Model: 1250REOZDD

KOHLER Power Systems

380-480 V

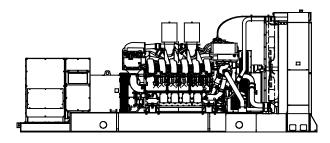
Diesel



Tier 2 EPA-Certified for Stationary Emergency Applications

Ratings Range

		60 Hz	50 Hz
Standby:	kW	1030-1300	972-1088
	kVA	1288-1625	1215-1360
Prime:	kW	940-1180	904-1028
	kVΔ	1175-1475	1130-1285



Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard one-year limited warranty covers all systems and components. Two-, five-, and ten-year extended warranties are also available.
- Alternator features:
 - The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
 - The brushless, rotating-field alternator has broadrange reconnectability.
- · Other features:
 - Kohler designed controllers for guaranteed system integration and remote communication. See Controllers on page 3.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).
 - An electronic, isochronous governor delivers precise frequency regulation.
 - Multiple circuit breaker configurations.

Generator Set Ratings

				150°C Standby		130°C Standby		125°C Prime F		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	60	1030/1288	1956	1030/1288	1956	940/1175	1785	940/1175	1785
	240/416	3	60	1250/1563	2169	1180/1475	2047	1140/1425	1978	1100/1375	1908
-144040	277/480	3	60	1300/1625	1955	1300/1625	1955	1180/1475	1774	1180/1475	1774
7M4048	220/380	3	50	1068/1335	2028	1008/1260	1914	1000/1250	1899	944/1180	1793
	230/400	3	50	1088/1360	1963	1028/1285	1855	1028/1285	1855	960/1200	1732
	240/416	3	50	1040/1300	1804	972/1215	1686	972/1215	1686	904/1130	1568

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Alternator Specifications

Specifications	Alternator
Туре	4-Pole, Rotating-Field
Exciter type	Brushless, Permanent-Magnet
Voltage regulator	Solid State, Volts/Hz
Insulation:	NEMA MG1
Material	Class H, Synthetic, Nonhygroscopic
Temperature rise	130°C, 150°C Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible Disc
Amortisseur windings	Full
Rotor balancing	125%
Voltage regulation, no-load to full-load (with <0.5% drift due to temp. variation)	3-phase sensing, ±0.25%
One-step load acceptance at 60 Hz	100% of Rating
Unbalanced load capability	100% of Rated Standby Current
Peak motor starting kVA: 480 V, 416 V 7M4048 (4 bus bar)	(35% dip for voltages below) 3700 (60 Hz) 2500 (50 Hz)

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Digital solid-state, volts-per-hertz voltage regulator with ±0.25% no-load to full-load regulation.
- Brushless alternator with brushless pilot exciter for excellent load response.

Application Data

Engine

g			
Engine Specifications	60 Hz	50 Hz	
Manufacturer	Detroit Di	esel/MTU	
Engine: model	12V4000G43	12V4000G23	
Engine type		ycle,	
	Turbocharge	d, Intercooled	
Cylinder arrangement	12	2V	
Displacement, L (cu. in.)	57.2 ((3491)	
Bore and stroke, mm (in.)	170 x 210	(6.7 x 8.3)	
Compression ratio	16.	5:1	
Piston speed, m/min. (ft./min.)	756 (2480)	
Rated rpm	1800	1500	
Max. power at rated rpm, kWm (BHP)	1736 (2328)	1575 (2112)	
Cylinder head material	Cast	Iron	
Crankshaft material	Forge	d Steel	
Valve (exhaust) material	High All	oy Steel	
Governor: type, make/model	ADEC Electronic Control		
Frequency regulation, no-load to full-load	d Isochronous		
Frequency regulation, steady state	±0.25%		
Frequency	Fixed		
Air cleaner type, all models	Dry		

Exhaust

Exhaust System	60 Hz	50 Hz
Exhaust manifold type	D	ry
Exhaust flow at rated kW, m ³ /min. (cfm)	330 (11654)	270 (9535)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	420 (788)	440 (824)
Maximum allowable back pressure, kPa (in. Hg)	8.5 ((2.5)
Exhaust outlet size at engine hookup, mm (in.)	2 @ 25	54 (10)

Engine Electrical

Engine Electrical System	60 Hz	50 Hz	
Battery charging alternator:			
Ground (negative/positive)	Nega	ative	
Volts (DC)	2	4	
Ampere rating	70		
Starter motor rated voltage (DC)	Dual, 24		
Battery, recommended cold cranking amps (CCA):			
Quantity, CCA rating each	Four,	1150	
Battery voltage (DC)	12		
Fuel			

Fuel

Fuel System	60 Hz	50 Hz
Fuel supply line, min. ID, mm (in.)	20 (0.79)	
Fuel return line, min. ID, mm (in.)	20 (0).79)
Max. fuel flow, Lph (gph)	720 (190)	
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-10/50 (-3/14.8)
Max. return line restriction, kPa (in. Hg)	50 (1	4.7)
Fuel filter	One, Se	condary
Recommended fuel	#2 Di	esel

Lubrication

Lubricating System	60 Hz	50 Hz
Туре	Full Pressure	
Oil pan capacity, dipstick mark max., L (qt.)	200 (211)
Engine oil capacity, initial filling, L (qt.)	260 (275)
Oil filter: quantity, type	4, Spi	n-On
Oil cooler	Water-0	Cooled

Application Data

Cooling

Cooling			
Radiator System	60 Hz	50 Hz	
Ambient temperature, °C (°F)	40 (104)	45 (113)	
Engine water capacity, L (gal.)	200 (53)		
Radiator system capacity, including engine, L (gal.)	560	(148)	
Engine jacket water flow, Lpm (gpm)	1117 (295)	933 (247)	
Charge cooler water flow, Lpm (gpm)	583 (154)	500 (132)	
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	640 (36396)	580 (33013)	
Heat rejected to charge cooling water at rated kW, dry exhaust, kW (Btu/min.)	440 (25022)	260 (14799)	
Water pump type	Centrifugal		
Fan diameter, including blades, mm (in.)	1829	(72)	
Fan, kWm (HP)	57 (76)	55 (73)	
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H ₂ O)	0.125	5 (0.5)	

High Ambient Radiator System	60 Hz	50 Hz
Ambient temperature, °C (°F)	50 (122)
Engine water capacity, L (gal.)	200 (53)	
Radiator system capacity, including engine, L (gal.)	738	(195)
Engine jacket water flow, Lpm (gpm)	1117 (295)	933 (247)
Charge cooler water flow, Lpm (gpm)	583 (154)	500 (132)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	640 (36396)	580 (33013)
Heat rejected to charge cooling water at rated kW, dry exhaust, kW (Btu/min.)	440 (25022)	260 (14799)
Water pump type	Centrifugal	
Fan diameter, including blades, mm (in.)	2743 (108)	
Fan, kWm (HP)	43 (57)	37 (50)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H ₂ O)	0.125 (0.5)	

Remote Radiator System†	60 Hz	50 Hz
Connection sizes:	Class 150 A	NSI Flange
Water inlet/outlet, mm (in.)	191 (7.5) E	Bolt Circle
Intercooler inlet/outlet, mm (in.)	152 (6.0) E	Bolt Circle
Static head allowable above engine, kPa (ft. H ₂ O)	149	(50)

† Contact your local distributor for cooling system options and specifications based on your specific requirements.

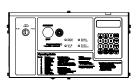
Operation Requirements

Air Requirements	60 Hz	50 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	1586 (56000)	1322 (46700)
High ambient radiator-cooled cooling air, m³/min. (scfm)‡	2877 (101600)	2129 (75200)
Cooling air required for generator set when equipped with CWC or remote radiator, based on 14°C (25°F) rise, m³/min. (scfm)‡	544 (1	19200)
Combustion air, m ³ /min. (cfm)	144 (5085)	108 (3814)
Heat rejected to ambient air:		
Engine, kW (Btu/min.)	75 (4	1265)
Alternator, kW (Btu/min.)	77 (4	1379)

‡ Air density = $1.20 \text{ kg/m}^3 (0.075 \text{ lbm/ft}^3)$.

Fuel Consumption	60 H	z	50	Hz
Diesel, Lph (gph) at % load	Standby Rating			
100%	357.0 (9	94.3)	297.0	(78.5)
75%	276.0 (7	72.9)	228.6	(60.4)
50%	194.6 (5	51.4)	160.1	(42.3)
25%	113.6 (3	30.0)	91.7	(24.2)
Diesel, Lph (gph) at % load	Prime Rating			
100%	313.1 (8	32.7)	268.6	(71.0)
75%	243.4 (6	34.3)	207.7	(54.9)
50%	174.1 (4	16.0)	146.9	(38.8)
25%	104.5 (2	27.6)	86.0	(22.7)

Controllers



Decision-Maker® 550 Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities.

- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or modem configuration
- Controller supports Modbus® protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-46 for additional controller features and accessories.



Decision-Maker® 6000 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities for paralleling multiple generator sets.

- Paralleling capability with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or modem configuration
- Controller supports Modbus® protocol
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-107 for additional controller features and accessories.

KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

Kohler Power Systems Asia Pacific Headquarters 7 Jurong Pier Road Singapore 619159 Phone (65) 6264-6422, Fax (65) 6264-6455

Standard Features

- Alternator Protection
- Closed Crankcase Breather System
- **Customer Connection** (standard with Decision-Maker® 6000 controller only)
- Local Emergency Stop Switch
- Low Coolant Level Shutdown
- Oil Drain Extension
- Operation and Installation Literature
- Radiator Core Guard

	Avai	labl	e Op	tions
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□ Battery Rack and Cables

☐ Line Circuit Breaker (NEMA type 1 enclosure)

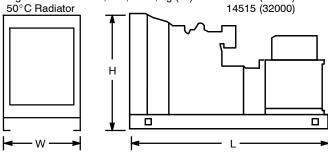
Line Circuit Breaker with Shunt Trip (NEMA type 1 enclosure)

Αv	ailable Options
<u> </u>	Approvals and Listings CSA Approval IBC Seismic Certification UL 2200 Listing
	Enclosed Unit Sound Enclosure/Fuel Tank Package Weather Enclosure/Fuel Tank Package
ō	Open Unit Exhaust Silencer, Critical (60 Hz kit: PA-361617) Exhaust Silencer, Hospital (60 Hz kit: PA-361626) Flexible Exhaust Connector, Stainless Steel
_	Fuel System Flexible Fuel Lines Fuel/Water Separator
	Controller Common Failure Relay Communication Products and PC Software Customer Connection (Decision-Maker® 550 controller only) Decision-Maker® Paralleling System (DPS) (Decision-Maker® 6000 controller only) Dry Contact (isolated alarm) Prime Power Switch Remote Audiovisual Alarm Panel Remote Emergency Stop Remote Mounting Cable Remote Serial Annunciator Panel Run Relay
	Cooling System Block Heater; 12000 W, 208 V, 1 Ph Block Heater; 12000 W, 240 V, (Select 1 Ph or 3 Ph) Block Heater; 12000 W, 380 V, 3 Ph Block Heater; 12000 W, 480 V, (Select 1 Ph or 3 Ph) Recommended for Ambient Temperatures Below 15°C (60°F) High Ambient Radiator Remote Radiator Cooling Setup
ō	Electrical System Alternator Strip Heater Battery Battery Charger, Equalize/Float Type Battery Heater

	Paralleling System
	Manual Speed Adjust (Decision-Maker® 550 controller only)
	Remote Voltage Adjust Control (Decision-Maker® 550 controller only)
	Voltage Sensing (Decision-Maker® 6000 controller only)
	Miscellaneous Air Cleaner, Heavy Duty Air Cleaner Restriction Indicator Centrifugal Oil Filter (Prime Power only) Engine Fluids (oil and coolant) Added Rated Power Factor Testing Spring Isolators
_	Literature General Maintenance NFPA 110 Overhaul Production
	Warranty
	2-Year Basic 2-Year Prime 5-Year Basic 5-Year Comprehensive 10-Year Major Components
	Other Options
$\overline{\Box}$	

Dimensions and Weights

Overall Size, L x W x H, max., mm (in.): 6104 x 2232 x 2538 (240.3 x 87.9 x 99.9) 6144 x 2766 x 3138 (241.9 x 108.9 x 123.5) 40°C Radiator 50°C Radiator Weight 40°C Radiator, wet, max., kg (lb.): 14061 (31000)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

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