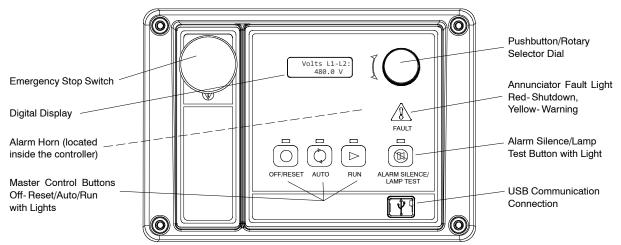
The APM402 generator set controller provides advanced control, system monitoring, and system diagnostics for optimum performance.

The APM402 controller meets NFPA 110, Level 1 when equipped with the necessary accessories and installed per NFPA standards.

The APM402 controller uses a patented hybrid voltage regulator and unique software logic to manage alternator thermal overload protection features normally requiring additional hardware. Additional features include:

- A digital display and pushbutton/rotary selector dial provide easy local access to data.
- · Measurements selectable in metric or English units.
- The controller can communicate directly with a personal computer via a network or serial configuration using SiteTech™ or Monitor III software.
- The controller supports Modbus® protocol. Use with serial bus or Ethernet networks. (Ethernet requires an external Modbus®/Ethernet converter module.)
- Scrolling display shows critical data at a glance.
- Digital display of power metering (kW and kVA).
- Integrated hybrid voltage regulator providing ±0.5% regulation.
- Built-in alternator thermal overload protection.

Modbus® is a registered trademark of Schneider Electric.



User Interface Controls and Components

- Emergency stop switch
- Backlit LCD digital display with two lines of 12 characters (see User Interface Displays for menus)
- Alarm horn indicates generator set shutdown and warning faults
- Environmentally sealed membrane keypad with three master control buttons with lights
 - Off/Reset (red)
 - Auto (green)
 - Run (yellow)
- Pushbutton/rotary selector dial for menu navigation
 - o Rotate dial to access main menus

 - Push dial and rotate to access sub menus Press dial for 3 seconds to return to top of main menu
- Annunciator fault light

 System shutdown (red)

 System warning (yellow)

 Alarm silence/lamp test button
 - Alarm silence
- Lamp test
- USB and RS-485 connections
 - Allows software upgrades
 - Provides access for diagnostics
 - PC communication using SiteTech™ or Monitor III software
- Dedicated user inputs

 - Remote emergency stop switch
 Remote 2-wire start for transfer switch
 - Auxiliary shutdown
- Integrated hybrid voltage regulator
- Auto-resettable circuit protection mounted on circuit board.
- One relay output standard. Optional five relay output available.
- One analog and three digital inputs standard. Optional two inputs available.

NFPA 110 Requirements

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions/faults shown below.

- Engine functions:

- Overcrank
 Low coolant temperature warning
 High coolant temperature warning
- High coolant temperature shutdown
- Low oil pressure shutdown
- Low oil pressure warning
- High engine speed
- Low fuel (level or pressure) * Low coolant level
- EPS supplying load
- High battery voltage Low battery voltage
- General functions:
- Master switch not in auto
- Battery charger fault '
- Lamp test
- Contacts for local and remote common alarm Audible alarm silence button
- Remote emergency stop
- * Function requires optional input sensors or kits and is engine dependent, see Controller Displays as Provided by the Engine ECM.

User Interface Displays

The listing below has ● denoting main menus and ○ denoting sub-menus.

- Overview
 - Software version
 - Active shutdowns and warnings (if any are present)
 - Engine run time, total hours Average voltage line-to-line Frequency

 - Average current

 - Coolant temperature
 Fuel level or pressure *
 - Oil pressure
 - Battery voltage
- Engine Metering
- Engine speed Oil pressure
- Oil pressure
 Coolant temperature
 Battery voltage
 Generator Metering
 Total power, VA
 Total power, W
- - Rated power, % Voltage, L- L and L- N for all phases
 - Current, L1, L2, L3
 - Frequency
- GenSet Information
 - Generator set model number
 - Generator set serial number Controller serial number
- GenSet Run Time
- Engine run time, total hours Engine loaded, hours Number of engine starts Total energy, kWh

- GenSet System
 - System voltage
 - System frequency, 50 or 60 Hz
 - System phase, single or three (wye or delta)
 Power rating, kW

 - Amp rating

 - Power type, standby or prime Measurement units, metric or English (user selectable)
 - Alarm silence, always or auto only (NFPA 110)
 - Manual speed adjust
- GenSet Calibration
 - Voltage, L- L and L- N for all phases Current, L1, L2, L3

 - Reset calibration
- Voltage Regulation
- Adjust voltage, ±10%
- Digital Inputs
 - Input settings and status
- Digital Outputs
- Output settings and status
- Analog Inputs
- Input settings and status
- Event history (stores up to 1000 system events)
- Selector Switch (requires initial activation by SiteTech™)

Controller Features

- AC Output Voltage Regulator Adjustment. The voltage adjustment provides a maximum of ±10% of the system voltage.
- Alarm Silence. The controller can be set up to silence the alarm horn only when in the AUTO mode for NFPA-110 application or Always for user convenience.
- Alternator Protection. The controller provides generator set overload and short circuit protection matched to each alternator for the particular voltage/phase configuration.
- Automatic Restart. The controller automatic restart feature initiates the start routine and recrank after a failed start attempt.
- Common Failure Relay. This relay is integrated on the controller circuit board. Contacts are rated 2 amps at 32 VDC or 0.5 amp at 120 VAC.
- Communication. Controller communication is available.
- Cyclic Cranking. The controller has programmable cyclic cranking.
- ECM Diagnostics. The controller displays engine ECM fault code descriptions to help in engine troubleshooting.
- Engine Start Aid. The starting aid feature provides control for an optional engine starting aid.
- Event Logging. The controller keeps a record (up to 1000 entries) for warning and shutdown faults. This fault information becomes a stored record of system events and can be reset.
- Historical Data Logging. Total number of generator set successful starts is recorded and displayed.
- Integrated Hybrid Voltage Regulator. The voltage regulator provides ±0.5% no-load to full-load regulation with three-phase sensing.
- Lamp Test. Press the alarm silence/lamp test button to verify functionality of the indicator lights.
- LCD Display. Adjustable contrast for improving visibility.
- Measurement Units. The controller provides selection of English or metric displays.
- Power Metering. Controller digital display provides kW and kVA.
- Programming Access (USB). Provides software upgrades and diagnostics
- Remote Reset. The remote reset function resets faults and allows restarting of the generator set without going to the master control switch off/reset position.
- Remote Monitoring Panel. The controller is compatible with the Kohler® Remote Serial Annunciator.
- Run Time Hourmeter. The generator set run time is displayed.
- Time Delay Engine Cooldown (TDEC). The TDEC provides a time delay before the generator set shuts down.
- Time Delay Engine Start (TDES). The TDES provides a time delay before the generator set starts.
- Voltage Selection Menu. This menu provides the capability of quickly switching controller voltage calibrations. Requires initial activation using SiteTech™ software. NOTE: Generator set output leads require voltage reconnection.

Controller Functions

The following chart shows which functions cause a warning or shutdown. All functions are available as relay outputs.

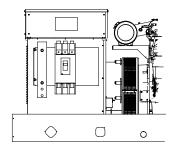
Warning causes the fault light to show yellow and sounds the alarm horn signaling an impending problem.

Shutdown causes the fault light to show red, sounds the alarm horn, and stops the generator set.

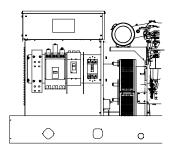
	Warning	Shutdown
	Function	Function
Engine Functions		I
Critically high fuel level *	0	
ECM communication loss		•
ECM diagnostics	•	•
Engine over speed		•†
Engine start aid active		
Engine under speed Fuel tank leak *	-	•
	0	0
High packet temperature	•	•
High coolant temperature High fuel level *		•†
Low battery voltage	•	
Low coolant level	•	•
Low coolant temperature	•	•
Low cranking voltage	-	
Low engine oil level *	0	0
Low fuel level (diesel models) *	0	0
Low fuel pressure (gas models) *	0	0
Low oil pressure	•	•†
No coolant temperature signal		•
No oil pressure signal		•
Overcrank		•†
Speed sensor fault	•	- 1
General Functions		
Alarm horn silenced		
Analog inputs	0	0
Battery charger fault *	•	
Chicago code active *		
Common fault (includes †)		•
Common warning	•	
Digital inputs	0	0
Emergency stop		•†
Engine cooldown (delay) active		
Engine start delay active		
Engine started		
Engine stopped		
EPS supplying load		
Generator running		
Input/output communication loss	•	
Internal failure		•
Master switch not in auto	•	
NFPA 110 alarm active		
Remote start		
System ready		
Generator Functions		
AC sensing loss	•	•
Alternator protection		•
Ground fault input *	•	
kW overload		•
Locked rotor		•
Overfrequency		•
Overvoltage (each phase)		•
Underfrequency		•

- Standard function
- o Available user function
- * Function requires optional input sensors or kits and is engine dependent; see Controller Displays as Provided by the Engine ECM.
- † Items included with common fault shutdown

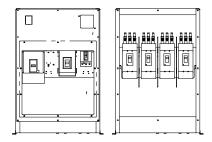
Line Circuit Breakers 15-3250 kW



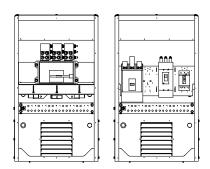
Single Circuit Breaker Kit with Neutral Bus Bar 15-300 kW Model Shown



Multiple Circuit Breaker Kit with Neutral Bus Bar 180-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar 350-2250 kW Model Shown (also applies to some 300 kW models)



Circuit Breaker Kits with Neutral Bus Bar 700-2500 kW KD Model Shown

Standard Features

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
 - Magnetic trip
 - o Thermal magnetic trip
 - Electronic trip
 - O Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2500 kW models and selected 80-300 kW models).
- Up to four line circuit breakers can be used on 350-2500 kW models.
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
 - O UL 489 Molded Case Circuit Breakers
 - UL 1077 Supplementary Protectors
 - UL 2200 Stationary Engine Generator Assemblies

Line Circuit Breaker Types

Magnetic Trip

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip.

Thermal Magnetic Trip

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependent on the duration and excess of the overload current. Elements are factory- calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

Electronic Trip

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

LI breakers are a combination of adjustable trip functions including long-time ampere rating, long-time delay, and instantaneous pickup. LSI breakers have all of the LI breaker features plus short-time pickup, short-time delay, and defeatable instantaneous pickup. LSIG breakers have all of the LSI breaker features plus ground-fault pickup and delay.

NOTE: MG-frame does not have a long-time delay when selected with LI breakers.

Electronic with Ground Fault Trip

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flow in phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Ground fault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

Line Circuit Breaker Options

☐ Alarm Switch The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-totrip pushbutton. The alarm resets when the circuit breaker is ☐ Auxiliary Contacts These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position. ☐ Breaker Separators (350-2500 kW) Provides adequate clearance between breaker circuits. Bus Bars Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present. 15-300 kW. Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not 350-2500 kW. A bus bar kit is provided when no circuit breaker is ordered. Bus bars are also available in combination with

circuit breakers or other bus bars on the opposite side of the

junction box. On medium voltage (3.3 kV and above) units, a

Provides installer wiring isolation from factory connections.

A relay contact for customer connection indicates a ground

bus bar kit is standard (not applicable to KD models).

fault condition and is part of a ground fault alarm.

☐ Field Connection Barrier

☐ Ground Fault Annunciation

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

☐ Lockout Device (padlock attachment)

Lugs

Various lug sizes are available to accommodate multiple cable sizes for connection to the neutral or bus bar.

Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deenergized state when the circuit breaker is reset.

☐ Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

☐ Shunt Trip Wiring

Connects the shunt trip to the generator set controller. (standard on KD models with the APM802 controller)

☐ Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

15-300* kW Line Circuit Breaker Specifications

* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 350-2250 kW section.

80% Rating Circuit Breaker

	Ampere		C. B. Frame		
Alt. Model	Range	Trip Type	Size		
	15- 150	Thermal magnetic			
4D/4E		Electronic LI	HD		
	60- 150	Electronic LSI			
		Electronic LSIG			
		Electronic LI			
	60- 150	Electronic LSI	HG		
		Electronic LSIG			
		Magnetic, UL 1077			
	30- 100	Magnetic, UL 1077 with 12 V shunt trip	E (480 V		
		Magnetic, UL 1077 with 24 V shunt trip	max.)		
	15- 150	Thermal magnetic			
		Electronic LI	LID		
	60- 150	Electronic LSI	HD		
		Electronic LSIG			
		Electronic LI			
	60- 150	Electronic LSI	HG		
		Electronic LSIG			
	30	Magnetic 9-325			
	50	Magnetic 84- 546	HJ		
	100	Magnetic 180-1040			
	150	Magnetic 348- 1690			
	175-250	Thermal magnetic	JD		
4P/4PX/		Electronic LI			
4Q/4QX	250	Electronic LSI			
		Electronic LSIG			
		Electronic LI			
	250	Electronic LSI	JG		
		Electronic LSIG			
	250	Magnetic only 684-2500	JJ		
	300-400	Thermal magnetic	LA		
		Magnetic 500- 1000			
		Magnetic 750- 1600			
		Magnetic 1000-2000			
		Magnetic 1125-2250			
	400	Magnetic 1250-2500	LA		
		Magnetic1500-3000			
		Magnetic 1750-3500			
		Magnetic 2000-4000			
		Electronic LI			
	400	Electronic LSI	LG		
		Electronic LSIG			
		Magnetic, UL 1077			
4RX 4S/4SX 4TX	30-100	Magnetic, UL 1077 with 12 V shunt trip	E (480 V		
41X 4V		Magnetic, UL 1077 with 24 V shunt trip	max.)		

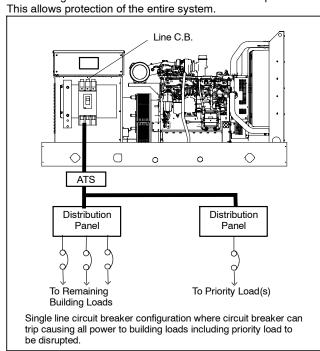
Alt. Model	Ampere Range	Trip Type	C. B. Frame Size
	15- 150	Thermal magnetic	
		Electronic LI	1
	60- 150	Electronic LSI	HD
		Electronic LSIG	1
		Electronic LI	
	60- 150	Electronic LSI	HG
		Electronic LSIG	
	30	Magnetic 9-325	
	50	Magnetic 84-546	1
	100	Magnetic 180-1040	HJ
	150	Magnetic 348-1690	1
	175-250	Thermal magnetic	
		Electronic LI]
	250	Electronic LSI	JD
		Electronic LSIG	1
4RX		Electronic LI	
4S/4SX 4TX/4V	250	Electronic LSI	JG
417/4V 4UA		Electronic LSIG	1
40A 4M6226	250	Magnetic only 684-2500	JJ
	300-400	Thermal magnetic	LA
		Magnetic 500-1000	
		Magnetic 750-1600	
		Magnetic 1000-2000	
		Magnetic 1125- 2250	1
	400	Magnetic 1250-2500	LA
		Magnetic1500-3000	
		Magnetic 1750-3500	
		Magnetic 2000-4000	
		Electronic LI	
	400-600	Electronic LSI	LG
		Electronic LSIG	
	000	Electronic LSI	DO
	800	Electronic LSIG	PG
	800	Electronic LI	MG
		Thermal magnetic	
	1000-1200	Electronic LSI	PG
4UA		Electronic LSIG	
4M6226		Thermal Magnetic	<u> </u>
	1200	Electronic LSI	PJ
		Electronic LSIG	

15-300* kW Line Circuit Breaker Applications

* Includes models 300REOZJ and 300REZXC. For other 300 kW models, see the 300-2250 kW section.

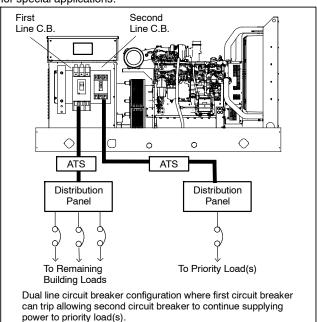
Single Circuit Breaker Installations

A generator set with a single circuit breaker installed typically feeds a single transfer switch and then a distribution panel.



Multiple Circuit Breaker Installations

A generator set with dual circuit breakers installed is used to separate critical loads. Typically, one circuit breaker will feed a main transfer switch with noncritical loads and the other circuit breaker will feed a second transfer switch that feeds critical or priority loads. Multiple circuit breakers allow circuit protection for special applications.



Circuit Breaker Combinations

Alternator Model	First C. B. Frame	Second C. B. Frame	Third C. B. Frame	Trip Type	
	Н	_	_		
ALL	J	_		1	
except 4D/4E	LA	_	_	All	
	LG	_			
4D/4E	Н	_		Standard or LSIG	
4D/4E	Н	Н	_	No LSIG	
	Н		_		
4P/4PX	J	H or J		No LSIG	
4Q/4QX	LA		_	INO ESIG	
	LG	H, J or LG	_		
	M	_	_	All	
	Р	_	_	All	
45)/	H or J	H or J	_		
4RX 4S/4SX 4TX	LA	H, J, or LA	_		
4V	LG		_	No LSIG	
	M	H, J, LA, or LG			
	Р				
	H or J	H or J	H or J		
	M or P	<u> </u>	_	All	
	H or J	H or J		All	
	LA	H, J, or LA	_		
	LG	H, J, LA, or LG	_		
	M or P	H, J, LA, or LG			
	Р	Р			
	H or J	H or J	H or J		
4UA		H or J	H or J		
4M6226	LA	LA	H, J, or LA		
		H or J	H or J		
	LG	LA	H, J, or LA	No LSIG	
		LG	H, J, LA, or LG		
		H or J	H or J]	
	M or P	LA	H, J, or LA		
		LG	H, J, or LG		

MULTIPLES OF RATED CURRENT

5000

4000

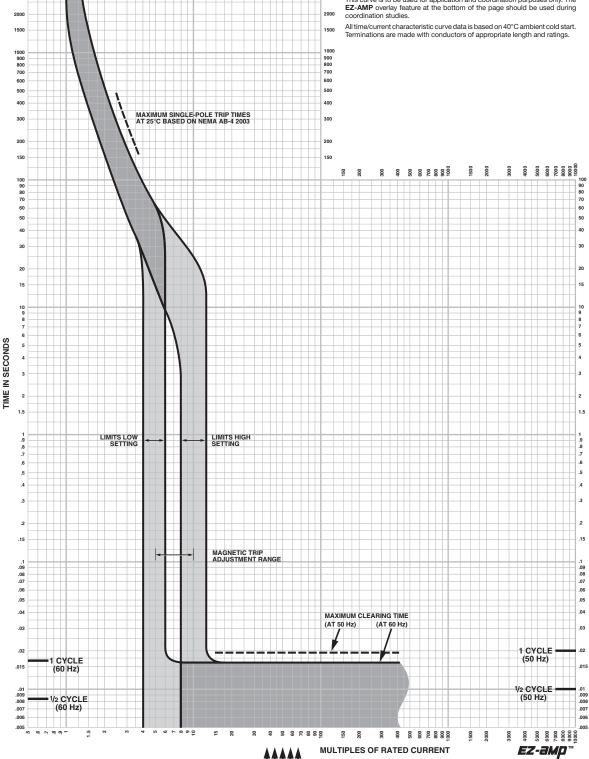


5000

4000

CIRCUIT BREAKER INFORMATION Circuit Breaker Prefix Continuous Ampere Rating JD, JG, JJ, JL 150-250 600 2, 3

This curve is to be used for application and coordination purposes only. The **EZ-AMP** overlay feature at the bottom of the page should be used during coordination studies.

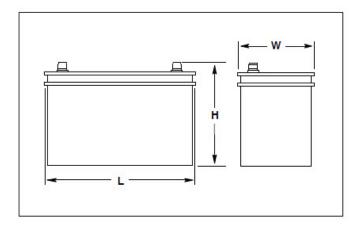


TIME IN SECONDS





Typical Overall Dimensions

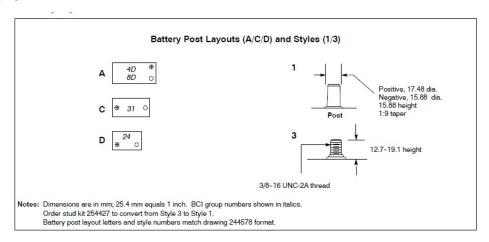


Standard Features

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Batteries are rated according to SAE standard J-537.
- All batteries are 12-volts. Kits that contain two or four batteries are availabe for 24-volt systems and/or systems with redundant starters.
- Wet- and dry-charged batteries have lead-calcium or leadantimony plates and use sulferic acide electrolyte. Removable cell covers allow checking of electrolyte specific gravity.
- Absorbant glass mat (AGM) batteries are sealed and maintenance free.
- Batteries are for applications below and above 0 ° C (32 ° F).

Charge Type*	Battery Part Number	Battery Qty. per Size	BCI Group Size	Battery SAE Dimension, mm (in.)		Cold Cranking Amps at 18°C (0°F) Min.	Reserve Capacity Minutes at 27° (80°F) Min.	Battery Post Layout and Style	
				L	W	Н	(U°F) WIIII.	IVIII I.	
Wet	256984	1	24	273.0 (10.8)	173.0 (6.8)	228.6 (9.0)	650	130	D/1

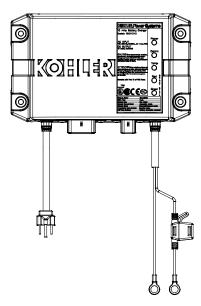
Battery Specifications





Industrial Generator Set Accessories

12/24 Volt, 10 Amp Automatic Multi-Stage Battery Charger



The battery charger is a fully-automatic, high efficiency battery charger that charges batteries rapidly and safely. The battery charger is designed for an industrial environment.

The battery charger is designed for operation with an engine cranking battery.

The battery charger is universal voltage input capable, comes with a standard 120 V/60 Hz AC plug, and charges 12 VDC or 24 VDC battery systems.

Five LED lights indicate power, communication status, temperature compensation status, charge curve, and charger status.

With the optional battery temperature sensor connected, the battery charger can adjust output voltages for optimal charging.

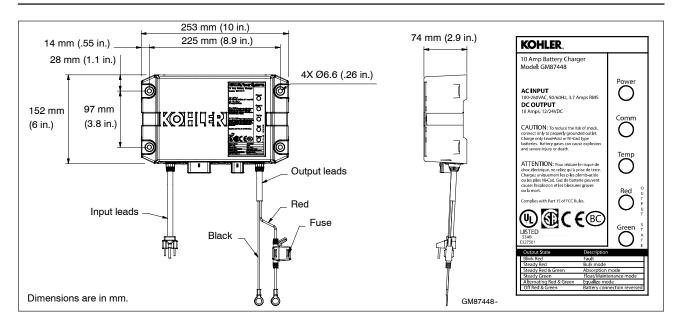
Standard Features

- 12 or 24 VDC output
 - Automatic voltage detection
- · Automatic multi-stage charging modes
 - o Recovery charge
 - o Bulk charge
 - o Absorption charge
 - Float charge
 - o Equalize charge
- Charges the following type batteries:
 - Flooded lead acid (FLA)
 - o AGM
 - o Gel cell
 - o High performance AGM
 - Nickel-cadmium (NiCad)
- 5 LED status indicators
- Durable potted assembly for waterproofing and vibration resistance
- Reverse-polarity protection
- Short-circuit protection
- · Electronically limited output current
- Optional temperature compensation (FLA only)
- User adjustable parameters to support optimal manufacturer recommended charge curve.
- Code compliance:
 - O UL 1236 Listed
 - NFPA 110, Level 1 compatible (when used with Kohler controller and connected to engine harness)
 - o CSA C22.2 No. 107.2-01
 - o FCC Title 47, Part 15 Class A
 - CE
 - o IBC 2015
 - o OSHPD

DC Out	DC Output AC Input			Shipping \	Veight	
Volts (Nominal)	Amps	Volts (Nominal)	Amps	Overall Dimensions W x D x H	kgs	lbs
12/24	10	100-260	3.7	253 mm x 152 mm x 74 mm (10.0 in x 6.0 in x 2.9 in)	3.6	7.9



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com



Specifications

AC Input	100-260 VAC
Frequency Input	50/60 Hz
DC Output	10 Amps @ 12 VDC or 10 Amps @ 24 VDC (On battery voltage regulation ±1%; current is electronically limited
Fuse Protection	15 amps ATC
Battery Types	Flooded Lead Acid (FLA) AGM Gel Cell
	High Performance AGM
	Nickel-Cadmium (NiCad)
Monitoring	There's examinant (thesis)
LED Indications	Power
	Communication
	Temperature compensation
	Output charger curve and charger status:
	○ Red
	o Green
Environmental	
Operating	-20° to 70°C (-4° to 158° F)
Storage	-40° to 85°C (-40° to 185° F)
Relative Humidity	5 to 95% (non-condensing)
Salt Spray Testing	ASTM B117
Corrosion Resistant	From battery gases

Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler® generator distributor for availability.

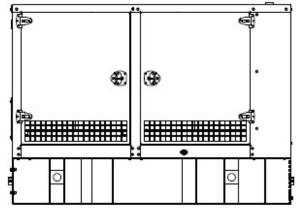
Enclosure					
Environmental Resistant	From rain, snow, dust, and dripping water				
Battery Connections					
Lead Length	1.8 m (6 ft.) red and black leads				
Battery Connections	9.5 mm (3/8 in.) ring terminals				
AC Power Connections					
Lead Length	1.8 m (6 ft.)				
Storage	Standard US style 3-prong AC plug				
Available Options					
Temperature compensation					

DISTRIBUTED BY:		

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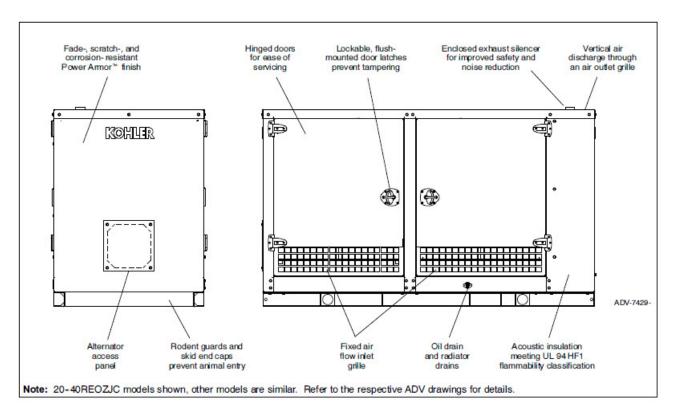
Enclosure with Standard Subbase Fuel Tank

Sound Enclosure Standard Features

- Internal-mounted critical silencer and flexible exhaust connector.
- Lift base-mounted or tank mounted steel construction with hinged doors.
- Fade-, scratch-, and corrosion-resistant Kohler® Power Armor automotive-grade textured finish.
- Power Armor surpasses 3,000-hour salt spray corrosion tests per ASTM B- 1117
- Enclosure has four access doors which allow for easy maintenance.
- · Lockable, flush-mounted door latches.
- Vertical air inlet and outlet discharge to redirect air and reduce noise.
- Acoustic insulation that meets UL 94 HF1 flammability classification and repels moisture adsorption.
- Sound-attenuated that uses up to 51 mm (2 in.) of acoustic insulation.
- Steel sound enclosure is designed to 150 mph (241 kph) wind load rating.

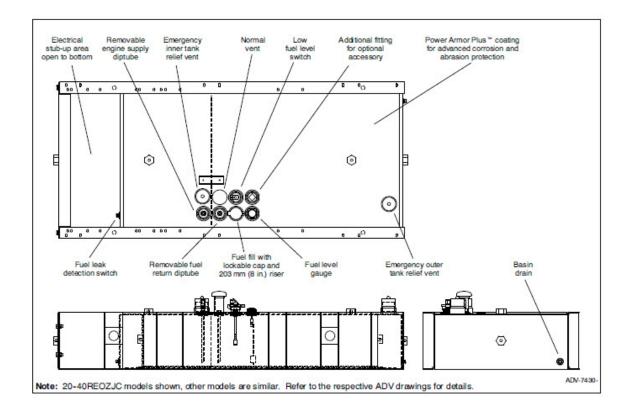
Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The secondary containment generator set base tank meets UL 142 tank requirements. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.



Sound Enclosure Features

- Available in steel (14 gauge) formed panel, solid construction. Preassembled package offering corrosion resistant, dent resilient structure mounting directly to lift base or fuel tank.
- Power Armor automotive-grade finish resulting in advanced corrosion and abrasion protection as well as enhanced edge coverage and color retention.
- Internal exhaust silencer offering maximum component life and operator safety.
- Interchangeable modular panel construction. Allows complete serviceability or replacement without compromising enclosure design.
- · Cooling/combustion air intake with a horizontal air inlet. Sized for maximum cooling airflow.
- · Service access. Multi-personnel doors for easy access to generator set control and servicing of the fuel fill, fuel gauge, oil fill and battery.
- Cooling air discharge. Weather protective design featuring vertical air discharge. Redirects cooling air up and above the enclosure to reduce ambient noise.
- Attenuated design. Acoustic insulation UL 94 HF1 listed for flame resistance offering up to 51 mm (2 in.) mechanically restrained acoustic insulation.
- · Cooling air discharge. The sound enclosures include acoustic insulation with urethane film.
- Note: Installing an additional length of exhaust tail pipe may increase backpressure levels. Please refer to the generator set spec sheet for the maximum backpressure value.



- Extended operation. Usable tank capacities offers full load standby operation of up to 72 hours.
- Power Armor Plus textured epoxy-based rubberized coating that creates an ultra-thick barrier between the tank and harsh environmental conditions like humidity, saltwater, and extreme temperatures, and provides advanced corrosion and abrasion protection.
- UL listed. Secondary containment generator set base tank meeting UL 142 tank requirements.
- NFPA compliant. Designed to comply with the installation standards of NFPA 30 and NFPA 37.
- Integral external lift lugs. Enables crane with spreader-bar lifting of the complete package (empty tank, mounted generator set, and enclosure) to ensure safety.
- Emergency pressure relief vents. Meets UL requirements; ensures adequate venting of inner and outer tank under extreme pressure and/or emergency conditions.
- · Normal vent with cap. Vent is raised above lockable fuel fill.
- Low fuel level switch. Annunciates a 50% low fuel level condition at generator set control.
- · Leak detection switch. Annunciates a contained primary tank fuel leak condition at generator set control.
- · Electrical stub-up.

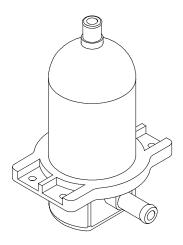
Capacity, L (gal.)			Fuel Tank Width,	Fuel Tank	Enclosure and Fuel Tank Height, mm (in.)	Fuel Tank Height (H), mm (in.)	Sound Pressure Level, dB(A)
791 (209)	24/25	2821 (111.1)	1156 (45.5)	1875 (4134)	2081 (81.9)	508 (20)	69

Note: Data in table is for reference only, refer to the respective ADV drawings for details.

Note: Refer to TIB-114 for generator set sound data.

Max. weight includes the generator set (wet), enclosure, silencer, and tank (no fuel). The generator set weight represents using the largest alternator option. The enclosure weight is with acoustic insulation added.

Engine Block Heater Kits



Block Heater Kit, typical

Applicable Models

- KG40- KG125
- KG150-KG200
- KG150R
- 25-45REZG
- 25-60REZGB
- 50REZGC/125REZGC/150REZGC
- 50-60REOZJD
- 50REOZJE
- 80REZGD/100REZGD
- 80RZGD/100RZGD
- 80-200REOZJF
- 80-150REOZJG4
- 125RZGC/150RZGC
- 125REOZJG/180REOZJG

CE compliant

Standard Features

- UL- C/US listed
- Controls for automatic operation
- Compact design
- Easy to install

Description

The engine block heater kit heats the engine coolant in cold ambient, warming the cylinders, oil, and charge air circuit which all help to give a faster starting time. The engine block heater uses thermosiphon action to circulate warm coolant into the engine and supplies constant heating to the engine. The engine block heater kit helps to extend element life and gives a significant reduction in electrical consumption.

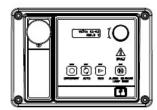
The engine block heater kit is recommended for ambient temperatures below 10°C (50°F).

The engine block heater kits are available in 120 V, 240 V, and 277 V versions.





Integral Voltage Regulator with Kohler® APM402/ Decision-Maker® 3000 and Menu-Driven Selections (15-1000 kW Generator Set Models)



APM402 and Decision-Maker® 3000 Controller with Integral Voltage Regulator

The voltage regulator is integral to the controller and uses patented hybrid voltae regulator design providing $\pm 0.5\%$ no-load to full-load regulation using root-mean-square (RMS) voltage sensing. The voltage regulator features three-phase sensing and is available for 12- or 24-volt engine electrical systems.

Voltage Regulators

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

Integral Voltage Regulators with APM402/Decision-Maker® 3000 Controllers

Calibration	Digital Display	Range Settings	Default Selection
Voltage Adjustment	Volt Adj	± 10% of System Voltage	System Voltage
Underfrequency Unload or Frequency Setpoint	Frequency Setpoint	42 to 62 Hz	2.5 Hz Below Nominal Frequency
Underfrequency Unload Scope		0-10% of System Voltage (Volts per Cycle)	5% of System Voltage



Specification/Feature	Integral with APM402/Decision- Maker® 3000
Generator Set Availability	15-1000 kW
Туре	Patented Hybrid Design
Status and Shutdown Indicators	LEDs and Text LCD Display
Operating Temperature	-40 ° C to 70 ° C (-40 ° F to 158 ° F)
Storage Temperature	-40 ° C to 85 ° C (-40 ° F to 185 ° F)
Humidity	5-95% Non-Condensing
Circuit Protection	Solid-State, Redundant Software and Fuses
Sensing, Nominal	100-240 Volts (L-L), 50-60 Hz
Sensing Mode	RMS, Single- or 3-Phase
Input Requirements	8-36 VDC
Continuous Output	5 VDC @ 100mA max. 5.0 ADC with GM88453 Activator Board
Maximum Output	5 VDC @ 100mA max. 5.0 ADC with GM88453 Activator Board
Transition Frequency	42.0-62.0Hz
Exciter Field Resistance	4-30 Ohms with GM88453 Activator Board
No-Load to Full-Load Voltage Regulation	± 0.5%
Thermal Drift	<0.5% (-40 ° C to 70 ° C) [-40 ° F to 158 ° F] Range
Response Time	Less than 5µS
System Voltage Adjust.	± 10%
Voltage Adjustment	Controller Menu Knob
Remote Voltage Adjustment	not available
Paralleling Capability	not available
VAR/PF Control Input	not available

Integral Voltage Regulator with APM402/Decision-Maker® 3000 Controller

- The APM402/Decision-Maker® 3000 digital display and pushbutton/rotary dial provide access to data. A two-line LCD display provides complete and concise information. A two-line vacuum fluorescent display provides complete and concise information.
- The Decision-Maker® 3000 graphical display and pushbutton/ rotary dial provide access to data. A five-line, 35-characters per line LCD display provides complete and concise information include gain, ramp rate, reactive droop, VAR control (P, I, D gains) and PF control (P, I, D gains).
- The controllers provide ISO 8528-5, Class G3, compliance for transient response on some 20-300 kW generator set models. Both controllers support Modbus®.
- These controllers can control Fast ResponseTM II, Fast ResponseTM X, and wound field alternators using the GM88453 activator board.

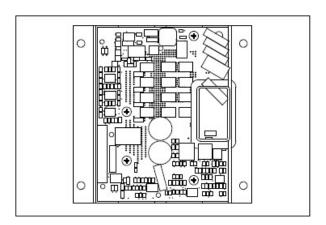
Voltage Regulator Menu

- Voltage adjustment, ± 10% of system voltage
- V/Hz cut-in, 42-62 Hz
- Underfrequency unload slope, 0-10% of system voltage

Jumpers

- L1-L2 volts
- L2-L3 volts (3-phase)
- L3-L1 volts (3-phase)
- L1-N volts
- L2-N volts
- L3-N volts (3-phase)

KOHLER®



- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast ResponseTM alternator.
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA.
 Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.



Alternator Data



TECHNICAL INFORMATION BULLETIN

Alternator Data Sheet

Alternator Model: 4T12X Frequency: 60 Hz Speed: 1800 RPM

Leads: 4

			kW* (kVA)						
			Class B	Class B Class F C					
Voltage		Power	80°C	90°C	95°C	105°C	130°C	125°C	150°C
L-N/L-L	Phase	Factor	Continuous	Lloyds	ABS	Continuous	Standby	Continuous	Standby
120/240	1	1.0	104.5	108.5	111.0	115.0	123.0	121.0	127.5
120/240	1 1.0	1.0	(104.5)	(108.5)	(111.0)	(115.0)	(123.0)	(121.0)	(127.5)
120/240 1	0.8	66.5	70.0	71.5	75.0	81.5	80.0	86.5	
	'	0.6	(83.0)	(87.5)	(89.0)	(93.5)	(101.5)	(100.0)	(108.0)

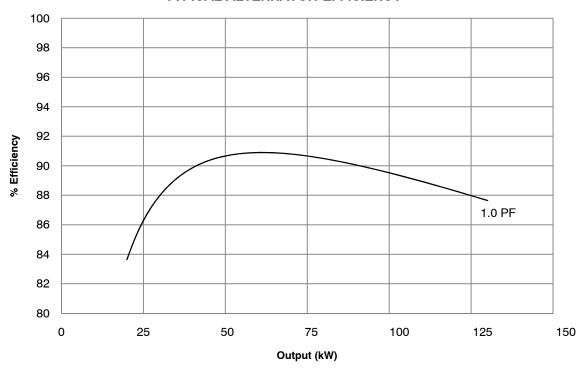
^{*} All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Submittal Data: 120/240 Volts, 1.0 PF, 1800 RPM, 60 Hz, 1 Phase, 130°C Rise

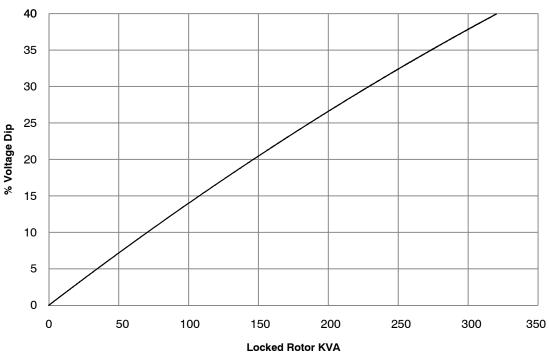
Ohms		Symbol	Value
	Typical Field Current		
0.007	Full Load	If_{FL}	14.4 amps
5.264	No Load	If_NL	6.2 amps
	Harmonic Distortion		
	RMS Total Harmonic Distortion		2.61%
	Max. Single Harmonic		3rd
	Deviation Factor (No Load, L-L)		<5%
	Telephone Influence Factor		<50
	Insulation Class		
	per NEMA MG1-1.66		Н
	0.007	Typical Field Current 0.007 Full Load 5.264 No Load Harmonic Distortion RMS Total Harmonic Distortion Max. Single Harmonic Deviation Factor (No Load, L-L) Telephone Influence Factor Insulation Class	Typical Field Current 0.007 Full Load If _{FL} 5.264 No Load If _{NL} Harmonic Distortion RMS Total Harmonic Distortion Max. Single Harmonic Deviation Factor (No Load, L-L) Telephone Influence Factor Insulation Class

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. © 2016 by Kohler Co. All rights reserved.

4T12X, 60 Hz, 120/240 Volts TYPICAL ALTERNATOR EFFICIENCY*

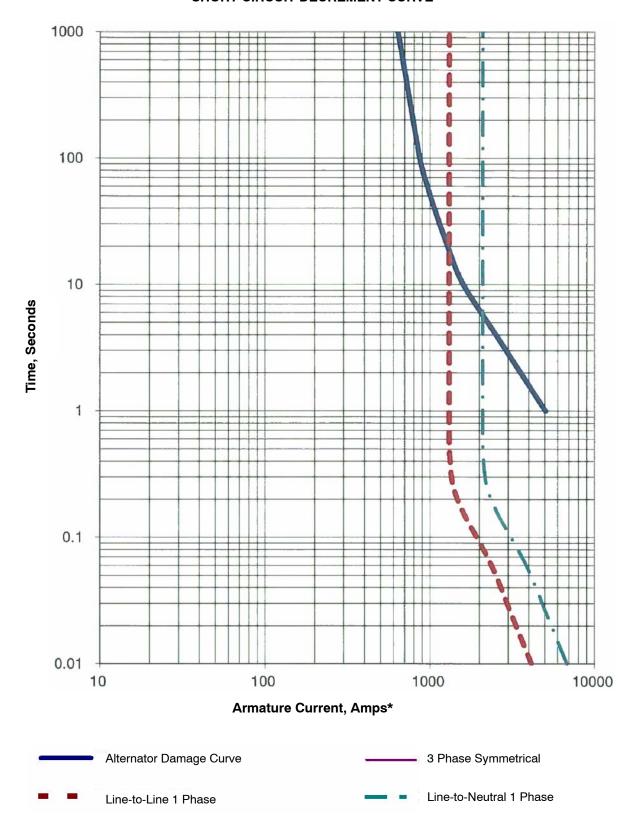






^{*} All data tested in accordance with IEEE Standard 115. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

4T12X, 60 Hz, 1 Phase SHORT CIRCUIT DECREMENT CURVE



*NOTE: Instantaneous current (t = 0) shows asymmetric values. Divide by 1.732 for symmetric values.



Cooling Data



TECHNICAL INFORMATION BULLETIN

Generator Set Cooling System Data Sheet

		5	0°C Ambie	nt Tempera	ture Coolir	ng System			
	Total external restriction	Pa	0	125	187	250	312	375	Enclosed
100REOZJF	on open unit ⁷	(in.H₂O)	(0)	(0.5)	(0.75)	(1)	(1.25)	(1.5)	Units
60Hz (Standby	Maximum allowable ambient temperature	°C	50	47	44	43	41	NA	45
Duty)		(°F)	(122)	(117)	(111)	(109)	(106)	(NA)	(113)
	Cooling system airflow	m³/min	142	133	127	121	115	NA	NA
		(ft³/min)	(5000)	(4700)	(4500)	(4300)	(4100)	(NA)	(NA)

- 1. The data shown above is the anticipated cooling performance for a typical generator set when following proper installation techniques.
- 2. Cooling performance is based on operation at 100 m (328 ft.) above sea level. For elevations higher than 100 m (328 ft.), typical cooling performance derate is 1°C (1.8°F) per 250 m (820 ft.).
- 3. For high ambient conditions, check TIB-101 for the generator set power output derate schedule.
- 4. Incorrect installation, improper operation, fouling of the cooling system, and other variable conditions may reduce cooling performance.
- 5. Kohler manufactured sound enclosed models are rated in free air with no additional restriction. Consult factory for other variants or conditions such as additional ducting or hoods.
- 6. Performance is based on a 50/50 water and ethylene glycol mixture.
- 7. Total external restriction includes restriction upstream and downstream of the unit any ducting supplying intake air to the unit and any ducting for the discharge.



Sound Data



TECHNICAL INFORMATION BULLETIN

Generator Set Sound Data Sheet

			Sound Pressure Data in dB(A)							
Generator Set Model	Hz	Load	Raw Exhaust	Open Unit, Isolated Exhaust	Weather Enclosure	Sound Enclosure	Snow Sound Enclosure			
100050715	60	100% Load	112.4	84.5	82.6	69.8	69.9			
100REOZJF	60	No Load	100.1	80.9	79.0	68.3	66.1			

Note: Sound pressure data is the logarithmic average of eight perimeter measurement points at a distance of 7 m (23 ft.), except Raw Exhaust data which is a single measurement point at 1 m (3.3 ft.) from the mouth of a straight pipe exhaust.

						S	ound P	essure l	Levels, d	dB(A)		
Load	Distance,	Measurement				Octave E	Band Cer	nter Freq	uency (H	łz)		Overall
Load	m (ft)	Enclosure	Clock Position	63	125	250	500	1000	2000	4000	8000	Level
			3:00	58.3	61.5	57.1	61.7	57.8	56.0	53.5	44.9	67.3
			1:30	58.2	63.5	60.4	60.3	60.5	58.7	58.0	49.9	68.8
			12:00-Engine	53.3	62.0	62.6	66.9	66.0	66.1	64.7	56.6	73.0
			10:30	54.3	61.8	63.9	67.8	59.5	59.8	55.6	48.6	71.0
100%	7 (23)	Snow Sound	9:00	60.2	65.5	60.9	64.4	61.4	60.1	58.9	51.6	70.8
Load	,		7:30	54.7	61.8	59.1	62.8	58.4	57.2	60.3	51.9	68.4
			6:00-Alternator	52.6	61.0	57.1	58.2	57.8	61.3	64.7	58.9	69.2
			4:30	47.8	58.9	55.5	62.2	60.1	58.1	59.4	51.6	67.4
			8-pos. log avg.	56.3	62.4	60.4	64.1	61.1	60.8	60.9	53.7	69.9

100REOZJF	60 Hz
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				Sound Pressure Levels, dB(A)								
Load	Distance, m (ft)	Enclosure	Measurement Clock Position	Octave Band Center Frequency (Hz)							Overall	
				63	125	250	500	1000	2000	4000	8000	Level
No Load	7 (23)	Snow Sound	3:00	49.9	58.6	55.6	56.5	52.9	48.0	42.8	29.3	62.8
			1:30	50.3	61.1	58.5	58.6	53.9	49.4	43.0	33.8	65.0
			12:00-Engine	53.3	60.8	63.8	62.1	57.7	60.4	51.9	42.5	68.6
			10:30	48.7	61.4	62.4	67.0	55.2	51.9	45.9	33.6	69.4
			9:00	46.0	65.2	57.6	59.0	55.6	51.5	46.0	33.8	67.2
			7:30	49.5	57.4	51.6	55.2	52.4	46.7	45.4	35.1	61.4
			6:00-Alternator	45.9	58.8	53.8	55.8	54.2	51.4	51.8	42.0	63.0
			4:30	48.8	61.1	54.5	58.3	55.1	50.1	44.1	31.8	64.4
			8-pos. log avg.	49.6	61.2	59.1	61.0	54.9	53.6	47.8	37.6	66.1

facturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. © 2015 by Kohler Co. All rights reserved.



Exhaust System Data



TECHNICAL INFORMATION BULLETIN

Enclosed Generator Set Exhaust System Data Sheet

Model	Enclosure Type	Consumed Back Pressure (in H20)	Consumed Back Pressure (in Hg)	Back Pressure Limit(s) (in H20)	Back Pressure Limit(s) (in Hg)	Flex Exhaust Tube(s)	Silencer	Drawing
100REOZJF	All Weather & Sound Enclosures & Snow Package Enclosure	28.7	2.1	30.0	2.2	GM66733	GM59117	ADV-7647

- Total system exhaust back pressure is applicable to generator sets equipped with Kohler standard enclosure packages.
- 2. For generator sets with multiple exhaust outlets, total system exhaust back pressure value represents each outlet.
- 3. The total system back pressure should not exceed the manufacturer's recommended limit.
- 4. The total back pressure only includes exhaust components installed inside the Kohler enclosure. Customers must calculate any additional back pressure caused by piping, extensions, or components added after the silencer outlet. Refer to the installation manual for additional details.



Emissions Data



100REOZJF

60 HZ. DIESEL INDUSTRIAL GENERATOR SET EMISSION DATA SHEET

ENGINE INFORMATION

 Model:
 John Deere, 4045HF285I
 Bore:
 106mm (4.19 in.)

 Nameplate BHP @ 1800 RPM:
 158
 Stroke:
 127mm (5.0 in.)

 Type:
 4-Cycle, 4 Cylinder, Inline
 Displacement:
 4.5 L (276 cu. in.)

Aspiration: Turbocharged, Charge Air-Cooled

Compression Ratio 19.0:1 EPA Family: PJDXL04.5119

EPA Certificate: PJDXL04.5119-008

	Table 1			
	1/4	1/2	3/4	Full
PERFORMANCE DATA:	<u>Standby</u>	<u>Standby</u>	<u>Standby</u>	<u>Standby</u>
Engine bkW @ Stated Load	30	59	89	118
Fuel Consumption (g/kWh)	272	255	237	222
Exhaust Gas Flow (m³/min)				23
Exhaust Temperature (°C)				580

EXHAUST EMISSION DATA:

HC (Total Unburned Hydrocarbons) NOx (Oxides of Nitrogen as NO2) CO (Carbon Monoxide)

PM (Particulate Matter)

Table 2		
EPA D2 Cycle 5-mode weighted		
0.15		
3.36		
1.3		
0.17		

Values are in g/kWh unless otherwise noted

TEST METHODS AND CONDITIONS

The emission data listed is measured from a laboratory test engine according to the test procedures of 40 CFR 89 or 40 CFR 1039, as applicable. The test engine is intended to represent nominal production hardware, and there is no guarantee that every production engine will have identical test results. The family parent data represents multiple ratings and this data may have been collected at a different engine speed and load. Emission results may vary due to engine manufacturing tolerances, engine operating conditions, fuels used, alternate test methods, or other conditions.

Data and specifications subject to change without notice.



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY 2023 MODEL YEAR CERTIFICATE OF CONFORMITY WITH THE CLEAN AIR ACT

OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105

Certificate Issued To: Deere & Company (U.S. Manufacturer or Importer)

Certificate Number: PJDXL04.5119-008

Effective Date: 06/16/2022

Expiration Date: 12/31/2023

Issue Date: 06/16/2022

> **Revision Date:** N/A

Model Year: 2023

Manufacturer Type: Original Engine Manufacturer

Engine Family: PJDXL04.5119

Mobile/Stationary Indicator: Stationary Emissions Power Category: 75<=kW<130

Fuel Type: Diesel

After Treatment Devices: No After Treatment Devices Installed

Byron J/Bunker, Division Director

Compliance Division

Non-after Treatment Devices: Electronic Control, Smoke Puff Limiter, Non-standard Non-After

Treatment Device Installed, Engine Design Modification

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Part 60, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.

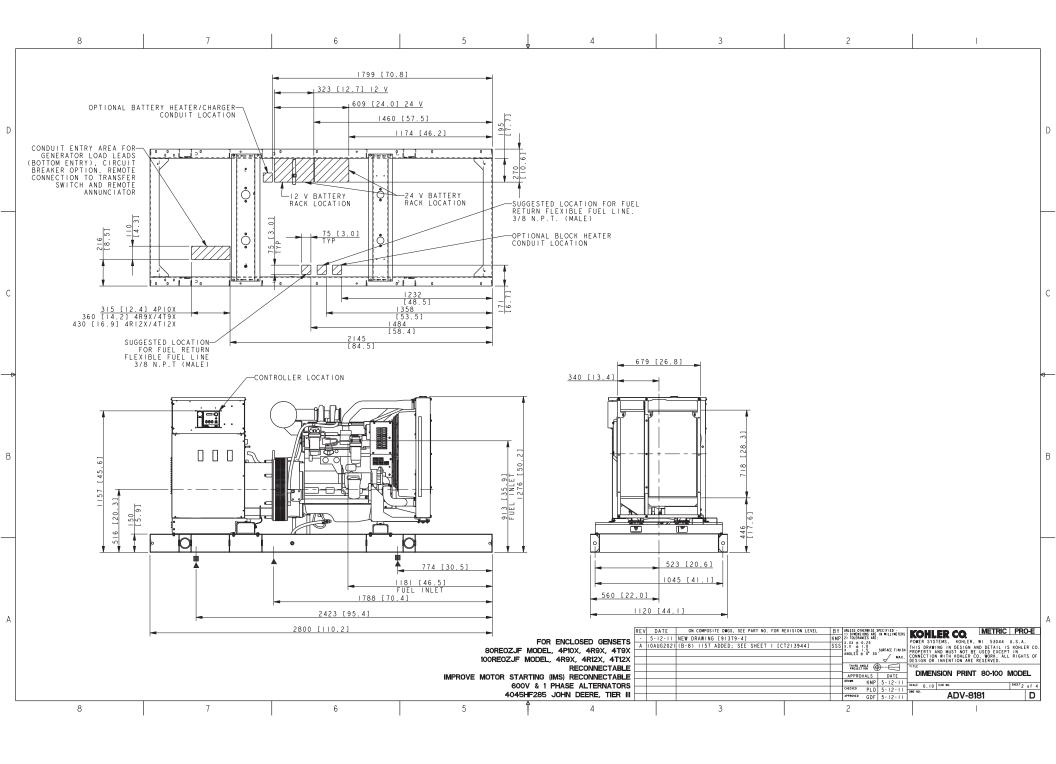
This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60.

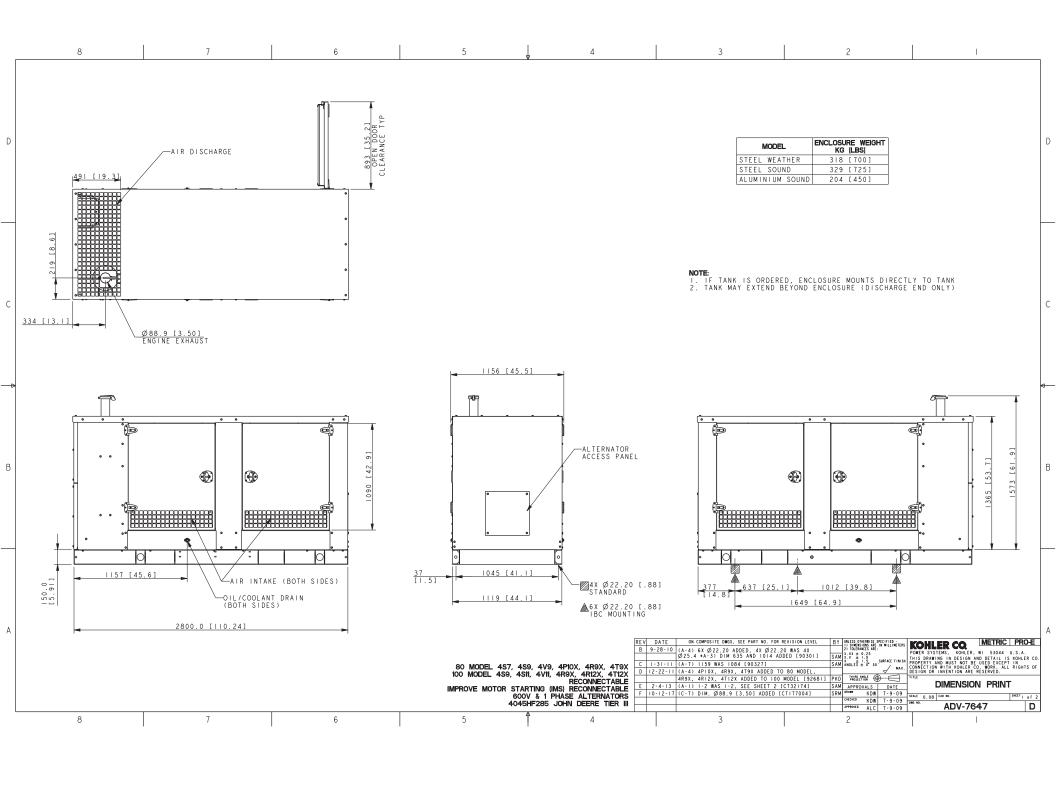
It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void ab initio for other reasons specified in 40 CFR Part 60.

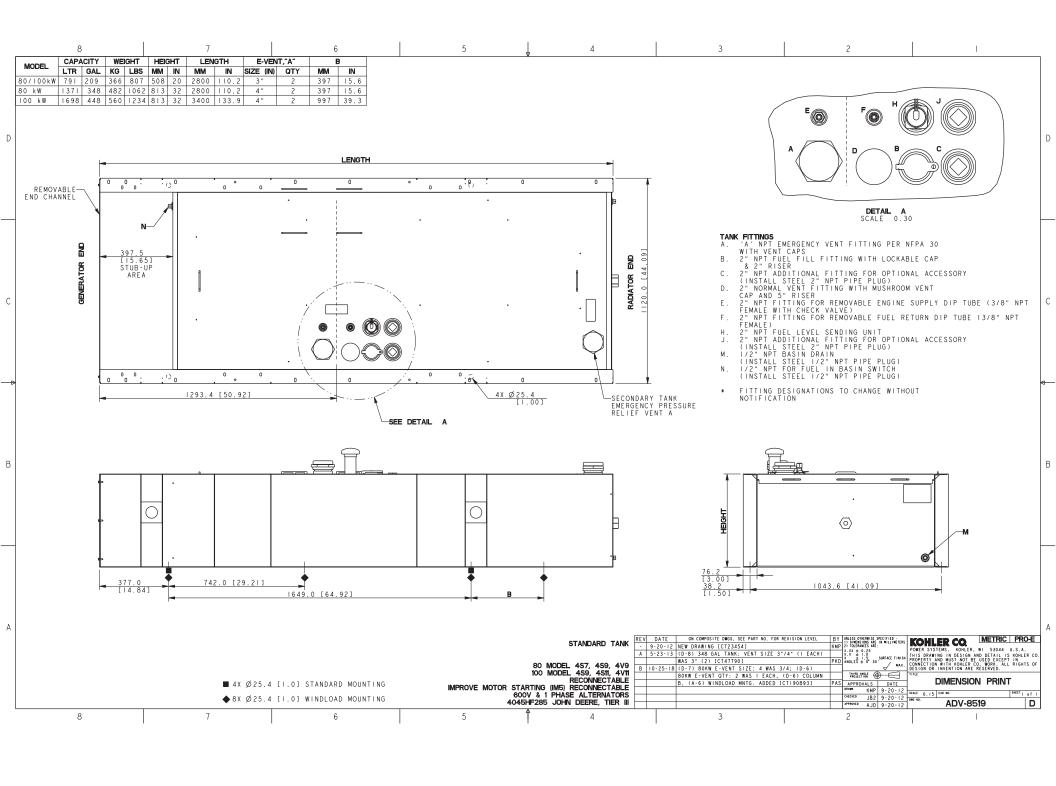
This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



Dimensional Drawings

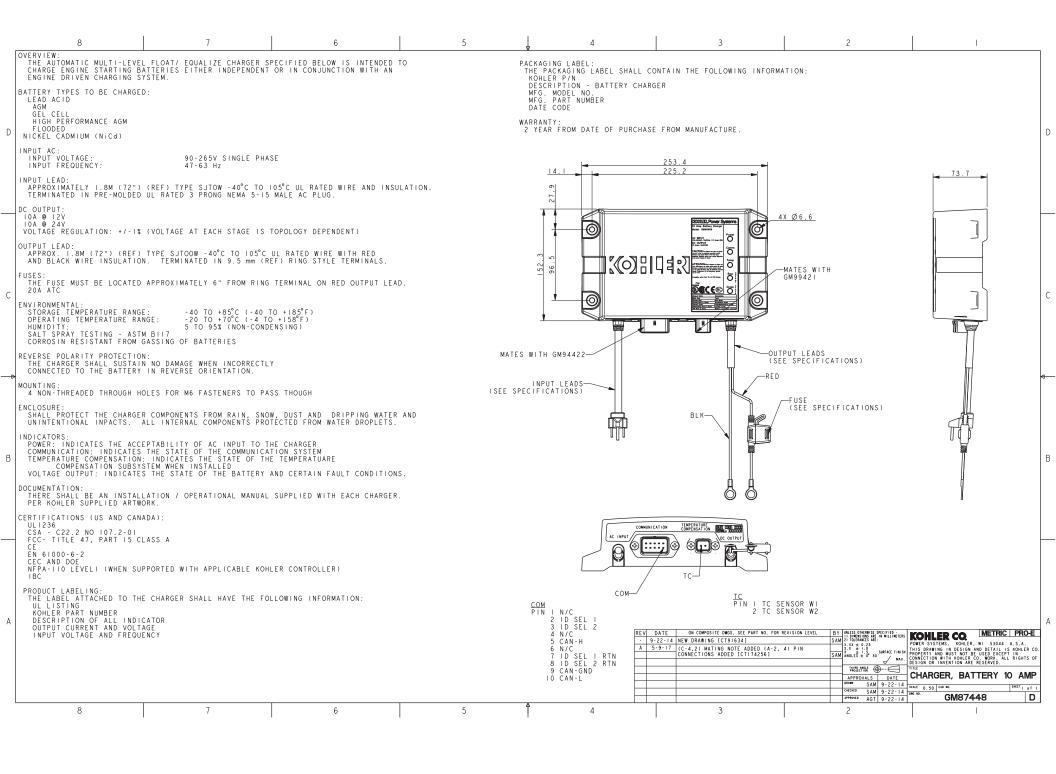


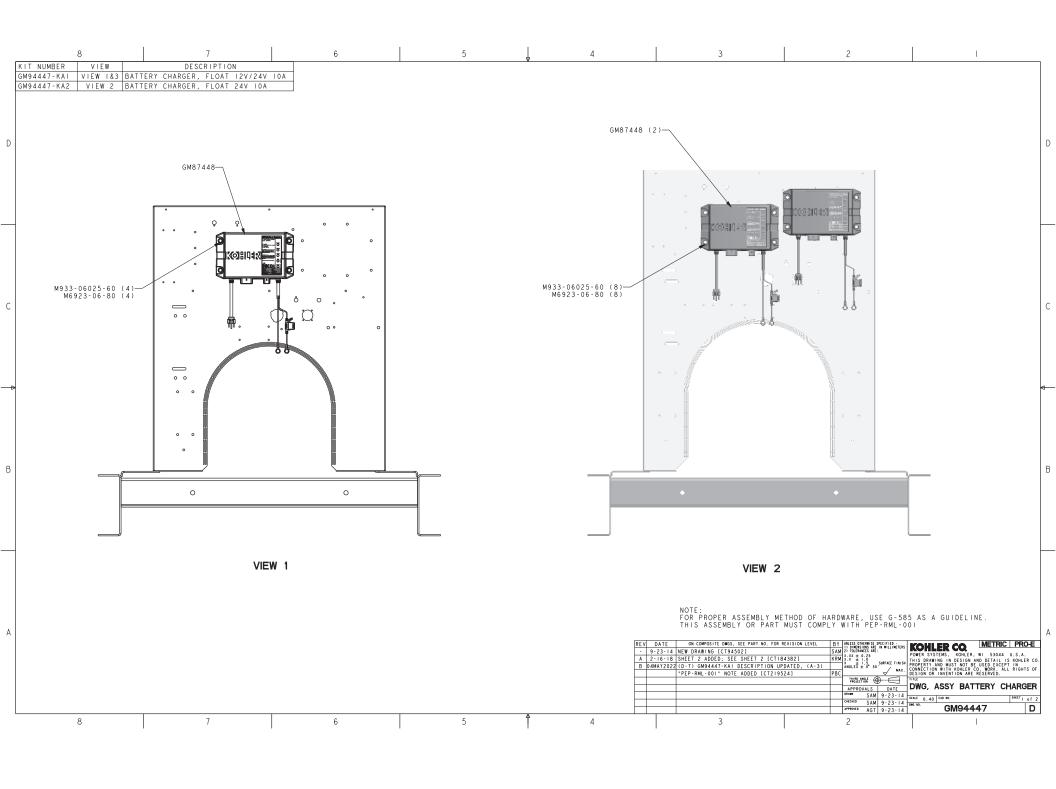






Miscellaneous







Warranty

Stationary Standby and Prime Power Industrial Generator Set One-Year or Two Thousand (2000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Stationary Standby Generator Set & Accessories

Stationary Prime Power Generator Set & Accessories

Warranty Coverage

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
 - Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
 - b. Travel expenses related to battery service.
- Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.

- Rental of equipment during the performance of warranty repairs.
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 11. Radiators replaced rather than repaired.
- 12. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 14. Engine fluids such as fuel, oil, or coolant/antifreeze.
- Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 18. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

TP-5374 12/15f

Stationary Standby Industrial Generator Set Extended Five-Year or Three Thousand (3000)-Hour Comprehensive Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Warranty Coverage

Stationary Standby Generator Set & Accessories

Five (5) years from registered startup or three thousand (3000) hours (whichever occurs first).

This warranty is effective only upon Kohler Co.'s receipt of an extended warranty registration form and warranty fee within one year of registered startup. The comprehensive limited warranty start date is determined by the standard limited warranty requirements and runs concurrent with the standard limited warranty during the first year. To receive extended comprehensive limited warranty coverage, the provisions of the standard limited warranty registration must be met.

The following will **not** be covered by the warranty:

- Normal wear, routine tuneups, tuneup parts, adjustments, and periodic service.
- Damage, including but not limited to damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, improper storage, or acts of God.
- Damage caused by operation at speeds, or with fuel, loads, conditions, modifications or installation contrary to published specifications.
- 4. Damage caused by negligent maintenance such as:
 - Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
- 5. Original installation charges and startup costs.
- 6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
- b. Travel expenses related to battery service.
- Engine coolant heaters, heater controls, and circulating pumps after the first year of the warranty period.

- Additional expenses for repairs performed after normal business hours, i.e. overtime or holiday labor rates.
- Rental of equipment during the performance of warranty repairs.
- Removal and replacement of non-Kohler-supplied options and equipment.
- Non-Kohler replacement parts. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
- 12. Radiators replaced rather than repaired.
- 13. Fuel injection pumps not repaired by an authorized Kohler service representative.
- Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
- 15. Engine fluids such as fuel, oil, or coolant/antifreeze.
- Shop supplies such as adhesives, cleaning solvents, and rags.
- Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
- Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
- 19. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



KOHLER CO., Kohler, Wisconsin 53044 Phone 920-457-4441, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com



Certification







Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Kohler Power Systems

N7650 Lakeshore Road

Sheboygan Wisconsin 53083 USA

Holds Certificate No: FM 727336

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design, manufacture, and distributor support for electrical generators, alternators, fuel tanks, automatic transfer switches and switchgear.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07
Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

Page: 1 of 2





...making excellence a habit."

Certificate No: FM 727336

Location	Registered Activities		
Kohler Power Systems - GK 900 Highland Drive Bldg 604 Kohler Wisconsin 53004 USA	Manufacture of leads and harness, automatic transfer switches and switchgear. Distribution of generator sets.		
Kohler Power Systems N7650 Lakeshore Road Sheboygan Wisconsin 53083 USA	Design, manufacture, and distributor support for electrical generators, automatic transfer switches and switchgear.		
Kohler Power Systems 300 N Dekora Woods Blvd Saukville Wisconsin 53080 USA	Manufacture of fuel tanks, skids, fabricated components and generators.		
Kohler Power Systems Muth Warehouse 2821 Muth Court Sheboygan Wisconsin 53083 USA	The distribution of generator sets.		
Kohler Power Systems KWIP Warehouse 4327 County EE Sheboygan Wisconsin 53081 USA	Receiving, sequencing and warehousing of generator components.		

Original Registration Date: 1995-02-28 Effective Date: 2021-11-07 Latest Revision Date: 2021-10-29 Expiry Date: 2024-11-06

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PROTOTYPE TEST REPORT



Models Covered: 100REOZJF
Model Tested: 100REOZJE
Cooling System Tested: 50C

Alternator Tested: **4S9**Engine Tested: **4045HF285L**Voltage Tested: **208V**

GENSET

Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.

Meets Rated Load

Steady-state load test to ensure voltage stability meets or exceeds ISO8528-5 requirements and to verify compliance with steady state speed control specifications.

± 0.25 % Frequency Band ± 0.50 % Voltage Deviation

Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time. Values shown for model tested above. Please contact factory for additional details.

Full Load AcceptanceFull Load Rejection32.1 % Voltage Dip19.1 % Voltage Overshoot3.90 Seconds of Recovery Time1.50 Seconds of Recovery Time22.5 % Frequency Dip5.90 % Frequency Overshoot3.70 Seconds of Recovery Time0.40 Seconds of Recovery Time

G3 ISO8528-5 Class (G1, G2, G3)

NFPA 110 one step testing to determine the amount of time required for the generator set to reach 90% voltage and frequency to allow the ATS to transfer.

Complies with NFPA 110 Type 10

Vibrational analysis to verify that generator vibrations are within acceptable limits per ISO 8528-9. **Complies**

Torsional analysis data to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified.

Complies

Generator set cooling and air flow tests to verify maximum operating ambient temperature. (Cooling system test results are available on TIB-118)

Acoustical noise intensity and sound attenuation effects tests (Acoustical noise results are available on TIB-114 &115)

Exhaust Back Pressure test completed to demonstrate within engine limitation (Exhaust back pressure test results are available on TIB-119)

PROTOTYPE TEST REPORT



Models Covered: 100REOZJF Model Tested: 100REOZJE Cooling System Tested: 50C

Alternator Tested: **4S9**Engine Tested: **4045HF285L**Voltage Tested: **208V**

ALTERNATOR

Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.

Alternator overload test per NEMA MG1-32.8. Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.

Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.

Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

(Alternator detailed test results are available on TIB-102)

Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

Prototype Testing

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steadystate speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

Production Testing

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.



KOHLER CO. Kohler, Wisconsin 53044 Phone 920-565-3381, Fax 920-459-1646 For the nearest sales/service outlet in the US and Canada, phone 1-800-544-2444 KohlerPowerSystemscom